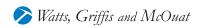
# UPDATE REPORT ON THE APPIA ENERGY CORP. URANIUM-RARE EARTH PROPERTY, ELLIOT LAKE DISTRICT, NORTH-CENTRAL ONTARIO, CANADA

prepared by

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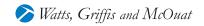
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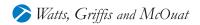
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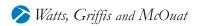


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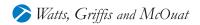
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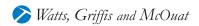
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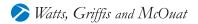
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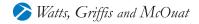
## 1. SUMMARY

In a letter dated 1 February, 2007 Canada Enerco Corporation ("CEC"), of Toronto, Ontario, Canada retained Watts, Griffis and McOuat Limited ("WGM") to undertake an evaluation of a group of uranium properties (the "Property") located in Beange, Buckles, Bouck, Gunterman and Joubin Townships, near the town of Elliot Lake in north-central Ontario.

The above-mentioned townships cover much of the famous Elliot Lake mining camp which produced uranium during the period 1955 through 1996. By the time the last mines closed in the mid-1990s, a total of 362 million pounds of uranium oxide (313.5 Mlbs uranium metal) was produced from 13 underground mines having an average grade of approximately 0.106% U<sub>3</sub>O<sub>8</sub> (898 ppm U or 2.12 lbs U<sub>3</sub>O<sub>8</sub> per short ton). Many of the mines closed in the early 1980s at a time when uranium prices were falling due to rapidly accumulating uranium stockpiles in many countries, including Canada. At the same time, energy prices were rising, inflation rates were in excess of 10% and interest rates exceeded 15%. The mines closed due to simple economic pressures, and not as a result of resource depletion. The remaining uranium resources included several zones that had been discovered through drilling, but never developed.

The area is underlain by the Huronian Supergroup, a southward-thickening, mainly clastic succession which is well exposed north of Lake Huron. The uranium-rare earth deposits are hosted in quartz-pebble conglomerates that are located in the lower part of the Matinenda Formation, the basal unit of the Elliot Lake Group, and only a short distance above crystalline Archean basement rocks. Uranium and rare earth element ("**REE**") mineralization is stratabound, showing good consistency in grade and thickness over wide areas, both along strike and down dip. The uranium mineralization is predominantly uraninite, coffinite and uranothorite, most of which are readily leachable, and this facilitated high recoveries, typically 95%, in the operating mines. These minerals carry economically important amounts of yttrium which was historically co-produced at the uranium mines. The balance of the yttrium and the other REEs are dominantly contained in monazite.

In the late 1960s and early 1970s, Kerr McGee Corporation ("**Kerr McGee**"), a major US uranium producer, acquired a large group of mining claims covering key portions of the Elliot Lake basin. Ker McGee completed diamond drill holes in areas not formerly tested, or where earlier holes had failed to reach the uranium-bearing horizons. Following this drilling in the Banana Lake area, Mr. Doug Sprague, P.Eng., Chief Geologist for Rio Algom Ltd.

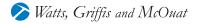


("**RIO**") estimated the potential resource in the Banana Lake area at 176 million short tons with a grade of 0.76 lbs  $U_3O_8$ /ton over an average thickness of 5.36 m (17.6 feet). REE contents were not determined at the time because the market for these metals was quite limited. Sprague's estimate was based on a limited number of widely spaced holes, and the fact that the uranium-bearing horizons demonstrated remarkable lateral and down-dip continuity over a very large area. Subsequent historical estimates thought to be authored by Sprague and shown on a RIO map (Rio Algom, 1979), were based on mine data as well as a series of deep drill holes completed by Kerr McGee and other exploration companies in widely separated areas of the Property. RIO's estimates increased the total remaining uranium resource to approximately 200 million pounds of  $U_3O_8$ . These historical resources, located in five separate zones down-dip from past-producing mines, are summarized as:

Zone	<u>Quantity</u> (tons)	<u>Grade</u> (lbs U <sub>3</sub> O <sub>8</sub> /ton)	Contained U <sub>3</sub> O <sub>8</sub> (lbs)
Teasdale Lake	17,458,200	1.206	20,787,200
Gemico Block #3	42,800,000	0.38	16,264,000
Gemico Block #10	20,700,000	0.75	15,525,000
Banana Lake Zone	175,800,000	0.76	133,608,000
Canuc Zone	7,000,000	1.86	13,020,000
Total	263,758,200	0.76	199,204,200

The foregoing historical resources were not estimated in accordance with definitions and practices established for the estimation of Mineral Resources and Mineral Reserves by the Canadian Institute of Mining and Metallurgy ("CIM"). As such, the historical resources are not compliant with Canada's security rule National Instrument 43-101 ("NI 43-101"), and are unreliable for investment decisions. Neither Appia nor its Qualified Persons have done sufficient work to classify the historical resources as current mineral resources under current mineral resource terminology and are not treating the historical resources as current mineral resources. Nevertheless, most of the historical resources were estimated by mining companies active in the Elliot Lake camp using assumptions, methods and practices that were accepted at the time, and based on corroborative mining experience.

The purpose of WGM's initial review was to document the historical uranium resource estimates pertaining to the CEC claims, as well as to conceptually explore the conditions required in order for the resources to be economically viable. In an agreement dated 1 Nov., 2007, Appia Energy Corp. ("Appia") optioned the Property from CEC and WGM's contractual responsibilities were modified accordingly. Since that time, WGM has prepared several up-dates to the Mineral Resources. The current Mineral Resources, as stated herein



and has been prepared in accordance with the terms of an agreement between Appia and WGM dated 31 October, 2012.

In accordance with WGM's recommendations, Appia carried out two programs of diamond drilling, the first during 2007-08 which confirmed the presence of uranium resources in the areas tested and provided the basis for initial resource estimates in the Teasdale Zone and the Banana Lake Zone, and the second during 2012 which focused on the Teasdale Zone and supported the current up-dated Mineral Resources estimates for that zone. Through the use of twinned, wedged and step-out drill holes, WGM and Appia have confirmed the borehole data on which the Banana Lake and Teasdale Lake estimates were based. WGM prepared its estimates for mineralized zones belonging to the Banana Lake and Teasdale Zones on the basis of sufficient data to show continuity of geology and grades. The current Mineral Resources estimates are contained in Workman and Breede (2011) and are summarized herein. The Banana Lake and Teasdale Zones are widely separated and are unlikely to be mined from a single point of entry (ramp or shaft).

The Banana Lake Mineral Resources estimate (Table 1) was prepared from a block model using a 0.6 lb  $U_3O_8$ /ton cut-off grade, a minimum vertical thickness of 5 m, and based on the assumption that material from this deposit would be refined in a central milling facility that would accommodate Appia's operations and, potentially, neighbouring mining operations in the Elliot Lake camp, thus significantly reducing capital and operating costs (Workman and Breede). The increased minimum thickness was imposed by WGM to provide a basis for the use of larger underground equipment as a cost-reduction strategy, however this restriction had little impact on the contained resources.

(using 0.6 lb $U_3O_8$ / ton Cut-Off Grade)									
Category	Tons ('000)	S.G. (tons/m <sup>3</sup> )	lbs U <sub>3</sub> O <sub>8</sub> /ton	Total lbs U <sub>3</sub> O <sub>8</sub> ('000)					
Inferred Resources	30,315	3.14	0.912	27,638					

Table 1
Summary of Banana Lake Zone Mineral Resource Estimate

Notes: 1. Effective, 1 April, 2011

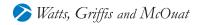
Mineral Resources which are not Mineral Reserves do not have demonstrated economic viability. The estimate of Mineral Resources may be materially
affected by environmental, permitting, legal, title, taxation, socio-political, marketing, or other relevant issues.

 The quantity and grade of reported Inferred Resources in this estimation are uncertain in nature and there has been insufficient exploration to define these Inferred Resources as an Indicated or Measured Mineral Resource and it is uncertain if further exploration will result in upgrading them to an Indicated or Measured Mineral Resource category.

4. The Mineral Resources were estimated using the Canadian Institute of Mining, Metallurgy and Petroleum standards on Mineral Resources and Reserves, Definitions and Guidelines prepared by the CIM Standing Committee on Reserve Definitions and adopted by CIM Council December 11, 2005. These definitions are provided in Section 17.1 of this report.

5. S.G. of 2.85 tonnes/m $^3$  (or 3.14 tons/m $^3$ ) was used.

6. Indicated amounts may not precisely sum due to rounding.



The estimate of the Mineral Resources in the Teasdale Zone (Table 2) was initially reported in Workman and Breede (2011) and prepared from a polygonal model using a geological cutoff and a minimum bed thickness of 2.44 m (8 ft.) which takes into consideration the continuity of grade within the various mineralized beds and historical mining practices. The mineralized zone was geologically constrained by the well defined markers provided by the upper surface of the highest mineralized bed and the lower surface of the basal bed. The resources were reported for each of the three geological units that comprise the mineralized zone: Upper Reef ("UR"), Intermediate Quartzite ("IQ") and Lower Reef ("LR"). As a result of the inclusion of the UR to incorporate its significant REE content as well as the IQ, neither of which were mined historically, all drill hole intersections substantially exceeded the minimum thickness. No grade cut-off or high capping was used for this estimate as the grades were themselves quite robust and the utilization of a cut-off grade would require complex economic modelling of individual metals that is not required at this time.

This report encompasses the results of the most recent drilling on the Teasdale Zone and an up-dated Mineral Resources estimate for that zone. The report also incorporates the results of a recently completed metallurgical testing program that has identified beneficiation as a key step in the processing of Teasdale mineralization. The current Mineral Resources for the Teasdale Zone are stated as follows in Table 2 and as detailed in Table 3 for rare earth metals.

Summary of Teasuale Zone Oramani and Kare Larth Whierar Resource Estimate										
Zone	Tonnes ('000)	Tons ('000)	TREE (lbs/ton)	U <sub>3</sub> O <sub>8</sub> (lbs/ton)	Average Thickness (m)	Contained TREE ('000 lbs)	Contained U <sub>3</sub> O <sub>8</sub> ('000 lbs)			
INDICATEI	RESOURCE	S								
UR	6,733	7,422	4.20	0.484	4.61	31,199	3,593			
IQ	3,006	3,314	1.98	0.259	2.27	6,578	0.857			
LR	3,355	3,699	2.68	0.958	2.60	9,912	3,544			
Total	13,095	14,435	3.30	0.554	9.48	47,689	7,995			
Inferred	RESOURCES									
UR	18,326	20,201	3.87	0.421	4.33	78,080	8,498			
IQ	10,209	11,254	1.64	0.184	2.78	18,464	2,070			
LR	9,972	10,992	3.33	0.869	2.71	36,631	9,564			
Total	38,507	42,447	3.14	0.474	9.82	133,175	20,115			

 Table 2

 Summary of Teasdale Zone Uranium and Rare Earth Mineral Resource Estimate

These resources are valid as of 30 July, 2013. Other qualifying notes for Mineral Resources are contained in Tables 1 and 3.

The individual REEs included in the TREE mineral resources are reported as follows in Table 3. The units are in PPM for comparison purposes (500 ppm = 1 lb/ton).

-	Light REE (ppm)					Heavy REE (ppm)										
Zone	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Hf	Y
INDICAT	red Re	SOURCI	ES													
UR	540	951	93.9	313	51.7	1.9	32.8	3.9	17.2	2.7	7.0	0.9	5.5	0.8	6.8	72.9
IQ	256	452	44.9	148	24.4	1.0	14.7	1.8	7.7	1.2	3.1	0.4	2.5	0.4	3.6	30.6
LR	332	596	59.4	201	35.1	1.7	23.2	3.0	14.2	2.3	5.9	0.8	4.5	0.6	3.3	58.1
Total	422	745	73.8	247	41.1	1.7	26.2	3.2	14.3	2.3	5.8	0.8	4.6	0.7	5.2	59.4
INFERR	ED RES	OURCE	5													
UR	498	876	85.9	285	47.2	1.8	29.3	3.5	15.9	2.5	6.5	0.9	5.3	0.8	6.8	67.9
IQ	213	374	37.0	122	20.0	0.8	12.3	1.4	6.4	1.0	2.6	0.4	2.2	0.3	3.3	26.5
LR	417	747	73.9	249	43.4	1.9	28.5	3.6	16.4	2.6	6.6	0.9	5.2	0.7	4.5	66.4
Total	401	709	69.9	232	39.0	1.6	24.6	3.0	13.5	2.1	5.5	0.7	4.4	0.6	5.3	56.5

Table 3Individual REE Resource Grade Composition Summary

Notes: 1. Mineral Resources effective 30 July, 2013

2. Mineral Resources are estimated at a cut-off value of \$100 per tonne, using a uranium price of US\$70/lb  $U_3O_8$ , a TREE price of \$78/kg, and a C\$:US\$ exchange rate of 1:0.9.

3. Mineral Resources which are not Mineral Reserves do not have demonstrated economic viability. The estimate of Mineral Resources may be materially affected by environmental, permitting, legal, title, taxation, socio-political, marketing, or other relevant issues.

4. The quantity and grade of reported Inferred Resources in this estimation are uncertain in nature and there has been insufficient exploration to define these Inferred Resources as an Indicated or Measured Mineral Resource and it is uncertain if further exploration will result in upgrading them to an Indicated or Measured Mineral Resource category.

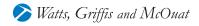
5. The Mineral Resources were estimated using the Canadian Institute of Mining, Metallurgy and Petroleum standards on Mineral Resources and Reserves, Definitions and Guidelines prepared by the CIM Standing Committee on Reserve Definitions and adopted by CIM Council December 11, 2005. These definitions are provided in Section 17.1 of this report.

 $6. \quad S.G. \ of \ 2.85 \ tonnes/m^3 \ (or \ 3.14 \ tons/m^3) \ was \ used.$ 

7. Indicated amounts may not precisely sum due to rounding.

As is clear from the foregoing estimate, the total rare metal content of the Teasdale Zone is approximately 6 times the uranium content if the resource is predominantly constrained by geology and is not constrained in respect to a uranium cut-off grade. While this approach results in the inclusion of lower grading uranium mineralization, it does incorporate large volumes of economically interesting REE mineralization.

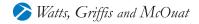
Preliminary testwork and analysis carried out at the SGS Canada facility in Lakefield, Ontario indicates that a flotation-concentrate acid bake process route combined with a tailings leach can result in a high extraction of U (~90%) and most REEs (80-90%) from Appia's Teasdale uranium-rare earth deposit. It is believed that planned additional testwork and data analysis will substantiate these data and probably lead to reduced overall processing costs and improved recovery.



WGM carried out site visits to the Elliot Lake property during 2007 and 2009 to review the geology, to locate historical drill hole collars, to examine and check sample drill core and to meet with company representatives concerning the project's accomplishments and future plans. WGM also met with officials of two key Ontario ministries: the Ministry of Northern Development and Mines and the Ministry of the Environment. These site visits and the work completed during each are described in Appia's more recent technical report that was authored by WGM in compliance with NI 43-101 (Workman and Breede, 2011). Although the most recent drilling was carried out under the close scrutiny of WGM and under the supervision of QP Alan MacEachern, P.Geo., WGM revisited the project site in July, 2013 for discussions with Mr. MacEachern and visits to a selection of drill sites for confirmation purposes. All work was found to have been completed in accordance with WGM's instructions and in accordance with industry best practices standards.

The commercial viability of REE mineralization was previously demonstrated by the historical recovery of yttrium as a by-product of uranium production at the Elliot Lake mines. These operations proved that separate facilities were not required to leach the REEs, and that once in solution, yttrium could be easily recovered. However the mine operators ignored the other REEs because the market was adequately served by deposits elsewhere. As noted in Workman and Breede (2011), Appia's drilling provided the opportunity to analyse the drill core for uranium and REEs and thereby estimate the size and potential of these resources present in that part of the Teasdale Zone drilled by Appia. To WGM's knowledge, the REE potential had never been investigated in the past. A significant number of historical drill holes completed by Conecho Corp. are known to have economically interesting LR intersections well beyond the limits of the area drilled by Appia at this time. The size of the Teasdale Zone is therefore likely to be increased with additional drilling which will test all horizons for both U and REEs.

At present, Appia plans to produce a high-value REE-uranium concentrate through beneficiation of the ore prior to leaching. Appia's assay data indicates that the value of the project vests mainly in uranium and some of the REEs present, predominantly in cerium, lanthanum, neodymium and yttrium which account for 86.3% of the total REEs present. Appia's initial review suggests that the project economics hinge on a higher uranium price than is present at this time, potentially as high as  $575/lb U_3O_8$ , however current market forecasts indicate that this price should be achievable given long-term supply-demand fundamentals. This price model has recently been used by Pele Mountain Resources Inc. ("**Pele**"), a junior exploration company that is exploring its Eco Ridge uranium project which is an "Adjacent Property" in the context of NI 43-101.

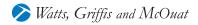


Pele provided an up-dated Mineral Resources estimate in a report publicly available on the SEDAR website dated 5 April, 2011 in which Indicated Resources of 14.31 Mt were reported grading 0.048% U<sub>3</sub>O<sub>8</sub> (0.96 lbs U<sub>3</sub>O<sub>8</sub> per ton) and 0.164% total rare earth elements ("**REE**"s) or 3.28 lbs/ton with additional Inferred Resources of 33.12 Mt grading 0.043% U<sub>3</sub>O<sub>8</sub> (0.86 lbs U<sub>3</sub>O<sub>8</sub> per ton) and 0.132% total REEs or 2.64 lbs/ton (Ciuculescu, 2011). The total contained metal was 15.2 million pounds of U<sub>3</sub>O<sub>8</sub> and 51.9 Mlbs of REEs in the Indicated category and 31.4 Mlbs of U<sub>3</sub>O<sub>8</sub> and 96.4 Mlbs of REEs in the Inferred category. The resources were based on a cut-off grade of 0.028% U<sub>3</sub>O<sub>8</sub> and a long term uranium price of \$60 per pound of uranium oxide (the current price is stable at \$68). In July, 2011, Pele announced the results of a new Preliminary Economic Assessment ("**PEA**") for the Eco Ridge Project, including the following key findings based on a 9,400-tonne per day operation with life-of-mine production of 10.7 Mlbs of total rare earth oxides (REOs) and 24.9 Mlbs of U<sub>3</sub>O<sub>8</sub> over a 14-year mine life:

- cumulative operating cash flow of US\$1.72-billion
- cumulative pre-tax cash flow of US\$1.31-billion
- positive NPV of \$533 million (at a 10% discount rate)
- internal rate of return (IRR) of 47 percent (47%)
- operating cash cost of US \$16 per pound U<sub>3</sub>O<sub>8</sub>, net of REO credits
- start-up capital costs of US \$212 million and sustaining capital costs of US \$195 million.

WGM and Appia assessed the Eco Ridge results and it believes that the foregoing costs offer guidance in respect to exploiting the Teasdale Zone resource which may potentially be much larger and higher grading. Historical production information for the Elliot Lake uranium mines does not include rare earth metal data other than some yttrium co-production data that is not specific to individual mines. Although it is likely that the major producers estimated the global rare metal content of the uranium ores, none of this information seems to be is in the public domain. As a result of the historical core being unavailable for reanalysis, Appia could rely only on its own drilling and REE assay data for resource estimation. WGM found that within the zone occupied by the uranium-bearing "reefs", REE mineralization was far more prevalent and blanketed across all of the uranium-bearing horizons.

An understanding of the dynamics of the uranium and REE markets is vital in opining on the future conditions under which the Appia project might be developed. Uranium prices have been affected on many occasions by the anti-nuclear sentiment that flared in the shadow of

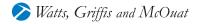


high-profile accidents such as Three Mile Island in the United States, Chernobyl in the Ukraine and most recently Fukishima in Japan. Media hype and political hyperbole did great, though mostly short-term, harm to the nuclear industry and uranium prices fell accordingly. The REE markets during the last 10 years have been as politicized as the uranium market, although for different reasons largely due to China's overwhelming control of REE production. China has used its clout to influence foreign REE manufacturers to transfer technology to China in return for assured supplies. This has resulted in a flurry of new REE projects and the development of REE-replacement alternatives where possible.

At about the time Appia's Elliot Lake project was initiated, the Spot Market price on 6 June, 2007 was US\$135 per lb of  $U_3O_8$  versus approximately \$40 at the time of writing this report in June, 2013, a price retreat of approximately 70%. The less volatile Term Market price at that time was \$95 versus \$57 at this date, a retreat of 40%. However, it important to note that the Spot Price is the discount price and not the price at which most uranium is delivered to energy utilities. As of the date of this report, the Spot and Term prices are still recovering from the effects of the Fukushima Daiichi tsunami disaster in 2011 which was used by the media, anti-nuclear activists, and opposition governments to cast unjustifiable dispersions on the nuclear energy industry. Even Japan, having understandable concerns about reactor safety in an area with clear geohazards concerns, has re-stated its support of the industry and applications are being studied for the restart of 10 reactors idled since early 2011.

Utilities are intermittently buying in the Spot Market to supplement nuclear fuel supplies stockpiled at reactors and to satisfy the need for initial cores at new reactor sites. Substantial new electrical capacity development is going ahead at various nuclear sites and continuing upwards pressure on prices seems certain. The US-Russian HEU Agreement, officially named the "Megatons to Megawatts Program", terminates at the end of 2013. Under this agreement, 500 tonnes of highly enriched (weapons grade) uranium ("**HEU**") from approximately 20,000 Russian nuclear warheads is being down-blended to produce commercial-grade, low-enriched uranium ("**LEU**") for use in nuclear power plants. The LEU is shipped to the US where it is used as nuclear power plant fuel to generate electricity. Initiated in 1993, the 20-year program first shipped LEU to the US in June 1995. At this time the warhead-derived LEU from Russia provides over 10% of the electricity requirements of the US. No plans have been enunciated by either party to extend the agreement.

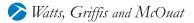
Despite anti-nuclear political rhetoric present in Europe, and until its recent reversal, Japan, many new nuclear energy projects are proceeding more or less on schedule. Both China and India, neither self-sufficient in fossil fuels, are building new reactors as quickly as possible



due to rapidly escalating energy requirements – India's will triple within 25 years. At the same time, uranium mining projects are being slowed due to perceived social, political and capital risks. The permitting process for new uranium mining projects in greenfield areas is notorious for its delays, so sharp increases in production are unlikely. If the dynamics of the last uranium boom can be used as a model, lagging production will cause uranium prices to stabilize at a much higher price than has been seen recently. Evidence from various sources was reported by the World Nuclear Association to show that \$40 was a marginal production price in 2010, illustrating that many producers were under stress at that time. RBC Capital Markets currently forecasts Term Market  $U_3O_8$  prices rising to \$75/lb in 2016, and an \$80 price persisting beyond that to at least 2020. CIBC Metals & Minerals have forecast Term Market prices for  $U_3O_8$  during 2014 and in the longer term of \$65 and \$70, respectively.

The search for REE deposits was energized by increasing demand for these metals in a wide range of 'high-tech' applications. China's decision to restrict REE exports to meet its own domestic needs initially caused price spikes for most REE products in the 3<sup>rd</sup> and 4<sup>th</sup> quarters of 2011, but at the end of 2011 and during 2012, prices fell in reflection of declining domestic consumption in the United States. Consumption generally decreased for cerium compounds used in automotive catalytic converters and in glass additives and glass-polishing compounds; REE chlorides used in the production of fluid-cracking catalysts for oil refining; REE compounds used in automotive catalytic converters and many other applications. Rare metals and their alloys used in armaments and base-metal alloys also saw price declines. Consumption was stable in lighter flints, permanent magnets, pyrophoric alloys and superalloys, but decreased for yttrium compounds. Demand remained stable for REEs in many other applications, especially in rechargeable batteries for electric and hybrid vehicles.

Molycorp's REE separation plant at Mountain Pass, California resumed operation in 2007 and operated throughout 2011 producing bastnäsite concentrates and other REE intermediates and refined products from mine stockpiles. Molycorp commenced its Project Phoenix in 2011, a plan to reopen mining operations and build new processing facilities. Mining operations were restarted during 2012. Molycorp also acquired Canadian REE technology company, Neo Material Technologies, a leading REE fabricator with global operations including facilities in China. The Mountain Pass processing plant commenced activity in the 1<sup>st</sup> quarter of 2013. US consumption decreased 25% in 2012 over 2011, partly due to substitution. MolyCorp reported that it sold 3,274 tonnes of REE product in the 1<sup>st</sup> Qtr, 2013 from its various global operations at an average sales price of US \$44.71 per kg. The Mountain Pass REE product, of which approximately 47% is Ce, 32% is La, 21% is Nd and Pr and less than 5% is other REOs, was sold at US \$23/kg. Although revenues were up 9% over 2012 levels, Molycorp posted a net loss of \$0.33 per share due to soft REE prices.



Molycorp planned to ramp up to the facility's planned annual run rate of 19,050 tonnes of REO equivalent by mid-2013. It is forecast to develop profitability in 2015.

The considerable excitement that gripped rare earth metal explorers, a relatively recent phenomenon, forced governments to suddenly assess the strategic importance of REEs to key industrial applications. The Australian Government's review of national mineral activities for 2009 does <u>not</u> mention a single rare earth project even though several major discoveries were moving towards production. The Mount Weld Mine, owned by Lynas Corp., is now in production and the company's REO refinery in Malaysia is ramping up to an 11,000 tpa rate of REO production, to be doubled when its phase 2 program is commissioned later in 2013.

Figure 1 summarizes global REE production during the period from 1983 through 2012. Most of the growth on the production side of the industry, to the 133,000 tonnes produced in 2011 (110,000 t at this time), has resulted from increased output from China. However, both the USA and Australia returned to REE production during 2012, and hence any forecasts of future REE prices must incorporate the impact of alternative supplies in the marketplace.

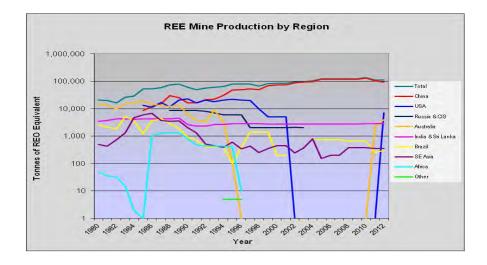
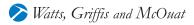


Figure 1: Graph showing global REE mine production. The return to production of mines in Australia and the USA is notable and must be taken into account in any forecast regarding future REE prices, especially the light REE metals.

Global exploration efforts to develop rare earths projects surged in 2011, and investment and interest increased dramatically. Economic assessments continued in the U.S.A. at Bear Lodge (Wyoming); Diamond Creek (Idaho); and Elk Creek (Nebraska); as well as in Canada at Hoidas Lake (Saskatchewan), Kipawa (Quebec) and Nechalacho (Thor Lake) in the Nunavut Territory. None of these deposits are thought to be near a production decision.

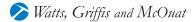


Economic assessments in other locations around the world include Dubbo Zirconia in New South Wales, Australia; Kangankunde in Malawi; Nolan's Bore Project in the Northern Territory, Australia, and at Steenkampskraal in South Africa. Nolan's Bore is similar to Mount Weld in respect to REE content.

The mines of Elliot Lake are the only deposits in Canada which have seen rare metal production. During the 1970s and 1980s, yttrium was a major by-product of uranium mining at both the Denison and the Rio Algom operations. The Canadian Minerals yearbook documents production. Although significant concentrations of rare earth metals were recognized, exceeding even that of yttrium, global prices for such metals at the time did not favour a commercial operation. This report represents an up-date of the previous WGM work to take into account the considerable unrealized value of rare earth metal mineralization present in the Elliot Lake deposits. Although no previous resource estimates for these metals in the Elliot Lake deposits have ever been made, new interest in REEs has put the spotlight on the area as a potential producer. In November 2009, Montoro Resources Inc. confirmed that it had intersected significant concentrations of rare earth oxides on its Serpent River property located 13 km east of Elliot Lake.

WGM believes the Appia project offers the following positive factors:

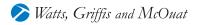
- 1) the project is located in a brownfields area that has been impacted by a long history of uranium and REE mining and production;
- 2) the previous mining has demonstrated that uranium tailings can be stabilized and managed such that the impacts are successfully mitigated without serious adverse consequences for the local environment;;
- 3) Appia's Teasdale Deposit is close to existing electrical and water supplies as well as uranium infrastructure (the Cameco uranium refinery situated west of Elliot Lake near the town of Blind River);
- 4) the mineralization is stratabound with excellent lateral grade and thickness continuity;
- 5) mine rock conditions were favourable for underground development and their engineering properties are well understood;
- 6) the average thickness of the deposit (9.7 m) is approximately 3 times greater than the average thickness mined in the past which should allow Appia commensurate reductions in mining costs;
- 7) the uranium and REE mineralization are interrelated and can be mined without changes to the mining plan;
- 8) the associated REE production is another potential revenue generator that could exceed the value of uranium production;



- 9) the metallurgy of Elliot Lake uranium and REE mineralization is well known in respect to milling characteristics as well as its leaching characteristics, including the application of bacteria leach technology to uranium;
- 10) historical evidence proves that REE recovery can utilize much of the same processing technology as that used for uranium production;
- 11) Appia bears no responsibility for potential environmental legacy issues in the future arising out of previous mining activities;
- 12) other companies delineating new uranium and REE resources in the area, such as Pele Mountain Resources, as well as companies such as Denison Mines and Rio Algom which continue to hold significant Mineral Resources, may present opportunities for joint mill ownership or toll milling;
- 13) proximity to the Panel Mine which offers the potential for shaft revitalization and underground openings for mine infrastructure as well as in-stope leaching and waste disposal;
- 14) the project is located in Ontario, Canada, in an area that has a long mining tradition and in an investor-friendly jurisdiction that supports flow-through financing;
- 15) a hard-working and knowledgeable local labour force lives in northern Ontario;
- 16) excellent year-round project access and close to infrastructure and supply centres;
- 17) the property is large, extending over an area adjacent to and down-dip of former mine workings; and,
- 18) the potential to develop a large scale thorium resource from Elliot Lake tailings is a potential future consideration since India and some other countries are now working on the engineering challenges of using thorium fuel.

Based on Appia's results to date, additional exploration is clearly warranted.

In Workman and Breede (2011), WGM previously identified a staged exploration program budgeted at \$14.6 million that, over time, would minimize technical risk by building slowly from the established facts concerning the historical work. For planning purposes, three phases of drilling were proposed on each of the Teasdale and Banana Lake zones for budgetary and cash flow reasons. The drilling was divided between 15,405 m on the Teasdale Lake Zone and 17,600 m on the Banana Lake Zone. During 2012, Appia completed approximately half of the drilling proposed at a significantly lower cost that estimated. The savings are largely attributed to Appia avoiding the cost of a helicopter for moving the drilling rig between sites. During 2012-13, Appia also completed a detailed metallurgical testing program that provided positive outcomes for the use of beneficiation to process Elliot Lake ores, thereby reducing capital costs, as well as positive outcomes concerning the recovery of uranium and REEs.

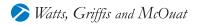


As a first priority exploration task, WGM recommends that Appia continue its drilling to enlarge the Teasdale Zone in all directions. In completing this review, WGM assessed the results of the drilling to date and herein proposes that Appia complete an additional 14 drill holes totalling 7,750 m at a total estimated cost of \$2,192,000. These costs are detailed in Table 35 in the Budget section of this report.

Although the amount of mineralization present in the Banana Lake Zone is substantial, its continuing exploration must be rated as a second priority exploration target at this time because WGM believes that the greatest benefit to Appia is in completing the Teasdale drilling and its economic assessment as a matter of the highest priority. Continued exploration drilling on the Banana Lake Zone must be contingent on funding, however exploration costs have declined as a result of the general conditions which have negatively impacted many gold and base metals projects in the Province of Ontario. Therefore WGM believes that some of the cost savings realized during the 2012 drilling program may be realized in the Banana Lake area despite the fact that the drilling is much deeper. These cost reductions have been applied to the recommended drilling for this zone. Whereas the previously budgeted drilling was estimated to cost \$7.6 million for three phases totalling 17,600 m, this drilling might now be completed for as little as \$4.96 million (Table 35).

WGM also recommends that Appia continue its metallurgical testing program to optimise the beneficiation and leaching flowsheet and to provide key information for a NI 43-101 compliant Preliminary Economic Assessment ("**PEA**") in the near future. Based on the results of Pele's PEA on its Eco Ridge deposit, WGM believes that the Teasdale PEA will provide ample justification for continuing investment in the Elliot Lake uranium and rare metal-bearing zones.

WGM has also recommended that Appia pursue a program of community engagement and information sessions to ensure that local residents and their representatives are aware of the company's activities and the long term benefits to the community if uranium mining resumes at Elliot Lake.



### 2. INTRODUCTION

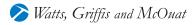
#### 2.1 GENERAL

In a letter dated 1 February, 2007 Canada Enerco Corporation ("CEC"), of Toronto, Ontario, Canada retained Watts, Griffis and McOuat Limited ("WGM") to undertake an evaluation of a group of uranium properties located in Buckles, Bouck, Beange, Gunterman and Joubin Townships, near the town of Elliot Lake in north-central Ontario (Figure 2). The aforementioned townships enclose portions of the famous Elliot Lake Mining Camp which produced uranium during the period 1955 through 1996. Senior WGM Geologist and Vice-President, Al Workman, P.Geo. and Qualified Person ("QP") for the project, visited key Ontario ministry offices in Sault Ste. Marie and visited the Elliot Lake area on 15-16 May, 2007 and during 3-4 June, 2009. In a subsequent agreement dated 1 November, 2007, Appia Energy Corp. ("Appia") optioned the Property from CEC, and then requested that WGM update its previous report to encompass the results of recent diamond drilling carried out by Appia on the Property.

Between 18 November, 2007 and 12 March, 2008 Appia completed a Stage 1 exploration program comprising a total of 10 diamond drill holes using 2 drilling rigs (6 new holes and 4 wedged holes totalling 3,885.2 m). Exploration expenditures totalled approximately C\$ 2,000,000. The drilling confirmed previously reported intersections and provided the basis for WGM to complete a NI 43-101 compliant resource estimate on the Banana Lake and Teasdale Lake zones. At this time, Appia was a private company and consequently the results were not reported publicly. During its revisit of the project site during June, 2009 WGM had discussions with Appia's QP, Mr. Alan MacEachern, formerly Chief Mine Geologist for Denison Mines Ltd. resulting in valuable insights into the local geology that are not available in published literature. During this site visit WGM confirmed that the reported exploration work had been completed, and re-examined key intervals of mineralized drill core.

From October to December 2008, Appia carried out a second program of diamond drilling on the Banana Lake Zone. This exploration entailed new step-out drilling within the resource area of the zone previously identified by Rio Algom based on widely separated Kerr McGee drill holes. Using the new data, WGM up-dated the previous NI 43-101 compliant resource estimate, the results of which showed a substantial increase in tonnage over WGM's initial estimate, as well as a 20% increase in grade over historical estimates.

The current WGM-Appia agreement is dated 1 October, 2009 and under this agreement WGM has provided on-going advisory services and up-dates to its earlier reports. These



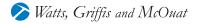
assignments for Appia have included geological modelling of the Banana Lake and Teasdale Zones drilled by Appia, and Mineral Resource estimates for each. All reports and estimates have been completed in compliance with Canadian securities rule National Instrument 43-101 ("**NI 43-101**").

WGM's report dated 18 July, 2011 included a report of Mineral Resources for the Appia Project. It was filed during November, 2012 and it provides details of historical uranium production in the Elliot Lake mining camp, historical resource estimates on Appia's claims, WGM's observations concerning the geology and Appia's exploration, as well as WGM's data confirmation procedures and evaluation of the project together with recommendations for additional exploration.

On-going discussions between WGM and Mr. MacEachern have been extremely valuable in determining the parameters used in modelling the rare earth mineralization. The initial drilling in 2006-07, as well as the current drilling program, have confirmed the earlier intersections and contributed to substantially increasing the size of the area drill-tested in the Teasdale Zone. It has also increased the level of knowledge in the continuity of the geology and the geological model to allow WGM to confidently recommend additional exploration drilling to further enlarge the area of Mineral Resources. Further metallurgical testing is warranted to refine the processing flowsheet.

WGM's most recent review of Appia's Elliot Lake Project, dated 18 July, 2011, included a detailed history of mining in the Elliot Lake area. In the Elliot Lake camp, a total of 156,750 tons of uranium metal (313.5 million pounds) was produced from 13 underground mines from approximately 177 million tons of ore having an average grade of approximately 0.106% U<sub>3</sub>O<sub>8</sub> (898 ppm U), equivalent to 2.12 lbs U<sub>3</sub>O<sub>8</sub> per short ton. This production equals approximately 362 million pounds of U<sub>3</sub>O<sub>8</sub>.<sup>1</sup> The primary mining method used was room and pillar mining with significant resource losses in pillar support (50-70% ore extraction). The ore was hoisted and transported to a number of central mills for crushing, grinding and leaching using sulphuric acid to dissolve the uranium. Uranium was then stripped from the solution using sulphuric acid (solvent) extraction and ion exchange processes to produce a uranium-oxide precipitate (yellowcake) which was then dried and shipped for further refining. Yttrium, rare earth metals, thorium and some other metals (Fe, Al...) were also present in the pregnant solution from which yttrium was recovered

 $<sup>^{1}</sup>$  1 million lbs of U<sub>3</sub>O<sub>8</sub> are equivalent to approximately 385 metric tonnes of uranium metal.



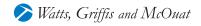
separately. The remaining REEs were not recovered at that time because the market had little demand for these metals.

In addition to the primary mining production, a number of alternative techniques were pioneered both at Elliot Lake as well as at Kerr Addison's Agnew Lake Mine, 70 km to the east, to enhance uranium recovery. Principal amongst the secondary techniques was the use of bio-leaching and ion exchange columns to recover small amounts of uranium from mine waters being pumped to surface. Denison Mines Limited established an underground bacterial leaching program in the mid-1960s, and initiated a research program in 1980 to expand bio-leach production. In addition, underground leaching was carried out on broken ore packed into the open stopes following the primary mining of ore. The stopes were sealed and then flooded for leaching. Oxygen was introduced into the stope to accelerate the leaching. Spray leaching was also used to extract the uranium from underground pillars and a portion of the broken ore, and to some degree the wet-dry-wet cycling of the spraying program resulted in higher recoveries. At the Agnew Lake Mine, the steeply dipping geometry of the ore zones allowed Kerr Addison to 'long-hole' stopes which were similarly sealed and flooded with leachate. This proved to recover only half of the estimated uranium present in the ore. Kerr Addison also attempted heap-leaching of ore on surface, but this again failed to produce anticipated recoveries.

During the 20-year period ending in the 1980s, the accumulation of significant uranium stockpiles far exceeding market demands led to a prolonged slump in uranium prices beginning in 1981. Relative to the open-pitable high-grade ores in the Athabasca Basin of Saskatchewan, the lower grading ores of Elliot Lake fell out of favour and one by one the mines closed. Most of the mines contained significant, readily leachable uranium resources at the time that uranium prices declined, but the deep underground workings resulted in operating costs that made the resources uneconomic. That factor combined with lower demand for new uranium production resulted in the closing of the Elliot Lake camp, and the decommissioning of the mines.

Due to the significant hiatus between the closure of the mines and the present, no drill core was available for check sampling. As part of its on-going work for Appia, WGM reviewed core logs and various technical reports that were prepared by previous mine operators. WGM believes that the information in these files is an accurate representation of the state of knowledge at the time the mines closed. Furthermore, in every instance, Appia's drilling programs have confirmed the previous uranium intersections which lends considerable veracity to the historical resource estimates.

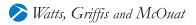




In previous reports, WGM has included the use of several historical resource estimates. The estimates are based on widely spaced drilled holes completed by several of the major companies operating in the Elliot Lake area during the 1970s and 1980s. The resources are deep, and are located down-dip of previous mine workings. The use of widely spaced holes was common practice in the Blind River district due to the uniformity of the stratabound mineralization. The historical resources, which were estimated by companies well acquainted with both the area and with uranium mining, are inferred, and WGM included them in its discussion because it believes that the resources are material to the exploration potential and future economic value of the Appia mineral claims. Given these facts however, WGM cautions that the historical resource estimates do not meet current standards as defined by the Canadian Institute of Mining and Metallurgy ("CIM") and implemented under Canadian Securities Regulators' Rule National Instrument 43-101 ("NI 43-101").

This report encompasses the results of the most recent drilling on the Teasdale Zone and updated estimates of the Mineral Resources in that zone. The report also incorporates the results of a recently completed metallurgical testing program that has identified beneficiation as a key step in the processing of Teasdale mineralization. Hydrometallurgical testing has also shed light on the extraction of uranium and REEs from the mineralization. The continuing exploration work recommended in this report includes additional exploration drilling on the Teasdale Zone to add additional resources and to up-grade the confidence level of the existing Inferred Resources in some areas. Continued metallurgical testing is also recommended to improve the beneficiation approach, to fine-tune the extraction flowsheet and to refine the costs related to the recovery of uranium and REEs from Teasdale ore. Community out-reach is also recommended to ensure that Elliot Lake residents and their representatives are well informed concerning Appia's plans and the benefits of renewed mining in the area. As a second priority item, contingent on available funds, WGM has also recommended additional drilling on the much deeper and significantly larger mineralization in the Banana Lake Zone.

On completion of the next phase of exploration on the Teasdale Zone, Appia should complete a Preliminary Economic Assessment ("**PEA**") which includes a preliminary mine plan to exploit the Mineral Resources and a cash flow model incorporating the Mineral Resource estimates, capital cost and operating cost estimates, metallurgical recovery data, metal market data and the mining plan. The PEA would include an up-date of the Mineral Resources based on the exploration drilling recommended herein which should result in a significant increase in resources based on the current well-established geological model in which WGM has a high degree of confidence. The PEA will conceptually examine the



conditions that might allow the resources in the Teasdale Zone to be brought into production. In this respect, the assessment is a material fact that is relevant to Appia's longer term plans.

## 2.2 TERMS OF REFERENCE

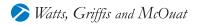
During early 2007, **Canada Enerco Corporation** ("**CEC**"), of Toronto, Ontario, Canada retained **Watts, Griffis and McOuat Limited** ("**WGM**") to undertake a review of a group of its uranium properties (the "**Property**") located in Buckles, Bouck, Beange, Gunterman and Joubin Townships, north-central Ontario. CEC is an Ontario-registered private corporation based in Toronto, Canada. Also based in Toronto, WGM is a consulting firm of geologists and engineers which has been providing high quality technical services to the mineral industry since 1962.

As a result of a vending agreement dated 1 November, 2007 between CEC and a related company, Appia Energy Corp. ("Appia") of Toronto whereby Appia acquired the exploration and mining rights to the Property, WGM was retained by Appia to prepare an update of its previous work including initial Mineral Resources estimates for the Banana Lake and Teasdale Lake zones carried out during the fourth quarter of 2008 and early 2009. WGM has been retained since that time as Appia's independent QP for the project. WGM has undertaken several resource estimates when Appia was a private company, and was asked by Appia to provide this report incorporating new and up-dated technical data.

The Property comprises a group of staked mining claims which cover the extensions of uranium ore zones from past-producing mines located on the north and south limbs of the Quirke Lake Syncline. As room and pillar mining was the favoured mining method, the mines contain substantial uranium resources left in pillars and undeveloped mineralized zones. The extensions of these zones are inferred to contain a considerable uranium resource based on previous drilling.

This report includes the previous findings, the results of the most recent drilling program, WGM's latest resource estimates and new data acquired as a result of a recently completed program of metallurgical testing carried by SGS-XRAL Laboratories at its testing facility in Lakefield, Ontario.

WGM included detailed discussions of the uranium and REE markets in its previous NI 43-101 compliant technical report filed on SEDAR. These discussions, which are summarized



herein, included the conclusions expressed by the World Nuclear Association in its biennial meeting in London, UK, held on 9-11 September 2009 concerning uranium pricing. Despite the recent Fukushima nuclear accident, an incident borne not out of a technological failure but out of a natural disaster, most countries have not abandoned plans to expand their nuclear-electric generating capacities. Whereas the uranium market is forecast to grow markedly over the next several decades based on supply-demand fundamentals, REE markets are currently influenced by a high degree of political control exercised by the Government of China, and are therefore less easily predicted.

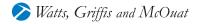
WGM understands that it is Appia's intent to use WGM's report as a supporting document to support a future Initial Public Offering "**IPO**".

## 2.3 SOURCES OF INFORMATION

The historical exploration information reviewed during this assignment, and incorporated into this NI 43-101 compliant report, was largely collected from the public records of the Ministry of Northern Development and Mines ("**MNDM**") offices located in Sault Ste. Marie, Ontario. WGM also relied upon its own library and research resources as well as the expertise of its personnel. WGM spot tested the information given for reliability against MNDM files. Other information was gleaned from authoritative internet sources such as the World Nuclear Association, the Canadian Nuclear Safety Commission, the Canadian Nuclear Association, the International Atomic Energy Association, and the World Information Service on Energy ("**WISE**") Uranium Project.

The site visits by WGM Senior Geologist Al Workman on 15-16 May, 2007 and during 3-4 June, 2009 were used as opportunities to collect additional public information from the records of the MNDM regional office in Sault Ste. Marie, to discuss exploration policy with ministry representatives and to meet with Ministry of the Environment officials. A recent site visit on 15 July, 2013 was made to examine drill core and to confirm selected drill site locations.

WGM has reviewed various licence documents (abstracts), but did not carry out a detailed audit of the certificates in order to verify title to any of the properties described herein. Efforts were made through discussions with MNDM personnel to understand the nature of any potential challenges which might arise in respect to resuming uranium production in the Elliot Lake area. Similar discussions were held with Ministry of the Environment (MOE) representatives. Importantly, WGM ascertained that the Ontario Government would fully



uphold the rights of any mineral claim owner to undertake such development in compliance with existing laws and regulations.

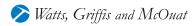
Given the long period of time that has elapsed since the Elliot Lake area was actively being explored and mined, substantial sections of drill core from the key holes put down by Kerr McGee and other companies were not available for examination. Although a few representative sections of mineralized drill core have been maintained in the MNDM core library in Sault Ste. Marie, Ontario, such material is of limited quantity and great historical significance, and is therefore not available for resampling. No surface exposures were sampled as the results of such samples would have been irrelevant given the scope of the undertaking under consideration by Appia. Check samples of Appia drill core were selected for independent analysis by WGM and sent to the SGS laboratory on Don Mills (Toronto) for check assaying. The results were previously reported in detail in Workman and Breede (2011) which found that the Appia assays were representative of the uranium contained in the samples within a reasonable range of error. Routine check analysis by Appia has up-held the validity of its assay database.

This report is the responsibility of WGM which alone has been in charge of its overall presentation.

## 2.4 RELIANCE ON OTHER EXPERTS

The metallurgical testing program carried out by Appia and summarized herein was performed under a contract between Appia and SGS Mineral Services based in Lakefield Ontario. The work was supervised by Mr. James Brown, MASc, P.Eng., Senior Metallurgist-Hydrometallurgy and carried out under the direction of Senior WGM Associate Metallurgist, Mr. John Goode, P.Eng.

For metallurgical test data, WGM has relied on the technical report prepared by SGS Mineral Services entitled "An Investigation Into the Recovery of Uranium and Rare Earth Elements from the Teasdale Property prepared for Appia Energy Corporation, Project 13849-001, Final Report" dated 19 July, 2013 and a second SGS report entitled 'An Investigation Into Beneficiation Testwork to assess the Recoverability of Uranium and Rare Earth Elements from the Teasdale Property prepared for Appia Energy Corporation, Project 13849-002, Final Report" dated 5 June, 2013. Both reports are appended hereto in the Attachments sections of this report. In the preparation of this WGM report, the authors have also relied on a technical



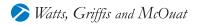
report concerning the mineralogy of the Teasdale Zone prepared by SGS Mineral Services entitled "An Investigation by High Definition Mineralogy into the Mineralogical Characteristics of Three Composite Samples from the Elliot Lake Project" dated 10 May, 2013 and authored by Mr. Bernie C. Yeung, Mineralogist and Dr. Huyun Zhou, Senior Mineralogist.

During its previous site visits, WGM met with various QPs who have provided in-put to the Appia project including Mr. Robert MacGregor, P.Eng., a mining engineer resident in the city, and a former employee at the Denison Mine and Mr. Alan MacEachern, a consulting geologist and Elliot lake resident who has 40 years of experience in the mining camp, originally managing drilling programs and logging drill core during his tenure with Denison Mines Ltd. Both have contributed intimate details of their knowledge of the uranium-bearing horizons ("reefs") mined at Elliot Lake. Significant insight and additional information concerning underground uranium leaching and bioleaching was also supplied by Mr. Richard Swider, P.Eng., a former metallurgical engineer at the Denison Mine. Mr. Swider acted in his role as a WGM Associate whereas Mr. MacGregor and Mr. MacEachern are QPs who are independent of WGM.

WGM relied on the MNDM offices to provide accurate land title information and did not ascertain or confirm the legal status of the Appia mining claims beyond downloading from the MNDM a list of current claim owners in the project area. This data indicates that the claims are in good standing insofar as the office of the Mining recorder is concerned.

One key goal of the earlier WGM site visit was to locate the position of some of the Kerr McGee drill holes. Although the locations provided to WGM by the MNDM from the ministry database proved to be inaccurate, WGM was able to reliably re-locate holes using the sketch maps contained within individual drill hole records filed for assessment. To this extent, WGM's reliance on the Ministry records was conditional, and done solely as a means of establishing the search area within which the hole was likely to be found <sup>2</sup>.

<sup>&</sup>lt;sup>2</sup> Subsequent to WGM's efforts, Appia reported that it was able to locate all of the historical holes that it searched for.



### 2.5 UNITS AND CURRENCY

All monetary sums relating to uranium prices are reported in United States dollars (US\$) unless stated otherwise. A conversion rate of 0.90 Canadian dollars (C\$) to the United States dollar (US \$) was used in respect to developing and qualifying Mineral Resource estimates and cost models.

Measurements in this report are stated in the SI (metric) system. In keeping with norms in the industry, uranium grades are reported as pounds triuranium octoxide (commonly referred to as "yellowcake" or  $U_3O_8$ ) per short ton. Less commonly, uranium content is reported as per cent uranium oxide (% $U_3O_8$ ).<sup>3</sup> Assay data may be reported as parts per million (ppm).

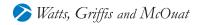
Uranium supply pricing is predominantly established during direct contract negotiations between producers and energy utilities, and the quantities involved are typically several million pounds or more of  $U_3O_8$ . This is commonly referred to as the "Term Market". Smaller quantities of uranium, measured in hundreds of thousands of pounds of  $U_3O_8$ , may be offered for sale on one of several "Spot Markets". The prices on the Spot Market bid by utilities seeking to increase on-site fuel supplies is generally discounted with respect to the prices established under Term contracts, however in times of uncertainty regarding future pricing, the Spot price can exceed the Term price resulting in an inverted market. Prices on both markets are quoted in US \$ per pound of  $U_3O_8$ .

The classification of Mineral Resources and Mineral Reserves in Canada follows the codification established by the CIM. The CIM system, which must be followed in order to assure NI 43-101 compliance, ranks Mineral Resources and Mineral Reserves in terms of confidence level which in turn is a reflection of the types and amounts of exploration work completed. The conversion of resources to reserves is based on a study of mineral economics that establishes the economic viability of the existing resources under a specific set of conditions. The Mineral Resources estimated by WGM based on recent Appia drilling programs are in compliance with NI 43-101.

The historical resources mentioned herein this report cannot be precisely confirmed by the authors and are not suitable for investment decisions.

<sup>&</sup>lt;sup>3</sup> Units conversions :

 $<sup>1\% \</sup>text{ U metal} = 1.18\% \text{ U}_3\text{O}_8$ 2 lb U<sub>3</sub>O<sub>8</sub>/ton = 1 kg U<sub>3</sub>O<sub>8</sub>/tonne



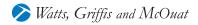
#### 2.6 RISK FACTORS

As is generally the case in the world at large, natural resources including mineral commodities are the property of the sovereign State, and the right to develop and exploit mineral deposits is conveyed to private interests via permitting and licensing procedures and agreements. Mineral projects must therefore meet certain statutory requirements to be permitted to go into production.

Due to a combination of legitimate concerns and irrational fears, uranium projects receive special attention which can prolong the permitting process and certain additional conditions associated with a "social licence" to operate can be imposed. This is especially true for mining projects that are located close to settlements as is the case with some of the Appia mining claims, although the main Mineral Resource areas are located at some distance from the town of Elliot Lake. WGM understands from its conversations with Mr. Bob McGregor, P.Eng. (Mining), that Elliot Lake municipal leaders are generally in favour of renewed exploration and mining activity as a means of increasing tax revenue to the city. Mr. McGregor had previously met with two town officials in his capacity as an independent consultant. This sentiment has been confirmed recently in discussions with the aforementioned Mr. MacEachern, P.Geo., a long-standing resident of Elliot Lake. WGM's meeting with Ministry of the Environment officials in Sault Ste Marie also found assurance that Appia's project would not face any unusual permitting hurdles.

There are no land use restrictions of which WGM is aware which might restrict the ability of Appia to access the project areas, or which might restrict its ability to bring its uranium property into production. The economic viability of the estimated Mineral Resources is dependent on a higher priced uranium-REE market than exists as of the date of this report. Metal market researchers at RBC Capital Markets, CIBC and at many other financial and research institutions are forecasting a shortage of  $U_3O_8$  and substantially higher prices in 2014 and beyond that will prevail at or during the timeframe that the Appia requires for completion of its exploration and project permitting for mine development.

WGM's own analysis favours higher uranium prices based on data from such organizations as the World Nuclear Organization, the World Information Service on Energy (WISE) Uranium Project, the International Atomic Energy Agency and the US Energy Information Agency. WGM is aware that future reactor builds can be affected, and likely will be affected by alternative energy sources, especially low-cost natural gas, however the predicted uranium shortages are based on the number of reactors currently in service and under construction.

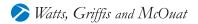


The predictions are not based on the US or Europe resuming or embracing a robust nuclear reactor construction program. Uranium pricing is a reflection of supply-demand fundamentals, and demand is easily forecast on reactor operations and construction (actual and planned). While nuclear fuel consumption is easily forecast, shocks to demand have occurred as a collateral result of major accidents, and these have affected uranium prices in the short term. Political posturing in the wake of such accidents has certainly played a role in exacerbating a decline in uranium prices. However, these shocks have proven to be transient largely because of growing global energy demand. The long-term linkage between oil and uranium prices, which is in an imbalance as of mid-2013 due a natural event in 2011 (Japan's tsunami) and not by a reactor malfunction at Fukushima, indicates that uranium prices should rise but this is not a certainty.

Balancing the forgoing caution are several factors which are favourable for the Appia project:

- new mine infrastructure development would be in brownfields areas already disturbed by industrial and mining activity;
- water, electrical, transportation and communications infrastructure is in place or close at hand;
- the processing of Elliot Lake ore is well known and faces no significant technical uncertainties;
- no First Nations land claims affect the project area;
- Appia bears no responsibility (liability) in any manner for potential future impacts arising out of historical mining operations and waste disposal; and,
- the Cameco uranium refinery is located approximately 50 km away near Blind River.

As far as WGM knows, all of the Appia mining claims that are the subject of this report are presently held by Appia without legal encumbrances to other parties or by the Government which would relate to previous mining activities. The reader is also directed to the section in this report entitled "Other Relevant Data and Information", specifically the sub-section on environmental policy and issues.



## 3. PROPERTY DESCRIPTION AND LOCATION

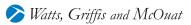
#### 3.1 GENERAL LOCATION

The Appia uranium-REE property comprises a group of unpatented mineral claim units located in Buckles, Bouck, Beange, Gunterman, Joubin and Lehman Townships and near the town of Elliot Lake in north-central Ontario (Figure 3). Elliot Lake is located on Highway 108 approximately 26 km north of Highway 17, also known as the Trans-Canada Highway.

The project area is situated in UTM zone 17. The geographic co-ordinates of the town of Elliot Lake are 46°23'N latitude and 82°39'W longitude. The Appia claims have not been surveyed. As is typical for exploration properties, Appia does not own the surface rights to the underlying mineral claims. The surface rights to the claims belong to the Crown and some belong to the City of Elliot Lake. Surface rights can be acquired and there is sufficient area to construct the infrastructure necessary for mining and processing operations.

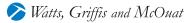
## 3.2 PROPERTY ADMINISTRATION AND STATUS

Mineral claim titles in the Province of Ontario are administered by the Ministry of Northern Development and Mines ("**MNDM**"). The Elliot Lake area is administered by the regional office located in the city of Sault Ste. Marie, a major government centre in north-central Ontario. Other government offices in the city include those charged with administering regulations pertaining to the environment, inland waterways, transportation and communications. The Appia Property consists of 100 staked mining claim units with original anniversary dates ranging from 19 October, 2004 to 11 December, 2009 (Table 4). Originally, 58 of the claims were held by Canada Enerco Corporation ("CEC"), a company related to Appia, however 100% ownership in these claims was transferred to Appia on 27 July, 2009. The terms of this agreement are discussed in Section 3.4 Nature of Appia's Interest. As can be seen from the following table, excess expenditures have been filed against the claims ensuring that they remain in good standing. Appia maintains a large positive balance in its reserves sufficient to carry the claims for another five years without being compelled to carry out additional exploration.



Township <sup>1</sup>	Claim Number	Recording Date	Due Date	Status	Ownership <sup>2</sup>	Work Required	Total Applied	Total Reserve
BEANGE	4201498	2005-May-02	2014-May-02	Active	100% *	\$4,800	\$33,600	\$0
BEANGE	4201499	2005-May-02	2014-May-02	Active	100% *	\$4,000	\$28,000	\$0
BEANGE	4201500	2005-May-02	2014-May-02	Active	100% *	\$6,400	\$44,800	\$0
BEANGE	4201501	2005-May-02	2014-May-02	Active	100% *	\$6,400	\$44,800	\$39,293
BEANGE	4201502	2005-May-02	2014-May-02	Active	100% *	\$6,400	\$44,800	\$0
BEANGE	4201503	2005-May-02	2014-May-02	Active	100% *	\$6,000	\$42,000	\$0
BEANGE	4201504	2005-May-02	2014-May-02	Active	100% *	\$6,000	\$42,000	\$0
BEANGE	4205717	2005-Jun-28	2014-Jun-28	Active	100% *	\$2,400	\$16,800	\$0
BEANGE	4207326	2005-May-02	2014-May-02	Active	100% *	\$6,400	\$44,800	\$0
BEANGE	4219904	2007-Mar-27	2014-Mar-27	Active	100% *	\$800	\$4,000	\$0
BEANGE	4219907	2007-Mar-27	2014-Mar-27	Active	100% *	\$1,600	\$8,000	\$0
BEANGE	4219941	2007-Mar-27	2014-Mar-27	Active	100% *	\$1,600	\$8,000	\$0
BEANGE	4219969	2007-Mar-27	2014-Mar-27	Active	100% *	\$1,200	\$6,000	\$0
BEANGE	4219977	2007-Mar-27	2014-Mar-27	Active	100% *	\$1,600	\$8,000	\$0
BEANGE	4243832	2008-Sep-12	2014-Sep-12	Active	100% *	\$1,600	\$6,400	\$0
BEANGE	4248859	2009-Dec-11	2014-Dec-11	Active	100%	\$1,600	\$4,800	\$0
BEANGE	4248860	2009-Dec-11	2014-Dec-11	Active	100%	\$6,400	\$19,200	\$0
BOLGER	4219968	2007-Mar-27	2014-Mar-27	Active	100% *	\$2,400	\$12,000	\$0
BOLGER	4248857	2009-Dec-11	2014-Dec-11	Active	100%	\$1,600	\$4,800	\$0
BOLGER	4248858	2009-Dec-11	2014-Dec-11	Active	100%	\$3,200	\$9,600	\$0
BOUCK	3019176	2006-Dec-21	2013-Dec-21	Active	100% *	\$3,600	\$18,000	\$0
BOUCK	3019177	2006-Dec-21	2013-Dec-21	Active	100% *	\$3,200	\$16,000	\$290,466
BOUCK	3019230	2006-Dec-21	2014-Dec-21	Active	100% *	\$6,400	\$38,400	\$310
BOUCK	3019231	2006-Dec-21	2014-Dec-21	Active	100% *	\$6,400	\$38,400	\$0
BOUCK	3019232	2006-Dec-21	2014-Dec-21	Active	100% *	\$4,800	\$28,800	\$0
BOUCK	3019233	2006-Dec-21	2014-Dec-21	Active	100% *	\$3,200	\$19,200	\$0
BOUCK	3019234	2006-Dec-21	2014-Dec-21	Active	100% *	\$4,800	\$28,800	\$421,123
BOUCK	4205718	2005-Jun-28	2014-Jun-28	Active	100% *	\$400	\$2,800	\$0
BOUCK	4207259	2006-Dec-21	2014-Dec-21	Active	100% *	\$4,000	\$24,000	\$0
BOUCK	4207262	2006-Dec-21	2014-Dec-21	Active	100% *	\$6,000	\$36,000	\$0
BOUCK	4215011	2007-Feb-27	2014-Feb-27	Active	100% *	\$400	\$2,000	\$0
BOUCK	4215012	2007-Feb-27	2014-Feb-27	Active	100% *	\$3,200	\$16,000	\$0
BOUCK	4215013	2007-Feb-27	2014-Feb-27	Active	100% *	\$1,200	\$6,000	\$0
BOUCK	4215302	2006-Dec-29	2014-Dec-29	Active	100% *	\$1,600	\$9,600	\$0
BOUCK	4218619	2007-Aug-01	2014-Aug-01	Active	100%	\$4,000	\$20,000	\$0
BOUCK	4219908	2007-Mar-30	2014-Mar-30	Active	100% *	\$400	\$2,000	\$0
BOUCK	4221243	2004-Oct-19	2014-Oct-19	Active	100% *	\$5,200	\$41,600	\$0
BOUCK	4221244	2004-Oct-19	2014-Oct-19	Active	100% *	\$2,800	\$22,400	\$0
BOUCK	4221245	2004-Oct-19	2014-Oct-19	Active	100% *	\$6,400	\$51,200	\$0
BOUCK	4248854	2009-Dec-11	2014-Dec-11	Active	100%	\$400	\$1,200	\$0
BOUCK	4248855	2009-Dec-11	2014-Dec-11	Active	100%	\$400	\$1,200	\$0
BUCKLES	04216870* <sup>3</sup>	2007-Nov-13	2014-Nov-13	Active	100% *	\$6,400	\$32,000	\$0
BUCKLES	3009193	2004-Oct-19	2014-Oct-19	Active	100% *	\$1,200	\$9,600	\$0
BUCKLES	4201526	2004-Nov-16	2014-Nov-16	Active	100% *	\$800	\$6,400	\$0
BUCKLES	4202357	2004-Oct-19	2014-Oct-19	Active	100% *	\$800	\$6,400	\$191,069
BUCKLES	4202381	2004-Oct-19	2014-Oct-19	Active	100% *	\$6,400	\$51,200	\$141,815
BUCKLES	4205719	2005-Jun-28	2014-Jun-28	Active	100% *	\$4,800	\$33,600	\$0
BUCKLES	4215303	2006-Dec-29	2014-Dec-29	Active	100% *	\$5,200	\$31,200	\$0
BUCKLES	4215314	2006-Dec-21	2014-Dec-21	Active	100% *	\$2,000	\$12,000	\$710
BUCKLES	4215315	2006-Dec-21	2016-Dec-21	Active	100% *	\$400	\$3,200	\$349
BUCKLES	4216851	2007-Nov-13	2014-Nov-13	Active	100% *	\$6,000	\$30,000	\$0
BUCKLES	4216852	2007-Nov-13	2014-Nov-13	Active	100% *	\$6,400	\$32,000	\$0
BUCKLES	4216869	2007-Nov-13	2014-Nov-13	Active	100% *	\$6,400	\$32,000	\$0

Table 4 Location and status of Appia Mining Claims

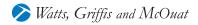


Township <sup>1</sup>	Claim Number	Recording Date	Due Date	Status	Ownership <sup>2</sup>	Work Required	Total Applied	Total Reserve
BUCKLES	4216871	2007-Nov-13	2014-Nov-13	Active	100% *	\$4,800	\$24,000	\$0
BUCKLES	4216872	2007-Nov-13	2014-Nov-13	Active	100% *	\$1,200	\$6,000	\$0
BUCKLES	4219974	2007-Apr-13	2014-Apr-13	Active	100% *	\$400	\$2,000	\$0
BUCKLES	4219978	2004-Oct-19	2014-Oct-19	Active	100% *	\$400	\$3,200	\$0
BUCKLES	4219979	2004-Oct-19	2014-Oct-19	Active	100% *	\$400	\$3,200	\$0
BUCKLES	4219980	2004-Oct-19	2014-Oct-19	Active	100% *	\$400	\$3,200	\$0
BUCKLES	4221246	2004-Oct-19	2014-Oct-19	Active	100% *	\$6,000	\$48,000	\$0
BUCKLES	4221249	2004-Oct-19	2014-Oct-19	Active	100% *	\$6,000	\$48,000	\$0
BUCKLES	4221250	2004-Oct-19	2014-Oct-19	Active	100% *	\$6,400	\$51,200	\$183,798
BUCKLES	4221251	2004-Oct-19	2014-Oct-19	Active	100% *	\$4,000	\$32,000	\$68,188
BUCKLES	4221252	2004-Oct-19	2014-Oct-19	Active	100%	\$6,400	\$51,200	\$0
BUCKLES	4222197	2008-Feb-19	2014-Feb-11	Active	100%	\$4,800	\$9,600	\$0
BUCKLES	4222202	2008-Feb-19	2014-Feb-11	Active	100%	\$6,000	\$12,000	\$0
BUCKLES	4222203	2008-Feb-19	2014-Feb-11	Active	100%	\$800	\$1,600	\$0
BUCKLES	4226849	2008-Aug-21	2014-Aug-21	Active	100%	\$1,600	\$6,400	\$0
BUCKLES	4226852	2008-Aug-21	2014-Aug-21	Active	100%	\$1,600	\$6,400	\$0
BUCKLES	4228612	2008-Jan-24	2015-Jan-24	Active	100%	\$1,200	\$6,000	\$0 \$0
BUCKLES	4228970	2008-Feb-19	2010 Gan 24	Active	100% *	\$1,600	\$6,400	\$0 \$0
BUCKLES	4228971	2008-Feb-19	2014-Feb-19	Active	100% *	\$400	\$0, <del>4</del> 00 \$1,600	\$0 \$0
GUNTERMAN	3019178	2006-Dec-21	2014-1 eb-19 2014-Dec-21	Active	100%	\$400 \$1,200	\$7,200	\$0 \$0
GUNTERMAN	3019179	2000-Dec-21 2006-Dec-21	2014-Dec-21 2014-Dec-21	Active	100%	\$1,200 \$4,400	\$26,400	\$0 \$0
GUNTERMAN			2014-Dec-21 2014-Dec-21	Active	100%	\$4,400 \$2,400	\$20,400 \$14,400	\$0 \$0
	3019180	2006-Dec-21						
	4215008	2007-Feb-27	2014-Feb-27	Active	100%	\$4,800	\$24,000	\$0 \$0
GUNTERMAN	4215009	2007-Feb-27	2014-Feb-27	Active	100%	\$800	\$4,000	\$0 \$0
SUNTERMAN	4215010	2007-Feb-27	2014-Feb-27	Active	100%	\$800	\$4,000	\$0 \$0
GUNTERMAN	4215014	2007-Feb-27	2014-Feb-27	Active	100%	\$4,800	\$24,000	\$0 \$0
GUNTERMAN	4215015	2007-Feb-27	2014-Feb-27	Active	100%	\$1,600	\$8,000	\$0 \$0
GUNTERMAN	4217961	2007-Feb-07	2014-Feb-07	Active	100%	\$1,200	\$2,400	\$0
GUNTERMAN	4218458	2007-Feb-07	2014-Feb-07	Active	100%	\$1,200	\$2,400	\$0
GUNTERMAN	4218459	2007-Feb-19	2014-Feb-07	Active	100%	\$1,600	\$3,200	\$0
SUNTERMAN	4218461	2007-Feb-19	2014-Feb-07	Active	100%	\$1,200	\$2,400	\$0
GUNTERMAN	4218620	2007-Aug-01	2014-Aug-01	Active	100%	\$2,400	\$12,000	\$0
GUNTERMAN	4218621	2007-Aug-01	2014-Aug-01	Active	100%	\$4,000	\$20,000	\$0
GUNTERMAN	4248851	2009-Dec-11	2014-Dec-11	Active	100%	\$3,200	\$9,600	\$0
GUNTERMAN	4248852	2009-Dec-11	2014-Dec-11	Active	100%	\$4,000	\$12,000	\$0
GUNTERMAN	4248853	2009-Dec-11	2014-Dec-11	Active	100%	\$1,600	\$4,800	\$0
OUBIN	3019312	2006-Dec-21	2014-Dec-21	Active	100%	\$6,000	\$36,000	\$0
IOUBIN	3019313	2007-Feb-02	2014-Feb-02	Active	100%	\$3,600	\$18,000	\$0
OUBIN	4205720	2005-Jun-28	2014-Jun-28	Active	100%	\$3,600	\$25,200	\$0
OUBIN	4214928	2007-Feb-27	2014-Feb-27	Active	100%	\$400	\$2,000	\$0
OUBIN	4215016	2007-Feb-27	2014-Feb-27	Active	100%	\$1,600	\$8,000	\$0
OUBIN	4215309	2006-Dec-29	2014-Dec-29	Active	100%	\$4,800	\$28,800	\$0
OUBIN	4215313	2007-Feb-02	2014-Feb-02	Active	100%	\$3,600	\$18,000	\$0
IOUBIN	4226850	2008-Aug-21	2014-Aug-21	Active	100%	\$3,600	\$14,400	\$0
IOUBIN	4226862	2008-Aug-21	2014-Aug-21	Active	100%	\$3,600	\$14,400	\$0
JOUBIN	4226863	2008-Aug-21	2014-Aug-21	Active	100%	\$3,600	\$14,400	\$0
EHMAN	4243828	2008-Sep-12	2014-Sep-12	Active	100%	\$6,400	\$25,600	\$0
					Totals	\$324,400	\$1,843,200	\$1,337,121

Table 4 Location and status of Appia Mining Claims

NOTES:

The township is designated as per the location of the #1 claim post.
 Ownership marked by an asterisk (\*) were subject to a transfer (option) agreement between Appia Energy and CEC.
 This claim number was issued by the MNDM twice and the Ministry determined that the Appia claim should receive a "0" prefix to reduce confusion rather than issue a replacement claim number.

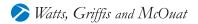


Mineral claim titles in the Province of Ontario are administered by the Ministry of Northern Development and Mines ("**MNDM**"). The Elliot Lake area is administered by the regional office located in the city of Sault Ste. Marie, a major government centre in north-central Ontario. Other government offices in the city include those charged with administering regulations pertaining to the environment, inland waterways, transportation and communications.

The Appia claims are unpatented, staked claims which are subject to annual exploration expenditure requirements. These requirements, presented in Table 1, are assessed on a perclaim basis, and must be met in order to maintain the claims in good standing. The MNDM monitors the completion of assessment work through a reporting system that demands the claim holder file an annual assessment report by the anniversary date for each claim, or group of claims. Work credits may be spread over blocks of contiguous claims.

The anniversary date for the individual claim comprising the Appia Property (Figure 3) are shown in Table 1. The total work commitment required to maintain the claims in good standing is C \$324,400. At this time, Appia has filed excess expenditures and retains C\$1,337,121 in reserves for meeting future requirements (Table 4). Appia has additional exploration expenditures in the amount of \$1,974,263 relating to the 2012 drilling which has not yet been filed against its work requirements, and this amount will substantially increase the reserves held against future work obligations. Appia has no relinquishment plans at this time, and does not see a need to relinquish any claims in the future.

Certain of the mining claims (#4214928, 4221249 and 4228612), while valid, are currently subject to a <u>Decommissioning Licence</u> issued under the Nuclear Safety and Control Act and relating to previous mining activities. The licence holder, Denison Mines Inc., is obligated to undertake a work program relating to control of environmental impacts and restoration of the land. Appia is required to avoid exploration activities that might interfere with the execution of Denison's environmental programs. It is clear from correspondence received by Energy Metals Corp. (see following section) that Denison does not have the authority to grant access to these claims for the purpose of exploration drilling. Appia has no plans to carry out exploration on these licences at this time.



### 3.3 NATURE OF APPIA'S INTEREST

Appia holds its mineral titles as a result of having acquired the claims under the terms of an agreement dated 1 November, 2007 with Canada Enerco Corporation ("**CEC**"), a related company, which originally staked the claims in accordance with the Mining Act of Ontario R.S.O. 1990. The claims are now held 100% by Appia.

Under the Vending Agreement with CEC, Appia paid 35 million common shares to CEC in exchange for the claims and Appia was granted two options by CEC. Under the 1<sup>st</sup> option, Appia had the right to buy back 1 million of its shares at C \$1 per share at any time prior to 31 August, 2008. Appia exercised this option. The 2<sup>nd</sup> option is conditional on Appia spending at least \$10,000,000 on exploration on the Elliot Lake properties prior to 2 November, 2012, to define a NI 43-101 compliant uranium mineral resource on the property. This option granted Appia the right, prior that date, to buy back 9 million shares in tranches of 1 million shares at C \$2 per share, subject to a price adjustment. The adjustment governed the maximum purchase price for the block of shares as follows:

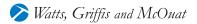
\$0.10 times the NI 43-101 compliant Mineral Resources in pounds of U<sub>3</sub>O<sub>8</sub>.

In the event that the purchase price is less than \$20 million, the option price of the 9 million shares will be adjusted to equal the maximum purchase price divided by 10 million. CEC retains a 1% uranium production payment royalty on uranium sold at a price equal to or in excess of US \$130 per lb  $U_3O_8$ , as well as a 1% net smelter royalty on any precious and base metal co-production when the price of uranium equals or exceeds US \$130 per lb  $U_3O_8$ .

Appia did not meet the minimum expenditure requirement imposed in the forgoing and could not exercise its 2<sup>nd</sup> option.

Under the agreement with CEC, Appia is required to maintain the Property in good standing, including any claims returned (surrendered) to CEC. In turn, CEC is required to supplement the Property with any additional claim units that it acquires within 20 km of the Property boundaries subject only to Appia's acceptance of such new claim units. Appia is responsible for paying the acquisition (staking) costs of any claim units that it acquires from CEC.

Under an agreement dated 14 February, 2008, Appia purchased a group of claims from Dan Patrie Exploration Ltd. which retains a 1% net smelter royalty on the production and sale of



any uranium from the subject claims at a time when the realized price for the uranium equals or exceeds US 130 per lb  $U_3O_8$ . The claims covered in this purchase agreement are:

- 3019312 and 3019313;
- 4215309; and,
- 4215313 to 4125315 inclusive.

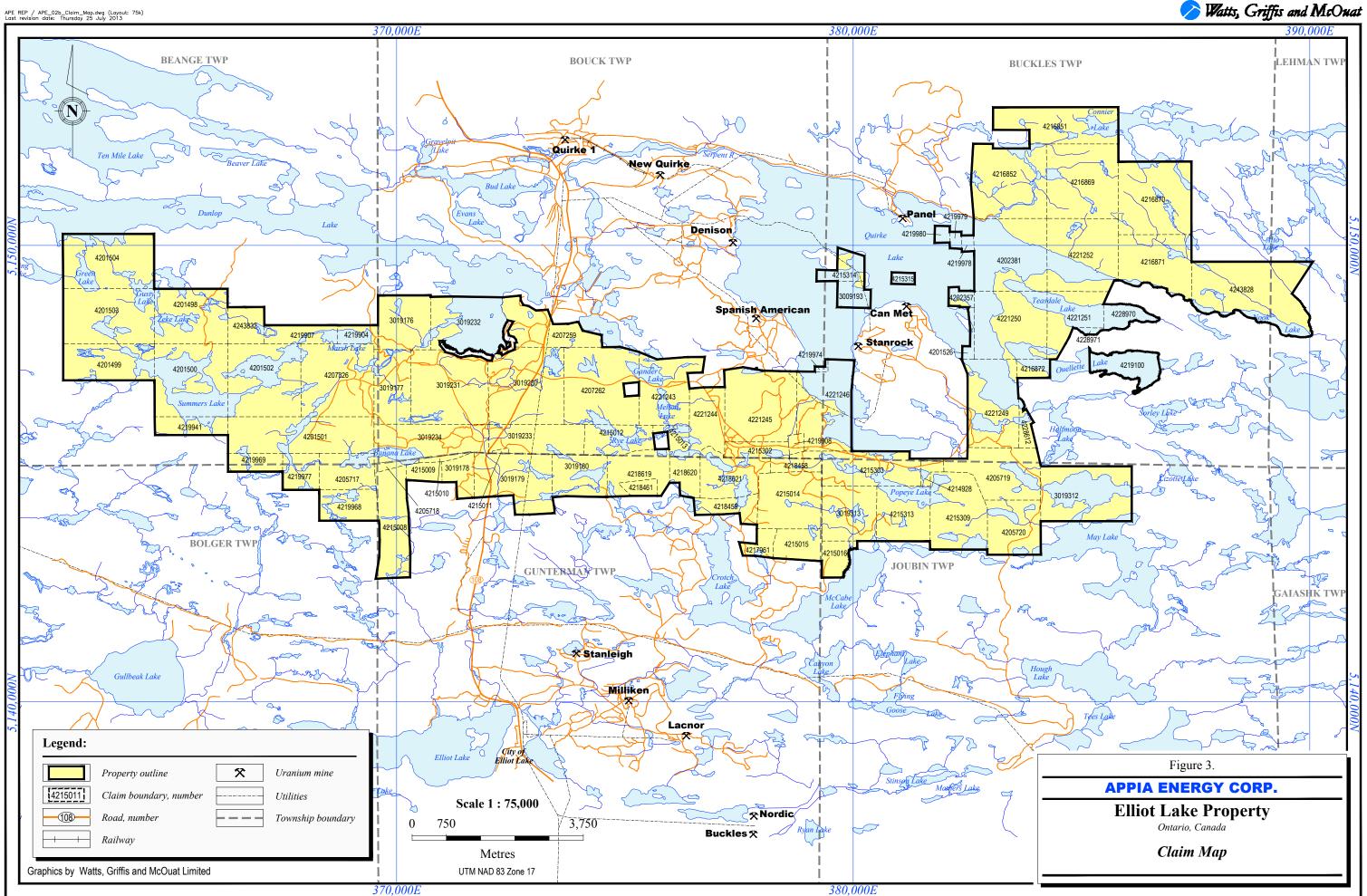
One half of the royalty payable to Dan Patrie Exploration Ltd. may be purchased by Appia for C \$1 million.

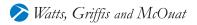
CEC transferred some surface rights to the City of Elliot Lake under an agreement dated 1 November 2005, and executed 22 November, 2005, to allow the construction of a road. The mining claims so affected were 4221245 and 4221246 (formerly 3009176 and 3009177). A similar agreement on 12 January, 2009 transferred the surface rights for road construction to the City of Elliot Lake on claims 4215303, 4215313 and 4215303.

A block of claims in Buckles Township at the eastern end of the Appia Property were previously the subject of an option agreement between CEC and Energy Metals Corporation ("**EMC**") which had an option to earn a 50% interest. That option has been relinquished, and all outstanding shares of EMC have been purchased by Uranium One Inc. In exchange for terminating the option agreement, CEC issued C \$250,000 worth of stock (250,000 common shares) of Appia to EMC (now Uranium One). In turn, CEC and now Appia, must maintain in good standing those claims that were subject to the original agreement until such time as Appia completes an initial public offering ("**IPO**"). In addition, Uranium One retains the right to participate in any Appia financing (for up to 9.9%) until and including an Appia IPO or reverse take-over. No Appia claim units are under option to a second party at this time or affected by a royalty agreement.

Lastly, an agreement on 22 July, 2009 conveyed Denison the right to construct a new tailings infrastructure on claims numbered 4221247 and 4221248 in exchange for a 3% net smelter royalty on any uranium production from the subject claims. Denison also granted Appia the right of access onto claims held by Denison in the Elliot Lake area as well as the right to use former Denison mine workings to facilitate the exploration and development of Appia's Elliot Lake Project.







# 4. ACCESSIBILITY, CLIMATE, LOCAL RESOURCES, INFRASTRUCTURE AND PHYSIOGRAPHY

### 4.1 ACCESS

The Appia Property is located approximately mid-way between the city of Sudbury 126 km by road to the east and the city of Sault Ste. Marie 181 km to the west. It can be reached via the Trans-Canada Highway (#17), and then via Highway #108 approximately 26 km north to the town of Elliot Lake. The town can be reached by regular northern Ontario bus service, but it is not currently serviced by air. Regularly scheduled air travel from Toronto is available on a daily basis into both Sudbury and Sault Ste. Marie.

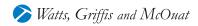
### 4.2 CLIMATE

The Elliot Lake area has a northern boreal climate, moderated by its proximity to Lake Huron, with warm summers and cold dry winters. The coldest months are January and February which average -17° to -18°C. The summers are hottest during July and August with maximum temperatures of 22° to 24°C, however, summer nights tend to be cool with minimum temperatures of 11° to 12°C.

Most of the precipitation in Elliot Lake falls during the spring months of April through May and during September-October. Absolute summer and winter temperatures are moderated by the areas proximity to Lake Huron, one of the largest of the Great Lakes. Although on a latitude equal to that of Kirkland Lake, the Elliot Lake area does not experience the cold weather that the former centre receives.

## 4.3 LOCAL RESOURCES

Elliot Lake with a 2006 population of 11,549 is a small fraction of its former size during the uranium boom of the 1970's when its population exceeded 30,000. It is now a local supply centre for recreation areas in the north, offering a wide variety of food sources as well as general mechanical supplies and services (equipment repair, welding, auto maintenance....etc). All the major Canadian banks are represented in the city: Royal Bank of Canada, TD-Canada Trust, Bank of Nova Scotia, CIBC and the Bank of Montreal.



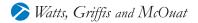
The Ontario government maintains two offices in Elliot Lake: the Office of the Worker Advisor which operates under the Ministry of Labour, and an office of the Ministry of Northern Development and Mines (50 Hillside Dr. North, Elliot Lake ON P5A 1X4 - Telephone (705) 848-7133. The latter office is also a "Service Ontario" office which provides a broad range of administrative services for other ministries such as transportation and health (renewal of driver's licences and health cards).

A new integrated health centre has been constructed in Elliot Lake that houses the community's doctors and other health care professionals. The city is serviced with 24-hour 911-response ambulance service provided by the Algoma District Services Administration Board. The board provides one on-site ambulance and crew 24 hours a day and an additional crew on weekdays from 8 to 4 pm for transfers to service the other outlying areas. For emergency transportation to other centres, a helicopter landing pad is located at the Elliot Lake Hospital. Air Bravo Corporation operates an air ambulance service, servicing all of north-eastern Ontario and provides charter services. Policing services in Elliot Lake are provided by the Elliot Lake detachment of the Ontario Provincial Police (OPP). Officers patrol the streets and are on duty 24 hours a day 7 days a week. The Elliot Lake fire service provides 24 hour service with a complement 34 firefighters. They have a fully equipped fire hall with an aerial pumper and a complement of rescue vehicles.

Elliot Lake is located near the northern margin of the developed corridor along the Trans-Canada Highway. As a result, there are no paved roads extending more than 20 km north of the city. Elliot Lake Municipal Airport has no regularly scheduled flights, and is currently being used for occasional auto racing.

Local and long-distance communication facilities are well developed in Elliot Lake, and many hotels can provide internet services.

Most types of field supplies and equipment are readily available in Elliot Lake, although the selection is not as complete as might be found from major suppliers in the south. Outdoor recreation equipment is generally in good supply in order to support the local recreational community. Other supplies such as office equipment and materials are readily available.



#### 4.4 INFRASTRUCTURE

The project is situated in the famous Elliot Lake uranium mining camp. Located at the end of a regional highway, the city of Elliot Lake contains a full complement of local Government, health, education and other services. The town has good drinking water, sewage treatment, communications and electrical services which are sufficient to support mining operations. A 4,500 ft (1,385 m) paved runway (46°21'06"N 82°33'40"W) is located about 6.4 km ESE of the town although it is not serviced by regular flights at this time and its surface condition is unknown. The runway has an ESE-WNW direction striking approximately 112 degrees. The location of other infrastructure relevant to mining is shown in Table 5.

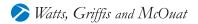
Location	Geographi	Geographic Location			UTM Location		
Location	Latitude	Longitude	Zone	Easting	Northing	(metres)	
IINE WORKINGS							
Buckles Mine	46º 22.5865' N	82º 35.3287' W	17T	377812	5137101	345	
Can-Met Mine	46° 28.8693' N	82º 32.8897' W	17T	381166	5148674	n.a.	
Denison Mine	46° 29.5777' N	82º 35.8808' W	17T	377366	5150062	n.a.	
Lacnor Mine	46º 23.7363' N	82º 36.5087' W	17T	376343	5139261	n.a.	
Milliken Mine	46º 24.1363' N	82º 37.5085' W	17T	375077	5140027	n.a.	
New Quirke Mine	46° 30.3595' N	82º 37.1497' W	17T	375773	5151543	n.a.	
Nordic Mine	46° 22.8030' N	82º 35.3248' W	17T	377825	5137501	n.a.	
Panel Mine	46° 29.9053' N	82º 32.9840' W	17T	381083	5150595	n.a.	
Quirke 1 Mine	46° 30.7528' N	82º 38.7920' W	17T	373688	5152315	n.a.	
Spanish American Mine	46° 28.6867' N	82º 35.4585' W	17T	377873	5148401	n.a.	
Stanleigh Mine	46° 24.6828' N	82º 38.4148' W	17T	373937	5141063	n.a.	
Stanrock Mine	46º 28.3820' N	82º 33.7012' W	17T	380110	5147792	n.a.	

 Table 5

 GPS Co-ordinates for Mine Infrastructure in the Appia Project Area Near Elliot Lake

## 4.5 AGRICULTURE

There is relatively little agriculture in the project area due to the thin soils and the short growing period having only 112 frost-free days (versus 160 days for Toronto), both representing major obstacles to market-oriented agricultural development. Some private gardens are grown locally to produce vegetables for local consumption.



Silvaculture is a major industry in the area which produces pine and spruce for the construction industry, as well as cedar and a few hardwoods such as birch as a specialty woods. Some renewed cutting is expected in the area of the Appia property during 2013.

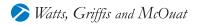
### 4.6 PHYSIOGRAPHY

Located in the Canadian Shield, the project area is gently rolling with occasional bedrock scarps as much as 25 m in height (Plate 1). Elevations range from approximately 300 to 500 metres above sea level. The city of Elliot Lake is situated at 312 m above sea level. The area is dotted with a great number of lakes which is typical of the shield. The largest of these is Quirke Lake. The lakes drain towards the south into the North Channel, a body of water which forms part of Lake Huron.

Soils in the project area are generally thin as a result of protracted periods of glaciation during the Pleistocene. Areas between bedrock ridges are generally filled with glacial till with an upper muskeg or peat-covered surface. Drainage may be poor locally.



Plate 1: Winter view of terrain in the Blind River Area.



### 5. HISTORY

### 5.1 REGIONAL EXPLORATION HISTORY

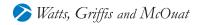
The history of the Elliot Lake uranium discovery is described in some detail in Workman and Breede (2011) which can be found on the SEDAR site at <u>www.sedar.com</u> under company profiles for Appia Energy Corp. dated 12 Dec., 2012. The history is briefly summarized here as follows.

A modest staking rush occurred in the area now known as the Blind River District during 1948. Several samples from Long Township, 122 km east of Sault Ste. Marie contained low but measurable amounts of uranium. This led geologists into the Elliot Lake area and a high proportion of the early samples taken demonstrated economically interesting uranium values averaging 0.11% U<sub>3</sub>O<sub>8</sub>. Over a period of a month or so, most of the major claim blocks were staked. During the subsequent period ending in 1954, diamond drilling outlined deposits totalling more than 200 million tons grading an estimated 2.5 lbs U<sub>3</sub>O<sub>8</sub> per ton. On-going surface exploration work and diamond drilling that followed in the Elliot Lake area during the 1960s and 1970s, and in areas now held by the Appia, was completed as part of the deposit evaluation and ore definition process that gave rise to the historical mines. Little work was done during the 1980s as the uranium price was in decline due to reduced reactor builds and accumulating stockpiles in the major producing countries.

## 5.2 MINING HISTORY

During the mid-1980s, more than half of Canada's reasonably assured uranium resources, though expensive to develop and mine, were contained in the Quirke Lake Syncline despite the addition of high-grade deposits found in the Athabasca Basin of northern Saskatchewan (International Atomic Energy Agency, 1987). The mining history of the Elliot Lake uranium camp is described in detail in Workman and Breede (2011) which can be found on the SEDAR site at <u>www.sedar.com</u> under company profiles for Appia Energy Corp. dated 12 Dec., 2012. This report described the production from each individual mine. What follows is a brief overview taken from that report.

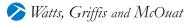
During 1956, the Quirke Mine at Quirke Lake and the Nordin Mine near Elliot Lake commenced operations under the new companies Preston East Dome and Algom Uranium Mines Limited. Eldorado, the federal Crown corporation which was the sole buyer of



Canadian uranium production, gave a \$206M uranium supply contract to Algom and a \$55M contract to Pronto. However, before the Algom Mine could begin production, the company was taken over by the U.K.'s Rio Tinto Limited (Rio Tinto). By the end of 1957, Rio Tinto had also bought control of Nordic Uranium Mines Ltd. and merged its interests in three additional mines into Northspan Uranium Mines Limited. Finally Rio Tinto acquired Milliken Lake Uranium Mines from Hirshhorn. By the end of 1958, Rio Tinto had seven mines in operation supplying 40% of Canada's uranium concentrate production: Algom Quirke, Nordic, Pronto, Milliken Lake and three Northspan mines.

At this same time, another small explorer named Stanrock Uranium Mining Ltd. commissioned its mill in 1958 and started production. Realizing the value of high yttrium contents in the Elliot Lake ores, Stanrock began producing yttrium as a by product in 1965. The production was quite simple as the metal went into solution together with uranium. During this same period, Denison sank two shafts on its discovery, one a 5-compartment and the other a 7-compartment shaft, and a mill was constructed to process 6,000 tons per day. Eventually reorganized as Denison Mines Ltd., the company negotiated a \$280,600,000 contract to supply 28 M lbs of  $U_3O_8$  to the United States between 1957 and November, 1963. When supply contracts to the United Kingdom were added to this, nearly \$500M of uranium was sold by 1963.

Having observed the Stanrock yttrium operation, Denison decided to capitalize on the growing market for yttrium which had previously been identified as a potential by-product in Elliot Lake ores. In 1966 a yttrium circuit was added to Denison's mill and production started later that year with 10,307 kg (22,724 lbs) of  $Y_2O_3$  produced. The following year, the Elliot Lake camp reached a zenith in its output with 78,268 kg (172,551 lbs) of  $Y_2O_3$  produced (Canadian Minerals Yearbook). The camp's output gradually diminished as the US market turned more and more to lower cost production from its own mines, including the Mountain Pass Mine in California, a major producer of cerium and lanthanum. By 1970, the output was only 33,112 kg (73,000 lbs). No production was recorded in 1971 or '72. Stanrock merged with Denison Mines Ltd. in 1973, a year that saw only 181 kg (400 lbs) of  $Y_2O_3$  produced, but the yttrium market revived the following year which saw a collective output of 39,366 kg (86,787 lbs) of  $Y_2O_3$  from the Elliot Lake mines. During the period 1975 through 1977, output from the Denison mine alone averaged 30,545 kg (67,340 lbs) of yttrium oxide, however by 1978 yttrium production became uneconomic due to increased reagent costs.

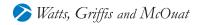


The oil shocks that occurred during the mid-1970s combined with rapidly growing energy demands led to significant increases in uranium demand during the 1970s and the international price for uranium oxide rose above all previous highs, reaching \$43.40 per pound during the summer of 1978. This up-swing in commodity prices enabled many of the Elliot Lake uranium mines to resume production, including the Agnew Lake Mine to the east, and fuelled a second uranium exploration boom in the Elliot Lake area.

At one time, 13 uranium mines operated at Elliot Lake, most of which were owned by Rio Algom Limited as follows in Table 6. However the largest mine was the Denison Mine, and its production served as the foundation of the company that bore its name.

	Table 6				
Summary of Elliot Lake Mining Operations					
Mine	Period of Operation	Production			
Denison Mines Limited Ope	erations				
Can-Met Mine	1957-1960	2.6 M tons of ore			
Denison Mine	1957-1992	59 M tons of ore			
Stanrock Mine *1	1958-1964; 1964-1970* <sup>2</sup>	+/- 6.9 M tons of ore			
Rio Algom Limited Operati	ons				
Algom (Buckles) Mine * <sup>3</sup>	1955-1958	124,890 tons of ore			
Lacnor Mine	1956-1960	3.4 M tons of ore			
Nordic Mine	1957-1968	13 M tons of ore			
Milliken Mine	1957-1964	6.3 M tons of ore			
Panel Mine	1957-1961; 1978-1990	15 M tons of ore			
Pronto Mine * <sup>4</sup>	1955-1970	2.3 M tons of ore			
Quirke Mine 1	1955-1961; 1965-1990	44 M tons of ore			
Quirke Mine 2		production uncertain			
Spanish-American Mine	1956-1960	276,000 tons of ore			
Stanleigh Mine	1956-1960; 1982-1996	14 M tons of ore			
*1 Amalgamated with the Deniso	on Mine in 1973				
*2 Post-1964 production was from	n bio-leaching				
*3 Ore was milled at the Spanish	American and Lacnor Mills				
*4 Pronto Mill changed over to c	opper processing from 1960-1970				

Collectively, the foregoing Denison mines produced some 156 Mlbs of  $U_3O_8$  from 75 M tons of ore grading approximately 2.1 lbs  $U_3O_8$  per ton. The Rio Algom mines produced approximately 206 Mlbs of  $U_3O_8$  from 92 M tons of ore grading approximately 2.3 lbs  $U_3O_8$  per ton. The total production was approximately 362 Mlbs of  $U_3O_8$ .



In the late 1980s, the main contractor for uranium from Elliot Lake mines was Ontario's public energy utility Ontario Hydro. Political pressure on the government and softening international uranium prices forced the government to renegotiate its contracts with Denison Mines Ltd. Faced with high mining costs, the last remaining uranium mines in the Blind River Area were forced to close. Before closure, the Denison and Agnew Lake mines attempted various innovative means to drastically reduce mining costs, such as flood leading in sealed stopes, and heap leaching, but recoveries failed to meet expectations. In 1985, Denison assessed the potential of supplying 300,000 pounds of  $Y_2O_3$  per year to Japan, however this was never realized due to the mine's inability to sustain uranium operations.

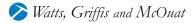
Much can be learned from the mining history of the camp. Most of this mining was completed using conventional room and pillar methods, and whole ore was crushed, ground and leached in a conventional sulphuric acid solution. The initial mills lacked beneficiation circuits to separate the predominantly silica-bearing gangue from the pyrite-rich interstitial phase that carried the uranium and REE minerals. As production was expended, the mills simply added additional circuits of the same design. No effort was made to achieve economies through reducing the volume of material leached presumably because electrical energy used for heating was cheap in Ontario at the time. Over time this changed and costs rose both for heating the leachate and for heating the large quantities of air needed for ventilation during the winter months.

Denison Mines was also an innovator in respect to the application of bio-leach technology and in-situ (underground) leaching. This is described in detail in Workman and Breede (2011).

## 5.3 HISTORICAL RESERVES AND RESOURCES

### 5.3.1 General Overview

As mentioned in the foregoing, the closure of the Elliot Lake Mines was triggered by a collapse in uranium prices due to a tremendous over-supply of uranium on the world market far exceeding any demands from the military or from energy utilities. The inventory of uranium in various forms had been building for more than 20 years, and the fall in prices came as no great surprise to those working in the industry at the time. Mining in the Elliot Lake camp continued despite the new economic conditions due largely to long-term supply contracts that Rio Algom and Denison had negotiated with Ontario Hydro and a few other



energy utilities. As these contracts were satisfied or, in the case of Ontario Hydro, cancelled through a buy-out negotiation, the mines were faced with the reality of substantially lower revenue and ever escalating costs. As a result, the mines closed leaving considerable lower grading uranium resources in the ground.

With the run-up in prices seen during 2006 and 2007 when they were poised to exceed the inflation-adjusted record uranium market prices established during the period 1977-1979, the Elliot Lake area enjoyed a renaissance. The exploration drilling by Pele Mountain Resources ("**Pele**") that defined new Mineral Resources in Pecors Township is proof of both renewed interest and the potential for success. The mineralization on Pele's property was known previously from considerable exploration work that outlined the uranium-bearing zone several decades ago. Pele's so-called Eco Ridge deposit is situated approximately 10 km south of the Appia claim block. Pele have announced a NI 43-101 compliant Mineral Resources as follows in Table 7.

(16 April, 2012)							
Zone & Classification	Tonnes (000s)	U3O8 (%)	U3O8 (000s lbs)	LREO ( pj	HREO pm )	TREO ( 0009	TREO 5 lbs )
INDICATED							
MCB	20,514	0.045	20,447	1,426	193	1,618	73,184
HWZ	28,223	0.012	7,214	733	88	821	51,111
Total	48,737	0.026	27,661	1,025	132	1,157	124,295
Inferred							
MCB	16,906	0.043	15,940	1,279	183	1,463	54,515
HWZ	20,956	0.013	5,822	713	95	808	37,329
Total	37,863	0.026	21,762	966	134	1,100	91,843

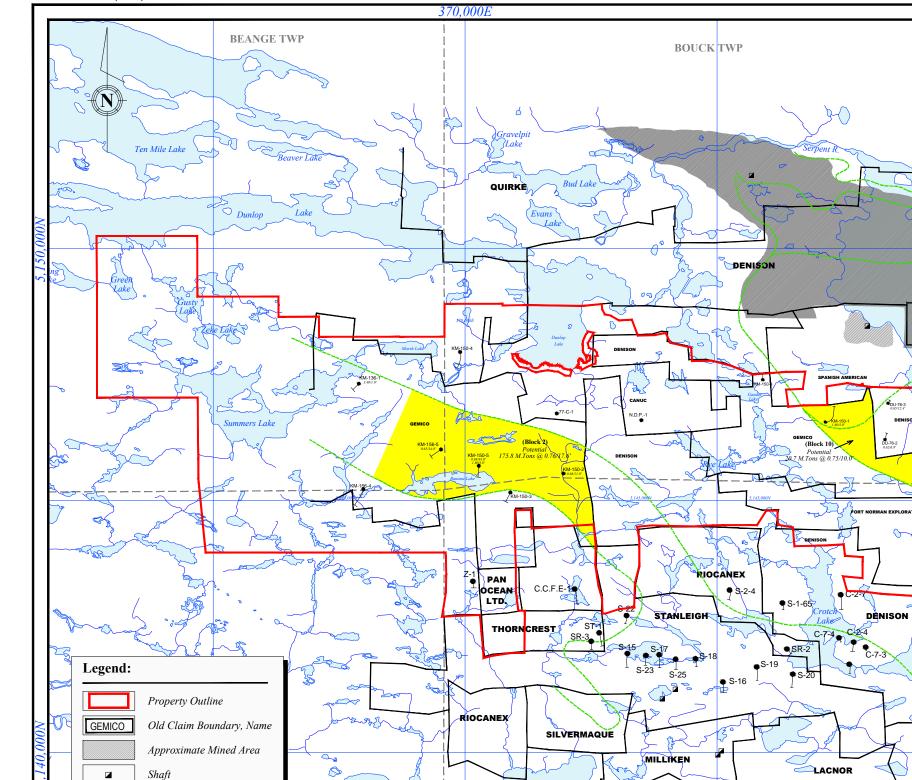
Table 7
Summary of Mineral Resources, Pele Mountain Resources, Eco Ridge Project
(16 April, 2012)

Notes:

1) Mineral Resources were estimated at a cut-off value of \$100 per tonne for the Main Conglomerate Bed ("MCB"), and \$50 per tonne for the Hanging wall Zone ("HWZ") based on prices and Pele's anticipated recoveries of uranium and rare earths, net of off-site rare earth separation costs. Pele used an average uranium price of US\$70 per lb U3O8 and a rare earth "basket price" of \$78 per kg (net of separation charges), and a C\$:US\$ exchange rate of 1.00:1.00.

2) A minimum mining thickness of 1.8 m was used for the MCB whereas the thickness of the HWZ was based on geology.

 Scandium (Sc2O3) is also included in HREO, as it occurs in low concentrations and carries high unit values like an HREO.



Elliot Lake

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Mink Lal

Source: Canada Enerco Map

Hector Lake

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Scale 1 : 75,000

Metres

UTM NAD 83 Zone 17

City of GUNTERMAN TWP Elliot Lake

Cn

3,750

Historical Resource Blocks

Uranium-bearing zone

Drillhole, Number

Township Boundary

Lake, River

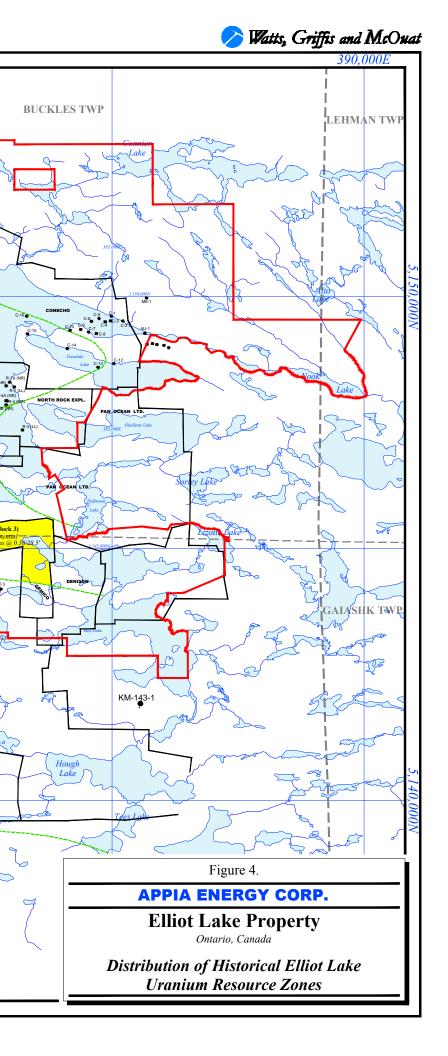
Graphics by Watts, Griffis and McOuat Limited

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KM-150-3

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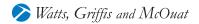
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Mather's Lake

McCal Lake

RIOCANEX

380,000E

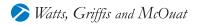


Prior to Appia's exploration work in the Elliot Lake basin, historical uranium resources were known to occur in five main areas of the Appia property as shown in Figure 4. Based on drill hole evidence, they are summarized as follows:

Teasdale Lake Zone	located in Buckles Township approximately 1 km east of the former Can-Met Mine and situated obliquely on strike (and down dip) about 4 km southeast of the Panel Mine.
Gemico Block 3	located on boundary between Buckles and Joubin Townships and situated obliquely down-plunge from the Stanrock Mine
Gemico Block 10	located in south-eastern Bouck Township and down-dip of the Spanish American Mine
Banana Lake Zone	located in Beange Township and western Bouck Township, and situated in the centre of the Quirke Lake Syncline.
The Canuc Zones	located in west-central Bouck Township, and situated southwest of the Spanish American Mine in an area not intensively drilled.

Appia's exploration drilling has focused on the Teasdale and Banana Lake zones, the historical information for which is detailed in the following section. Whereas the up-dip portions of the Teasdale Zone are near the rim of the Elliot Lake Basin and approach the surface, the Banana Lake zone is located near the axis of the basin and therefore occurs at a much greater depth.

Historical drill hole locations are shown in Figure 5. Outlines of the major ore zones are shown as blue (Nordic) and green (Quirke) dashed lines. The poorly defined southern boundary of the Quirke Zone has recently been reassessed by Alan MacEachern based on the assumed position of the pinch-out of the uranium-bearing Ryan Member of the Matinenda Formation. This interpretation is also shown on Figure 5 based on the assessment report prepared by MacEachern for Appia (MacEachern, 2009).



#### 5.3.2 Teasdale Lake Zone

The area near Teasdale Lake (Figure 4) has been drilled during many periods, but the major historical drilling programs were completed during the mid-1950s as follows:

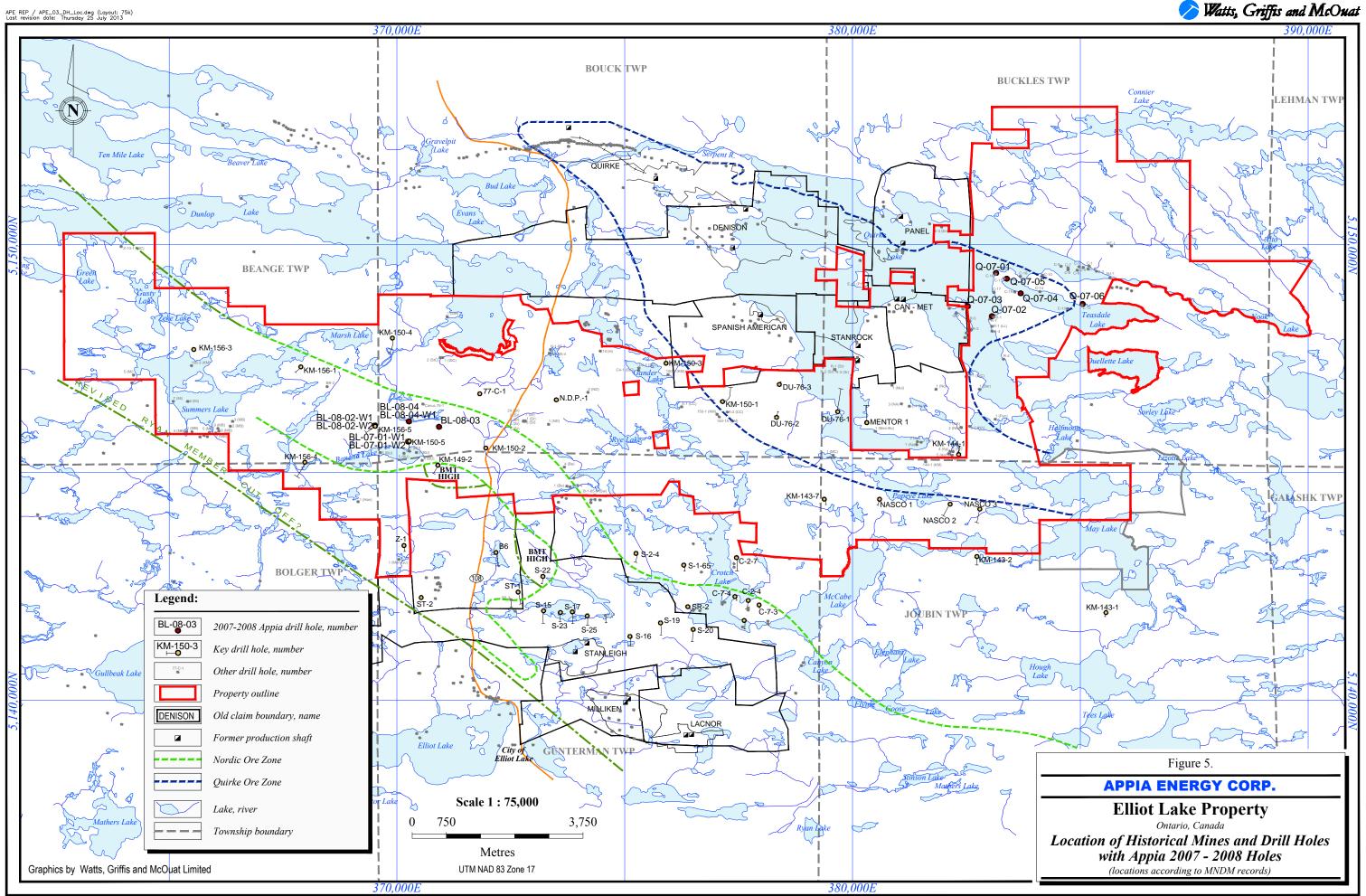
1954-1955	Conecho Mines Ltd.	19 diamond drill holes – 9 holes not filed with Mining Recorder.
1954-1956	San Antonio Gold Mines Ltd.	6 diamond drill holes totalling 4,496.5 m (14,753 feet).
1954-1957	Roche Long Lac Gold Mines Ltd	5 diamond drill holes totalling 3,246.9 m (10,653 feet).

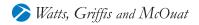
The foregoing holes were targeted on the south-easterly extension of the main uraniumbearing zone on the north limb of the Quirke Lake Syncline. The area of drilling was centred only three kilometres ESE of the Can-Met Mine and four kilometres east of the Stanrock Mine.

The Conecho Mines Ltd. ("**Conecho**") drilling program was evidently designed to test along strike of the Panel Mine in an area where the uranium-bearing Matinenda Fm. occurs at a relatively shallow depth. All of the holes were drilled vertically. Four of the holes reviewed by WGM produced interesting intersections:

C-4	48.8 – 52.1 m (160.0-171.0 ft)	3.3 m (11 feet)	$0.4 \ lbs \ U_3O_8/ton$	(0.020% U <sub>3</sub> O <sub>8</sub> )
C-6	59.0 – 59.4 (193.6-194.9)	0.4 m (1.3)	$0.68 \ lbs \ U_3O_8/ton$	(0.034% U <sub>3</sub> O <sub>8</sub> )
C-10	241.5-244.4 (792.3-801.7)	2.9 m (9.4)	$0.2 \ lbs \ U_3O_8/ton$	(0.010% U <sub>3</sub> O <sub>8</sub> )
C-13	312.7-322.6 (1026.0-1058.4)	9.9 m (32.4)	$0.54 \ lbs \ U_3O_8/ton$	(0.027% U <sub>3</sub> O <sub>8</sub> )

WGM was not able to obtain logs for all of the Conecho drill holes because records for many holes (C9, C10, C12, C14 through C19) do not appear in the MNDM assessment files. Nevertheless, the records for the other holes show that the overlying sequence above the top of the Matinenda ranges in thickness from zero to 234 m (768 feet), with only three holes having more than 37 m (122 feet) of overlying material.



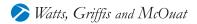


An undated independent report written by the late Mr. Doug Sprague, P.Eng., formerly Chief Geologist of Rio Algom Ltd., for Artisan Gold Inc. from which Appia acquired the claims, reports that the first 11 holes failed to intersect commercially interesting uranium mineralization. This seems to reflect the fact that the intersections in holes C-4, C-6 and C-10 (reported above) are generally thin and/or low grade. In addition to what is in the assessment files, Sprague reports the following Conecho intersections:

C-12	interval not available	1.5 m (5 feet)	1.23 lbs $U_3O_8$ /ton	(0.062% U <sub>3</sub> O <sub>8</sub> )
C-14	as above	1.5 m (5 feet)	$1.12$ lbs $U_3O_8$ /ton	(0.056% U <sub>3</sub> O <sub>8</sub> )
C-15	as above	1.5 m (5 feet)	1.38 lbs U <sub>3</sub> O <sub>8</sub> /ton	(0.069% U <sub>3</sub> O <sub>8</sub> )
C-16	as above	1.5 m (5 feet)	$1.00 \text{ lbs } U_3O_8/\text{ton}$	(0.050% U <sub>3</sub> O <sub>8</sub> )
C-17	as above	1.5 m (5 feet)	$1.07 \text{ lbs } U_3O_8/\text{ton}$	(0.054% U <sub>3</sub> O <sub>8</sub> )
C-18	as above	1.5 m (5 feet)	$0.98 \ lbs \ U_3O_8/ton$	(0.049% U <sub>3</sub> O <sub>8</sub> )
C-19	as above	1.5 m (5 feet)	$1.42 \ lbs \ U_3O_8/ton$	(0.071% U <sub>3</sub> O <sub>8</sub> )

The foregoing Conecho drill holes C-12 through C-19 were evidently completed sometime in late 1955 or in 1956. As the host rocks are not steeply dipping in this area, the intersection length in all of the Conecho holes is very close to the true thickness of the mineralized zone, and it very closely matches the actual mining height for room and pillar mining. A compilation map produced by independent mining engineer Robert MacGregor of Sault Ste Marie, and supplied to WGM shows that C-14 and C-15 intersected, respectively, 1.2 lbs  $U_3O_8$ /ton over 4.0 feet (1.2 m) and 1.8 lbs  $U_3O_8$ /ton over 3.9 feet (1.1 m), effectively confirming the numbers reported by Sprague.

The San Antonio Gold Mines Ltd. ("SAGM") drilling program consisted of a single fence of six vertical holes along a north-south section located south of Teasdale Lake, and immediately east of the Appia property. In moving towards the south, the holes progressively encountered an ever thickening assemblage of strata overlying the basal Matinenda conglomerates. Holes SA-1 and SA-6 are sufficiently close to the Appia property to be of interest. Unfortunately, no assays were filed with the San Antonio drill logs. Sprague reported that none of the holes intersected values of interest. It is clear that holes SA-4 and SA-5 were not drilled deep enough to reach the Matinenda Fm. The third hole was drilled into what may be a basement high which stands above the elevation of the Matinenda Fm. The geological information from hole SA-2 is not present in the MNDM file below 3,322 feet (1,012.5 m), and with a total length of 4,215 feet (1,285 m) it is clear that the hole



crossed the prospective Matinenda horizons to basement. Strong radioactivity was reported from a pitchblende vein in hole SA-1 at 2022.5 ft (616.5 m), but no assay is reported. The drill core from hole SA-6 between 2,945 and 3,010 feet (897.6-917.4 m), located immediately above the greenstone basement, was removed before the core was logged and no description is available in the public records. This is very unusual and leads immediately to the speculation that the core was well mineralized, despite Mr. Sprague's belief<sup>4</sup>, because the hole is clearly on the trend of mineralization from the Panel Mine.

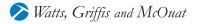
The Roche Long Lac Gold Mines ("**Roche**") holes were completed on the islands and near the main shoreline of Quirke Lake, approximately 4 km from the Panel Mine and as little as 1.5 km from the Can-Met shaft. Of the seven holes drilled, the MNDM records contain the logs and assays for five. Of these, three holes reported intersections ranging between 2 m and 9.5 m grading between 1.1 and 1.8 lbs  $U_3O_8$  per ton as follows:

R-1	556.4 – 557.0 m (1825.3 – 1827.3 ft)	0.6 m (2.0 feet)	1.1 lbs U <sub>3</sub> O <sub>8</sub> /ton	(0.055% U <sub>3</sub> O <sub>8</sub> )
	560.3 – 561.7 m (1838.4 – 1842.9 ft)	1.4 m (4.5 feet)	1.14 lbs U <sub>3</sub> O <sub>8</sub> /ton	(0.057% U <sub>3</sub> O <sub>8</sub> )
	652.4 – 563.3 m (1845.0 – 1848.2 ft)	0.9 m (3.2 feet)	$0.94 \ lbs \ U_3O_8/ton$	(0.047% U <sub>3</sub> O <sub>8</sub> )
R-3	626.9 - 628.4 (2056.8 - 2061.8 ft)	1.5 m (5.0)	$1.8 \ lbs \ U_3O_8/ton$	(0.90% U <sub>3</sub> O <sub>8</sub> )
R-5	576.7 – 579.6 (1892.0 – 1901.5 ft)	2.9 m (9.5)	$1.5 \text{ lbs } U_3O_8/\text{ton}$	(0.075% U <sub>3</sub> O <sub>8</sub> )

Hole number R-4 showed anomalous radioactivity in the interval 611.1-614.8 m (2,005-2,017 ft) but only very low uranium values of 0.01-0.02% U<sub>3</sub>O<sub>8</sub> (0.2-0.4 lbs/ton) were reported. Similarly, Roche drill hole R-2 showed anomalous radioactivity at 733.0-742.5 m (2,405-2,436 ft) in the hole, but the samples did now show significant uranium assays.

Mr. Sprague completed a resource estimate which is of an uncertain date, but which WGM believes must be treated as historical and non-compliant with current CIM standards and guidelines. It is based solely on the drilling carried out during the 1950s, and is based in part on Mr. Sprague's experience gained when he was Chief Geologist, Rio Algom Ltd. during the period 1960-1990. Mr. Sprague notes "the calculations were done in the same manner that was used when the mines were in production, in fact, some of the uranium resources were calculated by the Panel Mine staff at the mine's closure as a mine-indicated resource".

<sup>&</sup>lt;sup>4</sup> Mr. Sprague notes the 65 ft section was in the Lower Mississagi Fm., however he does not describe the rock type encountered, nor does he say whether quartz-pebble conglomerates were present.



Several of the holes, notably C-20 and C-16, were drilled 250-500 m (800-1,600 feet) from Panel Mine underground workings. A polygonal approach was used whereby each drill hole intersection was applied to the grade and thickness (tonnage) of each resource block. The "mine-indicated" resource blocks are all adjacent to existing Panel Mine workings. Lower confidence "drill-indicated" blocks, are square blocks measuring 800 feet by 800 feet (244 m square) centred on drill hole intersections. Possible blocks having the lowest confidence are those areas that occur between the other blocks. The historical, non-compliant resources reported by Mr. Sprague were quantified as follows in Table 8.

Table 8           Historical Non-Compliant Resources of the Teasdale Zone						
$\begin{array}{c cccc} Resource Class & Quantity \\ (tons) & U_3O_8/ton) \end{array} \begin{array}{c} Grade \\ (lbs \\ U_3O_8/ton) \end{array} \begin{array}{c} Contained U_3 \\ (lbs) \end{array}$						
Mine Indicated	1,274,600	1.316	1,676,800			
Drill Indicated	5,302,000	1.274	6,756,700			
Subtotal	6,576,600	1.295	8,433,500			
Possible	10,881,600	1.135	12,353,700			
Total <sup>2</sup>	17,458,200	1.206	20,787,200			

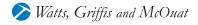
Note: 1) The foregoing resources are of a historical nature – they should not be relied upon for investment decisions as the estimates are not compliant CIM Standards and Guidelines for the estimation of Mineral Resources and Mineral Reserves and are therefore not compliant with current National Instrument 43-101 requirements. Neither Appia nor its Qualified Persons have done sufficient work to classify the historical resources as current mineral resources under current mineral resource terminology and are not treating the historical resources.

2) Under current rules, the addition of higher confidence Measured and Indicated resources and lower confidence Inferred Resources ("Possible" under historical terminology) would not be allowed.

#### 5.3.3 Gemico Block #3

Gemico Block #3 was defined by Rio Algom Ltd. within the boundaries of a group of claims that it acquired from Gemico during the late 1970s. The block is illustrated on a map drafted by Rio Algom Ltd. (1979) and provided to WGM by the MNDM in Sault Ste Marie. The map bears the title "Gemico Properties, Elliot Lake Area" and is referenced as drawing #791.

The down-dip location of the uranium-bearing conglomerates is shown on the map. WGM believes that this outline is based on mine geology and evidence from diamond drill holes. A stippled area represents that portion of the uranium-bearing zone which is located under the Gemico claims. Within this area, Rio Algom has estimated that a "potential resource" of some 42.8 million tons of mineralization exists having an average tenor of 0.38 lbs  $U_3O_8$  per ton over an average thickness of 28.5 feet. This estimate is apparently based on a single drill



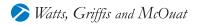
hole, KM-144-1, put down by Kerr McGee near the north-western boundary of the claims. The hole intersected a zone having this grade and thickness. According to the original drill log that WGM obtained from the MNDM assessment files, the mineralized zone contains a higher grading interval at 1,118.0-1,121.4 m (3,668-3679 ft) averaging 0.46 lbs  $U_3O_8$  per ton over a thickness of 3.4 m (11 ft). The volume of the mineralized zone is confined to the Gemico claims and is truncated by the inferred margin of the mineralized zone. It is clear that uranium mineralization extends to the east, north and west of the Gemico claims. The truncation of the mineralization to the south is not justified as two holes, Nasco #2 and Nasco #3 intersected mineralization of interest approximately 500-800 m south of the Gemico claims. Nasco #2 intersected 0.8 lbs  $U_3O_8$  per ton over a thickness of 1.5 m (5 ft), the grade being an average of the initial intersection (0.76 lbs  $U_3O_8$ /ton over 1.5 m) and a second wedged cut (0.84 lbs  $U_3O_8$ /ton over 1.5 m). Nasco #3 intersected 0.5 lbs  $U_3O_8$  per ton over a thickness of 4.5 m (14.9 ft).

Given Rio Algom's experience as one of the two main uranium producers, and based on the foregoing evidence, WGM accepts the above-mentioned historical estimate as a reasonable estimate of the exploration target within the Gemico #3 block which shows that a higher grading core zone is present, likely grading 0.5-0.8 lbs  $U_3O_8$  per ton, that could positively influence the viability of mining this zone. The potential quantity and grade is conceptual in nature, there has been insufficient exploration to define a mineral resource and it is uncertain if further exploration will result in the target being delineated as a mineral resource. As the area held by Appia also covers the area surrounding the Gemico block, we conclude that the mineral potential on the Appia claims is probably greater than that estimated for the block alone, and that additional drilling is justified to increase the resource base.

#### 5.3.4 Gemico Block #10

Rio Algom estimated that the uranium-bearing conglomerates underlying the Gemico #10 block contained a "potential resource" of 20.7 M tons with an average grade of 0.75 lbs  $U_3O_8$  per ton with an average thickness of 3 m (10 ft). This historical estimate, which does not comply with current NI 43-101 requirements, was based on Kerr McGee drill hole KM-150-1 (1.6 lbs  $U_3O_8$  per ton over 1.5 m [5 ft]), drilled in the north-western area of the zone, as well as two drill hole intersections on the Denison block completed by Denison Mines Ltd and Uranez Mitsui:

DU-76-2 $0.62 \text{ lbs } U_3O_8 \text{ per ton over } 2.1 \text{ m } (6.9 \text{ ft}).$ DU-76-3 $0.65 \text{ lbs } U_3O_8 \text{ per ton over } 3.8 \text{ m } (12.4 \text{ ft}).$ 



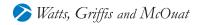
Like the Gemico #3, the mineral potential of the #10 block is constrained by the geographical boundaries of the claims available to Rio Algom as shown on the above-mentioned Rio Algom map. It is significant that a large block of ground to the north, previously owned by Denison Mines Ltd., is located immediately down-dip of the Stanrock and Spanish American Mines. This block is now part of the claim group held by Appia. The historical resource estimated for the #10 block was further constrained by the limits of the zone thought to be of ore grade at the time of the estimate. According to Sprague (date?), the western margin of this mineralized zone is delimited by the Ramsey Lake Scour, within which the middle Mississagi boulder conglomerate was deposited in a channel eroded downwards through the uranium-bearing Matinenda quartz-pebble conglomerates. This feature is well illustrated on Figure 5 which is from Rupert (1980).

Sprague confirms the intersection in Kerr McGee drill hole 150-1, but refers to an intersection in hole DU-76-2 of 0.40 lbs  $U_3O_8$  per ton over 46.1 feet (14.1 m). This clearly exceeds the intersection reported from other sources, although the two are not mutually exclusive. The sample data were not available to WGM however MacEachern rightly asserts that this represents the entire Denison main zone reefs of the Quirke Ore Zone. The narrower intersection of 0.62 lbs  $U_3O_8$  per ton over 2.1 m (6.9 ft) is the lower reef only.

WGM successfully located the intact casing for hole KM-150-1 in the field and surveyed its location by GPS. WGM's review of the Kerr McGee hole from the original log taken from MNDM assessment files shows that the zone in hole 150-1 can be widened somewhat to take in the lower grading shoulders and thereby give a mineralized width of 2.6 m (8.5 ft) grading 1.1 lbs  $U_3O_8$  per ton.

Hole DU-76-1, collared near Quirke Lake, immediately down dip of the Stanrock Mine, and less than one kilometre east of the Gemico block also produced an interesting intersection of 0.72 lbs U<sub>3</sub>O<sub>8</sub> per ton over 4.7 m (15.4 ft).

For the same reasons as cited in respect to the Gemico #3 block, WGM accepts the foregoing historical estimate as a reasonable expression of the magnitude of the exploration target in the Gemico #10 block. The potential quantity and grade is conceptual in nature, there has been insufficient exploration to define a mineral resource and it is uncertain if further exploration will result in the target being delineated as a mineral resource. As the area held by Appia also covers the area surrounding the Gemico block, we conclude that the exploration potential on the Appia claims is probably greater than that estimated for the block alone, and that additional drilling is justified to increase the resource base.



#### 5.3.5 Banana Lake Zone

The area west, north and east of Banana Lake was included in the Gemico #2 claim block. This area has been well tested by deep diamond drill holes, most of which was completed by Kerr McGee Corp. The area north of Banana Lake was also drilled much earlier during 1955-56 by Buffalo Uranium, however the four holes completed totalled only 1,227.1 m (4,026 ft), none being greater than 343.5 m (1,127 ft) in length, and none was sufficiently deep to reach the uranium-bearing Matinenda Fm.

Based on the drilling completed, Rio Algom estimated a historical, non-compliant resource for that part of the uranium-bearing Matinenda located below the Gemico #2 claim block. As with above-mentioned estimates for the Gemico #3 and #10 blocks, the estimate for this area is constrained by the geological limits of the mineralized trend which may extend from the Stanleigh Mine to the southeast. It is also constrained by the physical limits of the claim blocks available to Rio Algom. For example, the uranium-bearing conglomerates clearly extend to the east onto a large claim block formerly controlled by Denison, however this resource area was not included in the Rio Algom estimate. According to MacEachern, Denison did not complete its own forward-looking estimate of the uranium resources on its own claims. The Rio Algom historical resource estimate is also constrained by drill holes that returned trace values for uranium or failed to intersect the Matinenda conglomerates at the anticipated depths, for example in drill holes KM-149-2, KM-156-4 and KM-150-4.

Rio Algom estimated that the Gemico #2 block claims contained a potential uranium resource of 175.8 M tons of U3O8 with an average grade of 0.76 lbs U3O8 per ton, and with an average thickness of approximately 5.4 m (17.6 ft). These historical estimates of grade and tonnage are viewed as reliable and relevant based on the information and methods used at the time. However they are not compliant with resource definitions under NI 43-101 and must be considered only as historical resources. Neither Appia nor its Qualified Persons have done sufficient work to classify the historical resource as a current mineral resource under current mineral resource terminology and are not treating the historical resource as a current mineral resource estimate was based on a collection of the company's widely spaced drill holes which are summarized as follows:

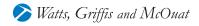
KM-156-5	$0.65 \text{ lbs } U_3O_8 \text{ per ton}$	(0.33 kg/t)	over 34 ft	(10.4 m)
KM-150-5	0.88 lbs U <sub>3</sub> O <sub>8</sub> per ton	(0.44 kg/t)	over 44 ft	(13.4 m)
KM-150-2	0.68 lbs U <sub>3</sub> O <sub>8</sub> per ton	(0.34 kg/t)	over 11 ft	(3.4 m)

WGM successfully located the collar and casing for the KM-150-2 drill hole, and surveyed its position by GPS to within an estimated position error of less than 3 m. As this was purely a test of WGM's ability to locate a hole using the historical records as a guide, WGM did not attempt to locate the other holes *(subsequently located by Appia)*.

WGM's review of the assessment record filed for Kerr McGee hole 156-5 showed that the record contains only 61 m (200 feet) of geology ending in the Gowganda Fm. Given the placement of the hole, it is not reasonable to conclude that the hole was intended to be a 61 m hole. No mention of hole abandonment is contained in the public record. WGM is of the opinion that the depth reported on the Rio Algom map (1,554 m or 5,099 ft) is correct and that Kerr McGee filed only that amount of the hole that was needed to maintain the claim(s) in good standing, a common practice at the time. WGM has also of the opinion that the uranium intersection reported on the Rio Algom map was also correct *(subsequently confirmed by Appia's drilling in 2007-08)*.

WGM's review of Kerr McGee hole 150-5 showed that the hole was drilled to 1,497.5 m (4,913 ft) a depth sufficient to ensure that the hole intersected the Matinenda Fm. at approximately 1,433 m (4,700 ft). However, the geology and assay results for the section below 1,346 m (4,416 ft) were selectively removed from the drill hole record filed with the Ministry. What is now available through the MNDM ERMES database (MDI Reference #41J07NE0052) lacks the geological record below 1,346 m (4,416 ft) and lacks sample data. The graphic log for the hole below 1,347.2 m (4,420 ft) has been hidden by a piece of blank paper put in place at the time the log was photocopied. Given the timeframe, Kerr McGee's failure to file complete drill hole records for assessment purposes is not surprising. WGM believes this critical information was withheld because of the higher grade and thicker nature of the uranium intersection. Hole NDM #2, drilled in the southwest corner of the Canuc Property, and filed by New Delhi Mines Ltd. in 1957 had a key section at 1,457-1,581 feet (444.1-481.9 m) in the lower Mississagi Quartzite (Matinenda Fm), only 21 feet (6.4 m) above the bottom of the hole, blacked out by felt pen to protect information WGM assumes the company considered to be proprietary (AFRI Reference # 41J07NE0061). In hindsight, it is regretful that the Mining Recorder accepted such submissions at the time<sup>5</sup>.

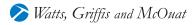
<sup>&</sup>lt;sup>5</sup> At the time the drilling was completed, the Ontario Mining Recorder awarded annual assessment credits for work completed. Each claims was required to have a specific number of days of work completed per year. Diamond drilling produced credits of one day per foot drilled, but no additional credits were awarded if the drill log contained assay results. For this reason, companies commonly filed the hanging wall geology which accounted for most of the hole length, and omitted the mineralized zone, or if the zone was included, withheld the assay data.



The foregoing historical Banana Lake resources represent an approximate exploration target that is confined not only by Gemico claim boundaries, but also by drill holes completed by Kerr McGee to the south (149-2 and 156-4) and to the north (150-4) which failed to intersect the Matinenda conglomerates. The potential quantity and grade is conceptual in nature. There has been insufficient exploration to define a mineral resource and it is uncertain if further exploration will result in the target being delineated as a mineral resource. In Beange Twp., a few kilometres to the northwest, hole 156-1 intersected 1.76 lbs U<sub>3</sub>O<sub>8</sub> per ton over 0.6 m (2 ft) in an area which is excluded from the foregoing historical resource. This hole suggests additional potential to the west although the economically interesting uranium grades are present in a thin horizon that would not be minable unless greater thicknesses were discovered nearby.

A Canuc Mines Ltd. annual report for 1976 reports the results of three Kerr McGee drill holes completed "immediately west of the present claim holdings of Canuc, which have located a possible extension of the Nordic Zone. These three holes suggest a block of ground which may hold 180,000,000 tons containing a potential reserve of 126,000,000 pounds of uranium oxide". Although the delineation of the "Nordic Zone" requires substantial deep drilling, this reference gives sufficient credence to the Rio Algom historical estimate for WGM to believe that a significant exploration target remains in the area. Based on this estimate, the target might conceptually be in the range of 100-200 million tons grading 0.7-1.4 lbs U<sub>3</sub>O<sub>8</sub>/ton and containing 70-140 M pounds of uranium oxide. Although Appia's current drilling results in this area are positive, until a comprehensive exploration drilling program is completed it is uncertain whether a NI 43-101 compliant mineral resource of this size will be identified.

Given Rio Algom's experience developing mines at Elliot Lake, WGM is prepared to accept the broad brushed historical approach to defining resources in the Elliot Lake area, especially given the stratiform character of the deposits. This approach was successfully used by both Rio Algom and Denison to plan new mines and in developing new ore zones. However, the foregoing historical resource block underlies an area totalling approximately 6.2 km<sup>2</sup> (2.4 mi<sup>2</sup>) and is based on only four holes, with an additional three holes constraining the zone. Although the geological basis for the estimate appears to be reasonable, too little hard evidence is available in this area to associate the resources identified by Rio Algom with any current NI 43-101 compliant resource classification. WGM accepts the abovementioned estimate as a reasonable estimate of the magnitude of the <u>potential</u> exploration target in this area. WGM believes that the thicknesses reported offer underground bulk mining possibilities that could greatly reduce mining costs. Clearly, additional drilling is required to



bring these historical resources into NI 43-101 compliance. It must also be stressed that the area held by Appia covers prospective areas that were not on the original claims held by Gemico, and therefore we consider the foregoing statement of potential to be a minimum reflection of the potential of the claims now held by Appia.

### 5.3.6 Other Zones

In its attempts to corroborate resource information, references were found to drilling carried out by Canuc Mines Limited during 1968 and subsequently on claim blocks 4, 5 and 6. In the company's 1976 annual report, the company states its plans to drill a minimum of three holes to outline mineralization which had been discovered in the northeast corner of Block 5 of its claims. The company had inferred a resource of some 7 million tons grading 1.86 lbs  $U_3O_8$  per ton to exist in this area situated southwest of the Spanish American Mine. The area may have previously been thought to be affected by the Ramsey Lake scour that removed the lower uranium-bearing horizons of the Matinenda Formation, and which marks the NW-trending discontinuity in uranium mineralization shown in Figure 7 crossing the middle of the Appia claim block. Apparently follow-up holes intersected lower, but still interesting grades of 0.63 lbs  $U_3O_8$  per ton over a thickness of 1.4 m (4.6 feet) in drill hole 77-C-1 located on Block 4 (Figure 4 location uncertain). Mr. Len Cunningham, P.Eng., an independent consulting engineer and resident of Kirkland Lake reviewed the results and recommended additional drilling (Canuc Annual Report, December 1977).

Although WGM was unable to determine how the aforementioned historical resources were estimated, and it was unable to locate a log for hole 77-C-1, it does appears certain that economically interesting uranium grades and some uncertain tonnage exists on the former Canuc claims. WGM believes that the foregoing historical resource, which does not comply with current estimation guidelines and standards as contained in NI 43-101, must be treated as an approximation of the size of the exploration target in this area.

### 5.3.7 Summary of Historical Uranium Resources

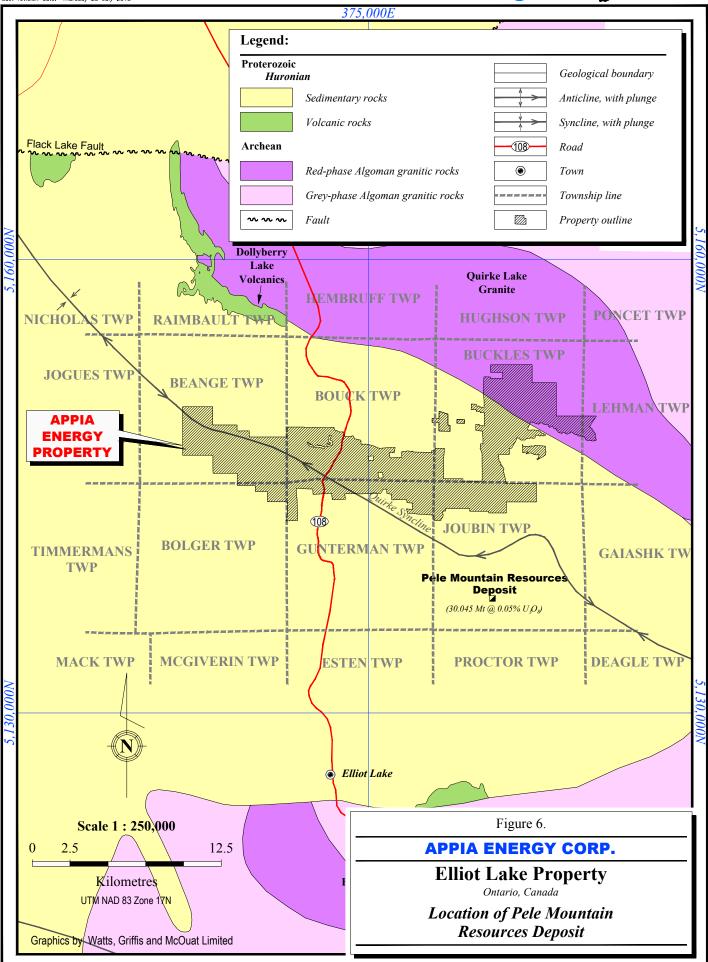
Table 9           Historical Non-Compliant Resources on the Appia Elliot Lake Property					
Zone	Quantity (tons)	Grade (lbs U <sub>3</sub> O <sub>8</sub> /ton)	Contained U <sub>3</sub> O <sub>8</sub> (lbs)		
Teasdale Lake	17,458,200	1.206	20,787,200		
Gemico Block #3	42,800,000	0.38	16,264,000		
Gemico Block #10	20,700,000	0.75	15,525,000		
Banana Lake Zone	175,800,000	0.76	133,608,000		
Canuc Zone	7,000,000	1.86	13,020,000		
Total	263,758,200	0.76	199,204,200		

The historical resources in the foregoing zones is summarized as follows in Table 9.

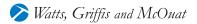
The historical estimates of grade and tonnage set out above are viewed as reliable and relevant based on the information and methods used at the time. However they are not compliant with resource definitions under NI 43-101 and must be considered only as historical resources. Neither Appia nor its Qualified Persons have done sufficient work to classify the historical resources as current mineral resources under current mineral resource terminology and are not treating the historical resources as current mineral resources. The historical resources should not be relied upon.

The foregoing historical resources summarized in Table 9 were estimated by mine operators using practices that were common at the time, but which do not comply with current regulatory standards and guidelines. It is doubtful that quality control standards used at the time would meet more rigorous requirements in practice today. Specifically, the operators relied on experience and assumptions of continuity rather than factual drill hole geology and assay data. As such, these estimates do not comply with NI 43-101 and should not be used for investment decisions.

It is worth noting that WGM could find no mention of historically estimated rare earth metal resources, a reflection of the fact that such metals were affected by weak markets during the peak uranium production period, and that yttrium-REE production was incidental to uranium. As a result, drill core was not routinely assayed for such metals.



Watts, Griffis and McOuat



## 6. GEOLOGICAL SETTING

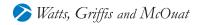
## 6.1 REGIONAL GEOLOGY

The regional geology of the Elliot Lake area was previously described in detail in Workman and Breede (2009, 2012) and will not be repeated as such here.

The Elliot Lake area is located on the southern margin of the Archean component of the Superior Province of the Canadian Shield (Figure 6). As is typical across North America, the margin is marked by a series of structural basins and troughs which contain late Archean to early Proterozoic sedimentary rocks. The structural basins or troughs that contain uranium-bearing conglomerate formed within or on the Archean continental crust. The southern limit of the Archean has not been precisely located because Paleozoic, and younger sedimentary rocks cover most of the area south of the early Proterozoic basins.

Significant iron formation deposits in NW Ontario and the American border states as well as most of the known occurrences of uraniferous quartz-pebble conglomerate are found in the marginal basins. Although the uranium deposits are diverse, and differ in age by as much as several hundred million years, they share many sedimentary and structural characteristics. The sedimentary sequences laid down on the shield margins record several transgressive cycles each resulting in deposition of fluvial-to-marine or glacial-to-marine conglomerates and sandstones, followed by shallow-marine clastic or carbonate rocks (International Atomic Energy Agency, 1987). Generally the final cycle of sedimentation ends with deep-watermarine dark shales, greywacke and volcanic rocks. Episodes of extension, compression, intrusive magmatism and metamorphism occurred during the same approximate period of time

The Lake Huron region, within which Elliot Lake is located, contains the early Proterozoic Huronian Supergroup, of which the basal deposits in the Elliot Lake district contain the world's most important deposits of uranium in Precambrian conglomerate. The ore-bearing conglomerate beds are found in the Matinenda Formation, the basal unit of the Elliot Lake Group within the Huronian Supergroup. The uranium-bearing conglomerate is a clean, well sorted, coarse-pebble conglomerate which was apparently deposited in a mixed littoral and fluvial-deltaic fan environment, possibly as the early Proterozoic sea transgressed up onto the Archean craton. The conglomerate is overlain by and interfingers in a time-transgressive relationship with the shallow-marine McKim Formation.



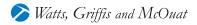
Pyrite is the main iron mineral found in the Matinenda Formation, whereas superseding formations contain predominantly hematite. The Th-U ratio in radioactive placer deposits first increases to greater than ten in the Lorrain Formation. This is thought to present strong evidence that during the early Proterozoic deposition of the Huronian Supergroup, a profound change in the Earth's atmosphere resulted in a transition from non-oxidizing to oxidizing conditions. Neither the uranium in the quartz-pebble conglomerates nor the iron formation deposits found elsewhere on the edge of the Archean craton would have been stable had the earth's atmosphere not been anoxic at the time of deposition.

### 6.2 GEOLOGY OF THE ELLIOT LAKE AREA

The Elliot Lake area is underlain by an approximately east-west trending basin within which the Huronian sedimentary strata on-lap the Archean basement to the north, and presumably also to the south. Uranium mineralization occurs in the predominantly quartzose and arkosic basal conglomerates of the Matinenda Formation, located near the base of the Huronian sequence and unconformably overlying the Archean basement. The stratigraphic nomenclature for the Elliot Lake area is shown in Table 10.

The Huronian succession is folded into an east- trending syncline, the Quirke Lake Syncline, which is located immediately north of the city of Elliot Lake. Uranium-bearing Matinenda Formation strata are exposed on the limbs of the fold, but occur at vertical depths of +/-1,500 m (5,000 ft) near the centre axis of the basin. Uranium mines are located on both limbs and the Quirke Lake structure has been well tested an explored by underground mine developments as well as deep exploration drilling. The Can-Met, Denison, Panel, Quirke, New Quirke, Stanrock and Spanish American mines are located on the north limb whereas the Buckles, Milliken, Lacnor, Nordic and Stanleigh mines are situated on the south limb.

The Matinenda Formation is the coarse-grained sandstone unit at the base of the stratigraphically lowest megacycle. To the north, it on-laps over an irregular Archean basement surface, filling paleo-valleys and draping over intervening hills. Uranium-bearing quartz-pebble conglomerates (Plate 2) occur within the sandstones in the lower part of the Matinenda Formation, forming laterally extensive deposits with NW-trending long axes. In a general sense, the NW end of the conglomerates either abuts against basement or is cut of by an erosive scour at the base of the overlying Ramsay Lake Formation. The conglomerates die out to the southeast by an increase in the proportion of interbedded sandstone wedges and a general reduction in grain size.



The uranium-bearing portion of the Matinenda is divided into three members. From uppermost downwards, these are the Manfred Member, the Stinson Member and the Ryan Member. The presence and thickness of these members and their uranium-bearing zones is dependent on the relative elevation of the Archean unconformity and the topography of its surface.

Two principal ore zones are present: the Quirke Ore Zone on the north limb of the basin (the Quirke Lake Syncline), and the Nordic Ore Zone on the south limb. The Quirke Ore Zone occurs in the Manfred Member of the Matinenda Formation. The Nordic Ore Zone occurs in the Ryan Member. It is important to note that there is no Ryan Member on the north limb and the Manfred Member is absent on the south limb.

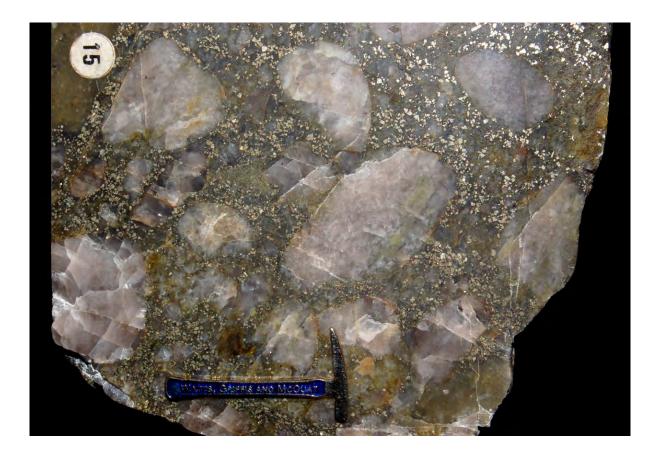


Plate 2: Typical Elliot Lake ore from the Matinenda Formation – compact, well indurated quartz-pebble conglomerate with detrital pyrite and interstitial uranium minerals – 3 cm hammer scale.

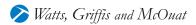


 Table 10

 Nomenclature for Huronian Stratigraphy in the Blind River Area

Age	Group	Formation	Lithology	Thickness	Depositional Environment	Source	Mineralization
Proterozoic	Cobalt	Bar River	quartzite	>300 m at Flack Lake; >1,212 m at Willisville	shallow water	variable currents from north	
		Gordon Lake	siltstone, sandstone	300 m at Flack Lake; 1,212 m at Willisville	shallow water		
		Lorrain	quartzite, conglomerate, arkose	606-1,820 m	shallow water	north-northwest	thorium-uranium in north
		Gowganda	conglomerate, greywacke, quartzite, siltstone	152 – 1,280 m	glacial in north; glacial- marine in south	north	
	Quirke Lake	Serpent	quartzite	0 – 335 m	shallow water	northwest	unconformity
		Espanola	limestone, dolostones, siltstone	0 – 457 m	shallow water	northwest	traces of uranium in Victoria Twp.
		Bruce	conglomerate	0 – 61 m	glacial - shallow water	north?	
	Hough Lake	Mississagi	quartzite	0 – 914+ m	shallow water	west-northwest in west; north in southeast	uranium near basement highs
		Pecors	argillite	12 – 305+ m	shallow water	north-northwest	traces of uranium near basement highs
		Ramsay Lake	conglomerate	1.5 – 61 m	glacial - shallow water	northwest?	traces of U where unconformable on Matinenda Fm.
	Elliot Lake	McKim	argillite-greywacke	0 – 762 m	shallow water (turbidite)	northwest	traces of uranium near basement highs
		Matinenda	quartzite, arkose, conglomerate	0 – 213+ m <i>unconformity</i>	shallow water	northwest	uranium-thorium-rare earths in conglomerates in basement lows
Archean			andesite, basalt, felsic volcanic rocks	ancomorning	subaerial	Flack Lake, Murray Lake	Uranium-thorium in conglomerate interbeds

Nomenclature after Robertson et al, 1969

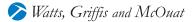


The Stinson Member of the Matinenda Formation lacks uranium in economically interesting concentrations. The base of the Stinson in some areas of the Nordic Ore Zone is marked by angular, grey granite-clast conglomerate (as compared to quartz pebble clasts in the ore reefs), usually with a matrix of mostly smaller grey granitic material and some, mostly minor, pyrite. This horizon, is usually 2.0-5.5 m thick and is called the Stinson basal conglomerate - it can be very useful as a marker or reference horizon to indicate the top of the Nordic Ore Zone reef hosting Ryan member.

On balance of evidence, a fluvial placer mode of origin is accepted as the most reasonable genetic model for the uranium deposits hosted in the Matinenda Formation. At Elliot Lake the occurrence of large-scale flood events has been proposed as a means of widely depositing detrital uranium. Some idea of the extensive nature of these deposits is provided by the scale of Figure 7. The documented presence of glacially derived mixtites associated with Matinenda sediments leads to speculation that catastrophic ice-margin lake drainage flowing down an outwash fan deposited the uraniferous conglomeratic units present in the lower Matinenda Formation

The Quirke Ore Zone is a classic sedimentary delta-type deposit. Ouartzose and conglomeratic sediments bearing detrital uranium were introduced through a narrow 1,800 m (6,000 ft.) wide valley in the basement and spread out to the east and southeast to cover an area of approximately 80 square kilometres (30 sq. miles). There is very little Stinson member and no Ryan member between the Manfred member and the basement in the Quirke Ore Zone. Where the Manfred member is thickest, there are two pairs of reefs separated by 36 m (120 feet) of quartzite. The past producing mines of the Quirke Ore Zone were: Denison, Stanrock, CanMet, Quirke (1), New Quirke (2), Panel and Spanish American.

Outside of the mined areas at it's southeast end, much of the Nordic Ore Zone is not well defined by surface diamond drilling. It has been thought to begin approximately 6.5 kilometres (4 miles) northwest of Banana Lake as a 1.5 - 2.5 km (1 - 1.5 mile) wide basement depression channel with relatively steep basement sides (MacEachern, 2009). It extends for approximately 11 km (7 miles) south and southeast of Banana Lake, widening to approximately 13 km (8 miles). There may be some Stinson Member but no Manfred Member overlying the Ryan Member in the Nordic Ore Zone. Where the Ryan Member is thickest there are three reefs in the Nordic Ore Zone. In descending order these are the Pardee, the Nordic and the Lacnor Reefs. The past producing mines of the Nordic Ore Zone were: Stanleigh, Milliken, Lacnor, Nordic and Buckles. Most of the uranium produced was from mining in the Nordic and Lacnor Reefs. Where there is sufficient thickness of the Ryan



Member above the Pardee Reef, thin conglomerate or pebble beds called "Floater Reefs" may be present, but to date these occurrences are very thin and do not appear to be economic.

Below the Lacnor Reef, Appia holes BL-07-01, BL-08-02 and BL-08-03 have intersected reefs composed of rounded 8-15cm (3-6 inch) white quartz cobbles (Cobble Reef or Cobble Quartzite), with pale olive green irregular-shaped siltstone clasts and a few black chert clasts. Uranium grades in these rocks appear to be related to the amount of pyrite in the individual beds.

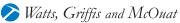
Another zone called the Pardee Zone is located approximately 4.5 km (3 miles) east of the Nordic Mine, east of the southeast corner of the Nordic Ore Zone. The Pardee Zone is approximately 2.5 square kilometres (1 square mile) in size and is separated from the Nordic Ore Zone by a basement high (ridge). Pele has been working on the Pardee Zone since early 2007 and has completed major drilling programs on its Eco Ridge Deposit.

The uranium-bearing conglomerates are massively bedded, but do show localized evidence of horizontal stratification. Trough cross-stratification due to meandering deltaic channel development is present in the pebble conglomerates in areas where numerous sandstone lenses occur. Occasionally the cross-sets can be traced from the conglomerate into sandstone lenses. Sandstones interlayered with the conglomerate and forming units separating conglomerate packages are generally trough cross-stratified with cross-set amplitude averaging approximately 12 cm.

Detrital uraninite and brannerite is concentrated in the more massive portions of the longitudinal bars as well as in lags along horizontal reactivation surfaces in stacked bars. The bars themselves represent rare, discrete high energy events in a succession that is dominated by braid-channel deposits (trough cross-stratified sandstones). The gravel bars are localized in the lower portion of the formation, usually being confined to paleovalleys (Roscoe, 1969).

The water-borne transport of uranium detritus was from north to south during deposition of the lower portions of the Matinenda. As time passed the regional paleoflow direction gradually changed to NW to SE and eventually to WNW to ESE. The counter-clockwise rotation in paleocurrent direction is thought to reflect crustal subsidence to the east of the area in which the Matinenda Formation was studied.

Pyrobitumen occurs in the Matinenda Formation in and near ore-bearing horizons. Stevenson et al (1990) report the occurrence of stratiform and dispersed kerogens, and concluded that the



kerogens formed from mats of cyanobacteria that were affected by diagenetic and low-grade metamorphic processes including partial remobilization. During burial and metamorphism, rising temperatures cracked the kerogens to form petroleum, which migrated into fractures and subsequently became pyrobitumen through a combination of water-washing and thermal cracking which converted the oil into a more tarry form. As this tarry material detached from the wall, it formed spheroids that floated upward and were trapped in vuggy openings in the fractures. It is clear to WGM that the presence of kerogens might have contributed to the stabilization of uranium minerals under strongly reducing conditions in the mineralized beds.

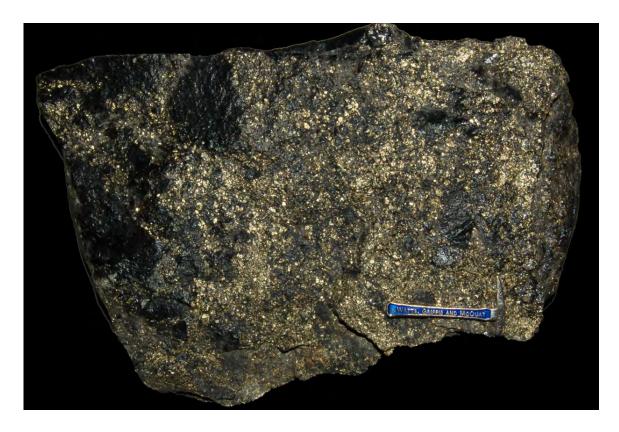
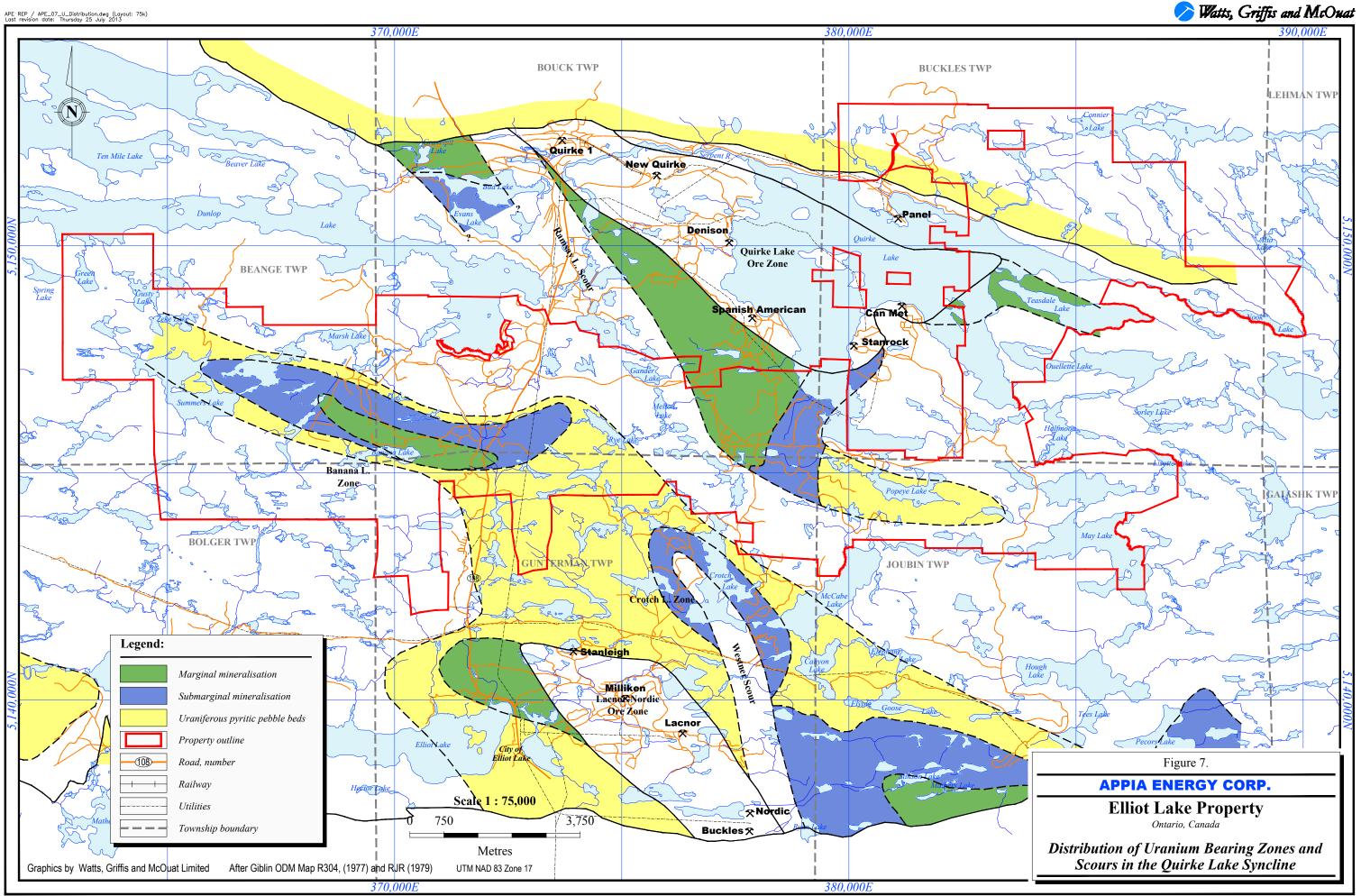


Plate 3: Black quartz-pebble conglomerate commonly referred to as "chlorite ore" - generally thought of as high-grade ore due to significant higher pyrite-brannerite contents – 3 cm hammer scale.

Economically interesting uranium mineralization is not pervasive throughout the basin. Figure 7 shows the distribution of the main uranium-bearing zones of quartz-pebble conglomerate. The favourable horizon is affected by the topography on which the conglomerates were deposited, as well as scours (river channels) which eroded down through the conglomerates following their initial deposition. As is also clear, large areas in the deep basin such as that near Banana Lake, have been shown to contain uranium values exceeding 0.5 lbs per ton. Yttrium-REE minerals have long been known to co-exist with uranium.

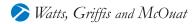


#### 7. DEPOSIT TYPES

The Elliot Lake (and Agnew Lake) deposits are known as paleoplacers and classified by the Geological Survey of Canada as sub-type 1.1.1 (Eckstrand et al, 1995). Uraniferous conglomerates occur in many parts of the world, and are similar to those of other metal commodities, notably gold, platinum group metals, tin, tungsten, rare earth minerals, titanium, zirconium and chromium. The economic minerals are typically deposited in conglomerates at the base of a sedimentary cycle which may, over time, see a gradual transition to lower energy deposition. Although similarities exist between these deposits through the geological timescale, the younger deposits tend to be hematite-rich (subtype 1.1.2) whereas late Archean and early Proterozoic deposits tend to be associated with pyrite. This difference is one factor of many that indicate that the early Earth's atmosphere was anoxic and transitioned to an oxygenated atmosphere somewhat later.

The paleo-placer deposits are stratabound, commonly occurring in stacked sheet-like bodies of conglomerate. Mineralization is entire disseminated and the highest grades are associated with quartz-pebble conglomerates. The pebbles are generally well rounded (Plate 4), and some association between pebble size and uranium grade is noted. Placer deposits are created wherever rapidly flowing water allows heavy mineral particles to settle out while less dense mineral particles and rock fragments are transported through the depositional site. The term paleoplacer is generally reserved for only such mineral concentrations as constitute economically interesting deposits in lithified strata. The erosion of the parent rock and transport of detrital material results in degradation of all but the hardest minerals.

During the 1940s and 1950s, debate centred on whether these deposits were truly syngenetic (placers) or whether they were epigenetic (grown in place) or purely hydrothermal. Davidson (1958) favoured a hydrothermal model which has fallen out of favour, although the potential for recrystallization of uraninite and accretion of additional uranium onto existing mineral grains is still recognized as a possibility. Friedman (1958) points out that Th-enrichment is regional at Elliot Lake, extending well beyond those zones of U-enrichment outlined by exploration drilling. He concluded that the weight of evidence suggests a sedimentary origin for the mineralization because no known hydrothermal process could explain the widespread thorium anomaly. This is supported by Roscoe (1959) of the Geological Survey of Canada who very concisely states "the ore deposits near Blind River represent exceptional, uraniumrich, deposits within an extensive province of thorium-rich clastic sedimentary rocks". The presence of resistate minerals, such as uranium bearing silicates (zircon), is also difficult to explain in an epigenetic model. In the Blind River District, the presence of brannerite (UTi<sub>2</sub>O<sub>6</sub>) and U-bearing phosphates such as monazite ([Ce,La,Nd,U,Th]PO<sub>4</sub>) and xenotime

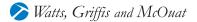


(Y-UPO<sub>4</sub>) relates quite well to the weathering of a U-Th and Ti enriched (granitic) source. Brannerite it is believed to have developed as a result of uranium ions adsorbing onto decomposing Ti minerals such as ilmenite.



Plate 4: Elliot Lake ore - rounded quartz pebbles in U-bearing, sulphide-rich matrix – 3 cm hammer scale.

Most recently, Robinson and Spooner (1984) have underscored the strong evidence for a paleoplacer origin for the U-Th mineralization in the Blind River District. New evidence shows that the regional metamorphic grade is negligible and that the quartz-pebble conglomerates are affected by syn-depositional faulting consistent with a rift margin setting. The authors add that primary uraninite grains were deposited with coarse smoky quartz, perthitic microcline, magnetite with ilmenite lamellae, monazite and zircon, however, the bulk of the pyrite which constitutes 5-10 vol-% of the ore is post-depositional in origin. Pyrite occurs as overgrowths on detrital pyrite grains and on uraninite grains altering to coffinite. The simple mineralogy of the Elliot Lake ores has been well documented.

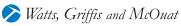


### 8. MINERALIZATION

The ore mineralogy was previously described in some detail in Workman and Breede, the contents of which are summarized as follows:

- mineralization consists primarily of detrital grains of brannerite and uraninite, together with minor uranothorite, monazite and secondary coffinite associated with pyrite, pyrrhotite, zircon, rutile and Ti-magnetite as interstitial fill in a quartz pebble conglomerate;
- main ore mineral is brannerite, containing small inclusions of pyrrhotite and radiogenic galena, and occurring as ovoid, reddish-brown grains associated with bladed rutile surrounded by uranium oxides and rare earth oxides
- second most important ore mineral is uraninite which occurs as black subhedral grains up to 0.1 mm in size containing approximately 6% ThO<sub>2</sub> by substitution;
- monazite is a lesser ore mineral which contains an unusually high uranium content as inclusions (also uranothorite or thorite) occurs as rounded to subangular grains typically less than 0.3 mm in diameter;
- pyrite content is typically 10-15% of the rock (Robertson, 1981) which only rarely occurs as fracture fillings; also occurs as inclusions in monazite;
- uranothorite and coffinite have been identified as minor mineral phases;
- yttrium has been an important by-product of uranium mining but the other REEs have not seen production to date;
- the average REE balance in the Elliot Lake camp is:  $0.8\% \text{ La}_2\text{O}_3$ ,  $3.7\% \text{ CeO}_2$ ,  $1.0\% \text{ Pr}_6\text{O}_{11}$ ,  $4.1\% \text{ Nd}_2\text{O}_3$ ,  $4.5\% \text{ Sm}_2\text{O}_3$ ,  $0.2\% \text{ Eu}_2\text{O}_3$ ,  $8.5\% \text{ Gd}_2\text{O}_3$ ,  $1.2\% \text{ Tb}_4\text{O}_7$ ,  $11.2\% \text{ Dy}_2\text{O}_3$ ,  $2.6\% \text{ Ho}_2\text{O}_3$ ,  $5.5\% \text{ Er}_2\text{O}_3$ ,  $0.9\% \text{ Tm}_2\text{O}_3$ ,  $4.0\% \text{ Yb}_2\text{O}_3$ ,  $0.4\% \text{ Lu}_2\text{O}_3$ , and  $51.4\% \text{ Y}_2\text{O}_3$ ;
- non-metallic gangue minerals in the matrix of the conglomerate are represented by quartz, feldspar and sericite. In some mines a dark grey to black hued ore is reported to contain fine grained chlorite (Plate 5);
- thucholite, an organo-uranly compound (U-bearing radioactive bitumen), occurs locally as thin laminae and as a void-filling mineral phase within ore zones at Elliot Lake (Plate 6); and,
- uranium ores are hard and very well indurated resulting in favourable rock conditions for underground mining.

New and specific information concerning the mineralogy is discussed in the Metallurgy section of this report.



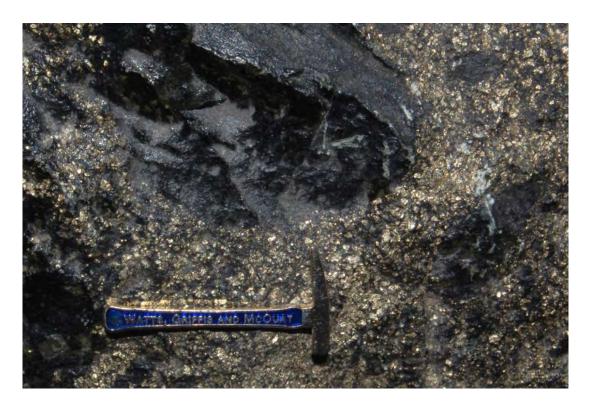
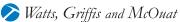


Plate 5: Close-up of sulphide surrounding black quartz pebbles in Matinenda conglomerate (the hammer scale is 3 cm in length).



Plate 6: Black thucholite crystals in void in Matinenda Formation quartzite – 3 cm hammer.



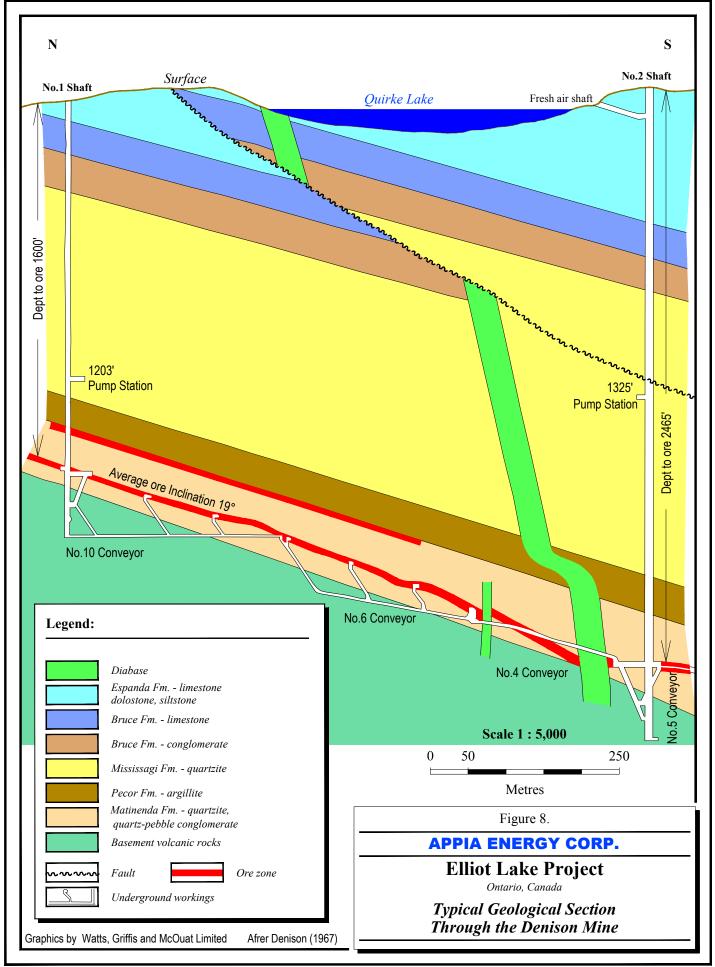
The deposits at Elliot Lake have been historically referred to as uranium deposits because of the far greater economic importance derived from past uranium production than that from REEs and thorium. However, in the Elliot Lake deposits, REEs occur in much greater abundance than uranium. In the Teasdale Deposit Mineral Resources, as estimated in this report, the average REE content is approximately 6 times greater than the average uranium grad. Even in that part of the deposit with the highest uranium grade, the REE grade averages approximately 3 times greater.

There are few references as to the physical dimensions of the Elliot Lake deposits, in part because the mines often exploited individual portions of the same large sheet-like deposit. The mineralization is commonly referred to as stratabound and 3-5 metres in thickness and having "good lateral continuity.

Kerr Addison reported on the Agnew Lake Mine giving appreciable insights into the size of the deposits from the resource estimation parameters in use at that mine. Only deposits of considerable uniformity and size would permit the use of drill hole spacings of 400 feet (122 m) for the outlining of <u>probable reserves</u> as defined by Kerr Addison's mine engineering department. Given the need for accountability in production planning, one can well appreciate the uniformity of grade that supported the use of such a wide spacing as the standard convention.

Robertson (1981) describes the physical dimensions of the deposits. The largest of the deposits, the Denison Mine, measured 19,500 m long by 1,400 m to 8,000 m wide. The deposit carried an average grade of 2.5 lbs of  $U_3O_8$  per ton of ore. The next largest at Rio Algom's Quirke Mine measured 13,000 m by 1,800-5,500 m wide. The Quirke A Reef at the #1 mine was 3.5 m thick. The Quirke #2 mine's C Reef was 1.8-3.6 m thick and other uranium-bearing horizons were present. A typical geological section through the Denison Mine is shown in Figure 8.





# 9. CURRENT EXPLORATION

## 9.1 EXPLORATION PROGRAMS COMPLETED BY APPIA

The exploration completed in the recent past by Appia was covered previously in Workman and Breede. It is summarized as follows, however the reader is directed the original source for more detailed information:

2006 Geophysical Surveying

- Airborne MegaTem electromagnetic and magnetic survey by Fugro Airborne Surveys of Toronto (Mississauga);
- 3-line dipole-dipole IP test survey by Gradient Geophysics Inc. of Missoula, Montana using a 152 m (500 ft) electrode spacing and collecting data for n=1 to n=6. Some electrical sounding also performed.

2007-2008 Phase 1 diamond drilling

- diamond drilling (6 holes; 2,650.2 m/8,695 ft) of the Teasdale Zone to corroborate some of the previous drill holes and thereby support a NI 43-101 compliant Mineral Resource estimate;
- diamond drilling of 4 wedged holes (1,235 m/4,052 ft) on the Banana Lake Zone from two previous deep historical holes drilled by Kerr McGee (1969 and 1974) to corroborate the previous deep intersections

2008 Phase 2 diamond drilling

• of two new cored holes from surface on the Banana Lake Zone as well as a short wedge cut from the second hole (total of 3,109 m/10,200 ft).

Appia's early 2007-08 and 2008 drilling programs are summarized in the following table.

Drill Hole	Wedge	Ge	ographic and U	Bearing	Dip	Length			
Diminor	Depth	Latitude	Longitude	Zone	Easting	Northing	Dearing	Dip	(m)
Q-07-01		46° 29' 16.35" N	82° 31' 20.97" W	17T	383151	5149382	0	-90	327.0
Q-07-02		46° 28' 45.52" N	82° 31' 24.33" W	17T	383061	5148432	0	-90	609.0
Q-07-03		46° 28' 52.28" N	82° 31' 49.52" W	17T	382528	5148651	0	-90	546.0
Q-08-04		46° 29' 02.17" N	82° 30' 55.30" W	17T	383690	5148934	0	-90	410.0
Q-08-05		46° 29' 12.41" N	82° 31' 09.89" W	17T	383385	5149256	0	-90	375.0
Q-08-06		46° 28' 55.43" N	82° 29' 51.32" W	17T	385050	5148700	0	-90	377.0
BL-07-01-W1	1,179.0 m	46° 27' 03.30" N	82° 41' 24.35" W	17T	370200	5145537	0	-90	345.0
BL-07-01-W2	1,169.6 m	46° 27' 03.30" N	82° 41' 24.35" W	17T	370200	5145537	0	-90	317.6
BL-08-02-W1	1,397.4 m	46° 27' 18.85" N	82° 41' 56.75" W	17T	369519	5146032	0	-90	125.6
BL-08-02-W2	1,067.0 m	46° 27' 18.85" N	82° 41' 56.75" W	17T	369519	5146032	0	-90	453.0
BL-08-03		46º 27' 18.94" N	82º 40' 50.89" W	17T	370924	5146005	0	-90	1,538.0
BL-08-04		46° 27'18.72" N	82º 41' 21.98" W	17T	370263	5146123	0	-90	1,510.0
BL-08-04-W1	1,439.0 m	46º 27' 18.86" N	82º 41' 56.76" W	17T	369519	5146032	0	-77.5	61.0

 Table 11

 Appia Diamond Drill Hole Locations and Set-Up Information, 2007-2008 Drilling Programs

#### 9.2 RECENT EXPLORATION

Since the completion of the drilling programs in 2008, additional diamond drilling was completed by Appia on the Teasdale Zone during 2012 which has confirmed and materially increased the size of the Teasdale Deposit. The drilling totalled 16 holes completed from surface, one wedged hole and one abandoned hole totalling 8,130.2 m of drilling (Table 12).

	Ge	ographic and U	TM Co-	<b>Ordinates</b>		Elevation	Dearing	Dip	Length
Drill Hole	Latitude	Longitude	Zone	Easting	Northing	(m)	Bearing	Dip	(m)
AEC 12-01	46º 28' 57.13" N	82º 31' 6.88" W	17T	383440	5148783	338	0	-90	522
AEC 12-01a 1	46º 28' 57.13" N	82º 31' 6.88" W	17T	383440	5148783	338	0	-90	75.2
AEC 12-02	46º 29' 20.51" N	82° 31' 15.04" W	17T	383280	5149508	337	0	-90	244
AEC 12-03	46° 29' 20.25" N	82° 31' 15.03" W	17T	383280	5149500	338	20	-80	216
AEC 12-04	46º 28' 55.92" N	82º 31' 53.61" W	17T	382443	5148765	342	133	-70	637
AEC 12-05	46° 29' 20.35" N	82° 31' 14.89" W	17T	383283	5149503	340	180	-75	284
AEC 12-05b 2	46° 28' 36.41" N	82° 31' 46.87" W	17T	382575	5148160	365	60	-70	633
AEC 12-06	46º 29' 13.78" N	82° 30' 57.03" W	17T	383660	5149293	320	0	-90	294
AEC 12-07	46° 29' 11.87" N	82° 30' 56.97" W	17T	383660	5149234	347	180	-65	381
AEC 12-08	46º 28' 36.41" N	82° 31' 46.87" W	17T	382575	5148160	365	0	-55	705
AEC 12-09	46º 29' 11.87" N	82° 30' 56.97" W	17T	383660	5149234	347	225	-65	384
AEC 12-10	46º 28' 50.92" N	82° 31' 10.88" W	17T	383351	5148593	335	0	-90	552
AEC 12-11	46° 29' 5.24" N	82° 31' 22.49" W	17T	383112	5149040	361	0	-90	451
AEC 12-12	46° 28' 50.92" N	82° 31' 10.88" W	17T	383351	5148593	335	280	-70	615
AEC 12-13	46° 29' 5.24" N	82° 31' 22.49" W	17T	383112	5149040	361	280	-70	460
AEC 12-14	46° 28' 50.98" N	82° 31' 11.02" W	17T	383348	5148595	336	0	-70	585
AEC 12-15	46º 28' 51.24" N	82º 31' 10.75" W	17T	383354	5148603	362	120	-60	672
AEC 12-16	46° 29' 5.24" N	82° 31' 22.49" W	17T	383112	5149040	361	0	-65	420

Table 12Diamond Drill Hole Locations and Set-Up Information, 2012 Teasdale Drilling Program

Notes:

*a second hole was wedged from 422.8 m- the length shown is the hole length below the wedge.* 

2 original hole AEC 12-05 was abandoned and redrilled

Appia's drilling was carried out during the summer months using a barge to transport the drill on Teasdale Lake and drill sites were positioned on the shore of the lake. This approach precluded the need and expense of a helicopter for moving the drill and equipment between sites. Special care an attention was used to prevent petroleum products and other drill run-off from entering the lake. The locations of the holes are shown in Figure 9. All drilling was carried out to produce NQ sized core, however some lower sections were drilled with BQ core due to problems higher in the hole and a need to reduce.

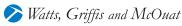


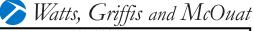


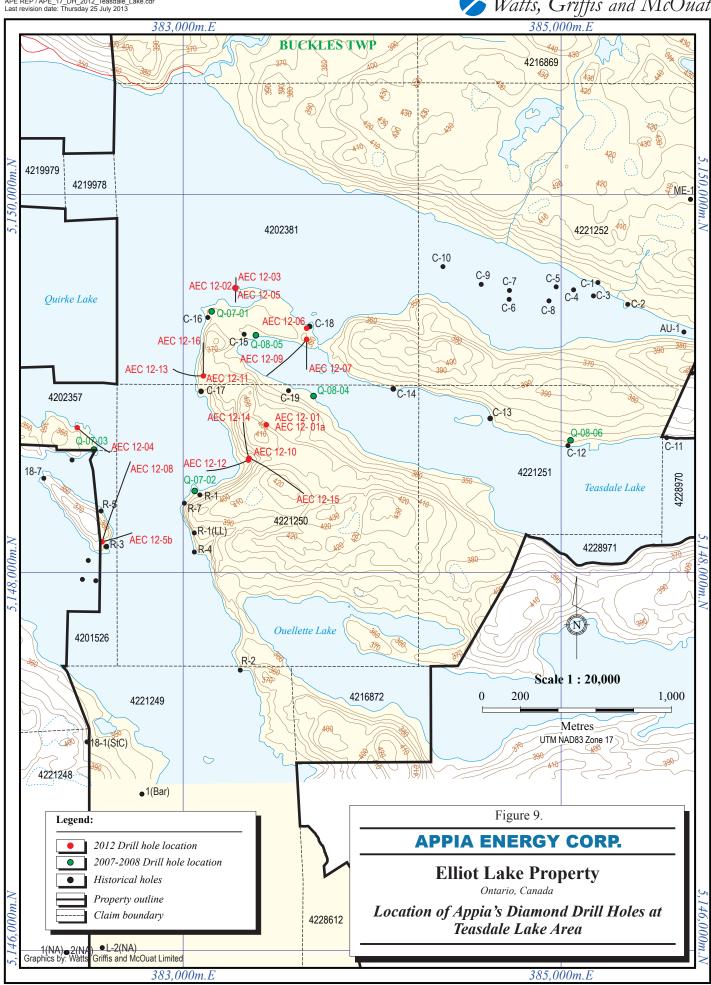
Plate 7: Off-loading barge components from the CanMet landing on Teasdale Lake.

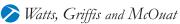


Plate 8: Appia's drill on an island in CanMet Bay, Teasdale Lake with barge in right foreground. Note the lack of disturbance to the existing forest cover.

APE REP / APE\_17\_DH\_2012\_Teasdale\_Lake.cdr Last revision date: Thursday 25 July 2013







The previous WGM drilling plan proposed to Appia called for drill sites to be established on ice platforms in Teasdale Lake during the winter in order to assure an optimum drill hole spacing in the target zone. This was deemed important as the purpose of the recommended drilling campaign was to support a new (up-dated) Mineral Resource estimate for the Teasdale Deposit. With Appia's approach to summer drilling, multiple holes were drilled from many of the drill sites on different angles and bearings to ensure that the uranium-bearing target horizon was intersected in much the same manner as originally planned. All drill holes were geologically logged by Appia's QP, Mr. Alan MacEachern, P.Geo., formerly the Chief Mine Geologist for Denison Mines Ltd., who also selected and submitted the samples for analysis. In WGM's view, the 2012 drilling accomplished much of what was previously proposed, although only 17 of the proposed 39 holes were drilled leaving many areas with significant resource potential yet to be tested.

# 9.3 SAMPLE PREPARATION, ANALYSIS AND SECURITY

The sampling procedure utilized by Appia's personnel during the drill program is summarized as follows:

- the core was geologically logged and sections were selected for analysis based on geology and radiometric activity using a hand-held RS-125 Super-SPEC portable gamma ray spectrometer manufactured by Radiation Solutions of Mississauga, Ontario, Canada <sup>6</sup>;
- 2) the mineralized core intervals were split in the core shack in Elliot Lake using a diamond core saw one half of the drill core was bagged, a pre-numbered sample tag was placed in the bag and the samples was sealed before being sent to Activation Laboratories (ActLabs) in Ancaster, Ontario for analysis;
- 3) the remaining half of the core was retained in the core tray as a permanent record;
- 4) at the lab, the samples were dried, crushed and pulverized in preparation for the analysis for uranium, thorium, REEs, silver and 28 trace elements as well as the major oxides; and,
- 5) the trays of split drill core are stored in core racks that are inside a locked building in Elliott Lake.

<sup>&</sup>lt;sup>6</sup> The instrument uses a 6 cubic inch NaI crystal sensor to measure a full spectrum of gamma particles in either 256 or 1025 channels. In assay mode it produces count data for the conventional total count, potassium, uranium and thorium energy windows up to a maximum of 65,000 cps. Pre-programmed stripping ratios are used by the instrument to convert the measured count rates to equivalent concentrations for K (%), U (ppm) and Th (ppm). Sample time is user-selectable to improve precision through the use of longer count times. The instrument has an internal memory allowing for up to 1,000 samples and has both USB and Bluetooth output capabilities.

The un-split cores from overlying formations are being stored outside of the core logging building, cross-stacked and covered within a fenced area.

Most elements including the REEs, uranium, thorium and silver, were determined in accordance with Actlabs fusion-mass spectrometer technique; some trace elements and the major oxides used the fusion-ICP technique (both Code 8 analyses).

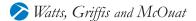
## 9.4 DATA VERIFICATION

WGM's verification procedures for historical data, including its success in verifying some of the previously reported drill hole locations and uranium intersections, are discussed in previous reports (Workman and Breede) and will not be repeated here.

WGM has no information on the REE grades of the historical drill core discussed in this report. The logs that report uranium grades lack REE data. We believe that REE assaying was seldom practised as a result of the weak commodity prices that prevailed during much of the uranium mining that occurred in the Elliot Lake camp. We believe that the assured by-product nature of the yttrium-REE production coupled with the relative uniformity of yttrium and REE grades did not provide sufficient incentive for mines and explorers to incur the additional analytical costs.

WGM also confirmed the historical Teasdale resources using a simplified model that duplicated the polygonal approach used previously by Sprague, applying variables to the inputs that might represent a reasonable range of best-estimate scenarios. Details of this are provided in Workman and Breede.

Despite being very active in the design and execution of the initial drilling programs, WGM visited the Appia drill sites after each of the 2007-08 drilling programs, confirmed drill sites and selected check samples for its independent reanalysis. WGM found no significant irregularities in the approaches used by Appia or the information reported. WGM was also actively involved in the communications and decision-making process pertaining to the 2012 drilling. WGM visited the project site on 15 July, 2013 to examine the drill core, to discuss the project status with Mr. MacEachern and to confirm the locations of selected drill sites.



#### **10. 2012 DIAMOND DRILLING**

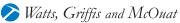
#### **10.1 SUMMARY**

As summarized in the foregoing section, Appia completed 16 diamond drill holes from surface and one wedged hole totalling 8,130.2 m of drilling between mid-June and early September, 2012 (Table 12). This included one hole that was abandoned and redrilled due to a failure in the initial hole. The drilling contractor was an independent (private) company under the management of Mr. Richard Lavoie of Val d'Or, Quebec. All holes were drilled through the uranium-brearing hosizons in the lower Matinenda Formation and many were drilled into the Archean basement comprising granite or volcanic rocks.



Plate 9: Appia's smaller drill on the shoreline of Teasdale Lake – sites were chosen to minimize the need for access roads.

Appia's original plan, based on WGM's recommendations made in 2008, was to carry out a winter drilling program using ice platforms to drill-test the Teasdale Deposit on centres approximately 50 m apart. The goal of this program was to provide a basis for classifying the uranium resources as predominantly Indicated Resources. For a variety of reasons, including the desire to avoid the use of an expensive helicopter for project support, Appia elected to carry out the drilling during the summer months. A barge was used to transport the drill on Teasdale Lake, and the drill was off-loaded onto islands and the main shoreline where drill sites were positioned. Special care and attention was used to prevent petroleum products and other drill run-off from entering the lake. Co-ordinate and set-up data for the holes was given in Table 14 under "Recent Exploration", and the hole locations are shown in Figure 9.



The drill holes were completed with NQ equipment at angles ranging from -55 degrees to vertical. In many cases, several drill holes were completed from the same collar location employing different angles or a variety of bearings to provide spaced intersections on the uranium-bearing formation. This approach was made possible by the moderate dip of the host rocks and capitalized on the predictable location and depth of the mineralization. The net benefit of Appia's approach was a reduction of drilling costs from that budgeted. Inclusive of all costs relating to personnel, sampling, assaying...etc, the total cost of the drilling completed was approximately \$1.974 million or \$243 per metre. This compares very favourably with the original \$7 million budget for a 15,405 m program (\$454/metre<sup>7</sup>).

The drilling was supported using a Reflex EZ-Shot down-hole surveying tool to capture bearing and inclination data on approximate 50-metre intervals. All drill hole collars were surveyed by GPS using the NAD 83 datum.

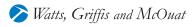
Appia analysed a total of 1,213 samples from the 17 diamond drill holes during the course of the 2012 drilling program. In addition, Appia included quality assurance/quality control ("QA/QC") samples made up of 27 duplicate samples, 13 blanks and 22 certified standards. Appia's control samples comprised approximately 1 sample in every 20. The samples were analysed at the Actlabs accredited geochemical laboratory located in Ancaster, Ontario as described in Section 9.3 of this report.

#### **10.2 DRILL HOLE GEOLOGY**

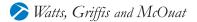
Typical stratigraphic sequences found in the Teasdale drill holes are shown for drill holes AEC 12-08 and AEC 12-09 in Figure 9. The Appia drilling intersected the uraniferous conglomerates at varying depths due to the Matinenda Formation's moderate southerly dip.

Most of the Matinenda formation is composed of quartzite with occasional interbeds of pebbly quartzite. The quartz-pebble conglomerates that are the important uranium-bearing horizons ("reefs") are located in the lowermost part of the Matinenda. Although thin uranium-bearing conglomerate horizons may occur anywhere in the lower half of the Matinenda, two major mineralized horizons are specifically recognized as being of economic importance: the Upper Reef ("UR") and the Lower Reef ("LR"), separated by the

<sup>&</sup>lt;sup>7</sup> The \$7,000,000 budget included a provision for helicopter support for 6,000 m or 40% of the program and included a provision of \$120,000 for the construction of ice platforms. The actual amount expended includes the cost of the barge and a tractor for moving the drill.



- 00	h Formation	Lithology	U (ppm)	TREE (ppm)		D	epth	Formation	Lithology		TREE (ppm)
3	Espanola	Greywacke					10		Diabase Greywacke		
Ŭ							19		Diabase		
							117	Espanola	Greywacke		
164									Quartzite		
	Bruce	Limestone									
							201	Mississagi			
213		Conglomerate			_						
237		-			_				Argillite		
	Mississagi	Quartzite with (Cgl) conglomerate interbeds									
							273	Ramsay Lake	Conglomerate		
							300		Quartzite	52	808
					ſ		327	Matinanda	UR, IQ and LR	311	1825
					Π		337	Matinenda	Quartzite	78	74
							373		Qualizite	10	74
							384	Basement Enc	Granite d of Hole at 384.04 metres		
							384	Enc	327 Quartzite Upper Reef Conglome 331.4 335.2 Intermediate Quartz Lower Reef Conglome 337.1 Quartzite	erate	J T 19 217 : 106 - 954 - 78
639							384	Enc 3 3 3 3	327 Quartzite Upper Reef Conglome 331.4 335.2 Intermediate Quartz 2010 Lower Reef Conglome 337.1 Quartzite Figure 10	(P erate 2 tite 2 erate 9	19       217       106       954       78
639	Ramsay Lake	Quartzite with Cgl	82	603			384	Enc 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	327 Quartzite Upper Reef Conglom 331.4 135.2 Intermediate Quartzite Lower Reef Conglom 337.1 Quartzite Figure 10 casdale Drill Hole	erate :	19       217       106       954       78
659 679	Ramsay Lake Matinenda	Quartzite with Qtz-pebble Cgl	19	256			384	Enc 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	327 Quartzite Upper Reef Conglome 331.4 335.2 Intermediate Quartz 2010 Lower Reef Conglome 337.1 Quartzite Figure 10	erate :	19       217       106       954       78
659 679 690	Matinenda	Quartzite with Qtz-pebble Cgl					384	End Sypical Te (with av	327       Quartzite         Upper Reef Conglome         331.4         10         337.1         Lower Reef Conglome         337.1         Quartzite         Figure 10         casdale Drill Hole         verage U and REE con	Geolog titestents)	19       217       106       954       78
659 679	Matinenda Basement	Quartzite with Qtz-pebble Cgl UR_IQ and LR Basalt ind of Hole at 703 metres	19	256 1339	172		384 T	Enc Sypical Te (with av R = Upper S = Interm	327       Quartzite         327       Quartzite         Upper Reef Conglom         331.4       Intermediate Quartzite         337.1       Quartzite         Figure 10         casdale Drill Hole         verage U and REE con         Reef Uraniferous Congl         ediate Quartzite (also U	Geolog itents)	19       217       106 <u>954</u> 78
659 679 690	Matinenda Basement	Quartzite with Qtz-pebble Cgl UR. IQ and LR Basalt	19 221	256	<u>172</u> 1337		384 T	Enc Sypical Te (with av R = Upper S = Interm	327 Quartzite Upper Reef Conglome 331.4 335.2 Intermediate Quartz Lower Reef Conglome 337.1 Quartzite Figure 10 easdale Drill Hole rerage U and REE conglome Reef Uraniferous Conglo	Geolog itents)	19       217       106 <u>954</u> 78
659 679 690	Matinenda Basement	Quartzite with Qtz-pebble Cgl UR_IQ and LR Basalt End of Hole at 703 metres 678.9 Quartzite	19 221 herate	256 1339 10			384 T	Enc Sypical Te (with av R = Upper S = Interm	327       Quartzite         327       Quartzite         Upper Reef Conglom         331.4       Intermediate Quartzite         337.1       Quartzite         Figure 10         casdale Drill Hole         verage U and REE con         Reef Uraniferous Congl         ediate Quartzite (also U	Geolog itents)	19       217       106 <u>954</u> 78
659 679 690	Matinenda Basement	Quartzite with Qtz-pebble Cgl UR_IQ and LR Basalt ind of Hole at 703 metres 678.9 Quartzite Upper Reef Conglom	19 221 herate zite	256 1339 10 100	1337		384 T	Enc Sypical Te (with av R = Upper S = Interm	327       Quartzite         327       Quartzite         Upper Reef Conglom         331.4       Intermediate Quartzite         337.1       Quartzite         Figure 10         casdale Drill Hole         verage U and REE con         Reef Uraniferous Congl         ediate Quartzite (also U	Geolog itents)	19       217       106 <u>954</u> 78



Intermediate Quartzite ("**IQ**"). A summary of the average intersected grades for each of these horizons in the Appia drill holes is presented in Table 13.

Although quartzite is not the major host to mineralization, it is not unusual for grades in excess of 250 ppm U and 2,000 ppm TREEs to occur in thin, gritty to pebbly quartzite beds up to 25 cm thick in the hanging wall above the main U-bearing horizons. For example, in hole AEC12-12, a 20 cm thick pebbly-quartzite ("**PQ**") bed located 1.35 m above the UR carries 413 ppm U and 6,063 ppm TREEs. Moving upwards and away from the uranium host rocks, these matrix-supported PQ beds become less common and occur farther apart resulting in a gradual lowering of overall (bulk) grades for both U and REEs. These horizons also occur in the footwall section immediately below the main uranium-bearing reefs, and have been accordingly referred to as Hanging Wall Pebbly Quartzite or Footwall Pebbly Quartzite in the company's drill hole logs. Some quartzite sections contain thin horizons that are pyrite-bearing, with the pyrite occurring as fine, scattered grains or as continuous mm-scale seams along bedding laminations.

In most of the Appia DDH's, the UR is poor to faint, and is a mixture of interbedded pebbly quartzite, conglomerate and minor quartzite. According to MacEachern, it was unrecognized and not assayed in most of the historical Conecho logs, and it is not shown on mine plans covering the eastern areas of the Panel Mine adjacent to the Teasdale Deposit. Doug Sprague did not include the UR on his plan of reserve blocks for Conecho. The assaying of drill core for REE mineralization resulted in Appia's discovery of REE mineralization of potential economic significance in most beds of PQ and in quartzite adjacent to the thin conglomerate beds that comprise the UR. The UR is enriched in REEs relative to U (Table 13) and the average ratio of REEs to U is 10.4 : 1. It's average thickness is 4.4 m.

The IQ comprises the section immediately overlying the LR, and it is composed of between two and four metres of quartzite with minor PQ and little or no quartz-pebble conglomerate. It averages approximately 2.7 m in thickness and on rare occasions it exceeds 4 m in thickness, however in hole AEC12-13 the IQ is only 52 cm in thickness. This hole is unusual in that it is also characterized by a strongly mineralized siltstone unit underlying the lower reef which is discussed further in the following text. These variations may be imposed by bedding-parallel slips (faults) that are difficult to recognize in the core. Because of U and REE enrichment in the PQ horizons, the IQ typically contains between 50 and 200 ppm U (average = 99 ppm) and between 500 and 1,500 ppm TREEs (average = 938 ppm) as can be seen in Table 15. In the IQ unit, the REE:U ratio averages 9.1 : 1 in the Appia drill holes. In general, the average grade of the IQ increases with higher PQ contents.

Table 13
Summary of Analytical Data by Drill Hole and by Uranium-Bearing Horizon

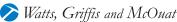
	Dri	ll Hole Inter	val										Rare Ear	th Concer	ntrations								
Drill Hole			vai	UNIT	Uranium	Total Rare		Lig	ht Rare Ea	arth Eleme	ents					Hea	vy Rare E	Earth Elen	nents				Thorium
Number	From	То	Length	01111		Earths	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Hf	Y	
	(m)	(m)	(m)		(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)
AEC12-01	461.53	465.78	4.25	UR	136	1,773	434	826	77	268	45	1.7	26	3.1	14	2.2	5.6	0.8	4	0.6	6	- 59	326
AEC12-01	465.78	468.71	2.93	IQ	111	1,202	301	548	54	187	31	1.2	18	2.1	9	1.4	3.7	0.5	3	0.4	4	38	237
AEC12-01	468.71	471.66	2.95	LR	448	2,283	557	1023	101	355	63	2.6	38	4.9	22	3.5	8.7	1.2	7	0.9	4	91	443
AEC12-01a	454.43	456.33	1.90	UR	105	1,925	498	873	89	291	49	1.8	27	3.1	14	2.1	5.2	0.7	4	0.6	6	60	342
AEC12-01a	456.33	459.09	2.76	IQ	128	1,095	283	488	49	160	28	1.1	16	2.1	10	1.5	3.9	0.5	3	0.5	5	43	211
AEC12-01a	459.09	464.42	5.33	LR	366	2,005	502	906	89	303	53	2.2	32	4.0	19	2.9	7.3	1.0	6	0.8	4	74	333
AEC12-02	182.25	187.39	5.14	UR	308	2,817	718	1,277	123	420	73	2.4	47	5.3	24	3.6	9.3	1.3	8	1.1	8	98	512
AEC12-02	187.39	190.09	2.70	IQ	67	732	196	332	33	109	19	0.7	12	1.2	5	0.8	1.9	0.3	2	0.3	2	17	112
AEC12-02	190.09	191.48	1.39	LR	453	855	205	372	38	126	25	2.1	17	2.7	12	2.5	5.5	1.2	5	1.2	3	44	178
AEC12-03	175.17	178.75	3.58	UR	300	2,684	668	1,210	126	414	67	2.5	42	5.3	23	3.7	9.6	1.3	7	1.1	7	93	564
AEC12-03	178.75	180.70	1.95	IQ	95	738	180	340	34	116	19	0.1	11	1.3	6	0.9	2.3	0.3	2	0.3	3	22	154
AEC12-03 *1	180.70	181.31	0.61	LR	50	458	113	207	21	72	11	0.1	7	0.8	4	0.6	1.5	0.2	1	0.2	2	15	117
AEC12-04	556.44	561.46	5.02	UR	223	2,555	656	1,150	116	389	65	2.4	42	4.7	20	3.2	8.0	1.1	6	0.9	8	82	514
AEC12-04	561.46	564.17	2.71	IQ	141	1,171	295	526	54	184	32	1.6	20	2.2	9	1.4	3.5	0.5	3	0.4	3	36	237
AEC12-04	564.17	565.83	1.66	LR	456	1,917	473	845	87	297	53	3.1	35	4.3	20	3.2	7.5	1.0	5	0.7	4	80	405
AEC12-05	215.53	220.37	4.84	UR	304	2,266	576	1,021	98	336	57	2.0	36	4.5	21	3.3	8.7	1.2	7	1.0	7	87	429
AEC12-05	220.37	223.64	3.27	IQ	191	1,159	298	527	51	174	29	1.1	17	2.1	10	1.5	3.8	0.5	3	0.5	3	36	232
AEC12-05	223.64	225.39	1.75	LR	444	794	188	335	34	119	23	1.5	16	2.3	12	2.0	5.1	0.7	4	0.6	2	48	176
AEC12-05b	615.64	619.73	4.09	UR	148	1,815	458	822	79	273	46	1.6	29	3.5	16	2.4	6.2	0.9	5	0.8	8	63	346
AEC12-05b	619.73	622.41	2.68	IQ	58	949	249	430	41	138	22	0.9	14	1.7	8	1.2	3.4	0.5	3	0.5	6	30	168
AEC12-05b	622.41	625.02	2.61	LR	361	2,544	667	1152	111	371	58	2.5	36	4.6	21	3.3	9.1	1.4	9	1.4	16	81	450
AEC12-06	210.35	215.08	4.73	UR	964	10,241	2,647	4,619	460	1,533	256	9.4	151	18.9	84	13.3	33.7	4.6	28	4.1	36	344	1,943
AEC12-06	215.08	216.59	1.51	IQ	50	561	143	254	26	86	14	0.6	8	1.0	4	0.7	1.8	0.3	2	0.2	3	18	114
AEC12-06	216.59	219.39	2.80	LR	142	822	208	369	37	125	21	1.1	12	1.6	7	1.2	3.0	0.4	2	0.4	3	30	163
AEC12-07	354.62	359.16	4.54	UR	168	2,002	518	900	91	302	51	1.9	31	3.4	15	2.4	6.3	0.9	5	0.8	7	68	370
AEC12-07	359.16	362.12	2.96	IQ	86	1,116	296	511	52	169	27	1.2	15	1.6	7	1.0	2.7	0.4	2	0.3	4	28	205
AEC12-07	362.12	364.75	2.63	LR	996	791	172	314	34	116	25	2.0	19	3.1	17	2.9	7.5	1.0	6	0.8	3	69	234
AEC12-08	679.17	683.52	4.35	UR	106	1,386	362	619	63	206	33	1.4	22	2.6	11	1.8	4.6	0.7	4	0.6	6	49	263
AEC12-08	683.52	686.26	2.74	IQ	65	847	221	383	39	128	20	0.9	13	1.5	6	1.0	2.6	0.4	2	0.3	4	24	178
AEC12-08	686.26	690.08	3.82	LR	479	1,695	427	741	77	254	45	2.1	30	4.1	19	3.0	7.6	1.0	6	0.8	3	75	358

	Dri	II Hole Inter	val										Rare Ear	th Concer	ntrations								
Drill Hole	DI		vai	UNIT	Uranium	Total Paro	Rare									Thorium							
Number	From	То	Length			Earths	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Hf	Y	
	(m)	(m)	(m)		(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)	(ppm)
	Summary of Analytical Data by Drill Hole and by Uranium-Bearing Horizon - Continued																						
AEC12-09	327.33	331.37	4.04	UR	217	3,005	778	1,353	134	451	75	2.4	47	5.2	24	3.7	9.1	1.2	7	1.1	10	102	552
AEC12-09	331.37	335.24	3.87	IQ	96	946	245	428	43	142	23	0.9	15	1.6	7	1.1	2.9	0.4	2	0.4	4	29	187
AEC12-09	335.24	337.07	1.83	LR	954	880	197	358	38	127	27	2.1	21	3.3	17	3.0	7.6	1.1	6	0.8	2	70	239
AEC12-10	514.52	519.30	4.78	UR	187	1,959	515	887	84	283	48	1.6	28	3.3	16	2.5	6.7	0.9	5	0.8	7	70.1	379
AEC12-10	519.30	522.85	3.55	IQ	77	659	173	294	30	99	16	0.7	11	1.2	6	0.9	2.3	0.3	2	0.3	3	21.9	132
AEC12-10 *2	522.85	523.13	0.28	LR	394	1,101	279	461	49	162	29	1.7	22	3.0	15	2.5	6.2	0.9	5	0.7	3	60	209
AEC12-11	395.18	399.31	4.13	UR	256	2,391	600	1,088	105	360	62	2.1	40	4.5	21	3.2	8.2	1.1	7	1.0	6	83.8	425
AEC12-11 AEC12-11	399.10	401.94	2.63	IQ	181	1,386	348	637	60	211	36	1.4	40 21	4.5 2.4	11	3.z 1.7	6.2 4.3	0.6	4	0.5	3	63.6 44.8	262
AEC12-11	401.94	405.07	3.13	LR	355	1,311	317	590	56	200	36	1.6	22	2.8	13	2.1	5.6	0.8	5	0.6	3	54.4	260
																• •					_	400	
AEC12-12 AEC12-12	563.82 566.47	566.47 569.67	2.65 3.20	UR IQ	316 71	2,399 656	592 168	1,075 296	109 29	343 97	63 16	3.0 0.9	37 10	4.5 1.2	20 6	3.0 0.9	7.9 2.4	1.1 0.3	6 2	10.2 0.3	5 3	126 23.2	547 122
AEC12-12 AEC12-12	569.67	575.11	5.20 5.44	LR	431	1,497	374	290 649	29 64	215	40	2.8	29	3.9	19	0.9 3.0	2.4 7.7	0.3 1.0	2	0.3	5	23.2 76.6	380
						,	-																
AEC12-13	444.72	448.02	3.30	UR	206	2,240	562	1,036	99	336	54	1.9	33	3.9	17	2.7	6.7	0.9	5	0.8	8	72.5	449
AEC12-13 AEC12-13	448.02 448.54	448.54 452.43	0.52 3.89	IQ LR	50 474	521 4,099	134 1,022	230 1,893	22 183	74 602	13 101	0.5	9	1.2 7.4	5 32	0.8 4.9	2.1 12.5	0.3 1.6	2 9	0.3 1.4	4	24 131	111 831
AEC12-13 AEC12-13	440.54 452.43	452.45 453.56	3.69 1.13	LR	474 1144	4,099 3.062	705	1,695	103	623 463	84	3.4 5.9	62 60	7.4 8.6	32 40	4.9 6.6	12.5	2.2	9 12	1.4 1.8	12 15	165	772
	102.10	100.00	1.10	20		0,002	100	1,011	100	100	01	0.0		0.0	10	0.0	10.0			1.0	10	100	
AEC12-14 *3	п	ot sampled	1																				
AEC12-15	617.20	621.89	4.69	UR	164	1,780	462	808	79	261	44	2.1	28	3.8	15	2.8	6.6	1.3	6	1.2	5	59.3	342
AEC12-15	621.89	625.19	3.30	IQ	56	650	166	297	29	98	16	0.6	10	1.1	5	0.8	2.0	0.3	2	0.3	3	19	131
AEC12-15	625.19	628.60	3.41	LR	335	672	167	287	30	98	18	1.1	13	1.8	9	1.5	4.0	0.5	3	0.4	2	35.6	151
AEC12-16	392.18	397.33	5.15	UR	292	2,687	702	1,209	120	398	68	2.4	42	4.9	22	3.3	8.3	1.1	7	1.0	7	89.9	491
AEC12-16	397.33	399.49	2.16	IQ	160	1,565	424	694	72	235	39	1.5	24	2.6	12	1.7	4.4	0.6	4	0.5	4	45.9	286
AEC12-16	399.49	402.77	3.28	LR	309	1,984	521	874	92	301	52	2.2	32	3.9	18	2.7	6.7	0.9	5	0.8	4	68.2	365

Notes: 1) In drill hole AEC12-03, the Lower Reef was poorly developed.

2) In drill hole AEC12-10, the Lower Reef was displaced by a swarm of lamprophyre dikes and only the uppermost 28 cm of the lower uranium-bearing horizon was present in this hole – some fault dislocation is possible.

3) In drill hole AEC12-14, the Upper and Lower Reefs and the Intermediate Quartzite were displaced by a dike and so were not present in this hole.



The LR is the main carrier of uranium, and it is this reef that was exploited in the Elliot Lake uranium mines. Most of the Appia holes intersected a LR ranging in thickness from 1.4 m to 5.4 m, and the average length of the LR in the Teasdale drill holes was 2.95 m. The true thickness of the LR is approximately 2.7 m and it averages 438 ppm U and 1,512 ppm TREEs. In holes where the geology shows the reef to be poorly developed or compromised by intrusive rocks, such as in holes AEC12-03 and AEC12-10, grades may be substantially lower. In well developed LR, the REE:U ratio is 3.4: 1.

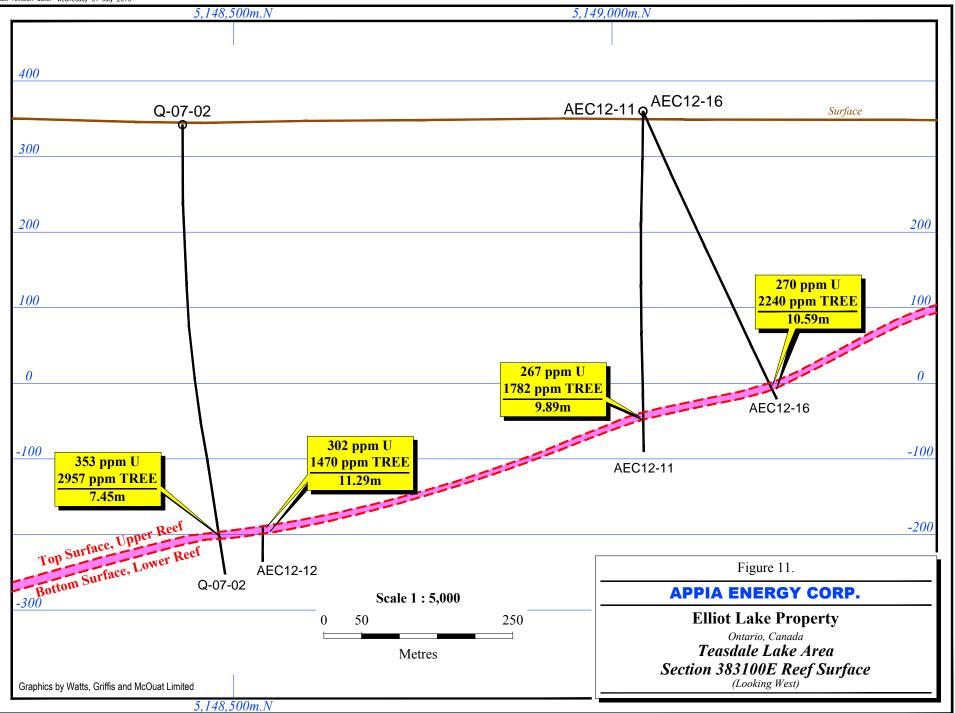
## **10.3 DISCUSSION OF DRILLING RESULTS**

Appia's continuing drilling of the Teasdale area has extended the area of known mineralization beyond the limits imposed by the company's first phase of drilling. A typical composited vertical section that is approximately normal to the strike is presented in Figure 11. The earlier drilling confirmed the results reported from the original Conecho drilling carried out during 1954-55 and provided some new geological and assay data between the older holes. Appia's initial drilling program also confirmed as "reasonable" an earlier resource estimate by Rio Algom's Chief Geologist Doug Sprague, P.Eng., and provided a basis whereby Appia disclosed a modest NI 43-101 compliant resource estimate for the Teasdale deposit as reported by WGM (Workman and Breede). The drilling carried out by Appia in 2012 substantially extended the area of known mineralization by completing a significant part of the diamond drilling previously recommended by WGM. The average grade and intersected thickness of the UR-IQ-LR unit is shown for each hole. As is shown, the mineralized zone is open down-dip.

All of the Appia holes completed during the 2012 drilling programs intersected the uranium-REE bearing horizons in the lower part of the Matinenda Formation, namely the UR, IQ and LR horizons. The total length of the mineralized sections in the drill holes varied from 8.6 m to 11.4 m in the recent drill holes. The grades-thicknesses encountered by Appia were more or less the same as those intersections taken from historical records, although complete comparisons are impossible since the upper reef was not recognized as such at the time, and the original holes were assayed only for uranium. The Appia drilling does show that the mineralized zone extends to the boundary of the company's claims and is probably contiguous with the mineralization that remains in the old Panel Mine workings.

WGM carried out a new mineral resources estimate to provide an up-date to its earlier estimate reported by Workman and Breede. This estimate, and the parameters on which it is based are contained in Section 17 of this report.

APE REP / APE\_19\_Sect383100E\_Reef.dwg Last revision date: Wednesday 31 July 2013



> Watts, Griffis and McOua

## **11. SAMPLING METHOD AND APPROACH**

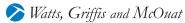
During the drilling program, uranium-bearing intervals were delineated on the basis of diagnostic radiometric signatures as measured with a hand-held RS-125 Super-SPEC portable gamma ray spectrometer manufactured by Radiation Solutions of Mississauga, Ontario, Canada. The specifications and capabilities of this instrument are described in Section 9.2 of this report. It is important to understand that the equivalent potassium, uranium and thorium data provided by portable spectrometers allow insight into the elemental make-up of a radioactive source, but they do not provide analytical data. Such data can only be accurately provided through conventional geochemical analysis under controlled conditions in a laboratory. Equivalent metal data is calculated based on statistical algorithms integral to the instrument is used, its performance, ambient conditions and operator experience. Radiometric data was used only as a guide in selecting intervals to be sampled and assayed.

After geologically logging the core, the mineralized sections were delimited for sampling by permanent marks across the core and a cutting line was added to ensure consistent sampling. Individual samples were selected based on geology such that conglomerate horizons, pebbly quartzite beds and intervals of quartzite were sampled separately. No sample exceeded one metre in length, and samples as short as 15 cm were taken. The core was cut in half using a diamond saw, with one half of the core being placed in the sample bag with a pre-numbered tag and sealed, and the other half returned to the core tray with a matching sample tag as a permanent archival record. Plate 10 shows a core tray with pre-arranged sample tags prior to cutting.

Appia's 2012 drilling program generated 1,211 routine drill core samples. In addition, 69 duplicate samples, 47 certified standards and 27 blank samples were inserted into the sample stream and blindly submitted to the laboratory for quality assurance/quality control ("**QA/QC**") purposes. All samples were analysed as batches and the lab was not aware of the QA/QC samples. Three different certified standards from the CANMET<sup>8</sup> and CDN Labs<sup>9</sup> of Burnaby, B.C. were used (DL 1A, UTS-4 and BL-3).

<sup>&</sup>lt;sup>8</sup> Canada Centre for Mineral and Energy Technology – Energy Mines and Resources Canada; Uranium Tailings Reference Materials.

<sup>&</sup>lt;sup>9</sup> CDN Laboratories Ltd., 10945-B River Road, Delta, B.C., Canada, V4C 2R8; Phone No.: 604-540-2233



The field blank was developed using essentially barren country rock. Control samples constituted approximately 10.6% of the samples submitted by Appia. This QA/QC program was in addition to the internal control program carried out by the laboratory.



Plate 10: Two core trays with sample tags inserted at selected intervals prior to cutting.



Plate 11: Close-up of core tray with sample tags inserted at selected intervals and cutting line marked prior to cutting.

### **12. SAMPLE PREPARATION AND SECURITY**

For reasons cited herein, no surface sampling has been carried out by Appia on the Property, and all samples submitted for analysis have been derived from diamond drill core.

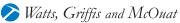
The Appia drill core samples were submitted to Activation Laboratories ("Actlabs") of Ancaster, Ontario. Actlabs is a fully accredited geochemical laboratory that meets both ISO/IEC 17025 with CAN-P-1579 standards as recommended by the Toronto Stock Exchange-Ontario Securities Commission mineral standards taskforce.

On receiving the samples, Actlabs dried and crushed the entire core sample to a nominal 85% passing a #10 mesh screen, before repeated riffle splitting of the crusher product to generate an aliquot of approximately 250 g. The subsample was then pulverized to a nominal 95% passing a #200 mesh screen using a ring and puck pulverizer to ensure that REE minerals were sufficiently reduced to ensure complete fusion during the assaying technique. Cleaner (wash) sand was used between each sample to prevent carry-over.

Most elements including the REEs, uranium, thorium and silver, were determined in accordance with Actlabs' fusion-mass spectrometer technique; some trace elements and the major oxides used the fusion-ICP technique (both Code 8 analyses).

The Code 8 Nb-Zr-Y-Ta-U-Th-Phosphate assay package was used to analyze for these elements by fusion with lithium metaborate/tetraborate in platinum crucibles with the molten glass cast into a glass disc. These glass disks were then analyzed on a Panalytical Axios Advanced wavelength dispersive XRF instrument. REEs and major oxides were determined separately using an ICP and ICP/MS instrument after a lithium metaborate/tetraborate fusion. Mass balance is required as an additional quality control technique and elemental totals of the oxides should be between 98 to 101%. Although an acid digestion can be used for REEs, it is not advised since REEs can occur as resistate minerals meaning that any such digestion will produce a partial analysis reflecting only acid-soluble REEs.

Previously, the analysis of Appia's samples for uranium was primarily by Actlabs' Code 5D which uses neutron activation and delayed neutron counting (DNC). Approximately one gram of sample was weighed into a polyethylene capsule which in turn was sealed into a carrier vial for neutron irradiation within a slowpoke nuclear reactor. The sequentially irradiated samples are transferred automatically to the BF3 counting array detector using a computer automated system. Calibration is achieved with certified reference materials. All



elements in the sample absorb neutrons which produce a subsequent emission that can be used to measure the composition of the sample using an array of BF3 neutron detectors. This technique, more generally referred to as neutron activation analysis, is ideal for measuring uranium and many other trace elements from sub-ppm to percentage levels. The method does have limitations as certain interferences can occur. It measures total metal content which may not be relevant in the sense of mineral economics, for example, it measures total uranium rather than soluble uranium. While the difference may be trivial in most geological environments, DNC analysis may include non-recoverable uranium that is contained in the crystal lattice of resistate minerals such as zircon. Fortunately, the Elliot Lake mineralization contains no significant amount of refractory minerals and thus the uranium concentration database should be unaffected by mineralogically induced assay variability.

A few samples were analysed for gold using an Actlabs Code 1A2 procedure which is a conventional 1050°C fire assay on a 30 g charge with an atomic absorption instrumental finish giving a 5 ppb lower detection limit (the upper limit is 3,000 ppb). Normally, any sample exceeding the upper limit of 3,000 ppb is reanalyzed using a gravimetric finish in which the prill is weighed.

The Appia geologist retained possession of samples until they were delivered to the courier for shipping to the lab.

All the split cores are currently being stored in core racks that are inside a locked building in the town of Elliot Lake. The un-split cores, which are not generally mineralized or of importance from a resource standpoint, are being stored outside the building, cross-stacked, in a fenced area. Sample intervals from the drill program are permanently recorded in drill logs combined with the assay results.

### **13. DATA CORROBORATION**

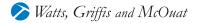
### 13.1 OVERVIEW

Appia's exploration work has been under the management of Alan MacEachern who provided independent QP oversight for the Appia exploration program as well as core logging and sampling. WGM visited the project site during 15 July, 2013 and confirmed drill hole locations and briefly examined the drill core which had been extensively sampled both for routine analysis and for metallurgical testing.

Although the WGS-84 datum normally be used for the Elliot Lake project, Appia uses the NAD-27 (Canada) datum all location measurements to maintain consistency with the Ministry of Northern Development and Mines ("**MNDM**") which uses this datum for its records of drill hole locations stored in its ERMES database. During the previous Appia drilling program, WGM used the NAD-27 datum for checking drill hole locations. In comparing the use of WGS-84 and NAD-27, WGM has found that the physical difference in co-ordinates between the two datums was 3-5 metres as measured on the ground. The GPS Utility software licensed to WGM converted between the two datums and between geographic co-ordinates and UTM co-ordinates with no significant variance after the data is discounted for the estimated position error. In Workman and Breede (2009), WGM reported on inaccuracies in the MNDM co-ordinates for previously drilled holes and Appia's success in resurveying the locations of the on-shore historical holes drilled by Conecho in 1954-55.

As part of its data corroboration efforts, WGM secured original assay certificates for the Appia drill core samples from Actlabs. WGM carried out a detailed audit of the project's assay database and found no errors that would have compromised the resource estimate. WGM questioned the accuracy of one down-hole survey value which was in error in the drill hole database and this was corrected after referring to the original survey data.

In confirming the locations of drill sites, WGM measured the locations of the holes shown in Table 14 which are compared with the original measurements. In general the WGM coordinates compared favourably with the original co-ordinates, and in no cases where the variances sufficient to significantly influence the Teasdale resource estimate.



		(	Geographic	and UTM Co-C	Ordinates						
Drill Hole	0	riginal Location		W	WGM Measurement						
	Latitude	Longitude	Elevation	Latitude	Longitude	Elevation	(metres)				
AEC 12-02	46° 29' 20.51" N	82º 31' 15.04" W	337	46° 29' 20.6" N	82º 31' 14.8" W	346	5.8				
AEC 12-04	46° 28' 55.92" N	82º 31' 53.61" W	342	46° 28' 56.0" N	82º 31' 53.6" W	352	5.0				
AEC 12-05	46° 29' 20.35" N	82º 31' 14.89" W	340	46° 29' 20.4" N	82º 31' 14.8" W	350	2.6				
AEC 12-06	46° 29' 13.78" N	82° 30' 57.03" W	320	disturbed drill-sit	e – exact hole loca	tion uncertain	+/- 5				
AEC 12-07	46º 29' 11.87" N	82º 30' 56.97" W	347	46º 29' 12.1" N	82º 30' 57.0" W	352	7.1				
AEC 12-09	46º 29' 11.87" N	82° 30' 56.97" W	347	46º 29' 12.2" N	82º 30' 56.9" W	353	10.3				

 Table 14

 WGM Confirmation of Selected Diamond Drill Hole Locations, 2012 Teasdale Drilling

#### 13.2 BEDROCK SAMPLING

As mentioned in the foregoing text, the mineralized conglomerates in the Matinenda Formation rarely outcrop and do not outcrop on the Appia property. No amount of surface sampling can provide Appia with any answers concerning the uranium-bearing conglomerates that have been intersected on the Appia property.

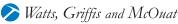
Appia previously followed WGM's recommendation for a Phase 1 drilling program intended to corroborate some of the historical drill holes in the Teasdale Lake Zone. This work was successful in confirming the original intersections, and while some variations were encountered, no discrepancies were found such that uranium mineralization was absent where formerly reported. In addition, the thicknesses of the mineralized zones were comparable (Workman and Breede). On this basis, Appia was confident in the outcomes of the follow-up 2012 drilling program which is the subject of this report.

#### **13.3 EVALUATION OF LABORATORY PERFORMANCE**

WGM previously discussed Appia's QA/QC program and laboratory performance relating to the earlier drilling programs carried out by Appia at Teasdale Lake and Banana Lake (Workman and Breede). In that review, WGM found that four standards failed, falling outside of what it would accept as a normal range of values. Actlab's internal checks that were inserted at the time of analysis performed well, so it is possible that the failures represent anomalies within the standard (as unlikely as that may seem), or some form of contamination that occurred during sample preparation. These findings were discussed with the initial Appia project geologist, Sonny Bernales, and it was agreed that additional tests would be made in the future on any samples associated with unusual assays of such standards. This resulted in a doubling of the frequency that Appia inserted standards and other quality control samples in the sample stream submitted to Actlabs.

Workman and Breede also reported on a set of WGM check samples collected previously which showed reasonably good overall correlation to the assay results reported originally. WGM also cautioned on need for careful sample preparation because uranium mineralization tends to occur as brittle, heavy mineral grains (some microscopic) that may be difficult to properly homogenize within granular or pulped samples. Care is required in sample preparation and any process involving the subdivision of samples as the slightest vibration can result in the settlement of heavy mineral particles.

The results of Appia's most recent QA/QC program are illustrated in the following graphs. Figure 12 illustrates the comparison between duplicate samples. Assays are shown for U, Th and TREEs. The first set, field duplicates, is derived from re-cutting the normal half-core sample of drill core into two equally sized quarter-core samples which are submitted blindly to the lab under different sample numbers. The second set, lab duplicates, is produced internally by the Actlabs sample preparation crew by creating a second sample from one sample in each group of +/-25 samples submitted by the client. These samples serve as an internal quality control measure along with certified standards. The results show some outliers which triggered re-analysis at the laboratory and the results were inconclusive, pointing to an irregular distribution of U or REE minerals in the sample, and not to laboratory error.



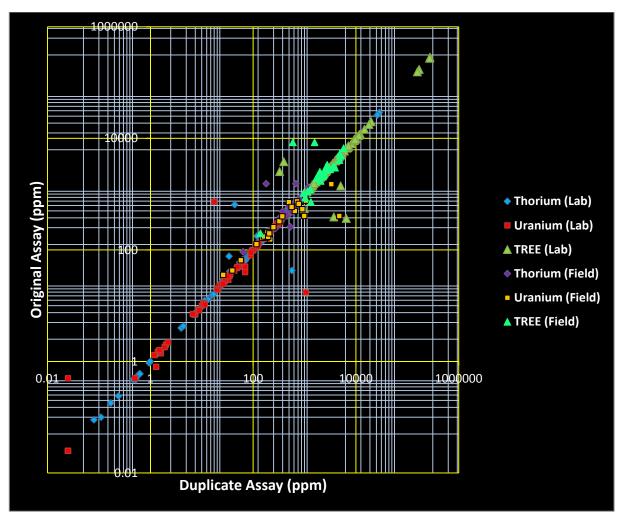


Figure 12: The graph shows the correlation between the assays on duplicate samples, both laboratory duplicates and field duplicates, illustrating little or no systemic differences in the two populations. Outliers exist in both populations which WGM attributes to variations in the amount of mineralization within the samples rather than lab error.

Appia's use and assaying of blank samples resulted in the maximum, minimum and average values shown in Table 15. While the uranium, thorium and rare earth content of the blanks is not zero, the values have assayed within a narrow range that is sufficiently low to provide a meaningful guide as an expression of laboratory performance. The high REE value detected in one sample (#W1381775) skewed the average grade of the entire blank sample population as it contained 74 ppm Ce, 177 ppm La, 22 ppm Dy, 91.5 ppm Nd and 17.7 ppm Sm, all values that significantly higher than normal (4-7 x average). This sample was analysed after several samples that were weakly mineralized in REEs, however the level of enrichment was relatively low and thus carry-over contamination cannot explain the relatively high values in the blank. The standards used by both the laboratory and those inserted by Appia for this group of samples also analysed within very close tolerances of the certified values. Appia's two inserted standards that accompanied this group of samples assayed within 2-3% for the

REEs and were within less than 1% for uranium and thorium. These results suggest that Appia's blanks are imperfect, with some carrying a range of REE values that reduce their usefulness as control samples.

Table 15

Comparison of Appia Bla	anks and Aver	age Teasdale (	Grade
Sample Averaged	Uranium ( a	Thorium Ill values in pp	TREE m)
Appia Blanks – Minimum Grade	1	3	20
Appia Blanks – Maximum Grade	33	43	440
Appia Blanks – Average Grade	11	20	112
Average Teasdale Grade <sup>1</sup>	237 / 277	280 / 307	1570 / 1650

NOTE: Grades shown are for Indicated Resources and Inferred Resources.

WGM concluded that Appia's control samples generally supported the high-quality performance of the laboratory and that better blank source material should be acquired for QA/QC purposes. In terms of WGM's experience from many other exploration projects, including uranium, base metals, REEs and gold, Appia's field duplicates performed no better and no worse than other duplicate sample populations. WGM's experience has shown that field duplicates are generally a poor way to test laboratory performance because it is rare that a true duplicate sample can be produced from the opposite sides of the drill core<sup>10</sup>.

<sup>&</sup>lt;sup>10</sup> WGM believes that the only good way to achieve a field duplicate is to process (finely crush and/or pulverize) the core in the field, and then to use a laboratory quality sample divider to split the sample into two equal halves. This demands care and expertise since improper use of a sample divider can introduce heterogeneity into the samples.

# **14. ADJACENT PROPERTIES**

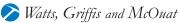
Under NI 43-101 and in the context of this report, an "Adjacent Property" is a mineral property with a boundary reasonably close to the boundary of the Appia Elliot Lake area property.

An adjacent exploration property is held by Pele Mountain Resources Inc. ("Pele") of Toronto, Canada. The Pele property comprises a 100-percent interest in 313 mining claims covering more than 12,500 acres near Elliot Lake and covering portions of Rio Algom's past-producing Lacnor Mine property where the Pardee reef was identified. Pele has referred to this as its Eco Ridge Mine Uranium Project ("Eco Ridge Project"). Pele's ownership is held via its wholly owned subsidiary, First Canadian Uranium Inc. ("FCU"), and is subject to a 1.75% net smelter royalty that is owned by CanAlaska Uranium Ltd. on the Pardee Claim Group, of which Pele may buy back 1-percent for \$1-million. The location of the Eco Ridge Project is shown in Figure 13.

The Pele property has been extensively drilled with more than 100 historic drill holes completed since 1953 by a number of companies including McIntyre Porcupine Mines Ltd. which was the initial discoverer of uranium mineralization in this area on claims it had optioned from Aquarius Porcupine Mines Ltd. Aquarius subsequently constructed a 30-metre adit for sampling purposes. New Jersey Zinc Exploration Co. also drilled a few holes in the area as did St. Mary's Uranium Mines Limited, Stancan Uranium Corp., Algom Uranium Mines and many others. The data was compiled by Rio Algom in 1977 after it acquired the exploration rights to this area. Pele completed a single 224 m hole during 2006.

Based essentially on the historical work, Scott Wilson Roscoe Postle Associates Inc. ("**SW-RPA**") released a NI 43-101 compliant report dated 15 January, 2007 (available on SEDAR) for the property which contained a mineral resource estimate that totalled 30.05 Mt grading 0.05%  $U_3O_8$ , in the Inferred Mineral Resource category for a total inferred uranium content of 33.05 Mlbs of  $U_3O_8$ .

SW-RPA completed a Preliminary Assessment during late 2007 and its report entitled "Preliminary Assessment on the Elliot Lake Project, Ontario, Canada Prepared for Pele Mountain Resources Inc." by Cochrane et al (2007) and dated 3 October, 2007 was filed on SEDAR. Under NI 43-101, feasibility studies are not allowed on Inferred Resources, however a company may complete a Preliminary Assessment which is defined as an economic analysis carried out to investigate the potential viability of mineral resources at an

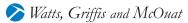


early stage in a project. Also known as "Scoping Studies", reviews such as these can answer questions concerning the need for a project to discover additional resources at the same grade, or alternatively, whether the company requires higher grading resources to meet viability criteria. The SW-RPA study was based on the previously estimated mineral resources  $(0.030\% U_3O_8 \text{ cut-off grade}, 2.70 \text{ specific gravity})$ , 10% dilution, a US \$55.00 per pound  $U_3O_8$  commodity price and an exchange rate of C\$1.00 to US\$0.90 (Cochrane et al, 2007). The mining method selected was based on a combination of panel drifting and horizontal long-hole slashing with approximately 60% of the ore treated in place by underground bioleaching and 40% of the ore hauled to surface by ramp for conventional milling and treatment in an acid-leach plant. A 3,214 tonne per day production rate was used in the study with ore averaging 0.045% U\_3O\_8 over an 18 year mine life. Uranium recovery was assumed to be 90% by conventional milling and 70% by bioleaching. The study concluded:

- capital costs related to project development would be C\$195 million;
- on-going capital costs would add another C\$63 million over the 20-year life of the project, including the rehabilitation period);
- operating costs per pound of  $U_3O_8$  produced over the life of the project would be US\$55.51;
- costs associated with decommissioning would total C\$31 million;
- based on a commodity price of US \$95.00 per pound of U<sub>3</sub>O<sub>8</sub>, the project generated gross revenue of C1.5 billion and had a net present value ("NPV") of C\$363.5 million using a zero discount rate and C\$41 million using a 10% discount rate, both before taxes;
- at the 10% discount rate, the project had a pre-tax internal rate of return ("IRR") of 13%; and,
- a US\$5 increase in the commodity price would increase the IRR to 15%.

SW-RPA recommended that Pele increase the density of drilling using a maximum 200 m by 200 m hole spacing which was chosen as sufficient to increase the confidence level of the mineral resources and allow Inferred Resources to be converted to Indicated Resources, and thus able to support a feasibility study.

Based on recommendations from SW-RPA, Pele completed follow-up drilling during late 2007 and early 2008 which expanded a "higher grading" zone within the deposit. Pele's press release on the subject dated 25 January 2008 reported uranium grades ranging from 0.034%  $U_3O_8$  (0.68 lbs  $U_3O_8$ /ton) over an estimated true width of 2.20 m to a high of 0.080%  $U_3O_8$  (1.60 lbs  $U_3O_8$ /ton) over an estimated true width of 2.66 m. The two widest intersections

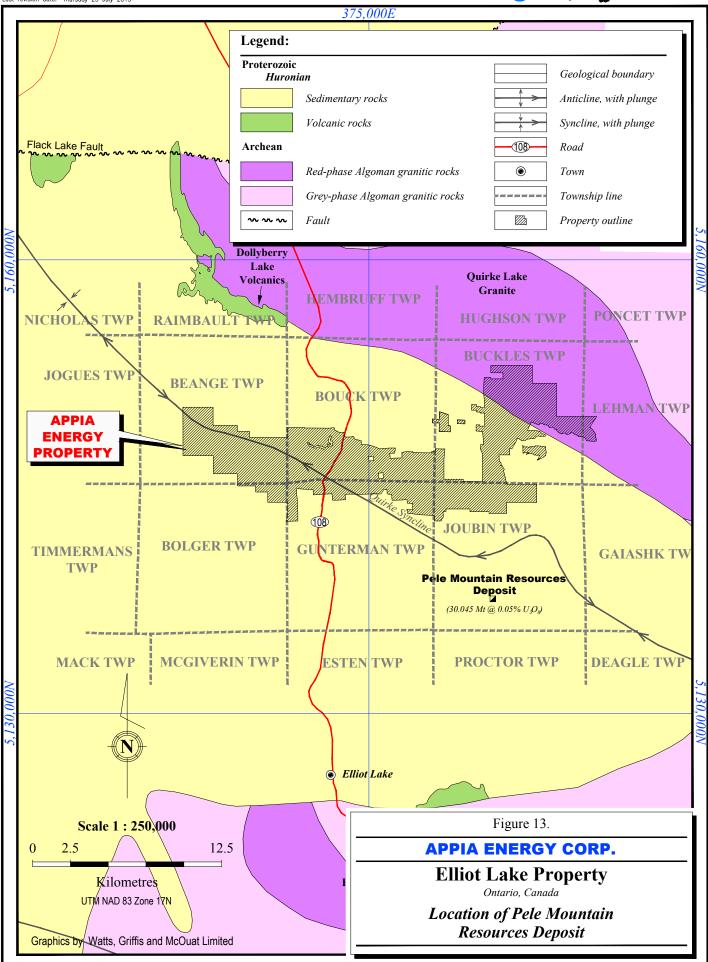


were both estimated at 2.92 m true thickness and these had uranium oxide contents of 0.060%and 0.070%, respectively (1.20 and 1.40 lbs  $U_3O_8$ /ton). In the same press release, Pele updated its Elliot Lake uranium resources to 6.3 Mt of Indicated Resources averaging 0.051% $U_3O_8$  and 41.0 Mt of Inferred Resources averaging 0.044%  $U_3O_8$  for a total contained resource of "42 million pounds of NI 43-101 compliant  $U_3O_8$  resources". WGM cautions that the adding of inferred and indicated resources is not allowed under NI 43-101 rules and CIM Standards and Guidelines, nevertheless the numbers do show the magnitude of the potential resources on the Pele's Elliot Lake claims. An additional press release on 6 March, 2008 showed additional intersections having the same tenor of mineralization as those holes released previously.

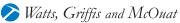
On 1 May 2008, Pele announced that it would initiate a preliminary feasibility study based on the positive results of its scoping study. A subsequent MD&A document completed on 27 May 2008 and filed on SEDAR, provides a summary of the SW-RPA scoping study and reiterates that the sufficient resources were found to support an 18-year mine life producing 826,000 lbs of  $U_3O_8$  per year at a cash operating cost of US \$55.51 per pound.

Pele initiated site characterization studies base line environmental studies in preparation for undertaking a Environmental Impact Assessment. Discussions centering on advancing the project towards development are on-going with the Canadian Nuclear Safety Commission, the town of Elliot Lake and Serpent River First Nation representatives.

On 9 September, 2008 Pele announced that it had submitted the project description for its now named Eco Ridge Mine at Elliot Lake to the federal government's major projects management office and the Canadian Nuclear Safety Commission (CNSC). This move initiated the official permitting process for Pele's planned uranium mine and processing facility to be located near Elliot Lake. Pele plans for mining, processing and waste management to make innovative use of proven technologies to build a new facility that will be significantly more advanced and environmentally-friendly than historic operations in the Elliot Lake region. Mining will be accomplished using ramps from surface, trackless development and long-hole slashing. Underground leach cells and surface heap leach cells will be designed to fully contain the leach solutions and to allow for progressive decommissioning. The news release states that no tailings pond will be required at the Eco Ridge Mine. The project description provided target dates for completion of the licensing and permitting activities by year-end 2010, the beginning of construction in early-2011 and the commencement of uranium production in late-2012.



Watts, Griffis and McOuat



A follow-up press release on October 28, 2008, announced measures in response to market conditions, including postponement of the pre-feasibility study and certain components of the permitting process. Pele proposed underground uranium mining with uranium processing through a combination of underground bioleaching and surface heap leach extraction at the Eco Ridge Project. Under Pele's plan, approximately 35% of mined ore would be trucked to surface for heap leaching.

A Pele new release dated 27 July, 2009 refers to the project containing "a NI 43-101 compliant resource of 6.4 million pounds of "indicated"  $U_3O_8$  (5.68 million tonnes grading 0.051-percent  $U_3O_8$ ) and 36.1 million pounds of "inferred"  $U_3O_8$  (37.26 tonnes grading 0.044-percent  $U_3O_8$ ) with the potential for significant expansion." These grades are equivalent to 1.02 lbs  $U_3O_8$  per ton in the Indicated Resources class and 0.88 lbs  $U_3O_8$  per ton in the Inferred Resources class.

During July, 2009, FCU signed an agreement with the City of Elliot Lake in respect to the purchase of the surface rights to a key group of 48 patented mining claims (796 ha) that are part of the Eco Ridge Project. The surface rights covered by the Lease include areas planned for mine portals and other surface plant, equipment and related infrastructure.

On 7 October, 2009 Pele announced new Rare Earth Element ("**REE**") analytical data from selected drill intersections confirming widespread REE mineralization with the uranium at its Eco Ridge Mine uranium project. As is known from historical records, the Elliot Lake mines were historical producers of significant amounts of yttrium as a by-product of uranium production. The mineralization was prevalent within the uranium-bearing conglomerates. The average leach extraction of heavy REEs plus yttrium averaged 64%, and Pele concluded that these are sufficiently recoverable to add to the economic value of the uranium resources.

This Eco Ridge resource estimate was up-dated in a report dated 5 April, 2011 by RPA, formerly known as SW-RPA, that the deposit contained Indicated Resources of 14.31 Mt grading 0.048% U<sub>3</sub>O<sub>8</sub> (0.96 lbs U<sub>3</sub>O<sub>8</sub> per ton) and 0.164% total rare earth elements ("**REE**"s) or 3.28 lbs/ton with additional Inferred Resources of 33.12 Mt grading 0.043% U<sub>3</sub>O<sub>8</sub> (0.86 lbs U<sub>3</sub>O<sub>8</sub> per ton) and 0.132% total REEs or 2.64 lbs/ton (Ciuculescu, 2011). The total contained metal was 15.2 million pounds of U<sub>3</sub>O<sub>8</sub> and 51.9 Mlbs of REEs in the Indicated category and 31.4 Mlbs of U<sub>3</sub>O<sub>8</sub> and 96.4 Mlbs of REEs in the Inferred category. The resources were based on a cut-off grade of 0.028% U<sub>3</sub>O<sub>8</sub> and a long term uranium price of \$60 per pound of uranium oxide (the current price is stable at \$68).

In July, 2011, Pele announced the results of a new Preliminary Assessment for the Eco Ridge Project, including these key findings based on a 9,400-tonne/day operation with 14-year life-of-mine production of 10.7 Mlbs of total rare earth oxides (REOs) and 24.9 Mlbs of  $U_3O_8$ :

- cumulative operating cash flow of US\$1.72-billion
- cumulative pre-tax cash flow of US\$1.31-billion
- operating cash cost of US \$16 per pound U<sub>3</sub>O<sub>8</sub>, net of REO credits
- start-up capital costs of US \$212 M and sustaining capital costs of US \$195 M.
- positive NPV of \$533 million (at a 10% discount rate)
- internal rate of return (IRR) of 47 percent (47%)

On the basis of the foregoing analysis, there is no question that with the right market fundamentals, the remaining uranium-REE deposits in the Elliot Lake basin represent a viable long-term resource that can be extracted with a very robust rate of return on investment.

Since the PEA, Pele's continued drilling of its Eco Ridge project has yielded results that the company views as positive. On 10 June, 2013, Pele announced an 11% increase in the Indicated Resources at Eco Ridge to 22.7 Mt at an average grade of 0.045% U<sub>3</sub>O<sub>8</sub> (0.90 lbs U<sub>3</sub>O<sub>8</sub>/ton) and 1,606 ppm total REOs (Table 16). The amount of contained metal increased 10% to 22.65 Mlbs of U<sub>3</sub>O<sub>8</sub> and 80.5 Mlbs of REOs. Most of Pele's drilling was done to enlarge the area of known mineralization and was insufficient to classify this mineralization as Indicated. Nevertheless, the mineralization classified as Inferred Resources increased 116% increase to a total of 36.6 Mt at an average grade of 0.047% U<sub>3</sub>O<sub>8</sub> (0.94 lbs U<sub>3</sub>O<sub>8</sub>/ton) and 1,554 ppm total REOs. The amount of contained metal in the Inferred Resources increased to 37.6 Mlbs of U<sub>3</sub>O<sub>8</sub> and 125.3 Mlbs of REOs. Pele announced that expanded higher-grading zones had been identified and that its previous PEA had shown that these would positively impact project economics in the early production life of the project. Pele also identified scandium as a potential high-value by-product of uranium and REE mining.

Resource Classification	Tonnes	U	<sub>3</sub> O <sub>8</sub>		Total REO	U <sub>3</sub> O <sub>8</sub> Equivalent		
Classification	( <b>'000s</b> )	(%)	( <b>'000 lbs</b> )	(ppm)	( <b>'000 lbs</b> )	(%)	(*000 lbs)	
Indicated	22,743	0.045	22,554	1,606	80,510	0.099	49,827	
Inferred	36,560	0.047	37,623	1,554	125,248	0.102	81,842	

Table 16Pele Mountain resources Eco Ridge Mineral Resources Estimate – June, 2013

Source: Pele Mountain Minerals news release dated 10 June, 2013 and available on its website at http://pelemountain.com/news.php

# 15. MINING

# 15.1 OVERVIEW OF ELLIOT LAKE REGIONAL OPERATIONS

No uranium mines are presently active in the Elliot Lake area.

Further to the east, Prophecy Platinum Corp. ("**Prophecy**") owns the Shakespeare Nickel Mine, formerly discovered and operated by Ursa Major Minerals with which Prophecy amalgamated in 2012. Open pit mining of the West Zone was suspended during February, 2012 when the company failed to secure an agreement with Xstrata Nickel for processing of Shakespeare ore at its Strathcona Mill located at Sudbury. Prophecy announced a new resource estimate on 12 September, 2012 whereby the underground-minable East Zone deposit contained an Indicated Resource of 3.57 Mt averaging 0.32% Ni, 0.39% Cu, 0.02% Co, 0.34 g Pt/t, 0.37g Pd/t and 0.20 g Au/t. The deposit also contained an Inferred Resource of 1.87 Mt averaging 0.32% Ni, 0.36% Cu, 0.02% Co, 0.34 g Pt/t, 0.36g Pd/t and 0.21 g Au/t. The resources were estimated using a \$50/tonne NSR cut-off. The mine is located very near the former Agnew Lake uranium mine, and about 70 km west of Sudbury, Ontario.

# **15.2 FUTURE OPERATIONS ON THE APPIA PROPERTY**

Although it is premature to speculate concerning future mine development on the Appia claims, it is certain that any potential mine development would be as an underground operation. The history of mine development in the Elliot Lake camp strongly suggests that the mining method would be room and pillar, or some modified version of this method. With the recent recognition of significant rare earth mineralization in the Upper Reef, Appia is considering several possible mining scenarios including:

- mining and processing the uranium-rich Lower Reef alone;
- mining the REE-enriched Upper Reef, extracting the Intermediate Quartzite to be used as back-fill and then mining the Lower Reef for its uranium; and,
- mining and processing the Upper and Lower Reefs simultaneously with the Intermediate Quartzite as a single unit to permit the use of larger equipment and thus achieve the maximum cost-reductions that the greater back height and scale offers.

No certain decisions have been made in this regard as of the date of this report.

### 16. MINERAL PROCESSING AND METALLURGICAL TESTING

### 16.1 BACKGROUND

Uranium production in the Elliot Lake area commenced in 1955 and by 1959 there were 11 mines with associated processing plants. The process used at all mills comprised crushing; grinding; high-temperature, high acid, high-density leaching; liquid-solid separation; and ion exchange for uranium recovery. Thorium recovery was started in one plant in 1959 and rare earth recovery was started in 1965.

Until recently, no substantive metallurgical research on mineral processing to determine uranium recovery parameters has been carried out since the last of the Elliot Lake mines closed in 1996. Notwithstanding this fact, the efficient recovery of uranium was well established at the time of closure. Over the many years that the mines operated, uranium recoveries averaged approximately 95% even while head grades declined from 2-3 lbs  $U_3O_8$ /ton (1-1.5 kg  $U_3O_8$ /tonne) to 1.6 lbs  $U_3O_8$ /ton (0.8 kg  $U_3O_8$ /tonne). Recoveries were certainly assisted by the occurrence of the economic minerals as discrete well-liberated subhedral-to-euhedral grains, although some uraninite grains were intergrown with U-Th silicates that leached well under the conditions employed.

Denison Mines was the first to apply bio-leaching, a relatively new technology in 1987 when it was introduced. That year the mine recovered 840,000 lbs (380,952 kg) of  $U_3O_8$  by instope bacterial leaching (tonnage under leach not reported). Recoveries were facilitated by the simple mineralogy of the ores: brannerite ( $U_xTh_{1-x}Ti_2O_6$ ), uraninite ( $UO_2$ ) and minor lowuranium monazite ([U,REE]PO<sub>4</sub>). Coffinite ([U,Th]SiO<sub>4</sub>) and uranothorite ([Th,U]SiO<sub>4</sub>), though present, are less important ore minerals. Both brannerite and uraninite are highuranium minerals in their pure uranium end-members, the former containing 62.8% UO<sub>2</sub> and the latter being pure uranium oxide less any daughter products. Data presented by Robertson (1981) shows that the U:Th ratio in Blind River uraninites varied from 12.6:1 in some Panel Mine ores to as low as 5.4:1 in some Denison Mine ores with a regional average being 10:1.

Although uranium recovery is not metallurgically complex compared to many other mineral commodities, it does require robust leaching conditions for the Elliot Lake ores. Ifill et al (1989) demonstrates that a uranothorite grain subjected to harsh leaching conditions dissolved within 0.5 hr, and that elevated temperatures and greater acid content lead to rapid dissolution of uranothorite.

#### **16.2 PREVIOUS APPIA STUDIES**

During early 2011, Appia selected 3 core samples of uranium-bearing quartz-pebble conglomerate (57729, 57741 and 57757) for QEMSCAN® analysis at the SGS-Lakefield metallurgical testing facility located in Lakefield, Ontario, Canada. The results of the research are summarized in a SGS report dated 22 June, 2011.

SGS describes QEMSCAN as "an acronym for Quantitative Evaluation of Materials by Scanning Electron Microscopy, a system which differs from image analysis systems in that it is configured to measure mineralogical variability based on chemistry at the micrometerscale. QEMSCANTM utilizes both the back-scattered electron (BSE) signal intensity as well as an Energy Dispersive X-ray Signal (EDS) at each measurement point. It thus makes no simplifications or assumptions of homogeneity based on the BSE intensity, as many mineral phases show BSE overlap. EDS signals are used to assign mineral identities to each measurement point by comparing the EDS spectrum against a mineral species identification program (SIP) or database."

The results from whole rock (major element/oxide) analysis by XRD and trace element analysis by ICP is found in the report by SGS dated 22 June, 2011. Selected analytical and mineralogical data from the samples is summarized as follows in Tables 17 and 18.

	Used for QEMSCAN Study at SGS-Lakefield												
Sample Number	U	Th	Fe	La	Ce	Pr	Nd	Y	Zr	K	Al	Ca	Si
57729	0.12	0.13	2.48	0.16	0.27	0.03	0.09	0.03	0.11	3.10	4.68	0.17	36.27
57741	0.11	0.12	4.64	0.17	0.29	0.03	0.09	0.03	0.05	1.30	2.06	2.58	34.68
57757	0.02	0.03	3.62	0.03	0.06	0.01	0.02	0.00	0.02	2.21	3.29	0.62	37.26

Table 17
Selected Chemical Analytical Data for Samples
Used for QEMSCAN Study at SGS-Lakefield

\_ \_ \_ \_ \_

\* All values are in per cent.

The SGS QEMSCAN®<sup>TM</sup> of the samples (nominal pixel resolution of 1-2  $\mu$ m) clearly demonstrated that the non-quartz fraction is almost entirely restricted to the matrix between quartz pebbles. Potassium feldspar was also found to be a major component in the matrix, occurring as sub-rounded grains up to 4,000  $\mu$ m in size, some containing inclusions of

muscovite. Muscovite grains less than 100  $\mu$ m in size typically dot the rims of quartz pebbles. Calcite, though rare, appears as essentially inclusion-free veinlets up to 1 mm in thickness. Some of the thicker calcite veins carry very fine (<200  $\mu$ m) inclusions of pyrite and plagioclase.

Six polished thin sections were prepared from the three core samples. The qualitative X-Ray diffraction results shown in Table 18 were derived by SGS-Lakefield using a Bruker D8 Advance Diffractometer, and indicate that for the three samples tested the major mineral was quartz. Minor mineral assemblages included K-feldspar-pyrite-mica, pyrite-calcite-K-feldspar and pyrite-K-feldspar. In all samples, mica was present in very low or trace amounts (Yeung and Zhou, 2011). The X-ray diffraction data did not indicate any unusual compositions to the major and minor minerals, however the data did not include useful information on uranium, REEs, or thorium which are present at the ppm level.

	2.			0.									•••	
Sample Number	Qtz	Kspar	Musc	Ca	Ру	Fe-Ti Oxides	Mon	Syn	Bas	U-Th	Z	Ap	Other REE	Col
57729-1	71.1	14.5	6.7	0.0	4.3	0.0	1.0	0.0	0.0	0.1	0.1	0.1	0.0	0.0
57729-2A	67.4	12.6	17.1	0.3	1.1	0.0	0.4	0.0	0.0	0.0	0.1	0.0	0.0	0.0
57729-2B	57.1	13.4	17.1	0.0	5.4	3.7	2.4	0.0	0.0	0.2	0.4	0.1	0.0	0.0
57741-A	72.4	3.5	7.0	1.7	10.9	2.1	1.7	0.1	0.1	0.2	0.1	0.2	0.0	0.0
57741-B	77.5	3.4	3.8	3.9	7.5	1.9	1.5	0.1	0.0	0.1	0.1	0.0	0.0	0.0
57757	73.5	10.7	8.5	0.9	4.2	0.6	0.2	0.0	0.0	0.1	0.0	0.2	0.0	0.0

 Table 18

 Selected Mineralogy Data for Polished Thin Sections from Core Samples

All values are in per cent. Qtz = quartz; Kspar = K-Feldspar; Musc = muscovite; Ca = calcite; Py = pyrite;

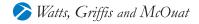
Mon = monazite; Syn = synchysite; Bas = bastnasite; Th = thorite; Z = zircon; Ap = apatite; Col = columbite

Initial probe work indicates that grains have an a mean particle size ranging between 65 and 120  $\mu$ m. Bastnasite and synchysite are significantly finer at 22-28  $\mu$ m and 23-31  $\mu$ m, respectively. Other unnamed REE minerals are also quite fine at 22-24  $\mu$ m. U-Th minerals showed a mean grain size of about 60  $\mu$ m.

Metallic mineral grains are not uniformly distributed in the matrix. Pyrite, Fe (+/- Ti) oxides, monazite, pyrochlore, REE minerals, apatite and zircon typically occur as enriched bands crossing the matrix except where disrupted by larger quartz pebbles. This has the appearance of micro-bedding or mm-scale sorting of the heavy mineral fractions (Plate 12). This aspect

A Scanning Electron Microscope (SEM) equipped with X-ray Energy Dispersive Spectrometer was used to acquire back scattered electron images and semi-quantitative analyses. Initial SEM data indicated that monazite is the main REE carrier followed by bastnasite/synchysite/parisite. REE phases include monazite (Ce,La,Nd,Th)PO<sub>4</sub> and fluorocarbonates including bastnäsite, bastnäsite-(Ce) with a formula of (Ce,La,Nd)CO<sub>3</sub>F, and calcium fluoro-carbonates Ca(Ce,La)<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub>F<sub>2</sub> and synchysite Ca(Ce,La,Nd)(CO<sub>3</sub>)<sub>2</sub>F. Uranium and thorium are likely present as thorite and uraninite, uranothorite, thorite and coffinite although these mineral names are based on semi-quantitative SEM-EDS analyses. Uranium and thorium minerals occur together and are difficult to resolve at the 15  $\mu$ m resolution of the probe. Taking as an example sample 57729-1, SGS summarized the mineralization as:

- "Pyrite is significant in the sample, generally fine-grained, <50  $\mu$ m to 0.5 mm, with aggregates up to 1 mm, but generally ~0.3 mm in size. It is well-formed and crystalline and is present as subhedral, angular grains, and locally forms aggregates. It is generally disseminated in the sample and interstitial to the main silicates. It hosts rare chalcopyrite inclusions of <50  $\mu$ m.
- Monazite mineralization (1%) is characterized by fine-grained particles and is strongly associated with pyrite. Monazite is up to 0.3 mm in size and is subhedral to subrounded in habit. It has a cloudy appearance under the optical microscope that is attributed to the fine-grained thorite inclusions. It carries mainly cerium, and less lanthanum and neodymium.
- Thorite is tentatively identified and may carry significant uranium. It ranges from  $5 \,\mu\text{m}$  to  $30 \,\mu\text{m}$  in size, as angular and sub-rounded inclusions in monazite, but also forms distinct grains up to 0.3 mm in size. It is also associated with pyrite mineralization, and occurs interstitial to silicates and as attachments on monazite.
- Uranium minerals occur as either coffinite/uraninite or uranothorite. They occur as  $5 \,\mu m$  to 70  $\mu m$ , sub-rounded and anhedral shaped grains having a heterogeneous textural and chemical nature. They are locally complexly intergrown with silicates and pyrite. They form micrometric rims around pyrite and inclusions close to the edge of pyrite. They are also observed in close association with monazite and thorite."



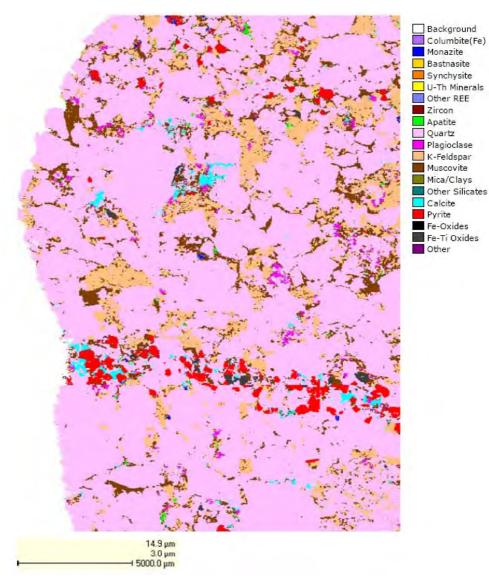
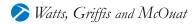


Plate 12: QEMSCAN image of sample 57757 showing pyrite, Feoxides, U-Th and REE minerals concentrated along bedding feature) from SGS, June 2011.

SGS concluded that the REE-U-Th mineralization is of a disseminated type, and it is strongly associated with pyrite. The metallic minerals are generally interstitial to the main silicates, and rarely do these minerals occur as inclusions in silicates, e.g., quartz. SGS concluded that the distribution related to the original bedding in the rocks, a view shared by WGM. SGS speculated that these features would allow good liberation of the metallic minerals collectively during mineral processing.



SGS underscores the close association between urano-thorium and REE minerals with pyrite, however some SEM images show more than an association; Plate 13 shows a U-Th phase clearly replacing pyrite.

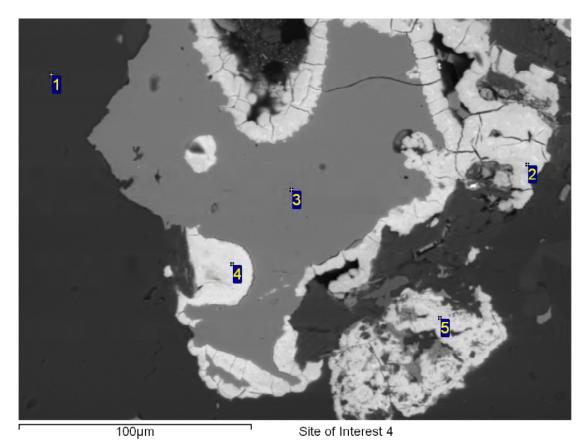
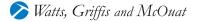


Plate 13: SEM image of U-Th +/- Y mineral (areas 2, 4 and 5) rimming and replacing pyrite (area 3) in quartz groundmass (area 1) – study site 4 in sample # 57741A – from SGS, June 2011.

The QEMSCAN data (Table 19) show that sample #57757 contains significantly less uranium, thorium and REEs than the other two samples which carry in excess of 0.1% U and 0.6% REEs. SGS concluded that cerium, lanthanum, neodymium, uranium and thorium contents were significantly elevated in samples #57729 and #57741 and enrichment was also present in yttrium, samarium and praseodymium. Monazite and fluoro-carbonates were found to account for most of the LREE. Yttrium was frequently identified in uranium and thorium minerals. SGS recommended that electron microprobe analyses be carried out to determine the distribution of the REE within the minerals identified. Monazite is the primary REE phase. Bastnasite, synchysite and parisite are also present in trace amounts and carry a proportion of the LREE. Monazite also hosts a number of micrometric thorite inclusions.

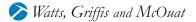


Thorite is the principle Th-mineral. Uranium is predominantly present as coffinite/uraninite and uranothorite.

	Ji Samples Selected I	<u>`</u>	2
Element	#57729-2 A/B	#57741	#57757
La (ppm)	1550	1700	304
Ce (ppm)	2680	2870	570
Nd (ppm)	924	936	166
Pr (ppm)	318	324	52.1
Sm (ppm)	153	155	23.6
Dy (ppm)	74	65	9
Er (ppm)	31	26.3	3.5
Eu (ppm)	6.1	5.8	1.6
Gd (ppm)	126	125	20
Ho (ppm)	12.6	11.1	1.5
Lu (ppm)	3.4	2.8	< 0.6
Sc (ppm)	7	4	3
Tb (ppm)	17.1	15.9	2.1
Yb (ppm)	25.2	20.6	2.6
Tm (ppm)	4.27	3.48	< 0.8
Y (ppm)	289	279	35.2
U (ppm)	1160	1100	158
Th (ppm)	1310	1210	333
Nb (%)	0.01	< 0.01	< 0.01
Zr (%)	0.11	0.05	0.02

Table 19 REE and Related Trace Element Geochemistry of Samples Selected For QEMSCAN Study

The commercial viability of REE mineralization was previously demonstrated by the historical recovery of yttrium as a by-product of uranium production at the Elliot Lake mines. These operations proved that separate facilities were not required to leach the REEs. Yttrium was well leached during the normal uranium dissolution process and that, once in solution, yttrium could be recovered. However the mine operators ignored the other REEs because the market was adequately served by deposits elsewhere and because they were not effectively dissolved under normal uranium leaching conditions. At present, Appia plans to produce a high-value REE-uranium concentrate through beneficiation of the ore. Appia future production plans will be determined by market conditions at that time, but will likely focus on either extracting the metals from solution as uranium oxide and as combined REE-oxides known as mischmetal, or producing a U-REE concentrate for sale. Appia's assay data indicates that the value of the REEs present will largely vest in cerium, lanthanum, neodymium and yttrium which account for 86.3% of the total REEs present.



#### 16.3 CURRENT TESTING

#### 16.3.1 Introduction

Based on the historical production of yttrium as a by-product of uranium mining in the Blind River area, Appia recognized the potential of the Elliot Lake uranium ores to contain significant amounts of rare earth metals. At the time Appia's project commenced, limited data was available documenting the presence of REEs in the Elliot Lake ores even though petrographers had recognized the presence of monazite. Although monazite is commonly enriched in REEs, it was consistently referred to, if at all, as a "uranium ore mineral" and no mention was made of its REE potential even though yttrium was being recovered as a co-product with uranium (Thomson, 1960, Robertson, 1968, Robertson, 1976). It was not until 2007-08 when Appia drilled the Teasdale and Banana Lake uranium zones and analyzed the drill core that quantitative evidence was obtained showing the presence of economically significant REE mineralization in the stratabound, 3.2 m thick Lower Reef ("LR") horizon. Appia's exploration also led to the recognition of a second overlying horizon, the 3.95 m thick Upper Reef ("UR"), that contained significantly higher REE contents, although a somewhat lower average uranium content. The UR and LR are separated by the more weakly mineralized Intermediate Quartzite averaging 2.65 m in thickness.

Rather than mining only the LR as had been done in the past, Appia recognized the costsaving potential of bulk mining the entire LR-IQ-UR assemblage and the economic benefit of recovering REEs as well as uranium. At the end of its most recent drilling in the latter half of 2012, Appia concluded that it had sufficient evidence of widespread REE-U mineralization and sufficient sample media to commence a meaningful metallurgical testing program to investigate processing options for the recovery of REEs and uranium.

Following a competition between laboratories, WGM and Appia selected SGS Minerals Services, Lakefield Site ("SGS") to undertake beneficiation and hydrometallurgical testwork under WGM supervision and managed by Senior Associate Metallurgist, John Goode, P.Eng. Drill core was quarter-cut and dispatched in secure containers from Elliot Lake to SGS where it was crushed and composited prior to testwork. The testing program was designed by Mr. Goode in consultation with SGS personnel as follows: (1) mineralogical work was conducted by Tomas Hrstka and Tassos Grammatikopoulos; (2) beneficiation work was carried out under the supervision of Feng Gao, Ben Yu, Yashashree Chaugule, Jason Garbutt, and Dan Lang; (3) hydrometallurgical work was supervised by James Brown, Michael Archer and

Krystal Davis; and (4) reports were prepared by Su McKenzie. The final SGS report is appended to this report.

#### 16.3.2 Samples

Appia and WGM selected drill core to represent the UR, IQ and LR material. Remaining half core was sawed into quarter core that was shipped to SGS who prepared metallurgical composites of each material type as well as a Master Composite containing appropriate portions of the three individual composites. Analyses for the four composites are presented in Table 20.

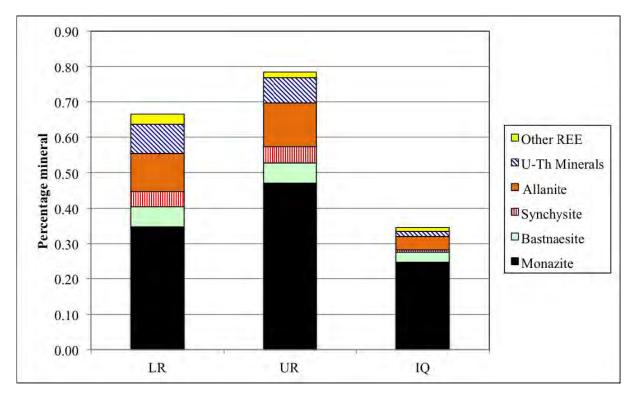
Element	UR Comp	IQ Comp	LR Comp	Master Comp
Liement	1	× 1	1	1
La	536	259	352	407
Ce	1000	488	681	767
Pr	105	51.7	73.5	81.0
Nd	328	162	235	254
Sm	54.3	26.2	41.9	42.6
Eu	2.9	1.5	2.7	1.9
Gd	34.0	15.7	28.5	26.1
Tb	4.7	1.8	4.2	3.3
Dy	20.3	8.6	19.2	16.5
Ho	3.7	1.4	3.4	2.6
Y	76.0	31.0	65.0	62.0
Er	8.8	3.3	8.2	6.7
Tm	2.0	0.4	1.3	0.8
Yb	7.1	2.5	5.9	5.2
Lu	2.3	< 0.5	1.0	0.7
U	218	120	520	270
Th	445	218	350	354
S (%)	1.46	1.04	3.32	1.92

Table 20Elemental Analysis of Appia Composites

#### 16.3.3 Mineralogy

SGS completed mineralogical examination of the three composites using X-ray diffraction (XRD), QEMSCAN, Electron Microprobe Analysis (EMPA), Scanning Electron Microscopy (SEM) and chemical analysis. XRD and QEMSCAN showed that all three samples contained about 66% quartz (SiO<sub>2</sub>) obviously from the quartz pebbles of the conglomerate. Samples also contained approximately 15% potassium-feldspar (KAlSi<sub>3</sub>O<sub>8</sub>), and pyrite (FeS<sub>2</sub>) amounting to 10%, 4.1%, and 2.6% respectively for the LR, UR, and IQ composites

respectively. The samples also contained minor graphite and about 10% mica  $(K(Mg,Fe)_3Si_3AlO_{10}(OH)_2)$ .



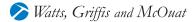
The distribution of the minerals containing U, Th, and the REE are indicated in Figure 14.

Figure 14: Distribution of U, Th and REE minerals in Appia samples

Brannerite is often mentioned as being an important component of Elliot Lake ore. QEMSCAN did not indicate the presence of brannerite, but it was tentatively identified during the SEM examination of the samples as either micrometric inclusions in various minerals and local alteration of the U-Th phases.

QEMSCAN demonstrated that the mean grain size of the minerals of interest were below 20  $\mu$ m in all three composites.

EMPA work showed that approximately 70% of the Y was contained in U-Th minerals with the balance in monazite. This distribution agrees well with the historical U and Y leach recovery values for Elliot Lake ore.



#### 16.3.4 Beneficiation

Prior metallurgical data from the Elliot Lake camp, initial hydrometallurgical testwork on Appia samples, and simple economic analyses showed that leaching of whole ore would provide for good recovery of uranium, reasonable recovery of yttrium but poor recovery of the other REEs. In contrast, concentration of the more refractory REE minerals would allow their intensive hydrometallurgical processing and the possibility for high recoveries of all REEs. Leaching of uranium from flotation tailings was shown to be simple and effective. Hence SGS was directed in a program aimed primarily at concentrating the REE minerals followed by the recovery of pay elements from the concentrate and tailings. Preliminary cost estimates showed that high REE recovery to a concentrate of about 10% mass could be effective.

Earlier literature on the beneficiation of Elliot Lake ore showed that ore sorting and dense media separation could be effective but would not be able to produce the degree of up-grading needed (Grimes, 1973). These methods were therefore not examined in the preliminary work program but could be looked at in the future.

#### Grinding Work Index

A standard Bond ball mill work index measurement was made using a 150  $\mu$ m closing screen A metric value of 16.2 was determined.

#### Gravity concentration

SGS undertook gravity separation tests on the Master Composite using a Mozley Mineral Separator at grind sizes of 80% passing 208  $\mu$ m and 80% passing 108  $\mu$ m. SGS also completed a Wilfley table test starting with material ground to 100% passing 850  $\mu$ m with the tails ground to -500  $\mu$ m, re-tabled, tails re-ground to -106  $\mu$ m and re-tabled. Summary results are provided in Table 21.

Test	Conditions	Stream	Distribution (%)								
Test	Conditions	Sueam	Mass	U	Th	S	LREE	HREE	TREE		
G1	Mozley, 80% past 208	Conc. Conc. + tails -38	6.6 25.7	51.5 74.7	61.1 81.2	84.3 94.7	58.7 78.6	56.1 77.7	58.6 78.6		
G2	Mozley, 80% past 108	Conc. Conc. + tails -38	5.8 37.8	44.8 75.2	59.3 83.6	81.0 94.5	58.0 82.3	53.1 79.5	57.7 82.1		
W1	Wilfley, progressive grind	100% past 850 μm +100% past 500 μm +100% past 106 μm	19.9 29.0 33.0	53.0 68.6 73.4	59.1 75.5 80.7	82.9 90.6 93.3	54.8 70.2 75.8	48.7 62.7 67.8	54.3 69.6 75.2		

Table 21Summary Results of Gravity Separation Tests

Notes.

1. LREE are the "light" rare earths including La, Ce, Pr, Nd, Sm, and Eu. HREE are the remaining rare earths and Y. The TREE include the REE from La to Lu and including Y.

2. The tails were screened and assayed and enhanced grades found in the -38 mesh fraction hence the combinations shown in Table III.

#### Magnetic Separation

SGS conducted wet high intensity magnetic separation ("WHIMS") at intensities of approximately 2,000 G (Gauss), 5,000 G, 10,000 G, and 17,000 G on samples of Master Composite ground to 80% passing 208 µm and 108 µm. Results are summarized in Table 22.

Test	80% passing	Fraction	Distribution, %							
Test	(µm)	Flaction	Mass	U	Th	S	LREE	HREE	TREE	
M1	208	0 - 2000 G mag. 0 - 5000 G mag.	2.2 4.5	9.1 23.7	8.5 26.3	7.2 14.5	8.1 29.7	8.9 27.0	8.1 29.6	
		0 - 10,000 G mag.	4.5 6.6	44.3	20.3 55.4	22.0	60.8	53.9	60.4	
		0 - 17,000 G conc.	8.6	61.2	74.2	28.8	78.2	72.2	77.8	
		0 - 17,000 G conc.&-38 tail	28.9	74.8	83.8	46.3	85.7	82.4	85.5	
M2	108	0 - 2000 G mag.	2.5	8.9	8.8	5.5	8.4	9.2	8.4	
		0 - 5000 G mag.	4.9	28.2	35.3	13.8	42.2	35.7	41.7	
		0 - 10,000 G mag.	4.9	28.2	35.3	13.8	42.2	35.7	41.7	
		0 - 17,000 G conc.	7.6	52.6	64.6	20.9	71.6	62.7	71.0	
		0 - 17,000 G conc.&-38 tail	38.5	74.9	81.2	44.5	85.3	80.1	84.9	

 Table 22

 Summary Results of Magnetic Separation Tests

#### Froth Flotation

SGS completed 20 batch flotation tests on the Master, UR, IQ, and LR Composites. The collector that was generally used was LR19 which is a blended reagent developed by Lakefield Research for the flotation of Elliot Lake ores in the 1960s (Grimes, 1973) and comprising 62% FA2 (a fatty acid), 27% Cytec Aero 855 (a petroleum sulphonate), 9% kerosene, and 2% MIBC. Other collectors that were investigated were cupferron and FS-2 (Muthuswami et al, 1983) and salicylhydroximate provided by the Tieling Flotation Reagents Factory, Liaoning, China.

Tests with LR19 were shown to be substantially superior to all other reagents when applied to Appia Master Composite. Figure 15 summarizes data for flotation test F6 which comprised rougher flotation and cleaning stages and was done after stage grinding to 80% passing 135  $\mu$ m. Test F7 done after grinding to 80% passing 80  $\mu$ m gave identical recovery values. Reagent additions were a nominal 1.5 kg/t of LR19 and 1 kg/t of PQ Metso sodium metasilicate.

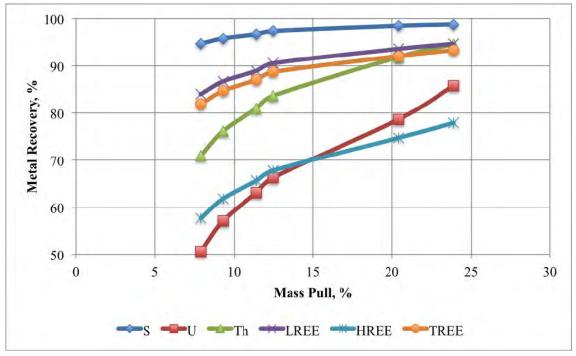


Figure 15: Flotation of Appia ore using LR19 collector

Figure 15 also shows very high recovery of pyrite and reasonably effective recovery of the LREE at low mass pulls with the HREE and U recovery lagging behind. As discussed later,

the lower U and HREE recoveries are not a major concern if the flotation tailings are leached since uranium and HREE dissolution in a tailings leach are reasonably high.

The LREE and HREE recovery results for a successful beneficiation test (F6) are plotted together in Figure 16. The figure shows that froth flotation performed significantly better at recovering the LREE-bearing minerals which are those requiring an aggressive cracking process. WHIMS performed somewhat better than flotation in recovering the HREE-bearing minerals however that is not too critical given that a tailings leach is reasonably effective at recovering HREE. There may be a case for a hybrid circuit involving flotation and WHIMS or gravity concentration and such possibilities might be investigated at later stages of the project development.

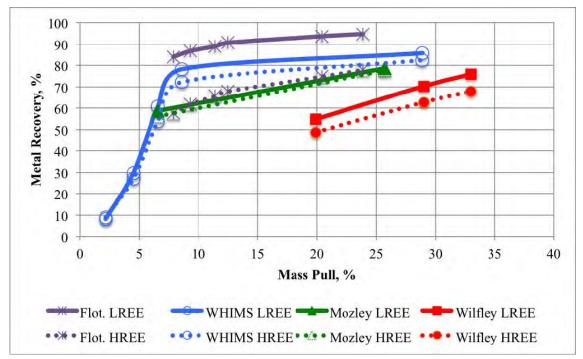


Figure 16: Comparison of beneficiation methods

#### 16.3.5 Hydrometallurgy

#### Whole Ore Leaching

Two whole ore leach tests were conducted on ore ground to 80% passing 212  $\mu$ m (test AL-1) and 75  $\mu$ m (test AL-2). In both cases the leach was performed at 80<sup>o</sup> C with 50 g/L free acid and over 72 h with kinetic sampling. The results for AL-2 are plotted in Figure 17.

The performance of the LREE in test AL-2 (and other tests) indicates LREE precipitation with time. A possible mechanism is the formation of insoluble LREE double sulphates caused by the entry of K and Na into the system by the dissolution of K-feldspar and other minerals. K+Na assays in test AL-2 were 1.3 g/L at the 12 h mark (>90% K, balance Na) and increased to 2.3, 3.3, and 4.1 g/L respectively in the 24, 48, and 72 h samples.

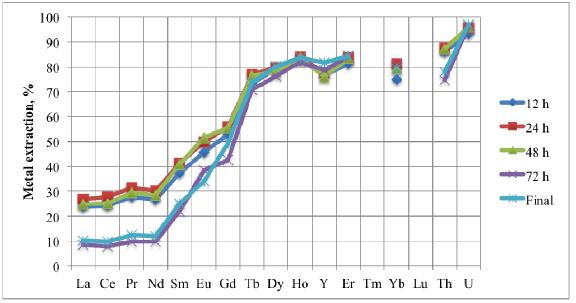


Figure 17: Whole ore leach of Appia ore, 80° C, 50 g/L free acid

Since U leaching seemed to be essentially complete after 48 h, such leach times, or shorter, would be appropriate for maximization of LREE recovery. The acid demand for such leach times were 57 kg/t and 47 kg/t for the coarse and fine grinds respectively.

#### Flotation Concentrate Leaching

Several different methods of processing the flotation concentrate were investigated including simple atmospheric acid leaching, pressure oxidation in which the pyrite was oxidized to generate lixiviant solution and simultaneously promote metal dissolution, and sulphuric acid baking – a standard way of cracking monazite/bastnaesite minerals.

<u>Agitated Atmospheric Leaching</u> Flotation concentrate was subjected to a 48 hour long, 50 g/L sulphuric acid leach procedure at  $80^{\circ}$  C with kinetic sampling. Not too surprisingly, the U and REE extraction data were very similar to those for the whole ore with about 30% extraction for La and Ce and about 80% for Y and related HREEs.

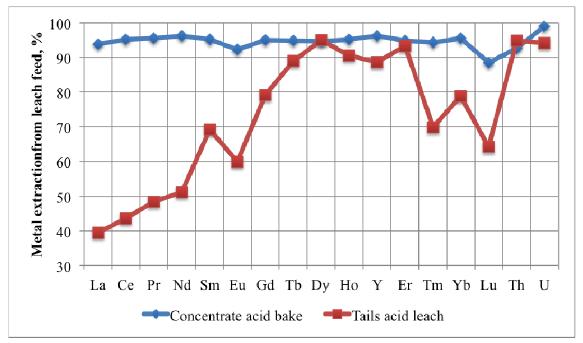
- <u>Pug Leaching</u> In the 1970s, Rio Algom pilot tested the pug leaching of Elliot Lake ore and patented the process (Mather, 1978). A sample of flotation concentrate was mixed as a paste with sulphuric acid and the resulting pellets held for 24 hours at a nominal 80<sup>0</sup> C with moist air passing through the pellet bed. After 24 hours, the ore was slurried with water, filtered and the products assayed. Data showed less than 30% U extraction, very low LREE extraction and about 30% HREE extraction.
- Pressure OxidationSGS was instructed to perform a single pressure oxidation (POX) test<br/>on a flotation concentrate containing 814 g/t of U, 5,877 g/t of TREE,<br/>and 9.2%S. Test conditions included pre-acidification to pH 1.8 (39 kg/t<br/>acid added), a temperature of  $210^{\circ}$  C and an oxygen overpressure of<br/>689 kPa (100 psi). The test was extended over four hours although full<br/>oxidation of pyrite and uranium extraction was expected in a shorter<br/>period of time. It was speculated that some cracking of refractory REE<br/>minerals might also occur given adequate time.

In this test, 88% of the S was oxidized, 98% of the U solubilized, along with 28% of the TREEs, and 71% of the HREEs. Y extraction was 80% reflecting the close association between U mineralization and Y. Clearly monazite was not cracked during the POX operation.

Acid Baking Several acid bake tests were performed on various Appia flotation concentrates. Initial tests indicated that a temperature of 200<sup>0</sup> C and an acid addition of 1 t/t concentrate, and a 3 hour retention time was satisfactory with an acid consumption of 0.3 t/t, U extraction of 98%, HREE extraction of 90%, and LREE extraction increasing from 60% for La to 90% for Sm.

A pre-leach and acid bake process, simulating a counter-current leach system, was executed in tests AL-7 and AB-6 on a concentrate assaying 780 g/t U and 13,636 g/t TREE obtained from a flotation process (tests F19, F20, and F21) which yielded 10.6% concentrate mass containing 92% of the S, 31% of the U, 79% of the LREE and 50% of the HREE – somewhat inferior results to those of test F6.

The pre-leach required 105 kg/t of acid. The acid bake on the pre-leach residue was done with a 600 kg/t acid addition and at a temperature of  $250^{\circ}$  C for 3 hours. The subsequent water leach contained 130 kg/t of free acid which would, in a counter-current system, be more than sufficient for the pre-leach meaning that the fresh acid demand for the pre-leach and bake system is about 600 kg/t of concentrate.



Metal extraction in the AL-7/AB-6 pre-leach and acid bake tests were quite satisfactory as illustrated in Figure 18.

Figure 18: Extraction by acid bake of flotation concentrate and atmospheric leach of tails

#### Flotation Tailings Leaching

Samples of the flotation tailings corresponding to the concentrate used in the AL-7/AB-6 preleach and acid bake test were leached for 24 hours at both room temperature and  $50^{0}$  C in dilute sulphuric acid in tests AL-9 and AL-10. The data showed that in both cases metal extraction was substantially complete after just 12 hours. Acid demand was about 27 kg/t. The higher temperature leach offered 5% better U extraction and an average of 9% greater REE extraction and so that system was selected. Data are plotted in Figure 18 alongside the extraction data for the concentrate acid bake.

#### 16.3.6 Solution / Slurry recovery Options and test Results

In the 1950s and on, efficient U recovery from Elliot Lake leach slurry was readily done using partial neutralization, liquid solid separation ("LSS"), clarification, and strong base ion exchange ("IX") for U extraction. REE were recovered from the IX barren using solvent

extraction ("SX") with di-2-ethyl hexyl phosphoric acid ("DEHPA") either directly or after partial removal of ferric iron and thorium by precipitation.

A modern approach to U and REE recovery might include LSS followed by SX for U using a tertiary amine, raffinate solution adjustment, followed by SX for REE using DEHPA or a modern substitute. An alternative approach, offering substantial capital cost savings, would be to dispense with LSS and simply use resin-in-pulp ("**RIP**") for U as was practiced at many earlier plants, is presently used by Paladin Energy (Hladun, 2010), and analyzed and advocated by others (Goode and Brown, 2010). However, to completely eliminate LSS also requires the use of RIP for REE recovery.

Limited testwork was done on post-leach metal recovery. The work showed that neutralization of a clear solution to a pH of 3.5 using MgO would precipitate ferric iron and more than 70% of the Th without significant loss of U or REE. The same procedure using finely ground CaCO<sub>3</sub> was far less effective in that although similar levels of ferric iron and Th elimination were obtained, REE losses were significant at pH 2 and were unacceptable by the time pH 3.5 was reached. Limestone precipitation from a slurry, rather than a clear solution could be more effective and will be tested in future work.

A limited amount of IX testwork was done in which a pregnant solution was treated by strong base IX for U recovery and the barren then treated with Lewatit OC 1026 resin for REE adsorption. This macroporous resin has DEHPA incorporated in the resin and so a RIP system analogous to the earlier SX systems could be possible. HREE extraction was high but LREE extraction was low and further work is indicated.

Another option, which was not tested, is the simultaneous extraction of U and the REE by a suitable solvent or resin followed by selective stripping/elution or other means of separately recovering the two products. Further testwork is needed to examine this option and other aspects of U and REE extraction options – both from clear solution using SX and from slurry using RIP.

# 16.3.7 Flowsheet Options and Overall Recovery

The main flowsheet options available are:

• a simple grind and leach of the Teasdale ore followed by either LSS and SX or RIP for U and REE recovery from solution – sequentially or simultaneously

- a flotation process to recover a high grade concentrate, acid baking of the concentrate and acid leaching of the flotation tailings. This option could be detailed in several ways as follows:
  - separate LSS operations on the acid bake residue and leached tailings and inter-linked SX circuits for U and REE recovery in which weakly loaded extractant from the tailings circuit is passed on to the higher grade concentrate circuit
  - separate inter-linked RIP circuits for the acid bake residue and tailings leach circuits
  - o joining the concentrate leach and tailings leach pregnant slurries and recovering U and REE using either LSS and SX or RIP
  - a common U recovery circuit and separate recoveries of dominantly LREE and HREE products from the acid bake and tails leach circuits respectively

The total recovery levels expected from a 36 h whole ore leach on finely ground ore (AL-2), allowing for 5% soluble loss of U and 10% loss of REE, are plotted in Figure 19.

Experimental data for the flotation, acid bake, tailings leach circuit have been combined and are also presented in Figure 19 along with an estimate of the total overall recovery allowing for 5% soluble loss.

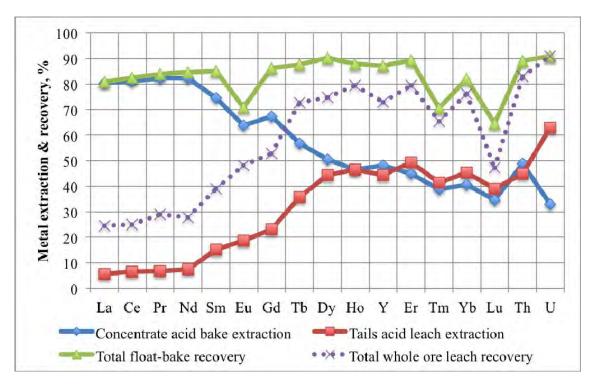


Figure 19: A comparison of recoveries from whole ore leaching only, and a flotation concentrate bake and tailings leach circuit.

#### 16.3.8 Conclusions

Preliminary testwork and analysis indicates that a flotation-concentrate acid bake process route combined with a tailings leach can give high extraction of U and REE from Appia's Teasdale uranium – rare earth deposit. It is believed that planned additional testwork and data analysis will lead to reduced costs and improved recovery.

A very preliminary estimate of the capital and operating cost of three process options are presented in Table 23. Costs are for the process plant only.

Preli	Table 23           Preliminary Production, Capital, and Operating costs for 7,000 t/d operation								
Parameter	Unit	Leach-Filter U:SX; REE:SX	Float-Bake-Filter U:SX; REE:SX	Leach U:RIP; REE:RIP					
		Metal Re	covery						
LREE	t/a	893	2,840	893					
HREE	t/a	182	229	182					
TREE	t/a	1,075	3,069	1,075					
U	t/a	551	551	551					
		Cos	ts						
Capital cost	M\$	\$347.00	\$418.00	\$284.00					
Operating cost	M\$/a	\$75.00	\$110.00	\$74.00					
Operating cost	\$/t	\$29.21	\$43.17	\$28.85					

#### **17. MINERAL RESOURCE AND MINERAL RESERVE ESTIMATES**

#### **<u>17.1</u> DEFINITIONS**

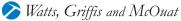
The classification of Mineral Resources used in this report conforms with the definitions provided in the final version of NI 43-101, which came into effect on February 1, 2001, as revised on April 8, 2011. We further confirm that, in arriving at our classification, we have followed the guidelines adopted by the Council of the Canadian Institute of Mining Metallurgy and Petroleum ("CIM") Standards. The relevant definitions for the CIM Standards/NI 43-101 are as follows:

A *Mineral Resource* is a concentration or occurrence of diamonds, natural, solid, inorganic or fossilized organic material including base and precious metals, coal, and industrial minerals in or on the Earth's crust in such form and quantity and of such a grade or quality that it has reasonable prospects for economic extraction. The location, quantity, grade, geological characteristics and continuity of a Mineral Resource are known, estimated or interpreted from specific geological evidence and knowledge.

An *Inferred Mineral Resource* is that part of a Mineral Resource for which quantity and grade or quality can be estimated on the basis of geological evidence and limited sampling and reasonably assumed, but not verified, geological and grade continuity. The estimate is based on limited information and sampling gathered through appropriate techniques from locations such as outcrops, trenches, pits, workings and drill holes.

An *Indicated Mineral Resource* is that part of a Mineral Resource for which quantity, grade or quality, densities, shape and physical characteristics, can be estimated with a level of confidence sufficient to allow the appropriate application of technical and economic parameters, to support mine planning and evaluation of the economic viability of the deposit. The estimate is based on detailed and reliable exploration and testing information gathered through appropriate techniques from locations such as outcrops, trenches, pits, workings and drill holes that are spaced closely enough for geological and grade continuity to be reasonably assumed.

A *Measured Mineral Resource* is that part of a Mineral Resource for which quantity, grade or quality, densities, shape, physical characteristics are so well established that they can be estimated with confidence sufficient to allow the appropriate application of technical and economic parameters, to support production planning and evaluation of the economic viability of the deposit. The estimate is based on detailed and reliable exploration, sampling and testing information gathered through appropriate techniques from locations such as outcrops, trenches, pits, workings and drill holes that are spaced closely enough to confirm both geological and grade continuity.



A *Mineral Reserve* is the economically mineable part of a Measured or Indicated Mineral Resource demonstrated by at least a Preliminary Feasibility Study. This Study must include adequate information on mining, processing, metallurgical, economic and other relevant factors that demonstrate, at the time of reporting, that economic extraction can be justified. A Mineral Reserve includes diluting materials and allowances for losses that may occur when the material is mined.

A *Probable Mineral Reserve* is the economically mineable part of an Indicated, and in some circumstances a Measured Mineral Resource demonstrated by at least a Preliminary Feasibility Study. This Study must include adequate information on mining, processing, metallurgical, economic, and other relevant factors that demonstrate, at the time of reporting, that economic extraction can be justified.

A *Proven Mineral Reserve* is the economically mineable part of a Measured Mineral Resource demonstrated by at least a Preliminary Feasibility Study. This Study must include adequate information on mining, processing, metallurgical, economic, and other relevant factors that demonstrate, at the time of reporting, that economic extraction is justified.

Mineral Resource classification is based on certainty and continuity of geology and grades. In most deposits, there are areas where the uncertainty is greater than in others. The majority of the time, this is directly related to the drilling density. Areas more densely drilled are usually better known and understood than areas with sparser drilling.

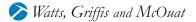
# **17.2 TEASDALE LAKE ZONE**

#### 17.2.1 BACKGROUND

WGM prepared an initial Mineral Resource estimate for the Teasdale Zone in 2008, and a subsequent update in 2011 (Workman and Breede). Both reports also contain a discussion of a historical estimate made by Mr. Doug Sprague, P.Eng., the former Chief Geologist for Rio Algom Ltd. at Elliot Lake, and WGM's reported detailed audit of that estimate.

#### 17.2.2 2008 MINERAL RESOURCE ESTIMATE

A historical resource estimate was prepared by Mr. Doug Sprague, P.Eng., former Chief Geologist for Rio Algom Ltd. at Elliot Lake (Sprague). This estimate, totalling some 17.5 million tons of uranium mineralization having an average grade of 1.21 lbs  $U_3O_8$  per short ton, is herein described in this report under Section 5.3 Historical Reserves and Resources.



During 2008, WGM carried out a detailed audit of the Sprague resource estimate. WGM's review was based on a combined database encompassing the original 16 historical drill holes plus six holes completed by Appia during its winter 2007-08 drilling program. WGM concluded that a search radius of 89 metres (338 feet) and a cut-off grade of 0.65 lbs  $U_3O_8$ /ton would produce a resource estimate that approximated that of Mr. Sprague. The result of WGM's audit was that the zone contained approximately 18.5 M tons grading 1.17 lbs  $U_3O_8$ /ton for a total of approximately 21.72 M lbs of contained  $U_3O_8$ . WGM's search radius was comfortably within the 400 ft extrapolation distance used historically for reserve estimation at the operating mines at Elliot Lake. WGM was essentially satisfied that the Sprague estimate was reasonable based on the information available.

During 2008, WGM also completed an updated uranium resource estimate for the Teasdale Lake Zone that was reported in a technical report by Workman and Vasek (2008). The resources were classified at a range of cut-off grades. The data show that using a cut-off of 0.60 lbs  $U_3O_8$ /ton results in an Indicated Mineral Resource of 17.4 million tons (15.8 Mt) with an average grade of 1.10 lbs  $U_3O_8$ /ton (0.55 kg  $U_3O_8$ /t) and an Inferred Mineral Resource of 48 million tons (43.5 Mt) at the same grade. At this cut-off grade, the uranium oxide contained in Indicated and Inferred resources was 19.0 Mlbs and 52.7 Mlbs, respectively.

#### 17.2.3 2011 MINERAL RESOURCE ESTIMATE

The 2011 WGM Mineral Resource estimate took in both uranium and rare earth element mineralization and was based solely on the six holes previously completed by Appia. This represented a subset of the total 22 holes drilled on the deposit to that point in time. Because only these six Appia holes were assayed for rare earths, the Mineral Resource estimate was restricted to the area of influence of this data and the historical drill holes were necessarily excluded.

No per cent TREE cut-off was used for the reporting of resources, however implicitly there was an internal cut-off grade of about 0.05% TREE (i.e. the lowest grade interval included in the mineralized envelope at the hanging wall and footwall contacts). The resource envelop was geologically constrained by the geological contacts of the zone as follows:

- the upper surface of the stratigraphically highest U-bearing conglomerate (reef); and,
- the under surface of the stratigraphically lowest U-bearing reef.

WGM imposed a 2.44-metre (8 ft) minimum thickness requirement on the Teasdale Zone which reflects historical mining practices in the Elliot Lake district. All of the Appia drill hole intersections exceeded this thickness.

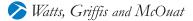
#### 17.2.4 2013 MINERAL RESOURCE ESTIMATE

As with the 2011 estimate, the current Mineral Resource estimate takes in both uranium and rare earth element mineralization and is based on the previous six holes completed by Appia (holes Q-07-01 through Q-08-06 totalling 2,650.2 m), plus the additional 18 holes completed during the 2012 exploration program (holes AEC12-01 through AEC12-16 totalling 8,130.2 m). Only these collective 24 Appia holes were assayed for rare earths, hence the current Mineral Resource estimate has been restricted to the area of influence of this data, and the historical drill holes completed by Conecho and others have been necessarily excluded.

The estimate was prepared from a polygonal model using a Cs:US exchange rate of 1:1 and at a cut-off value of \$100 per tonne, using a uranium price of US\$70/lb U $_3O_8$ , and a combined TREE price of \$78/kg. The resource envelop was also geologically constrained by the geological contacts of the zone as follows:

- the hanging wall or upper surface of the stratigraphically highest U-bearing conglomerate (Upper Reef or "UR"); and,
- the foot wall or lower surface of the stratigraphically lowest U-bearing reef (Lower Reef or "LR").

WGM imposed a 2.44-metre (8 ft) minimum thickness requirement on the Teasdale Zone which reflects historical mining practices in the Elliot Lake district. All of the Appia drill hole intersections exceeded this thickness. Indicated and Inferred Mineral Resources are reported in Tables 24 and 25 as follows:



Zone	Tonnes ('000)	Tons ('000)	TREE (lbs/ton)	U <sub>3</sub> O <sub>8</sub> (lbs/ton)	Average Thickness (m)	Contained TREE ('000 lbs)	Contained U <sub>3</sub> O <sub>8</sub> ('000 lbs)
INDICATEI	RESOURCE	S					
UR	6,733	7,422	4.20	0.484	4.61	31,199	3,593
IQ	3,006	3,314	1.98	0.259	2.27	6,578	0.857
LR	3,355	3,699	2.68	0.958	2.60	9,912	3,544
Total	13,095	14,435	3.30	0.554	9.48	47,689	7,995
INFERRED	RESOURCES						
UR	18,326	20,201	3.87	0.421	4.33	78,080	8,498
IQ	10,209	11,254	1.64	0.184	2.78	18,464	2,070
LR	9,972	10,992	3.33	0.869	2.71	36,631	9,564
Total	38,507	42,447	3.14	0.474	9.82	133,175	20,115

 Table 24

 Summary of Teasdale Zone Uranium and Rare Earth Mineral Resource Estimate

Notes: Mineral Resources effective 30 July, 2013

1. Mineral Resources are estimated at a cut-off value of \$100 per tonne, using a uranium price of US\$70/lb U<sub>3</sub>O<sub>8</sub>, a TREE price of \$78/kg, and a C\$:US\$ exchange rate of 1:0.9.

2. Mineral Resources which are not Mineral Reserves do not have demonstrated economic viability. The estimate of Mineral Resources may be materially affected by environmental, permitting, legal, title, taxation, socio-political, marketing, or other relevant issues.

3. The quantity and grade of reported Inferred Resources in this estimation are uncertain in nature and there has been insufficient exploration to define these Inferred Resources as an Indicated or Measured Mineral Resource and it is uncertain if further exploration will result in upgrading them to an Indicated or Measured Mineral Resource category.

4. The Mineral Resources were estimated using the Canadian Institute of Mining, Metallurgy and Petroleum standards on Mineral Resources and Reserves, Definitions and Guidelines prepared by the CIM Standing Committee on Reserve Definitions and adopted by CIM Council December 11, 2005. These definitions are provided in Section 17.1 of this report.

5. S.G. of 2.85 tonnes/m<sup>3</sup> (or 3.14 tons/m<sup>3</sup>) was used. 6. Indicated amounts may not precisely sum due to rounding.

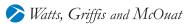
The individual REEs included in the TREE mineral resources are reported as follows in Table 25. The contents are expressed in ppm for comparative reasons (500 ppm = 1 lb/ton).

7		L	ight RE	E (ppm	)					Hear	vy RE	E (ppr	n)			
Zone	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Hf	Y
INDICAT	red <b>R</b> e	SOURCI	ES													
UR	540	951	93.9	313	51.7	1.9	32.8	3.9	17.2	2.7	7.0	0.9	5.5	0.8	6.8	72.9
IQ	256	452	44.9	148	24.4	1.0	14.7	1.8	7.7	1.2	3.1	0.4	2.5	0.4	3.6	30.6
LR	332	596	59.4	201	35.1	1.7	23.2	3.0	14.2	2.3	5.9	0.8	4.5	0.6	3.3	58.1
Total	422	745	73.8	247	41.1	1.7	26.2	3.2	14.3	2.3	5.8	0.8	4.6	0.7	5.2	59.4
INFERR	ED RES	OURCES	5													
UR	498	876	85.9	285	47.2	1.8	29.3	3.5	15.9	2.5	6.5	0.9	5.3	0.8	6.8	67.9
IQ	213	374	37.0	122	20.0	0.8	12.3	1.4	6.4	1.0	2.6	0.4	2.2	0.3	3.3	26.5
LR	417	747	73.9	249	43.4	1.9	28.5	3.6	16.4	2.6	6.6	0.9	5.2	0.7	4.5	66.4
Total	401	709	69.9	232	39.0	1.6	24.6	3.0	13.5	2.1	5.5	0.7	4.4	0.6	5.3	56.5

 Table 25

 Individual REE Resource Grade Composition Summary for Teasdale

Qualifying notes for Mineral Resources are contained in Table 24.



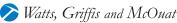
Although Conecho's historical drilling of 19 holes during 1954-55 discovered economically interesting mineralization beyond the areas drilled by Appia, WGM's estimate does not make use of this information because of WGM inability to confirm the data, which is thought to be reliable, and data levelling issues principally concerning the lack of analytical data for REEs. For this reason, and the fact that the stratabound mineralization is not constrained by Appia's current drilling, additional future drilling is expected to enlarge the Mineral Resources reported herein which are defined by the drilling completed as of the date of this report. Although the amount and grade of additional resources cannot be stated with any confidence, most of these additional resources are expected to be of a grade similar to that intersected to date and are expected to be added through additional step-out drilling down dip on the Matinenda Formation.

#### 17.2.5 GENERAL MINERAL RESOURCE ESTIMATION PROCEDURES

The polygonal model Mineral Resource estimate procedure included:

- importing/compiling and validation of data from Microsoft Excel to Gemcom GEMS v6.2.4 to create a Project database;
- statistical analysis;
- validation of geological model for use as resource envelope;
- compositing assay intervals within the mineralized boundaries limited to one composite per hole;
- extruding polygons around each drill collar with a radius of 140 and 280 metres, and assigning thickness' equivalent to individual composite lengths;
- reporting volumes and grade in each of the extruded polygons; and,
- categorizing the Mineral Resources according to NI 43-101 and CIM definitions.

WGM believes that its drill hole database is insufficient in size and number of samples to develop reliable variography data to guide the selection of a search ellipse for the Teasdale Deposit. In selecting its maximum polygon size, however, the authors note that Pele disclosed several resource estimates for the Eco Ridge Deposit in which it most recently reports variogram ranges for  $U_3O_8$ , Nd and Dy of 375 m for the Main Conglomerate Bed and 450 m for the Hanging Wall Zone. The Pele resource estimate is classified according to a maximum search ellipse of 100 m for Indicated Resources (maximum drill hole spacing of 200 m). Inferred Resources were estimated with a maximum search ellipse of 300 m – the average hole spacing for Inferred Resources was 320 m for the Main Conglomerate Bed and 510 m for the Hanging Wall Zone (Cox, Ciuculescu, Altman and Hwozdyk, 2012).



Historical mining practices demonstrated that a spacing of several hundred metres could be used to predict grade. In light of the geological nature of the deposit, especially its great lateral continuity, a polygonal radius of 140 was used by WGM for defining the area of influence for Indicated Resources. The Inferred Resources were calculated with a similarly defined maximum polygonal radius of 280 m. We believe this approach to be balanced and conservative given the approach using a considerably larger database for the Eco Ridge estimate.

# 17.2.6 DATABASE

#### 17.2.6.1 General

The data used to generate the Mineral Resource estimates originated from original logs provided in Microsoft Word and PDF file format, as well as assay results in Excel format supplied by Appia, which WGM then consolidated into a single data source. A GEMS project was established to hold all of the reformatted data to be used in the computations necessary for the Mineral Resource estimate.

The Teasdale drill hole database consisted of the six 2011 Appia drill hole collar locations in the UTM co-ordinate system and geological descriptions (holes Q-07-01 to Q-07-3, and Q-08-04 to Q-08-06), along with the eighteen 2012 drill holes numbered AEC12-01 through 16. The database consisted of key data such as drill hole collar, survey, assay, and lithological information as well as geological codes and 1573 assayed intervals containing values for TREE (%) and lbs U<sub>3</sub>O<sub>8</sub>/ton (and other elements including: Th (ppm), ThO<sub>2</sub> (%), LREE (%), HREE (%), La (ppm), Ce (ppm), Nd (ppm), Gd (ppm), Y (ppm), Pr (ppm), Sm (ppm), Eu (ppm), Tb (ppm), Dy (ppm), Ho (ppm), Er (ppm), Tm (ppm), Yb (ppm), Lu (ppm), and Hf (ppm). Assay intervals averaged 0.29 m in length, with the smallest interval measuring 0.03 m and the largest measuring 0.62 m. Lithological cross-sections of each of the drill holes were supplied in PDF format, as well as original digital assay certificates as supplied by Actlabs of Ancaster, Ontario.

Like with the Banana Lake sampling previously report in workman and Breede (2011),, the distribution of assay intervals within the various rock type units favoured the thicker Upper Reef (497 samples) versus the somewhat thinner Lower Reef (347 samples) and the Intermediate Quartzite (236 samples).

# 17.2.6.2 Data Validation

Upon receipt of the data, WGM performed the following validation steps:

- ✓ checking for location and elevation discrepancies by comparing collar coordinates with the copies of the original drill logs received from the site;
- checking minimum and maximum values for each quality value field and confirming/modifying those outside of expected ranges;
- checking for inconsistency in lithological unit terminology and/or gaps in the lithological code;
- ✓ spot checking original assay certificates with information entered in the database; and,
- ✓ checking for gaps, overlaps and out of sequence intervals for both assays and lithology tables.

WGM found the database to be in good order and suitable for use in its subsequent Mineral Resource estimate. Some gaps or missing intervals identified were due to unsampled and unassayed intervals outside of the mineralized zones. Suspect data comprised erroneous survey data for holes AEC12-07 and AEC12-16, as well as manual data entry errors in the assay and lithological interval logs which WGM corrected by manually cross-checking the entered data against the original hand-written drill logs. In the case of the survey data, it was revealed that in-field survey QA/QC protocols were not always followed, resulting in some poor-quality survey data<sup>11</sup>. Consequently, the survey results used for the final interpretation were interpreted from the collar orientations, and selected down-hole survey readings. The survey results that were not rational based on WGM's experience were ignored. The degree of uncertainty surrounding the geometry of these two holes, particularly AEC12-16, necessarily resulted in a downgrade of mineral resource categorization, as described later in this section.

# 17.2.6.1 Database Management

The drill hole data were imported into a GEMS multi-tabled workspace specifically designed to manage collar and interval data. The project database stored cross-section and level plan definitions, such that all data pertaining to the project are contained within the same project database. A copy of the project database is stored in WGM's servers in Toronto.

<sup>&</sup>lt;sup>11</sup> Down-hole survey data is affected by the ambient magnetic properties of the surrounding rocks as well as the conditions in the drill-rod string and operator error. Data that is suspect should be ignored rather than being entered into the drill hole record (as it was), and the surveys should be repeated at a slightly different depth.

#### 17.2.7 GEOLOGICAL MODELLING PROCEDURES

A single inclined section was defined for the Teasdale Zone which closely paralleled the dip of the mineralized zone. The inclined plane dips about -17° SSW, with a strike of 281° to the NW. Figure 20 shows the drill hole intercepts in 3D and the relative position of the inclined plane in 3D space.

#### 17.2.8 GEOLOGICAL INTERPRETATION

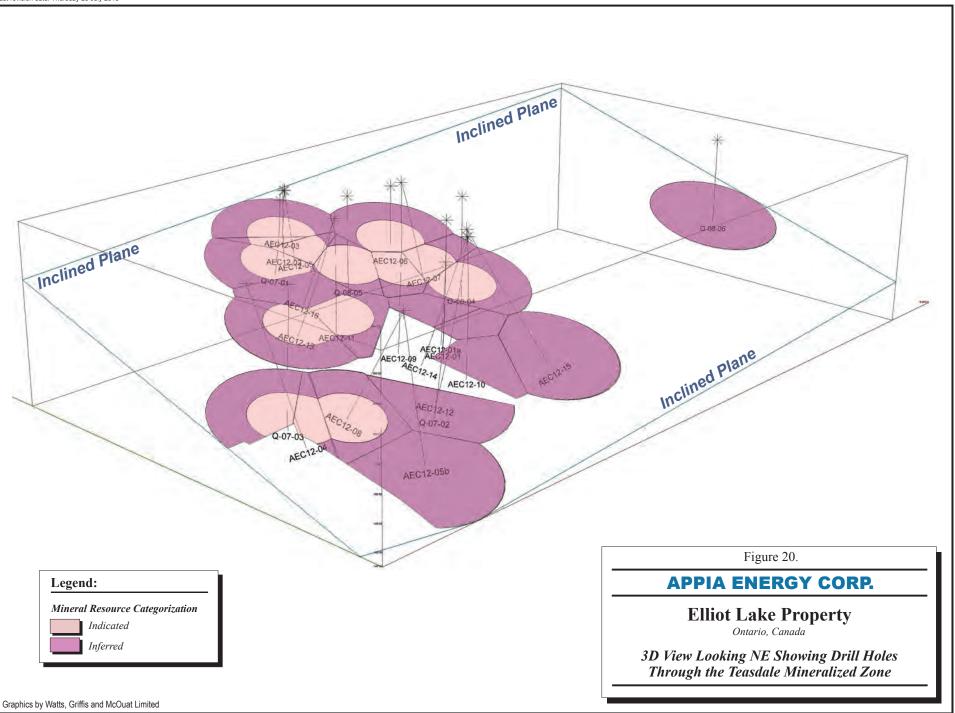
The mineralized zones used for the resource estimate are defined by the volume between the upper surface of the highest reef and the basal contact of the lowest reef, according to Appia's designations. These intervals are as follows:

#### 2007-08 Drilling Program

٠	Q-07-01	239.63 m	to	248.70 m
٠	Q-07-02	540.64 m	to	551.80 m
٠	Q-07-03	480.78 m	to	493.80 m
•	Q-08-04	349.05 m	to	354.00 m
•	Q-08-05	292.69 m	to	302.90 m
٠	Q-08-06	324.61 m	to	333.31 m

2012 Drilling Program

٠	AEC12-01	461.53 m	to	471.66 m
٠	AEC12-01a	454.43 m	to	464.42 m
٠	AEC12-02	182.25 m	to	191.48 m
٠	AEC12-03	175.17 m	to	180.15 m
٠	AEC12-04	556.44 m	to	565.83 m
٠	AEC12-05	215.53 m	to	225.39 m
٠	AEC12-05b	615.64 m	to	625.02 m
٠	AEC12-06	209.88 m	to	219.39 m
•	AEC12-07	354.62 m	to	364.75 m
•	AEC12-08	679.17 m	to	690.08 m
•	AEC12-09	327.33 m	to	337.07 m
٠	AEC12-10	514.52 m	to	519.30 m
•	AEC12-11	395.18 m	to	405.07 m
٠	AEC12-12	563.82 m	to	575.11 m
٠	AEC12-13	444.72 m	to	451.87 m
٠	AEC12-14	530.00 m	to	533.00 m
٠	AEC12-15	617.20 m	to	628.24 m
٠	AEC12-16	392.18 m	to	402.77 m



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#### 17.2.9 TOPOGRAPHIC SURFACE CREATION

A topographic surface or triangulated irregular network ("TIN") was generated using collar elevations of the holes drilled from surface for the entire Teasdale Zone. This was not seen as being crucial for this stage of the Mineral Resource estimate, as the zones would only be mined by underground methods.

# 17.2.10 STATISTICAL ANALYSIS, COMPOSITING, CAPPING AND SPECIFIC GRAVITY

#### 17.2.10.1 Statistical Analysis and Compositing

The original assay intervals varied in length, requiring normalization to a consistent length in order to carry out meaningful geostatistics. A set of equal length 1-metre composites was generated from the raw sample intervals within the resource limits. A total of 212 composites were generated. The statistics of the composites inside the defined mineralized zones for TREE and  $U_3O_8$ , which were used for the Mineral Resource estimate, are summarized in Table 26. For its grade distribution analysis, WGM examined the zones as a whole. The results of this study are illustrated in Figures 21 and 22.

The statistical distribution of TREE and U<sub>3</sub>O<sub>8</sub> shows relatively good lognormal distributions.

Basic Statistics of the One-Metre Composites					
Zone	Number	Mean TREE (%)	Mean U3O8 (lbs/ton)	C.O.V.* (TREE)	C.O.V.* (U <sub>3</sub> O <sub>8</sub> )
Upper Reef	103	0.201	0.462	0.51	0.63
Intermediate Quartzite	55	0.110	0.291	0.52	0.69
Lower Reef	54	0.154	0.943	0.51	0.69

Table 26Basic Statistics of the One-Metre Composites

\*Co-efficient of Variation

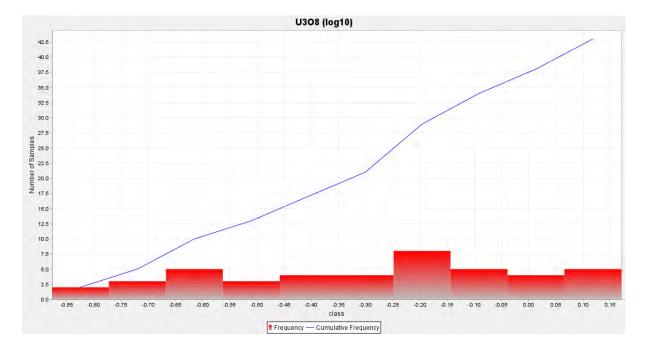


Figure 21. LOG normal histogram, U<sub>3</sub>O<sub>8</sub> composites within the entire mineralized zone.

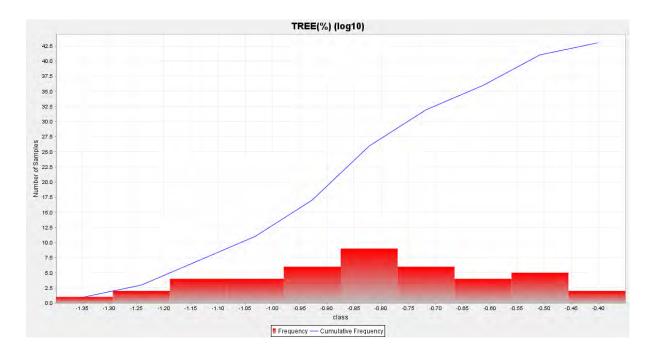


Figure 22. LOG normal histogram, TREE 1-metre composites within the entire mineralized zone

# 17.2.10.2 Cut-Off Grade and Grade Capping

In its previous report, WGM concluded that the 2008 Preliminary Economic Assessment ("PEA") prepared for Pele's Eco Ridge deposit provided useful guidance to Appia concerning its exploitation of the Teasdale mineralization. Specifically, the PEA provided reassurance that, given the current metal price forecasts applicable within a reasonable development timeframe, the grade of the Teasdale uranium-REE mineralization was sufficient to support an economically viable mining operation. WGM concluded that the challenge for Appia would be to demonstrate that sufficient tonnage exists to justify mine development. WGM did not use a cut-off grade in the 2008 Teasdale resource estimate as the value-matrix of the U and REE contents would be quite complex to model. For this current estimate, as with Eco Ridge, WGM has opted to impose a "value" cut-off grade in its estimate which is akin to a "grade equivalence" to account for the combined grades and value of the U and REEs. WGM's review of the REE and U data indicated that the grades were sufficiently robust and continuous to support mining the entire reef section as a single minable zone, whereas historical mining focused mainly on the Lower Reef section. The variability between individual REEs also favoured a focus on TREE content rather than individual metals, and consequently supported WGM's use of geological constraints rather than a specific cut-off grade.

One major consideration in determining future cut-off grades would be whether or not the ore from this deposit could be processed in a central milling facility that would accommodate neighbouring mining operations in the Elliot Lake camp. This would significantly reduce capital and operating costs. It is clear that a PEA of the Teasdale Zone is needed to better review mining and processing options.

While the resources have been constrained for the resource estimate solely by geological marker horizons (boundaries), the hanging wall and footwall zones, immediately above and below the mineralized zone, include assays greater than or equal to 500 ppm TREEs and/or 200 ppm U. Much of this low grade material will likely be considered internal dilution for bulk underground mining (e.g. room and pillar). These parameters were chosen based on a preliminary review of the parameters that would likely determine the economic viability of an underground mining operation and comparison to similar projects in the area that are currently being mined or are at an advanced stage of study / development.

Due to the low composite sample population, there is insufficient data to support the use of high-grade capping at the Teasdale Zone. Grade capping, also sometimes referred to as topcutting, assay grades is commonly used in the Mineral Resource estimation process to limit



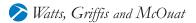
the effect (risk) associated with extremely high assay values since high-grade outliers can contribute excessively to the total metal content of the deposit. Philosophies or approaches to establishing and using a grade cap is variable across the industry and includes, for example, not using grade caps at all, arbitrarily setting all assay grades greater than a certain value to a high grade "limit", choosing the grade cap value to correspond to the 95 percentile in a cumulative distribution, evaluation of Mean Grades + multiple levels of Standard Deviations and the evaluation of the shape and values of histograms and/or probability plots to identify an outlier population. Another rule of thumb is to set the capping level to lower the top 10% of the metal content in the deposit. WGM recommends that further geostatistical investigation be conducted as new drilling data becomes available, however, there is no historical basis for high-grade capping at the operating mines given the laterally continuous nature of the mineralization. Also, the low coefficient of variation ("C.O.V.") for both TREE and  $U_3O_8$  1-metre composites would suggest that top-capping is unnecessary. Typically, capping is only warranted if the C.O.V. is above 1.0.

The statistical distribution of TREE shows relatively good lognormal distributions, whereas  $U_3O_8$  appears to be exhibit a more bi-modal distribution.

#### 17.2.10.3 Density / Specific Gravity

A specific gravity factor of 2.85 tonnes per cubic metre (3.14 tons/m<sup>3</sup>) was used for volume conversion based on 14 samples tested by Appia at the Actlabs laboratory. WGM has accepted this SG as an approximation as it compares favourably with those from similar deposits in the Elliot Lake area (and was the basis of WGM's 2008 and 2011 resource estimate).

WGM recommends that the SG results, like all assays, should also be stored in an assay database table for ease of use and comparison purposes.



# 17.2.11 POLYGONAL MODEL PARAMETERS, GRADE INTERPOLATION AND CLASSIFICATION OF MINERAL RESOURCES

#### 17.2.11.1 General

The Mineral Resources have been estimated using the Polygonal method whereby a circular area of influence is assigned to each drill hole composite, and from which a volume can be calculated using the true thickness of the composite interval.

# 17.2.11.2 Polygonal Model Set-Up and Parameters

The polygonal model was created using the GEMS v.6.2.4 software platform to create two sets of polygons around each drill hole composite. The first set of polygons was generated based on a 140 m radius of influence and the second set on a 280 m radius. The area of the polygon was determined by the area of influence deemed appropriate for the individual drill hole based on drilling density. The thickness of the polygons, and thus volume, was determined by the hanging wall and footwall contacts of the composite.

Polygon data, including area, volume, density, tonnage, grade and hole-id, was stored in a multi-tabled workspace in GEMS.

# 17.2.11.3 Grade Interpolation / Bed Composites

Variograms were generated in an attempt to characterize the spatial continuity of the mineralization in the defined zones, however, due to the relatively small assay database, meaningful variograms could not be computed. The long history of mining of the Elliot Lake uranium deposits provides for a very clear understanding of the geology and the geometry of the mineralization. Consequently, the area of influence and orientation of the polygons were based on this geological knowledge, as opposed to variograms. Grades were thus assigned to the polygons based on a single length-weighted average bed composite as described in Section 17.4.2.

# 17.2.11.4 Mineral Resource Classification

To categorize the Mineral Resources, WGM classified each of the smaller polygons (140 m radius) as Indicated, and the larger sets of polygons (280 m radius) as Inferred. Smaller polygons which did not intersect adjoining smaller ones, were automatically downgraded to the Inferred category due to insufficient drilling density, thus eliminating the less than ideal "bull's eye" effect. In the case of drill hole AEC12-16, the associated Indicated Resource polygon was downgraded due to poor survey data as described earlier.

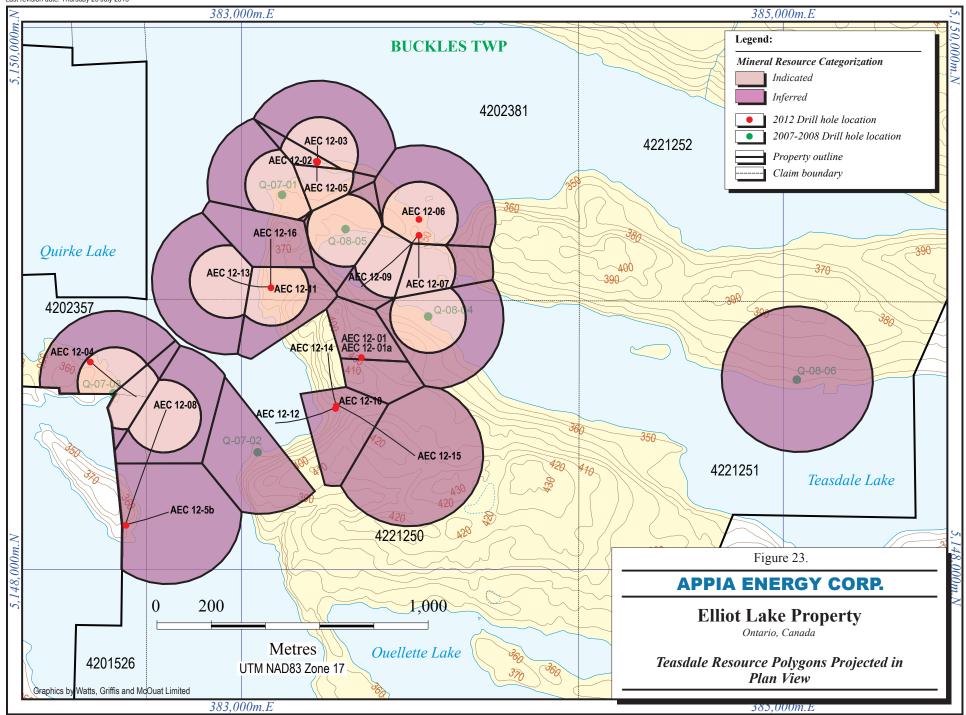
All drill holes were included in the resource estimates as the inclusion of the Upper Reef ("UR") and the Intermediate Quartzite ("IQ") with the Lower Reef ("LR") meant that none failed to exceed the minimum 2.44 m vertical thickness used historically when only the LR was mined. WGM recommends that subsequent studies on the Property include preliminary underground mining studies to determine the appropriateness of a significantly greater (+/- 9 m) mining height in light of recent developments in back stabilization and the design of mining equipment for moderately inclined orebodies. Such studies should also consider the potential for losses in mining recovery due to mineralized rock left in situ as supporting pillars.

Resource polygons associated with drill holes AEC12-12 and 14 were assigned zero grade and volume as a result of ground faulting and insufficient mineralization. The polygons associated with AEC12-1 and 1a were downgraded to Inferred Resources due to their close proximity to these holes. For illustration purposes, these zero grade polygons have been omitted from the figures below. WGM suggests that additional drilling be carried out near this cluster of holes to determine the exact nature of the mineralized disturbance/ground faulting.

The Mineral Resource estimates contained herein do not account for mineability, selectivity, mining loss and dilution.

Figure 23 shows the interpolated polygons and categorization on the inclined plane. The visual comparison of polygonal model grades with the 1-metre composite grades shows a reasonable correlation between the values. The orientation of the polygons follows more or less the plane of mineralization. At this early stage of the Teasdale resource model, it is doubtful that block modelling of the resource would significantly improve the interpolation.

APE REV / APE\_14\_Inclined\_Plane\_Grade\_Model.cdr Last revision date: Thursday 25 July 2013



**Watts, Griffis and McOnat** 

#### 17.3 BANANA LAKE ZONE

WGM refers the reader to the 2011 Technical Report which details the NI 43-101 compliant Mineral Resource estimate for the Banana Lake zone (Workman and Breede, 2011). The Mineral Resource estimate is based on a total of seven (7) diamond drill holes, the results of which are summarized in Table 27.

	(using 0.6 lb U	$J_3O_8/t$ cut-off)		
Category	Tons ('000)	S.G. (tons/m <sup>3</sup> )	lb U <sub>3</sub> O <sub>8</sub> /t	Total lbs U <sub>3</sub> O <sub>8</sub> ('000)
Inferred Resources	30,315	3.14	0.912	27,638

Table 27
Banana Lake Zone Mineral Resource Estimate - April 1, 2011

1. Effective April 1, 2011

2. Mineral Resources which are not Mineral Reserves do not have demonstrated economic viability. The estimate of Mineral Resources may be materially affected by environmental, permitting, legal, title, taxation, socio-political, marketing, or other relevant issues.

3. The quantity and grade of reported Inferred Resources in this estimation are uncertain in nature and there has been insufficient exploration to define these Inferred Resources as an Indicated or Measured Mineral Resource and it is uncertain if further exploration will result in upgrading them to an Indicated or Measured Mineral Resource category.

4. The Mineral Resources were estimated using the Canadian Institute of Mining, Metallurgy and Petroleum standards on Mineral Resources and Reserves, Definitions and Guidelines prepared by the CIM Standing Committee on Reserve Definitions and adopted by CIM Council November 27, 2010.

5. S.G. of 2.85 tonnes/m3 (or 3.14 tons/m3) was used.

6. All tonnage and total lbs  $U_3O_8$  amounts rounded to nearest thousand or thousandth. Totals may not add up due to rounding

No additional work has been carried out on the Banana Lake Zone by Appia since the disclosure of the foregoing resource estimate.

Notes:

## **17.4 ESTABLISHED HISTORICAL PRACTICES**

WGM was unable to find information concerning resource and reserve estimation practices in the Elliot Lake mines. A document was reviewed concerning the practices used at the Agnew Lake Mine where "geological reserves" were calculated using a cut-off grade of 0.75 lbs  $U_3O_8$  per ton (0.38 kg/t). "**Proven Reserves**" were restricted to reserves located within 200 feet (61 m) of underground workings and were developed on two or more sides (Agnew Lake Mines, 1980). "**Probable Reserves**" were uranium-bearing beds located within 200 ft (61 m) of workings, but were only developed on one side, or alternatively, were uranium-bearing beds with drill hole intersections less than 400 ft (122 m) apart. "**Inferred Reserves**" were defined as uranium-bearing beds with drill hole intersections greater than 400 ft (122 m) apart.

WGM is of the opinion that the foregoing classifications correspond to the CIM-equivalent definitions for Proven Reserves, Probable Reserves and Inferred Resources. WGM's discussions with former Elliot Lake mine workers, Bob MacGregor, P.Eng. and Alan MacEachern, P.Geo., lead it to conclude that similar estimation practices were used for the Elliot Lake mines. The reliance on data from widely spaced drill holes was common practice at the time, and supported by the uniformity of the ore and its stratiform character. WGM is of the opinion that the aforementioned spacing of data points adequately supports the foregoing classifications given the excellent grade and thickness continuity of the Elliot Lake ores.

Although WGM has not seen specific mention of a dilution grade used for the conversion from geological reserves to minable reserves, a document by Agnew Lake Mines Ltd. concerning the methods used in the reserve calculation, dated 18 January, 1980, indicates that the practice at the Agnew Lake Mine was to use a zero grade for dilution purposes (Agnew Lake Mines, 1980). According to MacEachern, the grade of the hanging wall (HW) and footwall (FW) dilution at the Denison Mine ranged from 0.00 to 0.60 lbs  $U_3O_8$ /ton depending somewhat on the lithology of the wall rock. The amount of dilution from the hanging wall HW + FW depended on the particular reef(s) being mined and the mining method used, with 10% being an overall average (total dilution). The grade of the dilution at Denison ranged from 0.00 to 0.60 lbs  $U_3O_8$ /ton depending somewhat on the lithology of the vall rock. In respect to current exploration targets, room and pillar mining of the >6 m Lacnor Reef would allow for dilutions of approximately 5 - 7% whereas mining of the 9-metre thick Teasdale Lake Zone would necessitate lower dilutions.

## **18. ENVIRONMENTAL**

WGM believes that a review of the current status of environmental restoration and impact mitigation activities in the Elliot Lake is needed to ensure that Appia is fully informed regarding the potential collateral costs of mining in this area.

Approximately 2 years after the start of mining termination operations in the Elliot Lake camp, the Atomic Energy Control Board ("AECB") decided in October 1992, that proposals submitted by Rio Algom Limited and Denison Mines Limited for decommissioning several sites should be referred to the Minister of Environment Canada for public review. At this time, the decommissioning of mining projects was becoming more and more of a concern due to escalating costs to the Canadian public for the clean-up up of "heritage" sites. Given the fact that the Elliot Lake projects involved uranium, a commodity that was enshrouded in political intrigue and a certain degree of societal fear, and the newness of the public review process, the decommissioning of the Elliot Lake uranium tailings was foreseen as a major undertaking.



Plate 14: Aerial views of the Denison Mine before and after reclamation (from Canadian Nuclear Safety Council (photos from the Denison Environmental Services website).

In hindsight, the engineering of the decommission process appears to have reflected a desire to eradicate any memory of the previous mining at Elliot Lake without any regard to the value of the remaining uranium resource, and without any consideration for the future development of this resource. In today's context, this approach seems short-sighted, however the author of this report vividly remembers the atmosphere prevailing at the time as one of relegating Elliot Lake to the past and looking towards the future through developments in the Athabasca Basin, Saskatchewan.

During early 1993, the terms of reference and operating guidelines for the review were proposed and a review panel was established. In recognition that the Ontario Government had accepted the responsibility for environmental remediation work at many of the Denison and Rio Algom mines<sup>12</sup>, the review was limited to Denison's proposal to decommission its Denison and Stanrock mine tailings facilities and Rio's proposal to decommission its Quirke and Panel mine tailings facilities.

By October 1993, draft guidelines had been issued by the panel for the preparation of an Environmental Impact Statement ("**EIS**") by each proponent. These statements require a description of the existing Elliot Lake tailings management areas, the proposed method for long-term management of the tailings, and the potential environmental and health impacts of these proposals.

An EIS was expected early in 1995 from each of Denison and Rio Algom. Intervener Funding was provided to various public groups to allow them to adequately prepare and present input into the environmental review process. In addition to the release of radioactive nuclides such as radon and radium, one of the major concerns was the potential for acid generating tailings and waste to contaminate the local watershed. Some of the other concerns were as follows:

- drying of the tailings and contaminant dust generation;
- uncovering and oxidation of the tailings and resultant acid generation;
- water containing solubilized heavy metals seeping out and entering the Serpent River water system, and related impacts on water quality, sediments and fish; and,
- excessive inadvertent exposure of intruders, human and wildlife, to gamma radiation from tailings surfaces.

In the case of tailings treatment, water cover to a minimum depth of 5 cm was seen as an important means to prevent dust generation and oxidation. According to Health Canada, predictive modelling suggested a need for the sites to be monitored for the next 1,000 to 10,000 years beyond the present based on the long term radiological impact of the tailings, primarily driven by the 1,600-year half life of Ra-226.

<sup>&</sup>lt;sup>12</sup> As the mining operations drew down economically exploitable resources, it was apparent that only the high prices negotiated under long term sales agreements with Ontario Hydro could keep the Elliot Lake mines in operation. Public pressure forced Ontario Hydro, an Ontario Crown Corporation, to exercise options to terminate its contracts with Denison and Rio Algom. In exchange, the Ontario Government agreed to assume the responsibility for site remediation work at several, but not all, of the former producers' mines.

Health Canada issued a summary of its finding in a summary document entitled "Decommissioning of the Quirke/Panel & Stanrock/Denison Uranium Mine Tailings Management Areas in Elliot Lake, Ontario". It contained the following statement dated November 16, 1995 by Mr. David Grogan of Health Canada:

"Based on facility design and expected performance, chemical contaminants are not expected to be an issue. While some exposure parameters (e.g. drinking water consumption, air intake, fish consumption) are not properly used, they do not appear to impact negatively on the choice of the decommissioning option. The conclusion that chemical contaminants are not an issue is dependent upon the facility operating as expected. Monitoring of the performance is essential to ensure water quality is not adversely impacted. No significant radiological impacts are anticipated from the decommissioning options chosen by the proponents."

The Elliot Lake environmental assessment panel submitted its recommendations to the Federal Government during June, 1996 concerning the plans by the two mining companies to decommission the mill tailings sites. The panel agreed with the decommissioning proposals set out by both companies. The review panel recommended certain conditions for closing and reclaiming the Quirke, Panel, Denison and Stanrock tailings facilities.

Nearly a year later, in April 1997, the Federal Government agreed that the proposals submitted by Denison and Rio Algom, and the panel's recommendations should form the basis of the decommissioning licences for the uranium waste management areas. Approval was recommended for the licensing process to proceed, and at the end of the year decommissioning was proceeding at the specific sites in compliance with regulatory guidelines.

Decommissioning operations occurred from 1990 to 1998, and by late 1999 the major site decommissioning and reclamation work on the Rio Algom facilities (Stanleigh, Quirke, Panel) and the Denison facilities (Stanrock/Can-Met, Denison) was essentially completed. Waste management and tailings management areas were stabilized, and most have been flooded (tailings at Stanrock were saturated to reduce acid generation but have a dry cover). Planned interim monitoring and active management will be maintained until the effluent meets discharge criteria without treatment. At that time, the sites will enter into a phase of long-term monitoring with care and maintenance.

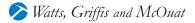
During April 1999, the AECB amended the decommissioning licences for the Denison and Stanrock mines to expand the site boundaries to include areas identified in 1998 that exceeded the clean-up criteria established for the two sites.

In addition to the Rio Algom mines covered under the AECB decommissioning licence, the Spanish American, Milliken, Lacnor, Nordic, Buckles and Pronto Mine facilities were not licensed for remedial action. These facilities were licensed by Rio Algom during 1995 to meet AECB requirements to control radioactive materials. Rio Algom submitted an environmental assessment report in 1999 that was reviewed that same year. During 2000, a revised report was expected to be submitted to the AECB with licensing approval expected later that year.

Rio Algom and Denison Mines are also monitoring the Serpent River and its watershed to assess the environmental impacts of their operations and tailings facilities on the entire Serpent River system. Up to the end of 2004, Denison and Rio Algom have committed over \$75 million to decommissioning and waste management. Periodic sampling of background and receiving waters is carried out, as well as studies every five years on the biota in the watershed and the man-made tailings environments. Water quality monitoring is on-going. Collective annual costs to Denison and Rio Algom for these activities are approximately \$2 million.

The first of the five-year biota assessments was completed in the fall of 1999 and a report was issued in 2000. The biological activity shows that the decommissioning efforts have been successful. Near-field environmental impacts on the watershed were detectable, as expected, in the form of above-background levels of salts, total dissolved solids and some metals. Nevertheless, the local fish, benthic invertebrates and wildlife displayed no adverse effects. The second stage of data collection was completed during 2004 and a report summarizing the findings was released in 2005.

The sustained effort to restore the Elliot Lake watershed to its original condition has been costly for all concerned. Any mine development activities by Appia should be undertaken in this context. While the previous mine sites represent areas already impacted by industrial activity, new mine development will likely draw attention which may be disproportionate to the impacts contemplated by mine planners. First Nations communities that are located in watersheds down-stream from mining operations may spawn groups that are especially resistant to uranium mining. Alternatively, Appia's engagement of such groups may define substantial grounds for co-operation since the previous mining activities have not produced adverse health consequences although there have been unsubstantiated claims to the contrary.



Notwithstanding opposition to a renewal of uranium mining in the Elliot Lake area, many of the residents of Elliot Lake may in fact welcome the industrial activity as a means of increasing property values and stimulating the local economy. The overall success of the site restoration and impact mitigation work carried out by the Province and by the miners should be seen as clear evidence that impacts can be managed in an environmentally responsible manner. Careful and enlightened interaction between company representatives and the public is required. The Canadian Nuclear Safety Council, in considering Rio Algom's application concerning consolidating the site management under its existing Waste Facility Operating Licence, chastised Rio Algom for not doing enough to keep the Public informed of its activities (Canadian Nuclear Safety Commission, 2004). Rio Algom has responded with bus tours of the sites several times a year and biannual inserts in the local newspapers up-dating the community on its efforts.

As of the date of this report, Denison and Rio Tinto maintain a joint webpage at <u>http://www.denisonenvironmental.com</u> which is a Denison Environmental Services ("**DES**") webpage providing information on various mining legacy projects undertaken by the company. DES provides information concerning the history and rehabilitation of the former uranium mine sites in the Elliot Lake area. The website contains various presentations made in respect to DES activities to local communities and up-dates/maintains means of communication between residents and DES.

Clearly, future uranium production from this area will require an inclusive approach that builds upon the experiences of the past. There is no compelling environmental reason why uranium mining cannot resume in the Elliot Lake area and indeed the local community appears to want the employment opportunities that such activities would bring. This view has been echoed to some extend by officials in the Ontario Ministry of the Environment. Elliot Lake town officials have recently proposed the sale of building lots in the greater Elliot Lake area, including the Quirke Lake area, and Appia needs to ensure that all parties are adequately informed concerning its mineral exploration activities and the mineral development rights that accrue to its mining claims. Appia should explore alternatives to conventional surface milling and processing that would allow sub-surface leaching as was used in the past and/or back-filling mine openings with tailings.

# **19. OTHER RELEVANT DATA AND INFORMATION**

#### **19.1 GENERAL NOTES ON THE URANIUM MARKET**

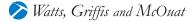
In Workman and Breede (2011), WGM presented a review of Canada's energy history as it applies to the commodity market for uranium. The reader is encouraged to read this document which is only summarized here.

The uranium market is neither transparent nor well publicized in the same sense that information on the copper or gold markets is easily obtained. The market, such as it exists, is dominated by transactions negotiated in private between uranium miners and nuclear fuel producers and energy utilities. The market is heavily leveraged on public acceptance of nuclear electric energy, and major reactor incidents can have strong short term effects on uranium pricing. The uranium market is also very politicized, and it can be difficult to unravel the events by which the market has developed. Great attention is commonly focused on the uranium Spot Price, yet the spot market is the discount market where discretionary (and usually small) purchases are made. The casual observer is consequently presented with rapidly up-dated information on Spot Market pricing which can be quite volatile. Most energy utilities seek the security of assured uranium supply through long-term contracts which are seldom made public, and Term Market pricing is consequently more stable as a result. The surging market for uranium seen in 2006 and 2007 was very similar to that which existed 40 years earlier. The international reaction to the disaster following the Japanese tsunami is uncannily similar to that which followed the Three Mile Island accident, though the scale is hardly comparable. Other aspects of the uranium industry are very different. With some knowledge of the historical legacy comes some understanding of the current potential for escalating prices in the uranium market which are of vital importance to projects such as that envisioned by Appia.

There have been several instances of rapidly escalating uranium prices in the past. As Workman and Breede noted, following the deregulation of uranium prospecting in 1948, the Government of Canada set a minimum  $U_3O_8$  purchase price of \$2.75 per pound, guaranteed for a period of five years, and by 1956 more than 10,000 new radioactive occurrences were reported to the Atomic Energy Control Board of Canada. Despite an embargo imposed by the United States of America ("**US**") in 1967 to protect US domestic uranium producers from foreign suppliers, the growing demands of new nuclear-electric utilities and government stockpiling programs resulted in a rapid global escalation of uranium prices during the 1970s which encouraged exploration. In infamous Uranium Cartel that Canada participated in with France and Australia was effective in establishing a  $U_3O_8$  floor price for only 18 months in 1972-73, after which the global price escalated beyond the cartel's \$4.90 benchmark. The uranium price increase occurred during a time of soaring oil consumption, as well as rapidly escalating oil prices as a result of the founding of OPEC and the increased power of those member states to establish production schedules and floor prices for petroleum beginning in 1973. It is difficult to believe that in March, 1970, a US Presidential Proclamation had restricted the flow of Canadian oil into US markets. The linkage of uranium prices with oil prices is imperfect, but nevertheless convincing in the longer term.

In June, 1976, the Canadian Government announced revised uranium resource estimates in a report entitled "1975 Assessment of Canada's Uranium Supply and Demand", using a maximum price of US \$40 per pound of U<sub>3</sub>O<sub>8</sub>, equal to the Spot Market price at the time. The actual market price for uranium remained above this threshold until January, 1980, averaging \$42.29 during this 43-month period. During the same timeframe, the Term Market price averaged \$42.62, and neither the Spot nor the Term prices seemed to be much affected by the Three Mile Island nuclear accident in Pennsylvania on 28 March, 1979. In fairness, this was a minor accident resulting in no loss of life, and even 35 years later no illnesses have been attributed to the event. A minor release of radioactivity occurred in the form of steam charged with radioactive krypton gas ( $Kr_{85}$ ) and minor amounts of iodine ( $I_{131}$ ) even though the plan suffered a partial meltdown. Ironically, this relatively minor incident was widely publicized internationally. The movie "The China Syndrome", concerning a nuclear disaster, was released just 12 days before the incident and became a blockbuster. The accident and the movie combined to have far-reaching effects on public opinion, particularly in the United States where construction plans for several reactors were cancelled and public concern increased about society's dependence on nuclear reactors for electrical energy.

During the 1970s, the price support mechanisms implemented by Canadian and other governments had a profound effect in stimulating uranium exploration and mining. Although the effects of over-stimulation were recognized well in advance, and the accumulating global stockpile of uranium in various forms was considerable, the rapid downturn in prices at the end of 1979 and the abandonment of Government support policies was not fully anticipated. The downturn in uranium prices accelerated as economic growth stalled under the weight of high interest rates in 1981-83, run-away Government deficits, and collapsing commodity prices. The end result of revised energy demand outlooks and cancelled or delayed reactor construction, the accumulated uranium stockpiles have taken more than two decades to consume. The net result was depressed prices which bottomed in October and November, 1991 with a Spot Market price of \$7.40 however the industry was sustained by blended pricing structures which prevailed under previously negotiated contracts.



Public sentiments towards nuclear energy have exerted an effect on nuclear programs as had been seen previously as a result of the Three Mile Island accident in Pennsylvania during 1979. The Chernobyl nuclear reactor accident on 26 April, 1986, is widely recognized as a true disaster caused by either operator error or poor reactor design. It directly resulted in 31 deaths and affected tens of millions of people to a greater or lesser degree over a very wide region. Chernobyl may have had a weak affect on uranium prices - over the 2-year period following the accident, the Spot Market price declined 9%, however this should be viewed in the context of what was already a weak and declining market.

The low prices for uranium that prevailed during the late 1980s and the 1990s, together with rising production costs, saw the closure of most of the uranium mines and mills in the US, and the closure of all uranium mines in Canada outside of Saskatchewan. Perhaps nowhere was the change in uranium production more dramatic than in the United States as shown in Figure 24. The collapse in US mine output in response to falling prices was dramatic, largely due to the lower grade of US uranium resources - less than 1,000 tonnes of uranium was produced in 1992. The mills that these mines supplied were also forced to shut down by a combination of feed shortages and cost pressures. During 2004, six mines were operating in the US compared with 430 in 1979. All production was from in-situ leach plants – no conventional uranium mills were operating.

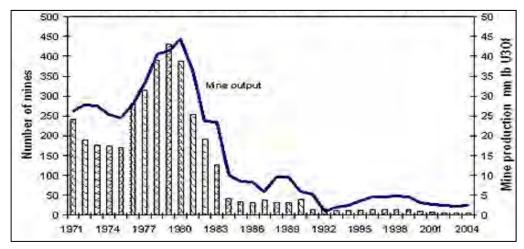
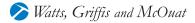


Figure 24 United States Uranium Mine Output and Operating Mines (1971-2004). The vertical indicate the number of operating mines using the scale at left and mine production is shown by the dark line against the scale at right – *from the US AEC*.

The 1990s also saw the gradual depletion of uranium stockpiles. An upwards 'blip' in uranium prices occurred during 1995-96 when the  $U_3O_8$  price rose briefly above \$16 before gradually falling off to about \$8.75 by November, 1998 and \$7.10 by December, 2000.

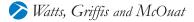


The 2006-07 rise in uranium pricing did not initially achieve much in the way of recognition. It is possible that years of inattention left the investment community lethargic as the increase was initially thought to be a minor bump similar to that which occurred in 1995. However, the fundamentals affecting the uranium market were very different, mainly due to the exhaustion of the global stockpile, limited growth in uranium production, growing resistance to the conversion of highly enriched uranium ("**HEU**") to nuclear fuel, growing energy requirements in the developing world, and re-emerging demand for nuclear-electric energy sources in existing markets. For the first time, nuclear power was seen as "green" energy as it alone offered the potential to satisfy growing base-load energy demands without contributing to  $CO_2$  emissions.

It is also important, perhaps vitally so, to recognize that the international market is now largely unfettered from the political interferences and protectionism that prevailed earlier, and typified by US actions to protect its own producers. Conventional wisdom holds that hedge funds participated in uranium purchases during 2007 and were largely responsible for the volatility seen in the Spot Market price at that time. The fall in Term contract prices seen during 2008 and the partial recovery seen in 2009 indicates the true strength of the market which at the time appeared to be corrective in the range of \$50 to \$60 per pound of  $U_3O_8$ .

Between June 2010 and February 2011, the Spot Market price escalated from \$40.75 to \$72.00 per pound of  $U_3O_8$  and the Term Market price increased from \$58 to \$73 marking gains of 77% and 26%, respectively. The Fukushima Daiichi event on 11 March 2011, the result of a 13-metre tsunami and not a nuclear accident in any real meaning of the term, had a profound effect on public opinion much as the Chernobyl disaster had earlier. Erosion in the confidence of nuclear power led to suspended projects, shut-down reactors, political posturing by anti-nuclear politicians and weakening of uranium prices. One year later, the Spot and Terms prices were \$51 and \$60, for respective declines of 29% and 18%.

Prices in 2012 and thus far in 2013 have been soft, and the uranium Spot Market price according to UxC is US \$39.50 per lb of  $U_3O_8$  as of 10 July, 2013, and the Term Market remains stable at \$56.50 where the price has remained for several months. Uranium transaction data in difficult to acquire on the internet, however the available information suggests that the number of Spot Market transactions thus far in 2013 is substantially lower than in previous years. Together with the stability of the Term Price, the transaction data suggests that producers are either unable to commit surplus supply to the discount market, have no surplus to commit or are unwilling to make supply available at the prevailing price. In any case, the movement towards lower prices appears to have run its course.



One factor that is certainly weighing on the uranium market is the end of the US-Russian Megatons to Megawatts Program ("**MMP**"), an agreement under which 475 tonnes of highly enriched (weapons grade) uranium ("**HEU**") from approximately 19,000 Russian nuclear warheads is being down-blended with depleted uranium to produce commercial-grade, low-enriched uranium ("**LEU**") for use in nuclear power plants. Initiated in 1993, the 20-year program which terminates at the end of 2013, has provided LEU to the US for use in nuclear power plant since June, 1995. This LEU currently provides for over 10% of the electricity requirements of the US at a cost of approximately US \$8 billion.

No plans have been enunciated by either party to extend the MMP agreement, however USEC Inc. has a multi-year contract with Russia's Techsnabexport ("TENEX") for a 10-year supply of LEU. Under the terms of the agreement, the supply of LEU to USEC will begin in 2013 and ramp up until it reaches a level in 2015 that is approximately 50% of the level currently supplied by TENEX to USEC under the MMP. With Russian approval, there is an option for the US to increase the quantities of LEU acquired up to the same level as the previous HEU program, however it is vital to note that, by all measures, this is a conventional purchase agreement unlike the MMP. The quantities supplied under the new contract will come from Russia's commercial enrichment activities and not from the down-blending of warhead material. WGM presumes that Russia will supply only that additional LEU in excess of the basic agreement that is available and surplus to its own internal needs. Yet Russia itself is not In 2006, Tekhsnabexport and the Russian-Kazakh-Kyrgyz self-sufficient in uranium. uranium mining venture "Zarechnove" signed a contract to enable the delivery of \$1 billion worth of uranium to Russia between January, 2007 and 2022. The Zarechnoye Mine was expected to begin uranium production in the third quarter of 2006 at a design capacity of 1,000 tons of  $U_3O_8$  per year from a deposit estimated to contain a resource of 19,000 tons. In the project announcement, it is clear that Russia expects to receive as much as an additional 5,000 tonnes per year from Kazakhstan. The country increased its production by 26% in 2007 to 6,637 tonnes of yellow cake, up from 5,281 tonnes the previous year and has remained at the forefront in increasing output and becoming the world's leading producer accounting for 37% of global production with 19,451 t of uranium (22,939 t of  $U_3O_8$ ) produced during 2011, an increase of 9% over 2010 (USGS Minerals 2011 Yearbook). Production is forecast at 30,000 tonnes in 2030 (MacLeod Dixon, 2008). Given the degree of State control of the industry in Kazakhstan, which may conflict with the interests of foreign investors, it will be interesting to see whether these ambitious production targets can be achieved

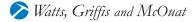
All followers of the market, including uranium commodity specialists, are forecasting higher prices at the end of 2013 and significantly higher prices by 2016 due to tightened supply-

demand dynamics. This is mainly the result of new reactor builds which are out-pacing the number of old reactors being retired, and the termination of the US-Russia MMP. In Japan, where only two of the nation's 50 reactors are on-line, the restarting of nuclear power stations is a key government goal to reduce the import bill for fossil fuel to run conventional stations. On 8 July, 2013, operators applied to restart 10 of the idle reactors and some units are projected to restart within the next year. Mr. Kenzo Oshima, a commissioner of Japan's Nuclear Regulation Authority, told Reuters "It is hard to imagine that all the applications would be rejected, though we don't know what the outcome will be at the moment." The restart of Japan's reactors is seen internationally as a significant vote of confidence in nuclear energy. A collateral benefit to uranium markets is the fact that a restart means that Japan's considerable nuclear fuel stockpiles will remain committed to Japan's needs and will not be dumped on the market.

#### **19.2 NEW URANIUM SUPPLY**

According to the World Nuclear Organization, known uranium resources have increased almost threefold since 1975, more or less in line with expenditures on uranium exploration. Increased exploration expenditures in the future are likely to result in a corresponding increase in known resources, even as inflation increases the costs of mining and recovery thereby eliminating some resources.

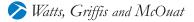
Australia, with approximately 31% of the world's uranium resources, remains a potential source of new supply. Until recently Australia upheld its Three Mine Policy initiated during the late 1970s, a law initiated by a national Labour government and vigorously pursued by the various State governments that limited the country's uranium industry to a maximum of three operating uranium mines at any one time. The position of the Federal Government softened some time ago as it became clear that nuclear energy offered an increasingly greenhouse gas conscious world a source of relatively clean energy, notwithstanding environmental concerns related to the disposal of mine tailings. South Australia, with its giant Olympic Dam copperuranium-gold deposit, was the first state government to move forward, permitting Australia's fourth uranium mine, SXR Uranium One's Honeymoon Mine, an in-situ leach operation (400 t U<sub>3</sub>O<sub>8</sub>/year for 7 yrs). BHP Billiton Ltd., the owner of Olympic Dam and a significant uranium producer on its own, announced plans to triple the mine's output of uranium oxide to 15,000 tonnes per year, notwithstanding the impact of the accident in 2010 that seriously damaged the main production shaft. This plan was set aside in the wake of the Fukushima Daiichi disaster. Recent activity shows that the South Australia government has essentially abandoned the Three Mine Policy, a shift with uncertain impacts, but it seems clear to WGM



that Australia's uranium production is likely to increase over the next decade as many deposits have been delineated and brought beyond the feasibility study stage – they are ready for development pending only completion of whatever new permitting process emerges. These deposits include Jabiluka in the Northern Territory, Yeelirrie (owned by Cameco) and Kintyre in Western Australian, and Valhalla in Queensland. Collectively, the known resources in Australia total some 2 Mt of  $U_3O_8$  ranking it first among uranium resource countries. Australia has the potential to produce more than 20% of world mine production, and its federal government believes that the stated resource base substantially understates its uranium potential. As the country has no domestic nuclear energy industry, all of this uranium will be for export, and China has been identified as a major new market for Australian uranium.

WGM and others believe that renewed interest in nuclear power, partially due to energy market growth and partially due to concerns over the greenhouse gas emissions of alternative methods of generating base electrical load, will result in an escalation of uranium prices and consequently an increase in exploration and development spending on uranium projects. A range of undeveloped or moth-balled deposits are present in the US, the largest being the Mount Taylor deposit in the Ambrosia Lake district of New Mexico. Developed by Gulf Minerals Resources Co. in the late 1970s, the deposit has never seen full production. As with other metals, exploration expenditures will lag increased commodity prices, but will thereafter tend to track price trends quite closely. Since the mid-1980s, uranium exploration expenditures have been at a virtual standstill except in the Athabasca Basin where a collection of established producers and well funded junior companies have persisted due to the high grade character of the unconformity-type deposits (high reward/risk ratio). Improved exploration techniques and equipment will assist the industry in finding ever more deeply concealed deposits. Explorers are also active in countries which were not open to western companies during the 1970s uranium boom, countries such as Kazakhstan, Mongolia, China and Russia. As mentioned, Australia will be a major focus because of its known potential and the change in uranium politics.

Recent discoveries by uranium explorers will add new supply to the market which will likely continue over the next decade. This is occurring both in established camps, such as several recent discoveries in Canada's Athabasca Basin, and in emerging areas such as the Dornod Deposit being developed in Mongolia (4-5 M lbs U<sub>3</sub>O<sub>8</sub> per year for 10 years). Kazakhstan remains a major producer with ample opportunity to increase its output. Intensive exploration activity in Canada is expected to result in new high grade discoveries and some are currently



developing momentum, such as the Fission Uranium-Alpha Minerals Patterson Lake South deposit.

Although uranium mining in Gabon ceased in the late 1990s, and in general French uranium production has not been significant for most of the last 20 years, several new discoveries have been made in Gabon which are estimated to total approximately 26,000 tons of uranium. Areva, the main explorer in the country, maintained in 2009 that it required 30,000 tons to justify mine development and it is uncertain that this hurdle has been met. In neighbouring Niger, many companies are active including those from France, Russia, China, India and Korea. In northern Niger, Areva's Imouraren project is slated for production in 2014 or 2015 at an annual rate of 5,000 tpa of uranium. In southern Niger, China National Nuclear Corp. operates the Azelik uranium mine which has been plagued with labour stoppages. It is expected to ramp up production to 2,500 tpa in 2015 when it is expected to have a total resource of some one million tonnes of uranium, and to a level of 4-5,000 tpa by 2020.

In Africa, new mine development in Namibia appears to be a certainty at Rio Tinto's 160 Mt Z20 deposit and Swakop Uranium's 205 million tonne Husab Mine (497 ppm U). A planned production rate of 15 Mlbs/year of  $U_3O_8$  is planned for the Husab Mine which is 90% owned by a consortium of companies from China. Rio Tinto recently suspended temporarily mining operations at its money-losing 2,700 tpa<sup>13</sup> Rössing Mine. In its lifetime, Rossing has produced more than 266 Mlbs of  $U_3O_8$  as of year-end 2011 and the Z20 deposit is potentially of similar size and grade (350-400 ppm U). Other, albeit minor, new sources in Africa may be developed in such countries as in Botswana (A-Cap Resources's Letlbakane project), the Central African Republic (Areva's currently suspended Bakouma Mine), the DRC (Areva's Shinkolobwe Mine) and Mali (Rockgate Capital Corp's Faléa Project). The Letlbakane deposit (45 Mt averaging 180 ppm U) is low grade by all accounts and is forecast to produce 2.2 Mlbs  $U_3O_8$  (846 t U) per year at an initial cost of US \$48.41 per lb  $U_3O_8$  according to a recent preliminary economic assessment.

Leading uranium projects in South America include U3O8 Corp's Kurupung exploration project in Guyana (>16 Mlbs  $U_3O_8$  at 0.08-0.09%  $U_3O_8$ ) and the Santa Quitéria phosphate deposit in Brazil (est. 1,500 tpa uranium production), as well as a uranium by-product project associated with copper production at Codelco's Radomiro Tomic Mine. U3O8 Corp also has uranium interests in Columbia and Argentina but these projects are not advanced. Considerable anti-uranium mining pressure exists that is holding back projects in Argentina

<sup>&</sup>lt;sup>13</sup> The nameplate capacity at Rössing is 4,500 tpa of uranium.

and a proposed mine in a UNESCO world heritage site in the Quebrada de Humabuaca area has been a lightning rods for protest. The potential for a few small historical producers to reopen if prices increase cannot be ruled out (eg. the Don Otto Mine).

Despite the clear potential for new mine development, many past producers are being examined due to looming supply shortages. About 20% of US uranium production up until the mid-1990s came as a by-product from central Florida's phosphate deposits, after which time the uranium production became uneconomic. Higher anticipated uranium prices are resulting in a re-examination of this resource for its potential to produce 400 t U/year as well as a similar lower-grade uranium-REE deposit in Morocco. Coal ash is another easily-accessible though minor uranium resource in many parts of the world, including in China where the uranium content of the ash averages approximately 210 ppm in Yunnan Province. The Xiaolongtang power station ash heap contains more than over 1000 t of uranium, with continuing annual contributions to the heap of about 190 t of uranium. Metallurgical testing is underway to determine the economics of acid leaching which can recover about 70% of the uranium.

It is forecast that widespread use of fast breeder reactors could increase the utilisation of uranium 50-fold or more. Breeder reactor are said to produce more fuel than they consume, but their construction in the US and elsewhere was cancelled because of the fears surrounding their use of plutonium. These reactors, supplied with natural or depleted uranium in a "fertile blanket" can be operated so that each tonne of ore yields 60 times more energy than in a conventional reactor. The security concerns surrounding the implementation of breeder programs and the handling of plutonium-enriched fuel make it unlikely these reactors will be widely used, however, it is interesting that Canada's CANDU reactor can in its present form consume plutonium-laced or mixed oxide fuel, commonly referred to as "**MOX**".

The world's power reactors, with a combined installed capacity of some 375 GWe, annually require about 68,000 tonnes of uranium. While this capacity is being run more productively, with higher capacity factors and reactor power levels, the total uranium fuel requirement is increasing. The growing number of reactors in service, and increases in overall efficiencies are being offset by a trend for larger capacities and higher fuel burn-up, and consequently fuel demand is more or less steady. According to the World Nuclear Organization, the electricity generated by nuclear power increased 3.6-fold from 1980 to 2008 while the uranium used increased by a factor of 2.5.

The amount of natural uranium  $(0.7\% U_{235} 99.3\% U_{238})$  required for a given amount of reactor fuel (+/- 4% U\_{235}) has been reduced somewhat through reducing the amount of the readily fissionable 0.7% U\_{235} in the depleted uranium tails from enrichment plants. The reprocessing of used fuel from conventional light water reactors also utilises present resources more efficiently. In 2009, it was estimated that 75% of reactor fuel requirements were being met by direct mine output. The balance was being met from secondary sources such as commercial stockpiles, nuclear weapons stockpiles, recycled plutonium and uranium from reprocessing used fuel, and some from re-enrichment of depleted uranium tails.

Lastly, the impact of thorium as a reactor fuel should be factored into long-term uranium pricing scenarios. The thorium fuel cycle has some attractive features, and although it is not yet in commercial use as uranium is the only fuel currently used, research in India has advanced our knowledge of its potential. Thorium is approximately three times as abundant in the earth's crust as uranium. In 2009, the IAEA provided an estimate of global thorium resources at 3.6 million tonnes however this excludes data from much of the world where little or no exploration for thorium has occurred. The IAEA estimates that the actual thorium resource available may be as much as 6 Mt. At this time, thorium can be used as a fuel for CANDU reactors or in reactors specially designed for this purpose. The heavy water moderator inherent in the CANDU design make it very efficient in respect to neutron-capture provided the reactor is started using a fissile material such as  $U_{235}$  or  $Pu_{239}$ . The  $Th_{232}$  atom isotope captures a neutron in the reactor, thus becoming fissile U<sub>233</sub>, which continues the chain reaction. In the future, some advanced reactor designs are likely to be able to make use of thorium on a substantial scale, however at this time the prevalent light water reactors are unable to use thorium due to their lower neutron efficiency. The current reactor population and current production technologies create considerable inertia working against the radical shift that thorium reactors would bring, and thus the substitution of thorium for uranium is not seen as having a measurable impact on uranium markets in the foreseeable future. The higher uranium prices needed to bring about a changeover to thorium would presumably result in a flood of new uranium supply at lower prices which would reduce the economic incentive for change. Other factors favouring thorium aside, such as its inability to produce plutonium as a by-product and enrichment issues attached to the use of uranium fuel in light water reactors, WGM does not foresee thorium use as a threat to development of such uranium projects as Appia's Teasdale deposit.

#### **19.3 URANIUM PRICE OUTLOOK**

Any analysis of the uranium market must begin with an analysis of price trends. However, while the pricing of other mineral commodities is transparent due to the existence of metal retailers and a terminal market/warehouse for which prices quotes are readily available, the pricing of uranium has commonly been determined in closed door negotiations between producers and energy utilities. WGM's review of information pertaining to the main Elliot Lake producers, Denison Mines Limited and Rio Algom Limited, revealed that the companies were willing to divulge delivery prices during the early 1960s, however this willingness apparently disappeared as prices escalated such that the companies only advertised sales volumes<sup>14</sup>. For confidentiality reasons, Cameco does not publish its contracted delivery prices in its annual reports. As a result, it is very difficult to get an unambiguous average price for the majority of uranium deliveries, whether as  $U_3O_8$  or as reactor fuel (UO<sub>2</sub>).

At about the time Appia's Elliot Lake project was initiated, the Spot Market price on 6 June, 2007 was US\$135 per lb of  $U_3O_8$  versus approximately \$40 at the time of writing this report in June, 2013, a price retreat of approximately 70%. The less volatile Term Market price at that time was \$95 versus \$57 at this date, a retreat of 40%. However, it important to note that the Spot Price is the discount price and not the price at which most uranium is delivered to energy utilities. As of the date of this report, the Spot and Term prices are still recovering from the effects of the Fukushima Daiichi tsunami disaster in 2011 which was used by the media, anti-nuclear activists, and opposition governments to cast unjustifiable dispersions on the nuclear energy industry. Even Japan, having understandable concerns about reactor safety in an area with clear geohazards concerns, has re-stated its support of the industry and applications are being studied for the restart of 10 reactors idled since early 2011.

Utilities are intermittently buying in the Spot Market to supplement nuclear fuel supplies stockpiled at reactors and to satisfy the need for initial cores at new reactor sites. Substantial new electrical capacity development is going ahead at various nuclear sites and continuing upwards pressure on prices seems certain. The US-Russian HEU Agreement, officially named the "Megatons to Megawatts Program", terminates at the end of 2013. Under this agreement, 500 tonnes of highly enriched (weapons grade) uranium ("**HEU**") from approximately 20,000 Russian nuclear warheads is being down-blended to produce

<sup>&</sup>lt;sup>14</sup> The lack of transparency in the uranium market was once more given force by a recent decision concerning uranium by the Canadian Government, namely: "commencing in 2002, Natural Resources Canada has decided to suspend the publication of the Average Price of Deliveries under Export Contracts for uranium for a period of three to five years, pending a policy review and assessment of market conditions" (NRCan website).

commercial-grade, low-enriched uranium ("LEU") for use in nuclear power plants. The LEU is shipped to the US where it is used as nuclear power plant fuel to generate electricity. Initiated in 1993, the 20-year program first shipped LEU to the US in June 1995. At this time the warhead-derived LEU from Russia provides over 10% of the electricity requirements of the US. No plans have been enunciated by either party to extend the agreement.

Despite the anti-nuclear political rhetoric present in Europe, and until its recent reversal, Japan (which accurately WGM predicted), many new nuclear-electric development projects are proceeding more or less on schedule. Both China and India, neither self-sufficient in fossil fuels, are constructing new reactors as quickly as possible due to rapidly escalating energy requirements – India's will triple within 25 years.

The last 20 years in uranium market has also witnessed a change-over of Russia from a major exporter of surplus uranium from its  $U_3O_8$  and HEU<sup>15</sup> stockpiles to a net importer and is seeing the growing commitments of China and India to nuclear energy as competing with its own interests. Developing nations are increasingly turning to nuclear as a reliable provider of "green" energy. Even the energy-rich United Arab Emirates is building its first of several planned reactors as a means of providing energy for water desalination plants while freeing future oil and gas production for export rather than domestic consumption. Saudi Arabia is planning the construction of a group of reactors for the same purposes. The future market for small modular reactors for remote communities and industrial complexes seems assured to contribute to uranium demand. These factors must be taken into consideration in order to have some understanding as to the potential for a project such as is envisioned by Appia.

The uranium price outlook is a function of supply and demand like any other mineral commodity. Unlike other commodities, the demand for uranium is governed by reactor requirements which are known both now and for the future lifetime of the nuclear plant. A typical 1,000 MW light water reactor requires approximately 800,000 lbs of  $U_3O_8$  annually, depending upon its load factor and burn-up rate. A typical 1,000 MW plant can supply the electricity needs for a city of about 600,000-1 million population.

During 2010, a typical 1,000 MW nuclear reactor came with a price tag of approximately US \$5.3 billion (\$5,300 per kW according to the World Nuclear Organization), and required the better part of a decade to permit and construct. For a light water reactor requiring enriched

<sup>&</sup>lt;sup>15</sup> HEU – highly enriched (weapons grade) uranium containing as much as 90%  $U_{235}$  in contrast with natural uranium which contains approximately 0.7%  $U_{235}$  and 99.3%  $U_{238}$ . Note that light water nuclear reactors require 3-5%  $U_{235}$  in contrast with CANDU reactors which accept uranium fuel in its natural isotopic ratios.

uranium (LEU), the costs associated with acquiring one kilogram of uranium oxide (UO<sub>2</sub>) fuel in June 2013 was:

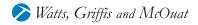
	Total *	\$2,360.
Fuel Fabrication:	per kilogram	240.
U <sub>235</sub> Enrichment:	7.3 SWU @ \$120	880.
Conversion to U:	7.5 kg @ \$11	83.
U3O8 purchase:	8.9 kg @ \$130/kg	\$ 1,160.

\*source World Nuclear Organization (<u>www.world-nuclear.org</u>)

It is clear from the foregoing analysis that the initial purchase price of  $U_3O_8$  is only about half of the cost of the manufactured uranium fuel except in the case of heavy water reactors which do not require enrichment.

Unlike some forms of power generation, power reactors can't usefully be throttled back to consume less uranium - they are operated at 100% output, and therefore energy utilities are mainly concerned about nuclear fuel supply rather than price risk. Various estimates exist as to the impact of fuel costs on the economic viability of nuclear reactor, however there is a general consensus that costs would need to exceed \$200 to \$500 per pound  $U_3O_8$  before sufficient negatively effects would be experienced to affect decisions regarding reactor construction. It is estimated that a doubling of the  $U_3O_8$  price from \$70/lb to \$140/lb would increase fuel costs from 0.75 cents per KWh to 1.05 cents per KWh. In the current pricing environment this appears to allow sufficient room for uranium prices to increase significantly from present levels.

Figure 25 shows the history of average annual Spot and Term Market prices for  $U_3O_8$  beginning in 1968. The gap between term contract and spot prices reflects persistent oversupply during the 1970s and 1980s. The difference between spot and contract prices was at its smallest during 1980. It decreased temporarily in 1997 and again in 2004. The historic and unusual decoupling of market price and metal inventories during the late 1970s as a result of government stockpiling programs was very different from more recent developments in uranium markets which, in 2006, saw virtually no surplus inventory available. During mid-2007, spot prices were approximately \$30 higher per pound of  $U_3O_8$  than the term contract price, an inversion that WGM attributed to the absence of substantial quantities of new uranium available for long term supply, and thus a simple shortage of long term contracts to set a new benchmark price.



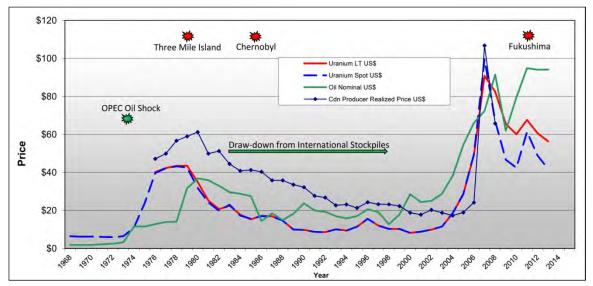
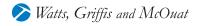


Figure 25 Graph of annual average Spot and Term  $U_3O_8$  prices against actual price received by Canadian producers and the annual average oil price. Data for 2013 is current averaged to mid-May. Major incidents in the energy sector are shown symbolically. Although NRCan no longer publishes realized price data, evidence suggests producers have been substantially protected from the post-2008 volatility.

The speculative participation of hedge funds in buying up the available uranium was widely seen as a catalyst to the 2006-07 price run-up. Interestingly, as uranium prices recovered during the period November, 2010 through January, 2011, the spot and term prices again inverted with the discount price up to \$5.00 more per pound than the \$65 term price. In this case, however, the term price rose to match and briefly exceed the discount price before the fall-off experienced in mid-March as a result of the tsunami in Japan.

The following graph, Figure 26, shows the foregoing chart adjusted for inflation using the Canadian consumer price index and using 2006 dollars. The peak average annual realized price by uranium producers achieved during 1980 was equal to approximately C\$133 (US\$116) per pound of  $U_3O_8$  in 2006 dollars, and was realized on the basis of contracts negotiated in previous years. The sales prices achieved for 1980 came two years after the peak spot price. The earlier negotiations occurred at a time when energy utility companies were deeply concerned about continuing price escalations. It is, however, noteworthy that spot market activity at the time of delivery accounted for only a very small fraction of total market sales, thus not truly reflecting the amount of uranium actually available in the market from accumulating stockpiles. It is also interesting that spot market activity did not significantly increase until into the third year of declining realized prices.



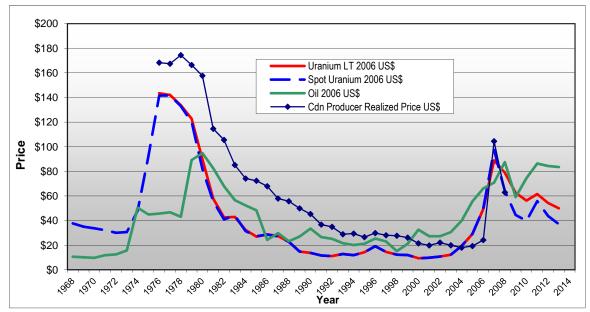


Figure 26: Average annual uranium and oil prices in constant 2006 US Dollars. Note that the decline in realized prices to producers lagged the fall of market prices by approximately 3 years. The peak price of \$120 per pound of  $U_3O_8$  experienced during 2007 remained below the inflation-adjusted highs realized during 1976 through 1979. Also note the large disconnect currently between oil prices and uranium prices.

Figure 26 demonstrates how having long term supply contracts generally resulted in domestic producers being well protected, at least initially, from the slide in uranium prices that occurred during the early 1980s. The data also show that, despite the price drop following the tsunami-triggered Fukushima nuclear disaster in Japan, the average uranium price recovered from the initial shock well into 2011 before more recently falling off.

While the underlying data is the same as that used for the foregoing chart, the profound effects of the inflationary 1970s and early 1980s can be easily seen. The graph also shows that the price escalation in 2007 did not come close to the inflation-adjusted uranium price experienced in the 1970s. This suggests that the current uranium price seen today is extremely inexpensive in historical terms and costly to producers in terms of lost revenue to offset production costs. The graph supports WGM's view that the current pricing environment is unsustainable and that prices will sharply rise.

Perceptions of the direction and extent of price movements differed in the early 1980s, and again in recent years, when viewed in the different currencies. The current price of uranium must be adjusted somewhat because of the fluctuating value of the US dollar against some currencies. The cost of reactor fuel should therefore be reviewed against a basket of currencies including the Canadian dollar, major European currencies, the Chinese Renminbi, the South Korean Won and the Japanese Yen. While WGM has not carried out this type of

review, it nevertheless seems reasonable that in any real terms, currency price fluctuations have little impact on the uranium fuel operating costs of power reactors.

At the same time as uranium demand is increasing, uranium mining projects are being slowed due to perceived social, political and capital risks. The permitting process for new uranium mining projects in greenfield areas is notorious for its delays, so sharp increases in production are unlikely. If the dynamics of the last uranium boom can be used as a model, lagging production will cause uranium prices to stabilize at a much higher price than has been seen recently. Evidence from various sources was reported by the World Nuclear Association to show that \$40 was a marginal producer price in 2010, illustrating that many producers were under stress at that time.

Despite the knowledge that significant undeveloped uranium resources exist, serious shortages of  $U_3O_8$  and reactor fuel have been forecast by commodity analysts. This view is based on a multiplicity of reasons such as:

- the long time-line between deposit delineation and mine permitting in most countries, driven in part by matters of corporate social responsibility, environmental impact mitigation and public resistance to uranium mining;
- the politicization of decisions relating to the due course approval of uranium mining projects and pandering to often ill-informed public opinion;
- legitimate environmental concerns in some areas centring on surface and groundwater contamination;
- unreasonable restrictions on uranium mine development and outright bans on uranium mining in some jurisdictions (e.g. affecting the Coles Hill deposit<sup>16</sup>, Virginia, USA);
- the relatively low grade of major uranium deposits in some areas or the technical challenges of underground mining (e.g. Cigar Lake, Saskatchewan);
- infrastructure challenges in many uranium-rich provinces such as SW Africa, Mongolia and Kazakhstan;
- resource sovereignty demands requiring production royalties that render the deposits uneconomic at anticipated prices;

According to the U.S. Energy Information Administration's ("EIA") May, 2012 annual report, the owners and operators of U.S. civilian nuclear power reactors purchased the

<sup>&</sup>lt;sup>16</sup> According to a Virginia Energy Resources (TSX-V VUI) corporate presentation, the Coles Hill deposit in Virginia, USA is estimated to contain a NI 43-101 compliant resource of 133 Mlbs of U<sub>3</sub>O<sub>8</sub> at an average grade of 0.056% U<sub>3</sub>O<sub>8</sub> (1.14 lbs U<sub>3</sub>O<sub>8</sub>/ton) using a 0.025% U<sub>3</sub>O<sub>8</sub> cut-off.

equivalent<sup>17</sup> of 58 Mlbs of  $U_3O_8$  from U.S. and foreign suppliers during 2012, an increase of 3Mlbs (5%) over the previous year, at a weighted-average price of \$54.99 per pound  $U_3O_8$ . The 2012 weighted-average price represented an increase of 442% compared with the 2001 weighted-average price of \$10.15 per pound  $U_3O_8$ . Only 17% of the 2012 delivered uranium was of U.S. origin and this was purchased at a higher price of \$59.44 per pound. The uranium sourced from foreign sources accounted for 83% of deliveries at a weighted-average price of \$54.07 per pound of  $U_3O_8$  with Australian and Canadian uranium together totalling 35% percent of the delivered amount. Uranium originating in Kazakhstan, Russia and Uzbekistan accounted for 29% and the remaining 19% originated from Brazil, China, Malawi, Namibia, Niger, South Africa and the Ukraine. During 2012, 14% of the  $U_3O_8$  was purchased under spot contracts at a weighted-average price of \$51.04 per pound. According to the EIA, the remaining 86% was purchased under long-term contracts at a weighted-average price of \$55.65 per pound of  $U_3O_8$ .

While the current low prices have seen U.S. utilities increase their stockpiles from an average 111.2 Mlbs  $U_3O_8$  equivalent during 2008-2011 to 120.7 Mlbs in 2012, and increase of 8.6% according to EIA data, the inventory represents approximately 2.5 years consumption<sup>18</sup> which is significantly less than the time required to discover and bring new deposits into production. According to the EIA, U.S. utilities have signed contracts for delivery during 2013 of a minimum of 45.9 Mlbs of  $U_3O_8$  and a maximum of 48.8 Mlbs of  $U_3O_8$  which will leave the utilities with unfilled requirements totalling 8.8 Mlbs during 2013 for which purchases will be made on the Spot Market if inventories are not depleted. The unfilled requirements currently total 17.6 Mlbs for 2014 and are approximately 125 Mlbs for 2018.

Given the position of the US as the world's largest consumer of  $U_3O_8$  and the benchmark set by its most recent  $U_3O_8$  purchases, it is exceedingly difficult to believe that future uranium prices will pull back from their current levels. Indeed, the evidence proves that the current Spot Market price has little to do with the average prices currently being realized by uranium producers. During 2012, a period during with the Spot price averaged \$48.81 and the Term Price averaged \$60.58, U.S. utilities signed 34 new purchase contracts with deliveries in 2012

<sup>&</sup>lt;sup>17</sup> The equivalent uranium refers to deliveries of UF6, enriched uranium and other forms that are expressed in equivalent  $U_3O_8$  form.

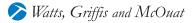
<sup>&</sup>lt;sup>18</sup> According to the EIA, U.S. civilian utilities will consume approximately 50 Mlbs of  $U_3O_8$  equivalent during 2013, far in excess of its domestic production of 4.15 Mlbs in 2012. Market requirements are expected to be approximately 47.8 Mlbs in 2014, rising to 55.6 Mlbs in 2015 and averaging 50.6 Mlbs of  $U_3O_8$  equivalent per year during 2016-2022. Total U.S. production capacity is 27.6 Mlbs if all mines and in-situ leach capacity is included for current producers, projects on stand-by, deposits that are in development and new operations that are licensed but not yet operating.

of 12 Mlbs of equivalent  $U_3O_8$  at a weighted-average price of \$55.16 per pound, 31 being Spot Market contracts and three being Term Market contracts. The growing contract deficit experienced by U.S. utilities adds pressure to supply sources that will see significant pressure as the U.S.-Russia HEU agreement ends. In this context, and with the looming threat of uranium shortages, Appia should experience a significantly higher price regime than exists in mid-2013 if the Spot Market price is falsely used as the sole commodity price indicator.

Most uranium market watchers expect increased prices to bring new production into the market. Respondents to a recent survey by the U.S. EIA identified reserves of only 51.8 Mlbs of U<sub>3</sub>O<sub>8</sub> at prices of less than \$30 per pound, however the reserves increased to 304 Mlbs at prices as high as \$100 per pound of  $U_3O_8$ . Notwithstanding hypothetical availabilities, RBC Capital Markets currently forecasts Term Market U<sub>3</sub>O<sub>8</sub> prices rising to \$75/lb in 2016, and an \$80 price persisting beyond that to at least 2020. CIBC Metals & Minerals have forecast Term Market prices for  $U_3O_8$  during 2014 and in the longer term of \$65 and \$70, respectively. Market analysts Raymond James has forecast  $U_3O_8$  prices to average above \$60/lb in 2013, a hurdle that may currently seem unlikely, and prices in excess of \$70/lb in 2014 and 2015 before settling to \$70/lb in the long-term. In contrast, BMO Research has slowed the expected rate of restarts in Japan and increased secondary supplies due to excess enrichment capacity allowing the enrichment companies to underfeed their plants. Reflecting the reduced demand projections for primary mined uranium, BMO Research has further delayed several start-up and expansion projects in Australia, Kazakhstan, Niger, Namibia and Tanzania. The net impact is a slight increase in forecast near-term oversupply that results in BMO Research now expecting the turnaround in the uranium price to take longer than previously anticipated. It is now forecasting the uranium price to average US\$52/lb U3O8 in 2014, down from US\$70/lb previously and US\$60/lb in 2015, down from US\$70/lb previously. **BMO** maintains a forecast of the uranium market entering a sustained deficit from 2018 onwards. Despite variances in the short term, there is a general consensus that the longer the uranium price recovery is forestalled, the steeper the recovery will be.

# **19.4 RARE EARTH METAL PRICE OUTLOOK**

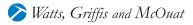
The search for REE deposits was energized by ever-increasing demand for these metals in a wide range of 'high-tech' applications. China's decision to restrict exports of REEs to meet its own domestic needs initially caused price spikes, but at the end of 2011 and during 2012, prices fell. Domestic consumption of rare earths in the United States (and imports) declined significantly in 2011 compared with that of 2010. Owing to declining supply from China,



prices for most rare-earth products increased significantly in the third and fourth quarters of 2011. Consumption generally decreased for cerium compounds used in automotive catalytic converters and in glass additives and glass-polishing compounds; rare-earth chlorides used in the production of fluid-cracking catalysts for oil refining; rare-earth compounds used in automotive catalytic converters and many other applications. Rare-earth metals and their alloys used in armaments and base-metal alloys also saw price declines. Consumption was more stable in lighter flints, permanent magnets, pyrophoric alloys, and superalloys, but decreased for yttrium compounds. Demand remained stable for rare earths in many other applications, especially automotive catalytic converters, permanent magnets, and rechargeable batteries for electric and hybrid vehicles.

Molycorp's rare-earth separation plant at Mountain Pass, California resumed operation in 2007 and continued to operate throughout 2011 producing bastnäsite concentrates and other REE intermediates and refined products from mine stockpiles. Molycorp commenced with its Project Phoenix in 2011, a plan to reopen mining operations and to build new processing facilities at the mine, and commenced new mining operations during 2012, returning the US to REE producer status (Figure 27). Molycorp also acquired Canadian REE technology company, Neo Material Technologies, a leading REE fabricator with global operations including facilities in China. The Molycorp processing plant at Mountain Pass was in operation in the first quarter of 2013. US consumption however decreased 25% in 2012 over 2011, partly due to substitution. In it's 2013 1<sup>st</sup> guarter report, MolyCorp reported that it sold 3,274 tonnes of REE product from its various global operations at an average sales price of US \$44.71 per kilogram. The product from the Mountain Pass Mine, of which approximately 47% is Ce, 32% is La, 21% is Nd and Pr and less than 5% is other REOs, was sold at US \$23/kg. Although revenues were up 9% over 2012 levels, the company posted a net loss of \$0.33 per share due to soft REE prices. Molycorp plans to ramp up to the facility's initial planned annual run rate of 19,050 mt of REO equivalent by mid-year 2013 yet it is not forecast to develop profitability until 2015.

The considerable excitement that gripped rare earth metal explorers, a relatively recent phenomenon, forced governments to suddenly assess the strategic importance of REEs to key industrial applications. The Australian Government's review of national mineral activities for 2009 does <u>not</u> mention a single rare earth project even though several major discoveries were moving towards production. The Mount Weld Mine, owned by Lynas Corp., is now in production and the company's REO refinery in Malaysia is ramping up to an 11,000 tpa rate of REO production, to be doubled when its phase 2 program is commissioned later in 2013.



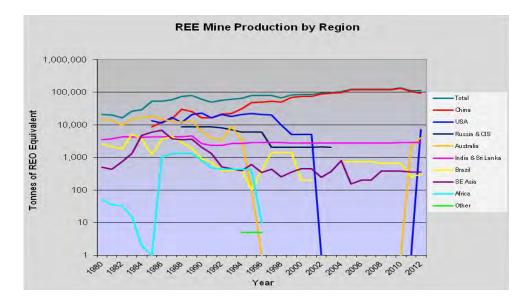


Figure 27: Global REE production during the period 1983 through 2012.

Global exploration efforts to develop rare earths projects surged in 2011, and investment and interest increased dramatically. Economic assessments continued in North America at Bear Lodge in Wyoming; Diamond Creek in Idaho; Elk Creek in Nebraska; Hoidas Lake in Saskatchewan, Canada; Kipawa in Quebec, Canada; Lemhi Pass in Idaho-Montana; and Nechalacho (Thor Lake) in Canada's Nunavut Territory. None of these deposits are thought to be on the verge of a production decision. Economic assessments in other locations around the world include Dubbo Zirconia in New South Wales, Australia; Kangankunde in Malawi; Nolan's Bore Project in the Northern Territory, Australia, and at Steenkampskraal in South Africa. Nolan's Bore is very similar to Mount Weld in respect to the balance of REEs, however, it is unlikely to enter production for some time yet.

Most of the production growth, to the 133,000 tonnes produced in 2011 (110,000 t at this time), has resulted from increased output from China. With the USA and Australia returning to REE production during 2012, any forecasts of future REE prices must incorporate the impact of increasing demand and alternative supplies in the global marketplace

The major uses of the rare metals are summarized in Table 28. In addition to the uses listed, REEs are also used in the defence industry in many applications including precision-guided munitions (smart bombs), rangefinder lasers and target designators, detection devices for underwater mines, communications, aircraft control mechanisms, high-temperature ceramics in jet engines, information displays, radar systems, coatings, optical equipment, sonar applications and in electronic counter measure technologies.

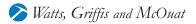


Table 28
Major Industrial Applications of Rare Earth Metals and Compounds

Element	Symbol	Market Price *	Applications
Lanthanum	57La <sup>139</sup>	\$16.50/kg \$14.00/kg	Catalyst used in the cracking of hydrocarbons to produce fuel, fuel calls and batteries, in optical glass to modify the refractive index, NiMH batteries for computers, in phosphors for X-Ray films. Used to reduce radiation dosages in MRI, CAT and sonogram imaging techniques.
Cerium	<sub>58</sub> Ce <sup>140</sup>	\$16.00/kg \$7.25/kg	Catalytic converters, additive for diesel fuels. Polishing compound for high performance glasses (television screens, mirrors, optical glass, disk drives and silicon microprocessors). Decolouring agent for glass and photographic filters. In high-strength, low alloy steels, used to improve performance in chrome plating baths. Used with Tb in phosphors in tri-colour lamps and compact fluorescent lighting. Used with Zr in high-performance insulating ceramics (Space Shuttle).
Praseodymium	59 <b>Pr</b> <sup>141</sup>	\$80.00/kg \$78.00/kg	Colouring pigment in ceramic tile/glass. High-quality mirrors. Used with Nd in photographic filters to reduce certain wavelengths of light. Pollution-control catalysts. Used to make electric motors lighter.
Neodymium	60 <b>Nd</b> <sup>144</sup>	\$73.00/kg \$62.50/kg	Nd-Fe-B magnets for mobile phones, portable CD players and computers. Nd capacitors in mobile phones. Nd-lasers for surgery and in manufacturing sector. Strong magnets for MRI units. Anti-glare automobile glass and mirrors, CRT glass. Sky-blue colouring pigments in ceramics and glass.
Promethium	61 <b>Pm</b> <sup>145</sup>	n.a.	Very scarce – no stable isotopes – longest half-life (Pr <sup>145</sup> ) is 17.1 years.
Samarium	62Sm <sup>150</sup>	\$33.00/kg \$9.00/kg	Filter glasses for Nd-lasers. Used to stabilize the high-temperature performance of REE magnets (Sm-Co magnets are the strongest available). Used with titanates as dielectric compounds in capacitors operating at microwave frequencies. Glass and tile pigmentation.
Europium	<sub>63</sub> Eu <sup>152</sup>	\$1,350/kg \$825/kg	A photon emitter used as the red phosphor in television and computer screens. Used in fluorescent lights to reduce electrical consumption. Used as a luminescent tag in living tissue medical research.
Gadolinium	64Gd <sup>157</sup>	\$132.50/kg \$46.50/kg	Magnetic properties make it useful in magneto-optic recording technology – e.g. bubble-memory in super-computers. Enhances imaging in MRI devices. Used in the detection of radiation leaks in nuclear power-plants.
Terbium	65 Tb <sup>159</sup>	\$1000.00/kg \$700/kg	Improves energy efficiency in fluorescent lamps. Used in magnetic films used for recording data in magneto-optical applications.
Dysprosium	<sub>66</sub> Dy <sup>163</sup>	\$605/kg \$475/kg	Allows electronic devices to be smaller and faster. Added to ceramics to produce high- capacitance miniaturized capacitors. Added to NdFeB high-strength permanent magnets to improve coercivity.
Holmium	67H0 <sup>165</sup>	uncertain	Very scarce and has few practical uses
Erbium	68Er <sup>167</sup>	uncertain	Used in amplifiers for optic data transmission. Medical and dental lasers. Only stable pink pigmentation for glass (sunglasses and decorative glass).
Thulium	69Tm <sup>169</sup>	uncertain	Rarest of the REEs – similar chemistry to yttrium – can be used in sensitive X-Ray phosphors to reduce the required radiation exposures.
Ytterbium	70Yb <sup>173</sup>	uncertain	Similar chemistry to Y – when under high stress, increases its electrical resistance by 10x – and therefore used in stress gauges to monitor seismic ground movements.
Lutetium	71Lu <sup>175</sup>	n.a.	One of the least abundant REEs – Ce-doped lutetium oxyorthosilicate (LSO) is used in detectors in positron emission tomography (PET) applications.
Yttrium	<sub>39</sub> ¥89	\$48.00/kg \$18.00/kg	Used in oxygen sensors for engines to improve the combustion of fuels. Y-Fe garnets used as resonators in frequency meters, magnetic field measuring devices, tuneable transistors and Gunn oscillators, laser crystals. Stabilizer and mould-former for light-weight engine turbine. Stabilizer in rocket nose cones. In ceramics used for melting radioactive metals. Used as nozzles for jet casting molten alloys. Used as a primer for other metallic coatings (e.g. titanium coatings).

\* Note: The price for the metal is shown above the price for the 99% pure oxide form (source www.Metal-Pages.com, 18 July, 2013)

The recent FOB market price (metal and oxide form) as of July, 2013 is indicated in US Dollars (*source* <u>www.metal-pages.com</u>). These prices reflect significant declines from the

price peack experienced in early 2011. The drops ranged from 75% to 85% in the case of Ce and La, respectively, to 58% in the case of Nd, 43% for Pr, 54% for Gd and 90% for Sm, the latter dropping from \$91 per kilogram for samarium oxide to \$9.00 per kilogram. The decline for some heavy rare earth metals was less severe with Tb down 10%, but Y experienced a significant 83% drop in value. Dysprosium and Eu experienced price increases of 2% and 25%, respectively.

During the early part of the decade, mineral economists and metals market forecasters predicted growth in REE demand that in reality has fallen short of expectations. WGM believes this is largely due to the impact of the global financial crisis that initially affected the markets during late 2008 (and continues today). As a result, metal demand declined in the west while Chinese growth continued more or less unaffected due to its population and growing economy. India also contributed to increased demand. The market has certainly grown, but clearly not as expected a few short years ago.

On the supply side, the growth in demand was not balanced by increased supply. Having been driven out of production by China's aggressive price cutting in the 1990s, evidence suggests that potential producers required time to explore new discoveries, establish resources, design new mining operations and secure the necessary operating permits to allow the mine to be constructed. More recently, economic uncertainty has somewhat impeded the ability of companies to raise capital for projects. As a result of the foregoing impacts, REE demand has slowly out-stripped supply and created an imbalance. China, with approximately 95% of global REE production as a result of its aggressive actions against competitors, is now faced with the possibility that it may not be able to satisfy its own fabrication demands. Even less is its ability to meet the global supply shortage that it created. During 2010, China reacted by reducing rare metals exports to Japan, a major manufacturer of products containing REEs, and REE prices reacted accordingly. China remains confronted with the problem of balancing competing interests for the foreseeable future.

The need for increased REE production has not gone un-noticed by the international mining community. Typically, the junior mining sector was quick to respond to forecasts made a decade ago regarding the current situation. Old projects and more recent discoveries have been revived, and fresh venture financing has been found to support renewed exploration projects. Unfortunately, the financial crisis has negatively impacted several major REE projects that sought financing during the crisis. Within the industry, it was recognized that the main beneficiaries of the supply imbalance would be the one or two companies that were the first into production. That race was won by Molycorp, owner of the Mountain Pass Mine

in California and Lynas Corp. owner of the Mount Weld Mine in Western Australia. At this time, investment has been slowed and Arafura Resources' Nolan's Bore REE mine developments are behind the schedule originally envisioned by its owners although bulk sampling, test concentrate production and pre-leach testing has been completed.

Given the current price decline in REEs, it is doubtful that significant new production will commence anytime soon unless the deposit is significant enriched in heavy REEs or the REEs can be produced as a co-product with another metal that contributes significantly to the revenue stream. The junior mining sector is poised to bring a handful of REE projects into production during the next decade, however a great amount of hyperbole has surrounded many of these projects to the affect that the economic realities are often obscured. Clearly, some due diligence is needed by any investor or company interested in this mineral sector.

China's minerals infrastructure that supports the production of rare earth metals is thought to be the world's strongest. Previously, China's position was in the top three, with the other two comprising the United States and Japan. However, in the last decade, China's output has soared, with the major effect of lowering prices and driving its competitors out of the market. In 2007, China was responsible for 96.8% of global rare earth metal production, most of which is from mines located in Inner Mongolia. The Inner Mongolian Baotou Steel Union Co., Ltd. is the largest rare-earth metal manufacturer in China. Even though about 42% of global REE resources and reserves are situated outside of China, its cheap labour and Government subsidies ensured that Chinese companies were well supported in respect to investing in new mines and processing plants during the 1980s. This infrastructure included rare earth metals research and development laboratories that worked to undercut China's rivals. In the early part of the 1990s, China could produce neodymium very inexpensively for the market, resulting in a price drop from \$11.70 per kilogram in 1992 to \$7.40 in 1996. In a relatively short time, the REE market volume increased from 40,000 tonnes per annum (tpa) to 125,000 tpa. For nearly 20 years, China has pursued a policy to make it the "OPEC of rare earth metals". This goal is probably unachievable given the participation of the US and Australia as significant producers supported by REE off-take agreements.

According to the Peterson Institute for International Economics (<u>www.piie.com</u>), China's rare metal industry could be characterized by what industry observers call "disorderly competition" and "price chaos". Local firms have engaged in a price war leveraged on expanded production. In 2008, China's annual smelting capacity for REE metal production exceeded 200,000 (short) tons, which at the time was more than double global demand. In August, 2009, the Ministry of Industry and Information Technology issued a draft policy

recommending an annual export quota of 35,000 tons, improvement in mining and environmental practices and a potential ban on exporting five REEs seen to be in short supply and essential to China. The goal seems to have been to consolidate the domestic industry and stabilize prices while trying to attract investment in downstream applications and fabrication.

This "disorderly" competition from Chinese producers was the principle reason for the closing of the Mountain Pass Mine in California at which time overproduction killed the market and drove out higher cost producers. A very different market exists at this time, especially since 2007, with China reducing its REE exports and potentially restricting the export of some metals entirely. China has apparently pursued this policy for two reasons; firstly to assure itself of a supply of metals vital to its defence industries and manufacturing sectors, and secondly to pressure western manufacturers to establish production facilities in China. The 22 September 2010 embargo of REE exports to Japan in retaliation for Japan seizing a Chinese trawler has caused ripple effects through the industry since Japan was completely reliant on Chinese sources for metals used in the production of REE magnets. Japan's position as a major supplier of magnets to the West has provoked the US Government to consider a bill to subsidize the revival of its domestic REE industry. Due to the increased demand for REE metals, Molycorp Inc. has invested approximately \$500M in the reopening of the Mountain Pass Mine. Over the past decade, the United States has imported about 87% of its lanthanide metals from China. This clearly will change with Molycorp's "mine-tomagnets" strategy, including the expansion and modernization of its Mountain Pass processing facility and its acquisition of Neo Material Technologies. Molycorp expects to be one of the world's most integrated producers of rare earth products, including oxides, metals, alloys and magnets.

Several potential producers are advancing projects towards mining. One is the Nechalacho Project at Thor Lake in the Northwest Territories 100% owned by Avalon Rare Metals Inc. ("**Avalon**"), a Canadian junior company. This deposit, known for more than 20 years, is emerging as a major undeveloped REE resource, however the project is challenged by its remote location and a lack of infrastructure. Avalon has advanced the project with the view that it is enriched in HREEs, however in order of declining abundance the major metals are Ce, Nd, La, Y, Pr and Sa..... Yttrium is the only HREE metal that is present in concentrations above 0.1%. Nevertheless, the deposit is sizeable at 197 Mt averaging 1.24% LREE<sub>TOTAL</sub> and 0.22% HREE<sub>TOTAL</sub>. Avalon has been well funded and has no debt. Its plan, assessed through a recent scoping study by SNC-Lavalin, is to construct a separation plant with an intended production capacity of 25,000 tonnes per annum. This plant capacity is intended to handle the presently contemplated production of 10,000 t/a from Nechalacho, any

future Avalon production increases, and process material from other potential future producers, especially those producing chemical precipitates rich in the heavy rare earths.

An effort similar to that of Molycorp sees Rareco moving the past-producing Steenkampskraal Mine back towards production in South Africa with a target date a few years in the future. At the same time Arafura Resources is working towards 10,000 t REE/year production from Nolan's Bore deposit.

Japan, a major fabricator of REE-bearing goods, imports more than 10,000 tons of rare earth metals per year, while about a fifth of the country's total annual consumption is believed to enter the country through a thriving black import network, without which Japan would already be in a severe supply crisis. China has been lowering its export quotas for rare earth metals by about 6% annually since the start of the decade, with Japan allotted only 38,000 tonnes in 2009. Toyota and Honda alone will consume about that quantity and experts in Australia have predicted a wider global supply crunch within three years as demand surges beyond existing refinery and extraction capacity. In view of the importance of rare earth metals to its economy, the Japanese Government has initiated a search for alternative supply sources in Vietnam, Kazakhstan and elsewhere. The Japanese government has encouraged its manufacturers to adopt a supportive role in the financing and development of REE projects that is not take-over oriented. Japan's official development assistance (ODA) strategy calls for increased support for mining development in foreign countries, infrastructure development in the surrounding areas, active cooperation for technology transfer and protection of the environmental.

Japanese companies that are actively seeking REE projects worldwide include the following:

- Sumitomo Corp. at inception, Sumitomo planned to produce REEs in Kazakhstan through a joint venture established with stateowned nuclear power company Kazatomprom. Using Kazatomprom's facilities, REEs will be removed from uranium ore left over after uranium has been extracted. Annual output was expected to reach 3,000 metric tons in 2010 (slightly less than 10% of Japan's imports), however delays occurred resulting in a revised plan to export 1,500 tonnes in early 2013. The current status is uncertain.
- Toyota Tsusho Corp. plans to spend a total of 40 billion yen on natural resources development, mainly for rare earths, over the next five years. It intends to start extracting the metals from tin ore in Indonesia, and it is also considering developing mines in such countries as Mongolia. By expanding its rare-earth business, the firm hopes to secure stable supplies for

Japanese carmakers like Toyota Motor Corp.

- Marubeni Corp. will start recycling rare earths through a subsidiary. It hopes to develop efficient recycling technologies in preparation for four or five years down the road, when more hybrid cars will be scrapped
- Mitsubishi Corp. entered a partnership with Neo Material Technologies ("NMT") of Canada to recover by-products such as dysprosium and terbium from the Pitinga tin mine in Brazil. The two companies intended to form a joint venture to acquire the rights to purchase at least 20% of the mine's output. With the take-over of NMT by Molycorp, the status of this agreement is uncertain at this time.
- Mitsui & Co. plans to import a large volume of the rare metal from Canada. The move comes on the heels of the firm's investments in nickel and cobalt - other rare metals essential for manufacturing lithium-ion batteries. Mitsui has obtained exclusive sales rights to lithium produced at a mine that Canada Lithium Corp. owns in the Canadian province of Quebec. After shipping samples to potential customers, Mitsui plans to start importing around 2,000 metric tons of lithium a year from the mine in 2013 for sale to Japanese and South Korean manufacturers of lithium-ion batteries.

The nature of the potential crisis over shortages in rare earth metals is more acutely voiced in Japan which is a major producer of the REE magnets used in everything from highperformance electric motors to jewellery. However, the anticipated shortage of REEs has not materialized principally because the magnitude of the demand is relatively small in terms of the number of mines that can satisfy global demand. Efforts by China to dominate the market have resulted in some substitution of metals which has retarded demand growth. In a recent article "The Coming Rare Earth Metals Crunch" the writers pointed out that the world demand for rare earth metals used in cell phones, hybrid cars, wind turbines and many electronic applications was over 110,000 short tons per year, and projected by the US Geological Survey to grow some 71% to 188,000 tons by 2012. This growth did not materialize, in part due to the financial crisis. Global demand has remained at approximately 110,000 tonnes, and according to the USGS equal to about 0.1% of estimated global resources of 110 Mt. There is clearly no shortage of REEs in general except for certain HREEs which are scarce. The consumption of rare earth metals is expected to grow as the number of uses are found. Each Toyota electric Prius motor requires 1 kilogram (2.2 lb) of neodymium, and each battery uses 10 to 15 kg (22-33 lb) of lanthanum. That number will nearly double under Toyota's current plans to boost the car's fuel economy. The degree to which future prices will

rally is uncertain. What is certain is that the major producers have the ability to flood the market with many of the rare earth metals most in demand. In the short term, refinery capacity may prove to have more of an influence on price than resource availability.

# **19.5 ENVIRONMENTAL**

Uranium mineralization in the Elliot Lake area is relatively low grade and contained in highly indurated, conglomeratic host rocks. At an average grade of 2 lbs of  $U_3O_8$  per ton of ore, the production of one ton of uranium oxide produced 1,000 tons of mine tailings. The 11 millsites in the Elliot Lake area, with an average area of 230 acres, are estimated to contain a total of over 149.3 million tons of tailings (MNDM), which contain low concentrations of naturally occurring radioactive elements, including traces of uranium, thorium, radium and other heavy metals, especially iron derived from pyrite and pyrrhotite. A significant amount of REEs is thought to be present in the tailings because only yttrium was commercially recovered as a by-product of uranium mining. Radium decay emits the radioactive gas radon (Rn<sub>226</sub>) and other daughter products, such as bismuth (Bi<sub>222</sub>) and polonium (Po<sub>210</sub>), which are potential health hazards.

Given the foregoing contents, it is clear that any future reclamation of tailings must be geared towards:

- reducing direct gamma radiation from the impoundment area to essentially background levels,
- reducing the radon emanation from the impoundment area to the surrounding environment; and,
- stabilizing the tailings pile to prevent it from contaminating the groundwater through erosion, seepage, or water runoff.

Finally, the tailings remedial action must eliminate or minimize the need for additional work during on-going monitoring and maintenance program following reclamation. The two major concerns for tailings remediation involve covering the pile and stabilizing the embankment as the costs incurred by failure of the tailings cover or destabilization of the embankment can be substantial. Groundwater problems resulting from the exit of contaminated water from an inadequately protected tailings pile are difficult to predict, and can be very costly to bring under control. The presence of iron sulphides in the Elliot Lake tailings raises the concern of acid generation as a result of oxidative processes. The tailings contain approximately 5% pyrite and minor pyrrhotite. The oxidation of sulphides lowers the pH of the tailings and

results in enhanced leaching of radioactive metals and other trace heavy metals. Potential redissolution of radionuclides held as insoluble barium sulphate sludge, a precipitate removed during the control of radium with barium chloride, may also result from exposure to acid water. For several decades, site remediation at Elliot Lake has successfully used a watercover option to prevent acid generation by excluding oxygen from the tailings while at the same time providing a barrier to radon evolution. This approach requires that the tailings pile be uniformly levelled to eliminate the need for internal dikes, thus also reducing the risk of water release from internal dike failure.

The restoration costs for decommissioned uranium mines in Canada are given in Table 29. These costs, particularly those associated with Blind River deposits (bolded) should serve as a guide to Appia in planning its approach to conventional mine development in the Elliot Lake area. However, the possibility of using existing mine workings as a repository for tailings should be investigated.

	in	Canada in 1993 Doll	ars	
Mine Name	Production (tonnes U)	Production Cost (M US \$)	Tailings (tonnes)	Unit Costs (US \$/t tailings)
Beaverlodge	17,500	10.55	5,800,000	0.75
Agnew Lake	750	2.14	37,500	n.a.
Madawaska	3,670	n.a.	4,460,000	0.04
Quirke	43,700	29.87	46,000,000	0.35
Panel	9,200	16.23	15,000,000	0.65
Stanrock	10,400	10.39	5,700,000	1.71
Denison	56,100	15.58	63,300,000	0.65
Rabbit Lake	58,900	18.51	14,100,000	0.46
Key Lake	74,400	20.39	4,700,000	0.92

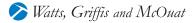
Table 29
Restoration Costs of Shutdown of Uranium Production Facilities
in Canada in 1993 Dollars

Source: IAEA, 2002 - Elliot Lake operations are in bolded text.

In a meeting with the manager of the Ontario Ministry of the Environment ("**MOE**") office in Sault Ste. Marie on 15 May, 2007, it was reported to WGM that all of the former uranium mines in the Elliot Lake area have been decommissioned and all mining and supporting infrastructure have been removed from the sites. The access roads to all sites are gated to prevent vehicular access. The MOE also reported to WGM the following:

• the Elliot Lake mine sites are under the administrative jurisdiction of the Canadian Nuclear Safety Commission ('NSC"), a federal body established for the regulation and monitoring of all infrastructure in Canada related to the nuclear industry;

- the environmental monitoring of the decommissioned sites falls within the mandate of the Joint Review Commission ("JRC") which is composed of representatives from the Ministry of Northern Development and Mines, the Ministry of Natural Resources, the MOE and two federal bodies Environment Canada and the Department of Fisheries and Oceans;
- the NSC is the main driver in setting objectives for the JRC;
- the MOE is aware that uranium exploration has been renewed in the Elliot Lake area and that considerable expenditures are being made in the search for new uranium deposits;
- there are no land withdrawals in the Appia project area that would negatively impact Appia's exploration plans; and,
- subject to explorers meeting statutory requirements, completing the permitting process and gaining the required approvals, there are no current regulations or policies that would preclude a return to production of any of the decommissioned mines, or the mining of new deposits.



#### **20. DISCUSSION**

#### 20.1 GEOLOGY

The Elliot Lake uranium-REE deposits are paleoplacers within which the economic minerals are typically deposited in conglomerates at the base of a sedimentary cycle. The host rocks are contained within the Quirke Lake Syncline, a major east-west trending fold structure located north of the town of Elliot Lake. The deposits are stratabound, commonly occurring in stacked sheet-like bodies of quartz-pebble conglomerate. Mineralization is mostly disseminated along bedding planes and the highest grades are associated with higher concentrations of pyrite and well packed quartz pebbles. The weight of evidence suggests a sedimentary origin for the mineralization. The district wide presence of brannerite  $(UTi_2O_6)$ , the and U-bearing phosphates such main economic mineral, as monazite ([Ce,La,Nd,U,Th]PO<sub>4</sub>), xenotime (Y-UPO<sub>4</sub>) and other rare earth minerals relates quite well to the weathering of a U-Th-REE enriched (granitic) source. Pyrite and to a much lesser extent, pyrrhotite, are the main minerals associated with uranium, occurring as overgrowths on detrital pyrite grains and on uraninite grains altering to coffinite.

The geology of the Appia claims and the Teasdale Deposit is well understood. Additional drilling is needed and will predictably add to the REE and U resource base notwithstanding the limited impact of small dikes and structures which are present.

#### 20.2 EXPLORATION AND MINERAL RESOURCES

No recent exploration has been completed in the Appia project area prior to 2006. The last major historical exploration programs consisted of deep drilling by Kerr McGee from sites along the axis of the Quirke Lake Syncline. The average hole length was approximately 1,500 metres (5,000 feet). The drilling succeeded in testing the uranium-bearing Matinenda Fm. at points scattered across the basin at a kilometre-scale spacing (or more). The uranium-bearing Lower Reef horizon generally averaging 1.0-1.5 lbs  $U_3O_8$  per ton was consistently encountered – this is in keeping with the general tenor of the deeper mineralization that was mined during the later stages of Elliot Lake's mining history. Most intersections contained a few narrow higher grading sections, commonly exceeding 3-4 lbs  $U_3O_8$  per ton.

WGM drew the following conclusions detailed in Workman and Breede, (2011) based on the earlier exploration programs:

- 1) Appia's airborne magnetic and MegaTEM electromagnetic survey showed the presence of various structures and dikes within the Quirke Lake basin, but its followup IP survey failed to provide useful targets for drilling despite the recommendations of the geophysicist who interpreted the data. No further surface geophysics (mag, EM, IP) was recommended by WGM;
- 2) WGM's attempts, and subsequent attempts by Appia, to locate the casing of early drill holes were both successful in the Banana Lake and Teasdale areas, and some holes were used successfully by Appia in 2007 and 2008 to wedge deep secondary holes to allow confirmation of previous historical intersections;
- 3) In the Teasdale Lake Zone, Appia's 2007-08 winter drilling confirmed historical intersections which were concentrated in an area west of Teasdale Lake;
- 4) Appia's drilling on the Teasdale Zone allowed WGM to confirm the historical resource estimate of former Rio Algom Chief Geologist Doug Sprague as a valid expression of the amount of uranium in the Teasdale Zone;
- 5) Appia's drilling enlarged the area previously known to contain uranium resources and provided the basis for a NI 43-101 compliant Mineral Resources estimate, including those historical holes which WGM confirmed, comprising an Indicated Mineral Resource of 17.4 million tons (15.8 Mt) with an average grade of 1.10 lbs U<sub>3</sub>O<sub>8</sub>/ton (0.55 kg U<sub>3</sub>O<sub>8</sub>/t) and an Inferred Mineral Resource of 48 million tons (43.5 Mt) at the same grade (Workman and Vasak, 2008);
- 6) Appia's drilling formed the basis of a resource estimate for the Banana Lake Zone comprising Inferred Resources of 33.42 million tons (30.52 Mt) averaging 0.9 lbs U<sub>3</sub>O<sub>8</sub>/ton (0.45 kg U<sub>3</sub>O<sub>8</sub>/t), a grade that is 20% higher than the historical estimate of 0.76 lbs U<sub>3</sub>O<sub>8</sub> per ton (Workman and Breede, 2011);
- 7) Excluding historical holes for which REE assay data was lacking, and including assay data for the Upper Reef, the Intermediate Quartzite and the Lower Reef, WGM re-estimated the Teasdale Mineral Resources as follows in Tables 30 and 31.

Table 20

Summ	Summary of Teasdale Zone Uranium and Rare Earth Mineral Resource Estimate									
Zone	Tonnes ('000)	Tons ('000)	TREE (lbs/ton)	U <sub>3</sub> O <sub>8</sub> (lbs/ton)	Average Thickness (m)	Contained TREE ('000 lbs)	Contained U <sub>3</sub> O <sub>8</sub> ('000 lbs)			
INDICATE	ED RESOURC	C <b>ES</b> (LOWE	R REEF-INTER	RMEDIATE QUA	rtzite-Upper	Reef)				
Total	13,095	14,435	3.30	0.554	9.48	47,689	7,995			
Inferrei	INFERRED RESOURCES (LOWER REEF-INTERMEDIATE QUARTZITE-UPPER REEF)									
Total	38,507	42,447	3.14	0.474	9.82	133,175	20,115			

Qualifying notes for Mineral Resources are contained in Table 24.

The individual REEs included in the TREE mineral resources are reported as follows in ppm in Table 31. For conversion purposes, 500 ppm = 1 lb/ton.

7	Light REE (ppm)						Heavy REE (ppm)															
Zone	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Hf	Y						
INDICAT	INDICATED RESOURCES																					
Total	422	745	73.8	247	41.1	1.7	26.2	3.2	14.3	2.3	5.8	0.8	4.6	0.7	5.2	59.4						
INFERRE	INFERRED RESOURCES																					
Total	401	709	69.9	232	39.0	1.6	24.6	3.0	13.5	2.1	5.5	0.7	4.4	0.6	5.3	56.5						
Qualifying	notes f	or Mine	ral Res	ources a	re cont	ained	in Tabl	e 24.					Qualifying notes for Mineral Resources are contained in Table 24.									

 Table 31

 Individual REE Resource Grade Composition Summary for Teasdale

- 8) WGM concluded that the value of the REEs present in the Teasdale Zone will largely vest in cerium, lanthanum, neodymium and yttrium which account for 86.3% of the total REEs present in the sample population at large.
- 9) The commercial viability of REE mineralization was previously demonstrated by the historical recovery of yttrium as a by-product of uranium production at the Elliot Lake mines. These operations proved that separate facilities were not required to leach the REEs, and that once in solution, yttrium could be easily recovered. However the mine operators ignored the other REEs because the market was adequately served by deposits elsewhere.
- 10) Although the potential quantity and grade of a larger REE resource in the Teasdale Zone was conceptual in nature due to insufficient exploration, and inherent uncertainties exist that continuing exploration might not delineate a mineral resource, WGM concluded that the close association between REEs and U, as shown in Figure 28, indicated good potential that the area of historical drilling largely excluded from the current Appia resource base would contain a significant REE resource, and that a simple linear extrapolation would indicate the potential for a resource of some 400 to 450 Mlbs of total REEs in this historical area at an average grade of approximately 3 to 4 lbs/ton.

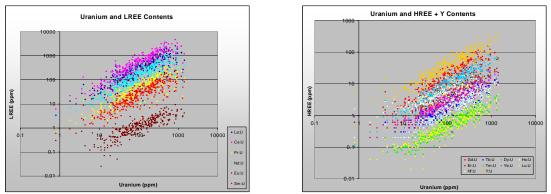
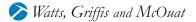


Figure 28: Illustrations of the Close Correlation Between Rare Metals and Uranium Contents in Appia Drill Holes.



- 11) The PEA announced by Pele regarding its Eco Ridge Project based on a 9,400 tonne per day operation producing 10.7 Mlbs of total rare earth oxides (REOs) and 24.9 Mlbs of  $U_3O_8$  over a 14-year mine life and having and internal rate of return of 47% could be used as a very approximate measure of the economic basis for pursuing the exploration of the Teasdale Deposit due to the similarities of the two projects. A minimum thickness of 1.8 m produced an average thickness of 2.76 m for the main resource zone.
- 12) The uranium production from all Elliot Lake mines totalled some 362 million pounds of  $U_3O_8$  from approximately 167 million tons of ore predominantly by conventional room and pillar mining of the Lower Reef, generally with a mining height of 2.44 metres<sup>19</sup>. In most instances, the average height was not significantly greater than this. WGM and Appia concluded that the discovery of significant REE mineralization in the Upper Reef constituted an excellent opportunity to develop a larger scale-lower cost underground operation utilizing larger equipment and an average mining height of approximately 9.7 metres.
- 13) WGM concluded that the Teasdale Deposit was unconstrained by geological parameters or by exploration data, and strongly recommended additional diamond drilling in the amount of 15,405 m budgeted at \$7 million. WGM also recommended additional drilling on the Banana Lake Zone in the amount of 12,800 m budgeted at \$7.6 million.
- 14) The historical uranium resources present on the Appia claims, as follows, which have not been confirmed by Appia, are not compliant with current statutory requirements under Canadian Securities regulation NI 43-101, but notwithstanding that fact, these estimates by Rio Algom totalling approximately 200 million pounds of  $U_3O_8$  were based on actual mining experience and reasonable assumptions:

Teasdale Lake Zone		17,458,200 tons	at 1.206 lbs U₃O₅/ton	(20,787,200 lbs)
Gemico Block #3 Zone		42,800,000 tons	at 0.38 lbs U <sub>3</sub> O <sub>8</sub> /ton	(16,264,000 lbs)
Gemico Block #10 Zone		20,700,000 tons	at 0.75 lbs U <sub>3</sub> O <sub>8</sub> /ton	(15,525,000 lbs)
Banana Lake Zone		175,800,000 tons	at 0.76 lbs U <sub>3</sub> O <sub>8</sub> /ton	(133,608,000 lbs)
Canuc Zone		7,000,000 tons	at 1.86 lbs U <sub>3</sub> O <sub>8</sub> /ton	(13,020,000 lbs)
ī	Total	263,758,200 tons	at 0.76 lbs U <sub>3</sub> O <sub>8</sub> /ton	(199,204,200 lbs)

15) Based on the foregoing, WGM believes there is excellent potential for many of the zones to increase in size as the former estimates were highly constrained by the claim boundaries of the individual companies, a limitation that no longer exists on the Appia Property. In light of Appia's recent work which shows economically interesting REE mineralization occurring in the Upper Reef in addition to what was mined previously, WGM believes this also contributes to the mineral potential.

<sup>&</sup>lt;sup>19</sup> The Lacnor Reef, also known as the Lower Reef, was the first conglomerate bed deposited above the basement and was generally thin and discontinuous. In the Lacnor and Milliken Mines, it was mined at an average height of 2.44 m (8 ft.). The Nordic Reef, an overlying conglomerate horizon, was the primary unit mined at all the four of the mines located in the Nordic Channel with an average height of 3.0 m (10 ft.). At the Nordic Mine, mining exploited an upper conglomerate horizon known as the Pardee Reef with an average mining height of 1.5 m (5 ft.), but reaching thicknesses of 3.0 m (10 ft.) at the Stanleigh Mine.

- 16) In reviewing how low-grade underground uranium miners achieved success in such places as New Mexico, Appia should examine the potential cost savings of constructing a central processing facility in co-operation with other potential uranium producers in the Elliot Lake area. Given the high capital cost considerations, and the obvious similarities of the ore, there would be obvious benefits if the operators could share the cost of processing infrastructure.
- 17) Lastly, WGM determined that evidence indicated the presence of considerable, readily accessible thorium and REEs present in the tailings from the various Elliot Lake mines. Notwithstanding the environmental, social and political challenges of opening the tailings sites to redevelopment, there are few technical challenges in leaching the metals from the tailings which are estimated to contain approximately 0.87 lbs thorium oxide (ThO<sub>2</sub>) and 0.66 lbs REEs per short ton, much of it contained in the mineral monazite (Robertson and Steenland, 1960). The 180 Mt of ore mined and processed would equate to approximately 155 Mlbs of ThO<sub>2</sub> in tailings and 120 Mlbs of REEs, however Prasad and Ruzicka (1992) report that the Denison mill recovered some of the thorium and REEs whereas the Rio Algom mill recovered very little if any, consequently the amount of contained metal will vary from site to site depending on the mine's head grade and the operator. The value of the thorium is highly conditional, largely based on the future development of thorium reactors which have been discussed in scientific media since the 1970s, but as far as WGM is aware, India is the only country with an established research program. Interestingly however, Canada's CANDU reactor can operate on blended uranium-thorium fuel cycles. Despite the thorium reactor's many advantages, only an extreme shortage of uranium fuel would cause a significant technological shift in favour of thorium, and so the Elliot Lake thorium resource must be thought of in a long-term, perhaps very long-term, context.

#### 21. INTERPRETATION AND CONCLUSIONS

#### 21.1 GEOLOGY AND MINERAL RESOURCES

Appia's exploration to date, carried out under the guidance of WGM, has been successful in confirming historical drill hole intersections in both the Banana Lake Zone and the Teasdale Zone. Deep drilling has outlined a NI 43-101 compliant resource in the Banana Lake area that is higher grading than previously indicated by historical drilling. However, it is in the Teasdale Zone underlying the western portions of Quirke Lake where Appia's shallower drilling has both confirmed and enlarged a historical resource (Tables 32 and 33).

:	Summary of Teasdale Zone Uranium and Rare Earth Mineral Resource Estimate								
Zone	Tonnes ('000)	Tons ('000)	TREE (lbs/ton)	U <sub>3</sub> O <sub>8</sub> (lbs/ton)	Average Thickness (m)	Contained TREE ('000 lbs)	Contained U <sub>3</sub> O <sub>8</sub> ('000 lbs)		
INDICATE	D RESOURCE	s							
UR	6,733	7,422	4.20	0.484	4.61	31,199	3,593		
IQ	3,006	3,314	1.98	0.259	2.27	6,578	0.857		
LR	3,355	3,699	2.68	0.958	2.60	9,912	3,544		
Total	13,095	14,435	3.30	0.554	9.48	47,689	7,995		
Inferred	RESOURCES								
UR	18,326	20,201	3.87	0.421	4.33	78,080	8,498		
IQ	10,209	11,254	1.64	0.184	2.78	18,464	2,070		
LR	9,972	10,992	3.33	0.869	2.71	36,631	9,564		
Total	38,507	42,447	3.14	0.474	9.82	133,175	20,115		

Table 32

Qualifying notes for Mineral Resources are contained in Table 24.

The individual REEs included in the TREE mineral resources are reported as follows in Table 33.

Table 33 Individual REE Resource Grade Composition Summary for Teasdale

7	Light REE (ppm)				Heavy REE (ppm)											
Zone	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Hf	Y
INDICA	fed <b>R</b> e	SOURCI	ES													
UR	540	951	93.9	313	51.7	1.9	32.8	3.9	17.2	2.7	7.0	0.9	5.5	0.8	6.8	72.9
IQ	256	452	44.9	148	24.4	1.0	14.7	1.8	7.7	1.2	3.1	0.4	2.5	0.4	3.6	30.6
LR	332	596	59.4	201	35.1	1.7	23.2	3.0	14.2	2.3	5.9	0.8	4.5	0.6	3.3	58.1
Total	422	745	73.8	247	41.1	1.7	26.2	3.2	14.3	2.3	5.8	0.8	4.6	0.7	5.2	59.4
INFERR	ed Res	OURCE	s													
UR	498	876	85.9	285	47.2	1.8	29.3	3.5	15.9	2.5	6.5	0.9	5.3	0.8	6.8	67.9
IQ	213	374	37.0	122	20.0	0.8	12.3	1.4	6.4	1.0	2.6	0.4	2.2	0.3	3.3	26.5
LR	417	747	73.9	249	43.4	1.9	28.5	3.6	16.4	2.6	6.6	0.9	5.2	0.7	4.5	66.4
Total	401	709	69.9	232	39.0	1.6	24.6	3.0	13.5	2.1	5.5	0.7	4.4	0.6	5.3	56.5

Qualifying notes for Mineral Resources are contained in Table 24.

In addition to Lower Reef horizon which has been the main zone mined in the past, the discovery of an Upper Reef in this area has allowed Appia to build resource blocks taking in both reefs and averaging 9.7 m in thickness. Compared to the historical average thickness of approximately 2.4 m, the potential for renewed mining on this scale allows for larger scaled equipment than was used in the past and the economies of scale that can be accomplished as a result.

The current Mineral Resources take in both uranium and rare earth element mineralization and is based on the six holes totalling 2,650.2 m (8,695 ft) completed by Appia in 2008-09 and the drilling completed during 2012 which totalled 8,130.2 m (26,673 ft), including 16 holes from surface, one wedged hole and one abandoned hole. The current resources do not take in some historical Conecho drill holes in the area that do show uranium mineralization, but fail to report grades in the Upper Reef (which was not sampled and analysed), and fail to report any assays for REEs.

The in-fill drilling to date indicates that it very likely that additional drilling will continue to enlarge the zone as well as converting most of the Inferred Resources to Indicated Resources. This is a reflection of the relatively uniform character of the stratabound mineralization.

The Elliot Lake uranium deposits can be a major co-producer of REEs, and the value of the REEs must be incorporated into any economic model used to evaluate the Teasdale deposit. The international market for rare earth metals has increased markedly in the last decade due to the advent of new technologies in which REEs play a small but vital role. China's position as the preeminent producer of REEs derives from a combination of official producers which account for 98% of global production and illegal miners (black-market producers) which account for an uncertain amount of production. China has acted to shut down illegal operators and curb the environmental impact of official producers while at the same time restricting exports. The net effect has been a significant decrease in China's supply of REEs to the global market which is probably on the order of 110,000 to 120,000 tonnes of REEs annually, and relatively stable over the past few years. What were initially strong increases in REE prices due to the fear of shortages has morphed into what appears to be a well-supplied market in the LREEs due to a return to production of US and Australia, and an under-supplied market for many of the HREEs. While it is unlikely that REE prices will re-gain the highs seen in recent years, the current prices in mid-2013 suggest a degree of supply-demand stability that should allow Appia an acceptable level of certainty for planning purposes.

The current and future global consumption of uranium by nuclear power reactors is measurable and predictable, and based on current data, a shortage of uranium for reactor fuel is forecast for the near future. The higher uranium prices which are a natural outcome of any mineral shortage projects like Appia's which have are well located in respect to infrastructure.

Without doubt, the Elliot Lake deposits offer the potential for a stable, long term supply of uranium oxide and rare earth metals. WGM believes that the world will not indefinitely ignore the presence of more than 200 million pounds of readily extractable uranium remaining in the Elliot Lake deposits, and many times that in terms of rare earth metal content.

#### **21.2 MINERAL PROCESSING**

It has been demonstrated that the uranium and REE mineralization are interrelated and can be mined without changes to the basic mining plan. The metallurgy of Elliot Lake uranium mineralization is well known in respect to its milling and leaching characteristics, including the application of bacteria leach technology to uranium. Evidence based on the historical recovery of yttrium proves that REE recovery can utilize much of the same processing technology as that used for uranium production.

Based on the preliminary metallurgical testing, the favoured flowsheet option includes a simple grind, a flotation process to recover a high grade concentrate, acid baking of the flotation concentrate and acid leaching of the flotation tailings with the total recovery levels expected from a 36-hour whole ore leach on finely ground ores as shown by the green line in Figure 29 together with the test results from other flowsheet trials. This approach can result in a high extraction of U (~90%) and most REEs (80-90%) from Appia's Teasdale U-REE deposit. It is believed that planned additional testwork and data analysis will substantiate these data and probably lead to reduced overall processing costs and improved recovery.

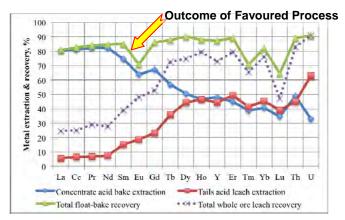
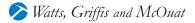


Figure 29: Green line illustrates recoveries for the favoured processing option compared to whole ore leaching

### **21.3 OTHER PROJECT FACTORS**

Being located in a brownfields area that has been impacted by a long history of uranium and REE mining and production, and characterized as brownfields project, the Appia project should be more easily permitted than any similar greenfields project. The Appia project also has additional positive attributes such as:

- 1) the previous mining has demonstrated that uranium tailings can be stabilized and managed such that the impacts are successfully mitigated without serious adverse consequences for the local environment;
- 2) Appia's Teasdale Deposit is close to the Cameco uranium refinery situated west of Elliot Lake near the town of Blind River;
- 3) the mineralization is stratabound with excellent lateral grade and thickness continuity;
- 4) the associated REE production is another potential revenue generator that could exceed the value of uranium production;
- 5) mine rock conditions were favourable for underground development and their engineering properties are well understood;
- 6) the average thickness of the deposit is approximately 3 times greater than the average thickness mined in the past which should result in commensurate reductions in mining costs;
- 7) Appia bears no responsibility for potential environmental legacy issues in the future arising out of previous mining activities;
- 8) other companies delineating new uranium and REE resources in the area, such as Pele Mountain Resources, as well as companies such as Denison Mines and Rio Algom which continue to hold significant Mineral Resources, may present opportunities for joint mill ownership or toll milling;
- proximity to the Panel Mine which offers the potential for shaft revitalization and underground openings for mine infrastructure as well as in-stope leaching and waste disposal;
- 10) the project is located in Ontario, Canada, in an area that has a long mining tradition and in an investor-friendly jurisdiction that supports flow-through financing;
- 11) a hard-working and knowledgeable local labour force lives in northern Ontario;
- 12) excellent year-round project access and close to major supply centres;
- 13) the property is large, extending over an area adjacent to and down-dip of former mine workings; and,
- 14) the potential to develop a large scale thorium resource (+REEs) from Elliot Lake tailings is a potential future consideration since India and some other countries are now working on the engineering challenges of using thorium fuel.



WGM previously determined though its discussions with government representatives in Sault Ste. Marie, there are no impediments in the mining and environmental statutes that would constitute fatal flaws to the Appia project. There are no land withdrawals in the Appia project area that would negatively impact Appia's exploration plans. However, it is clear that the new Ontario Mining Act imposes on Appia a duty to consult with local stakeholders prior to undertaking advanced exploration programs which would include diamond drilling. Recent changes in the Mining Act are intended to avoid future conflicts, and do not impose a need for Appia to give up any of its mineral rights. Local stakeholders are expected to discuss any concerns in good faith and not un-necessarily impede exploration.

In its previous discussions with local mining engineer, Bob MacGregor who has been active with Pele Mountain Resources, WGM understands that the residents of Elliot Lake and its Chamber of Commerce are intensely interested in the new jobs and tax revenue that renewed mining would bring to the town.

#### **22. RECOMMENDATIONS**

#### 22.1 EXPLORATION

It is clear that the 2012 in-fill and step-out drilling on the Teasdale Deposit has enjoyed a high degree of success in confirming the resources where they were predicted by the geological model. Inferred resources were up-graded to Indicated Resources and additional resources were defined. Appia should continue its drilling of the deposit in accordance with the general provisions of the previous recommendations which envisioned a total of 39 diamond drill holes totalling 15,405 m. Of this, Appia has completed 16 holes totalling 8,130.2 m (26,673 feet), and effectively generated intersections at 14 of the points previously recommended. Appia's drilling included some areas not previously recommended, however with positive results, these have contributed to the mineral resources in areas that were originally thought to have lower priority.

WGM's original drilling program envisioned winter operations to facilitate drilling from ice platforms. Appia has recently used a barge to move the drill between sites and demonstrated the ability to produce representative and useful intersections from the same drill set-up. In this context, WGM has reconfigured its drilling proposal to account to the exploration results to date, to reflect the use of a barge for drill moves and to reduce the number of drill moves by using the same site to "cone-drill" drill multiple holes from the same set-up in much the same manner as underground drilling is designed. The relatively shallow dip of the mineralized horizons (reefs) allows a significant amount of flexibility regarding drilling angles and drill hole bearings. As an example, whereas drilling down dip is generally frowned upon as it can produce unrepresentative and misleadingly long intersections, drilling down dip at -70° on the Teasdale Zone produces an intersection angle of 50° which is within the range of what would be considered "acceptable".

WGM recommended drill sites and hole orientations have been confirmed through 3D computer modelling. WGM's proposal for the next drilling program follows in Table 34.

The locations for the drill holes proposed in the next (2014) drilling program are shown in Figure 30. The proposed drilling is predominantly intended to add Inferred Resources to the Appia project rather than to up-grade Inferred Resources to Indicated Resources. Some up-grading will occur as a natural consequence of the overlapping of spheres of drill hole influence. An increase in mineral resources will allow for better project planning insofar as a future NI 43-101 compliant preliminary economic assessment is concerned because the inclusion of Inferred Resources are allowed in such studies whereas higher level feasibilities

are only permitted to use Indicated and Measured Resources. Appia understands that additional in-fill drilling will be required in the future to support feasibility-level studies.

A budget for the drilling is provided in the following section based on the experience gained during the 2012 drilling program.

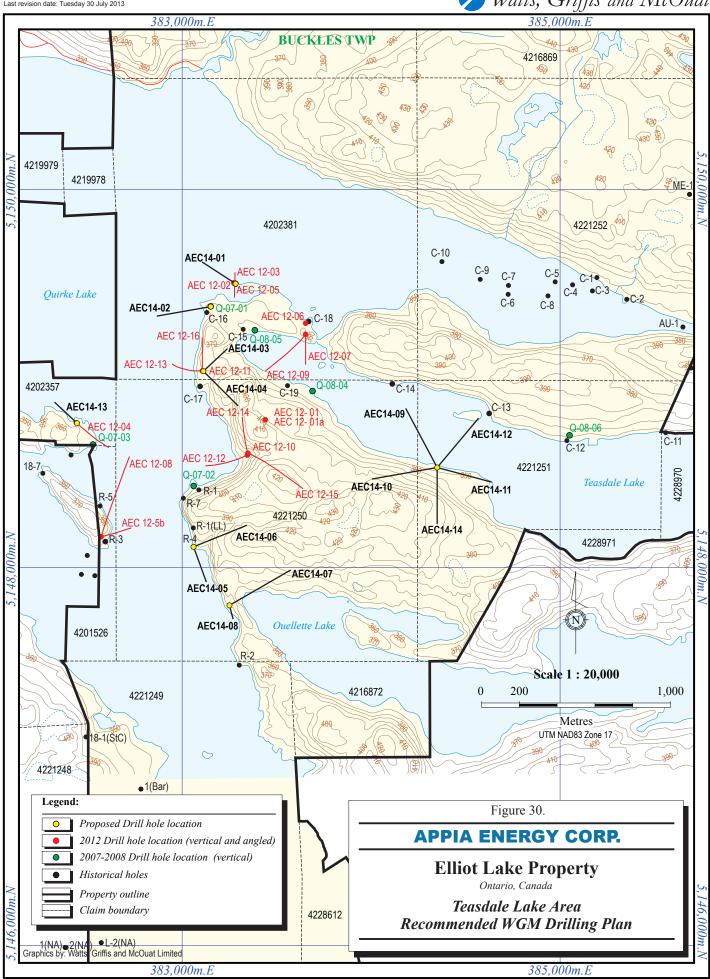
DDH #		ocation	Elevation	Dip	Bearing	Length	Comments
	Easting	Northing	(m asl)		_	(m)	
AEC 14-18	383283	5149503	340	-45°	303°	320	Same location as AEC 12-03
AEC 14-19	383151	5149382	338	-45°	262°	410	Same location as Q-07-01
AEC 14-20	383112	5149040	361	-64°	047°	400	Same location as AEC 12-13
AEC 14-21	383112	5149040	360	-60°	135°	520	Same location as AEC 12-13
AEC 14-22	382440	5148785	338	-71°	313°	500	Same location as AEC 12-04
AEC 14-23	383060	5148110	350	-74°	159°	720	Same location as historical R-4
AEC 14-24	383060	5148110	350	-63	068°	670	Same location as AEC 14-23
AEC 14-25	383250	5147800	352	-60°	061°	750	New location
AEC 14-26	383250	5147800	352	-84°	165°	720	Same location as AEC 14-25
AEC 14-27	384350	5148530	365	-47°	333°	520	Previously proposed as Q-11-20
AEC 14-28	384350	5148530	365	-52°	260°	570	Same location as AEC 14-28
AEC 14-29	384350	5148530	365	-57°	106°	550	Same location as AEC 14-28
AEC 14-30	384350	5148530	365	-47°	041°	500	Same location as AEC 14-28
AEC 14-31	384350	5148530	365	-60°	180°	600	Same location as AEC 14-28
	Numl	per of Holes = 14	l .			7,750 m	

Table 34WGM Proposal for Appia Energy Drilling - Teasdale Lake Zone, 2014

All drill core must be logged and analysed for U and REEs in accordance with established industry practices. Core recovery has been excellent to date at 95% or better. In respect to the additional cost of down-hole radiometric surveying, WGM does not see a significant technical advantage in down-hole spectrometer logging over the use of a hand-held spectrometer on the drill core, however down-hole surveying should be used if core recoveries are less than optimal. All drill core samples should be analysed for uranium using a solvent (acid) extraction process rather than by neutron activation analysis which measures total contained uranium rather than leachable uranium. All samples should be analysed for REEs using a conventional technique and for trace elements using an ICP-based multi-element technique.

APE REP / APE\_18\_DH\_Proposed\_Teasdale\_Lake.cdr Last revision date: Tuesday 30 July 2013





### 22.2 METALLURGICAL TESTING

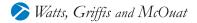
In light of the encouraging results that have come from the most recent components of the metallurgical testing program carried out by SGS Lakefield, additional testing is recommended to focus on the preleach and acid bake testing of the flotation concentrate. Additional testing should address uranium and REE recovery to identify and design the most logical processing option to extract the metals from the leached slurry.

## 22.3 MINERAL ECONOMICS

Appia should undertake a preliminary economic assessment as soon as the metallurgical testing program establishes a well defined flowsheet for the processing of Teasdale ore.

The supply and demand fundamentals of the uranium market are dynamic, but subject to easily quantified measurements since the nuclear fuel demands of power reactors can be forecast based on electrical generating capacity. Like new uranium mines, reactors also require considerable time for planning and construction and this allows surpluses and deficits in uranium markets to be forecast with a high degree of certainty relative to other mineral commodities. Nevertheless, uranium deposits are becoming increasingly difficult to find, and the permitting of such deposits is requiring longer and longer lead times. If past experience is a measure, uranium fuel fabricating infrastructure is likely to lag mine output. Over the longer term, key factors will be substantially increased demand due to new reactor builds balanced against increasing production from Australia and Kazakhstan, and new production coming from countries such as Mongolia that had little or no output in the past. As a medium term goal, Appia should undertake a detailed review of the uranium industry to ensure its understands the market as it is foreseen to develop in the next two decades.

The recent findings of the World Nuclear Association, which meets every two years (most recently in September 2011), should be taken as a guide to overall plans, however in this period of great economic turmoil, the forecasts of most experts contain a wide area of uncertainty between high market and low market scenarios. WGM is uncertain whether the current findings are useful in this economic climate, and so Appia's economic study should be completed no sooner than the 2013 year end.



#### 22.4 PUBLIC DIALOGUE

Appia must act proactively to ensure that its activities are consistent with government regulations and policies. Appia should open direct contact with the Elliot Lake Joint Review Commission and its constituent members, the Ontario Ministry of Northern Development and Mines ("**MNDM**"), the Ontario Ministry of Natural Resources, the Ontario Ministry of the Environment, the (Federal) Environment Canada and the Federal Department of Fisheries and Oceans.

The new Ontario Mining Act came into force in early 2013. The new law and its regulations do not directly affect Appia's mineral rights or land tenure rights. However, as stated previously in Workman and Breede (2011), the new law includes sections mandating that Appia file an Exploration Plan ("**EP**") with the MNDM and consult with First Nations ("**FN**") representatives prior to executing its exploration plans. Upon receipt of the EP, the MNDM which will place Appia in touch with the relevant FN representative who will review the plan in respect to its impact on the FN. It is unclear how this will affect Appia's exploration activities, however all diamond drilling work must be the subject of an EP and a 30-day review period. The law and its attendant discussion papers also state that FN do not have a right of refusal insofar as approving or disapproving the EP or by holding Appia hostage to negotiating an interest in the mineral rights held by the company. The intent of the "consultation" is to ensure that Appia and the FN are aware of each other's concerns and that Appia has the opportunity to mitigate impacts. Many exploration companies have found a ready and willing workforce in the FN communities close to the exploration site. As Appia's work is mainly drilling in brownfields areas that are not treaty land or land subject to a land claim, WGM understands that very little consultative work is actually required, however Appia's management should familiarize itself with the new laws. First Nations ("FN") communities are located in watersheds down-stream from the former mining operations. Early consultation is recommended with FN representatives to ensure an inclusive rather than exclusive dialogue. Marginalizing this community may spawn groups that are especially resistant to uranium mining. Appia should develop an open dialogue with Pele Mountain Resources which may be in the same situation in respect to its nearby project. Future development planning will require that Appia study the implications of new law and, if deemed necessary, engage suitable counsel to give it guidance relevant to its planning process.

As the Elliot Lake mine sites are under the administrative jurisdiction of the Canadian Nuclear Safety Commission ('**NSC**"), Appia should also contact this federal body to ensure

that its activities are known to those responsible for overseeing the regulation and monitoring of the Elliot Lake nuclear infrastructure, and for setting objectives for the Joint Review Commission.

## 22.5 OTHER RECOMMENDATIONS

WGM tenders the following recommendations which have been numbered for convenience.

- 1) The uranium and REE Mineral Resources of the Teasdale Deposit should be updated after the recommended drilling is completed.
- 2) An attempt should be made through Natural Resources Canada (NRCan) archives and other sources including library records (microfiche and digital records) to assemble a complete production and exploration history for the Elliot Lake camp. This should include purchasing copies of all published books, reports and other information on the history of Elliot Lake.
- 3) Additional work needs to be done to precisely determine the locations for new drill sites to test and enlarge the Banana Lake Mineral Resources. A budget for approximately 10-15,000 m of drilling is needed to adequately test the Banana Lake Zone. This drilling should be staged in accordance with a long-term plan, but Banana Lake drilling is considered to be a second priority task at this time with Teasdale Zone drilling considered to be a first priority. However, as Appia's drilling to date has essentially confirmed the viability of the historical estimate made by Rio Algom, there is clear potential for defining nearly 200 Mlbs of U<sub>3</sub>O<sub>8</sub> in this zone.
- 4) Where practical in the Banana Lake Zone, the redrilling of the existing Kerr McGee holes and wedging from such holes is justified as a means of quickly and cost-effectively building a uranium resource base in some areas of the Appia property. During 2008, Appia has enjoyed some success in pursuing this approach. Wedging off-hole at a distance of 500 m above the Matinenda Formation should produce additional intersections at least 50 m away from the initial pierce point. By using multiple wedged holes in this way, the variability of mineralization can be tested and the resource potential assessed at a significantly lower cost that redrilling from surface.

- 5) The feasibility of using the existing abandoned Panel Mine workings for the disposal of waste rock, tailings or any other purpose largely hinges on whether they are assessable which in turn depends on the means of access and whether they are dry or flooded. The question needs to be answered as a necessary component of any future feasibility-level study.
- 6) A dialogue should be initiated with Pele Mountain Resources to explore the feasibility of constructing a central milling and processing facility for Elliot Lake ores as a means of improving the economic viability of individual projects. All discussions would necessarily be contingent on the discovery of a resource base of sufficient size and grade to justify a production decision.
- 7) A dialogue should be initiated with government authorities to determine how best Appia can carry forward its exploration on certain of its claims that now have restricted access due to on-going impact mitigation work, and are thus subject to restrictions on surface activities.

#### 23. PROGRAM BUDGET

In the past, WGM has recommended a staged exploration program that, over time, has minimized risk by building slowly from the established facts concerning the historical work. This began with Appia's early drilling of the Teasdale and Banana Lake Zones, its follow-up work on the mineralogy of the uranium-bearing zones, its identification of associated REE mineralization, the re-estimation of the Teasdale mineral resources based on a combination of current and historical data, and finally, Appia's recent drilling on the Teasdale Zone which has substantially increased the Mineral Resources and increased the level of confidence overall in the project.

WGM proposes a budget of C \$7,153,000 for a multi-year exploration project according to the following budget (Table 35). WGM believes that this exploration is justified based on the positive results of Appia's exploration programs completed to date, however, the recommended program is divided into first and second priority drilling programs: a high priority 14-hole (7,750 m) program on the Teasdale Zone and a lower priority multi-phase (17,600 m) program on the Banana Lake Zone comprising 8 deep holes from surface and 8 wedged holes. In carrying out this work, drilling on the Teasdale Lake Zone offers Appia the greatest potential for adding value to the project in the form of NI 43-101 compliant uranium and rare metal Mineral Resources. WGM has also included a secondary budget for additional public consultations, contracted metallurgical testing, data acquisition, a preliminary economic assessment based on an up-dated Mineral Resource estimate and a new technical report compliant with NI 43-101 (Table 36).

The proposed exploration work will substantially exceed Appia's needs insofar as exploration assessment requirements are concerned. All costs are in Canadian dollars. To place this budget in context, it represents an investment of less than 10 cents (Canadian \$0.10) per pound of historical uranium oxide resources on the Appia exploration property if the previous estimates of Rio Algom and others can be shown to be correct. It represents an investment of 16 cents per pound (Canadian \$0.16) per pound of uranium oxide resources currently outlined to NI 43-101 standards on the Appia Property.

Although it is of secondary interest at this time, the proposed Banana Lake drilling, comprising 8 deep drill holes and 8 wedged holes, is required to test the northerly, westerly and south-easterly extensions of mineralization originally discovered by Kerr McGee and recently confirmed by Appia. For planning purposes, three phases of drilling are proposed for budgetary and cash flow reasons. This program should be executed in a flexible manner that

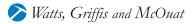
is responsive to actual results. Drill hole locations do not significantly influence length, but certainly may influence overall results in respect to uranium contents. Careful attention to the geology of the uranium-bearing zones (reefs) is required. In some areas, the hole locations may allow for slightly shallower uranium intersections as the zone is traced to the north and away from the centre of the basin, but drill site elevation (above sea level) will probably have a greater impact on hole length. A budget is also provided for wedging off the new holes to allow Appia to develop additional cuts through mineralization using the original hole as a pilot. These wedged holes can be used to demonstrate grade and thickness continuity.

Item		Description	Amount	Unit Cost	Unit Totals	Total
Exploratio	on Drilling					
Teasdale	-	14 Diamond Drill Holes to Define New U and REE Resources	7,750 m	\$175 per metre	\$ 1,350,000	
Zone		Barge for Drill Transport		approx \$26/m	200,000	
		Miscellaneous Boat, Transport and Delivery		approx \$2/m	15,000	
		Project Management and Geological *	on 7,750 m	approx \$30/m	232,500	
		Core Cutting *	on 7,750 m	approx \$5.50/m	42,500	
		Sample Assaying *	1550 samples	@ \$75 / sample	120,000	
		Metallurgical Testing – allowance for supervision			100,000	
		Office Rental, Room & Board *	on 7,750 m	approx \$2.00/m	15,000	
		Consumables & Miscellaneous Costs *	on 7,750 m	approx \$1.60/m	12,000	
		Contingency on Subtotal	~5% of costs	above (\$2,087,000)	<u>105,000</u>	
		Sub-Total Teasdale Zone Drilling	l		\$ 2,192,000	\$ 2,192,000
Banana	Phase 1	2 diamond drill holes to test SE & NW extensions of Zone	3,200 m	\$175	\$ 560,000	
Lake		2 wedges (including rig and crew time)	2	\$20,000	40,000	
Zone		2 wedged holes from initial pilot holes	1,200 m	\$200	240,000	
		Project Management and Geological	4,400 m	\$30	132,000	
		Core Cutting	on 4,400 m	approx \$5.50/m	25,000	
		Assaying Samples	880 samples	\$75	66,000	
		Room & Board	4,400	\$10	44,000	
		Consumables & Miscellaneous Costs	4,400	\$5	22,000	
		Contingency on Subtotal		ove (\$1,129,000)	<u>110,000</u>	
		Subtotal for Phase 1 Drilling			\$1,239,000	
	Phase 2	4 diamond drill holes to test NW & SE extensions of Zone	6,400 m	\$175	1,120,000	
		4 wedges (including rig and crew time)	4	\$20,000	80,000	
		4 wedged holes from initial pilot holes	2,400 m	\$200	480,000	
		Project Management and Geological	8,800 m	\$30	264,000	
		Core Cutting	on 8,800 m	approx \$5.50/m	50,000	
		Assaying Samples	1760 samples	\$75	132,000	
		Room & Board	8,800 m	\$10	88,000	
		Consumables & Miscellaneous Costs	8,800	\$5	44,000	
		Contingency on Subtotal		ove (\$2,258,000)	<u>225,000</u>	
		Subtotal for Phase 2 Drilling		A 475	\$ 2,483,000	
	Phase 3	2 diamond drill holes to test SE & NW extensions of Zone	3,200 m	\$175	\$ 560,000	
		2 wedges (including rig and crew time)	2	\$20,000	40,000	
		2 wedged holes from initial pilot holes	1,200 m	\$200	240,000	
		Project Management and Geological	4,400 m	\$30	132,000	
		Core Cutting	on 4,400 m	approx \$5.50/m	25,000	
		Assaying Samples	880 samples	\$75	66,000	
		Room & Board	4,400	\$10 \$5	44,000	
		Consumables & Miscellaneous Costs	4,400	\$5	22,000	
		Contingency on Subtotal		ove (\$1,129,000)	<u>110,000</u>	
		Subtotal for Phase 3 Drilling			\$ 1,239,000	
			Total for Banana	Lake Zone Drilling		\$ 4,961,000
		GRAND TOTALFOR TEASDAL	E LAKE AND BAN	ANA LAKE ZONES		\$ 7,153,000

 Table 35

 Appia Energy Corp. Budget for Recommended Diamond Drilling and Associated Work

\* all support costs are factored on a per metre basis



Item	Description	Unit Cost
Mineral Economics Study	Review of uranium market, reactor construction plans, supply-demand criteria & delivery schedules.	\$50,000
Public Dialogue	Proactive dialogue and consensus building with Elliot Lake and First Nations community leaders	\$50,000
Data Acquisition	Search for complete historical information through library/university archives & private sources.	\$30,000
Metallurgical Study	Based on proposal received from SGS-XRAL Analytical Services (Lakefield)	\$300,000
Preliminary Assessment Study	Updated mineral resource estimate and economic evaluation of the Teasdale Deposit; mining/processing options.	<u>\$120,000</u>
	Sub-Total	\$550,000
Contingency	~10% of costs above	<u>\$55,000</u>
	Total of Incidentals for Project Support	\$605,000

 Table 36

 Appia Energy Corp. Budget for Recommended Supporting Work and Studies

In respect to drilling the Teasdale Lake Zone, WGM has previously recommended that Appia's exploration program be staged so that, over time, risk can be minimized by building slowly from the established facts concerning the historical work. A program of 14 diamond drill holes (7,750 m) is proposed on approximate 200-400 m spacings to enable delineation of additional Inferred Resources for uranium and REEs while allowing for some up-grading of Inferred Resources to the Indicated category<sup>20</sup>. All of the proposed holes are located on the shoreline of Quirke Lake, or inland. The locations of certain holes may be amended or eliminated as the drilling progresses, however, the overall amount of drilling should not vary significantly from that proposed herein.

The obliquely angled holes recommended in the table with shoreline set-ups are intended to replace holes that would otherwise have to be drilled from winter ice. Some of the proposed drilling could be accomplished during the winter using ice platforms as soon as the winter ice thickens to the point where it will can support a work crew. While this might provide for greater flexibility in drill hole locations, and provide for some cost savings in terms of reducing hole lengths, additional costs would be incurred for helicopter support and controlling the environmental impact of run-off from the drilling fluids which otherwise

<sup>&</sup>lt;sup>20</sup> It must also be noted that the confidence level of Mineral Resources, as defined under NI 43-101, is also dependent on market forces, especially the Term Market. WGM does not view Spot Market activity as relevant in the context of the Appia Project.

would drain directly into the lake. A budget of \$120,000 would also be required for the labour involved in flooding and maintaining the ice.

On-going exploration should be directed at developing a separate budget for confirmation of uranium resources in other mineralized zones such as the Canuc Zone and in the Gemico Zones. In WGM's view, an initial budget for 2,000 to 3,000 m of drilling costing approximately \$750,000 to \$1.5 million would be appropriate for such purposes. Future drilling on Gemico Block 3 will require approval from the federal Nuclear Safety Commission to allow Denison to grant Appia the right to drill. As the area of interest is located near a major road, and is not in an area of tailings or other former mine infrastructure, WGM foresees no reason why such approval would be denied.

The project is ambitious and it requires favourable uranium market conditions, but it is prefaced on what WGM believes is an excellent opportunity to revitalize an area that has been long overlooked. If the outcome of the on-going drilling in the Teasdale Zone is positive, continued in-fill and step-out drilling down-dip will be required to up-grade the confidence level of the resources and to enlarge the resources.

#### 24. SIGNATURE PAGE

This report titled "*Update Report on the Appia Energy Corp. Uranium-Rare Earth Property, Elliot Lake District, North-Central Ontario, Canada*" for Appia Energy Corp. and dated 30 July, 2013 was prepared and signed by the following authors:

Dated effective as of 30 July, 2013.

Kl. Jul

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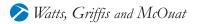
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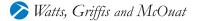


#### CERTIFICATE

To Accompany the Report Entitled "Update Report on the Appia Energy Corp. Uranium-Rare Earth Property, Elliot Lake District, North-Central Ontario, Canada" for Appia Energy Corp. dated 30 July, 2013

I, Albert W. Workman, do hereby certify that:

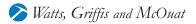
- 1. I reside at 2285 Lakeshore Blvd. West, Suite 2413, Toronto, Ontario, Canada, M8V 3X9.
- 2. I graduated from Brock University in St. Catharines, Ontario, Canada, in 1975 with an Honours B.Sc. in Geological Sciences and I have practiced my profession continuously since then for a total of 36 years in Canada and internationally. I worked exclusively in uranium exploration during 1975 in the Collins Bay area Saskatchewan, and again exclusively in uranium on projects throughout Canada during 1977-1982. Since 1998, I have provided QP services on a variety of uranium projects in Saskatchewan, Ontario and Quebec as well as the United States, Madagascar, Tanzania and Guyana.
- 3. I am a Practicing Member of the Association of Professional Geoscientists of Ontario (Member #0170). I am also a Fellow of the Australian Institute of Mining and Metallurgy (AusIMM) as well as a Member of the Society of Economic Geologists (SEG), the Canadian Institute of Mining, Metallurgy and Petroleum (CIM), and the Prospectors and Developers Association of Canada (PDAC).
- 4. I am a Senior Geologist and Vice-President with Watts, Griffis and McOuat Limited, a firm of consulting geologists and engineers, which has been authorized to practice professional engineering by the Professional Engineers Ontario since 1969.
- 5. 1 have read the definition of "Qualified Person" in National Instrument 43-101 ("NI 43-101") and certify that by reason of my education, past relevant work experience and affiliation with a professional association, that I fulfill the requirements to be a Qualified Person for the purposes of NI 43-101.
- 6. I visited the Elliot Lake properties of Appia Energy Corp. on 15-16 May, 2007, during which I reviewed data and visited former exploration drilling sites. I visited the Ministry of Northern Development and Mines as well as the Ministry of the Environment, and met with local government officials concerning policy issues. I revisited the project sites during June, 2008 and again during July 2013 during which I confirmed and audited the most recent diamond drilling program, examined drill core and collected independent samples for the purpose of confirming Appia's reported analytical data.
- 7. I am responsible for all sections of this report, and jointly responsible for the Mineral Resource estimates in Section 17 with co-author Kurt Breede. I am also responsible for co-ordinating the in-put of other QPs who were used as sources of information for this technical report relating to the Appia Energy Corp. property in the Elliot Lake area of north-central Ontario, Canada.
- 8. Since 2008, I have acted in the capacity of Qualified Person in respect to the exploration property discussed in this report and authored or co-authored several previous reports on this property.
- 9. I am independent of the issuer applying all of the tests in Section 1.4 of the Canadian Securities Regulation NI 43-101.



- a. Neither I, nor any affiliated entity of mine, is at present under or expects to be under an agreement, arrangement or understanding to become, an insider, associate, affiliated entity or employee of Appia Energy Corp., or any associated or affiliated entities.
- b. Neither I nor any affiliated entity of mine, own, directly or indirectly, nor expect to receive any interest in the properties or securities of Appia Energy Corp., or any associated or affiliated companies.
- c. Neither I nor any affiliated entity of mine, have earned the majority of our income during the preceding three years from Appia Energy Corp., or any associated or affiliated companies.
- 10. I have read NI 43-101 and Form 43-101F1 and have prepared the technical report in compliance with NI 43-101 and Form 43-101F1; and I have prepared the report in conformity with generally accepted Canadian mining industry practices.
- 11. As of the effective date of this technical report, and to the best of my knowledge, information and belief, the technical report contains all scientific and technical information that is required to be disclosed to make the technical report not misleading.



Al Workman, P.Geo. 30 July, 2013

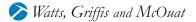


#### CERTIFICATE

To Accompany the Report Entitled "Update Report on the Appia Energy Corp. Uranium-Rare Earth Property, Elliot Lake District, North-Central Ontario, Canada" for Appia Energy Corp. dated 30 July, 2013

I, Kurt Breede, do hereby certify that:

- 2. I reside at 76 Woodrow Avenue, Toronto, Ontario, M4C 1G7.
- 3. I graduated from the University of Toronto, Toronto, Ontario in 1996 with a B.A.Sc. in Geological and Mineral Engineering, and have been practicing my profession since 1996.
- 4. I am a Professional Engineer licensed by Professional Engineers Ontario (Registration Number 90501859) and The Association of Professional Engineers and Geoscientists of Saskatchewan (Registration Number 17014).
- 5. I am a Vice-President, Marketing and Technical Services with Watts, Griffis and McOuat Limited, a firm of consulting geologists and engineers, which has been authorized to practice professional engineering by Professional Engineers Ontario since 1969, and professional geoscience by the Association of Professional Geoscientists of Ontario.
- 6. I have read the definition of "Qualified Person" in National Instrument 43-101 ("NI 43-101") and certify that I am a Qualified Person for the purposes of NI 43-101 by virtue of my education and having experience with regard to a variety of mineral deposit types, with Mineral Reserve and Mineral Resource estimation parameters and procedures and with those involved in the preparation of technical studies.
- 7. I did not visit the Property.
- 8. I am jointly responsible for the current uranium-rare earth Mineral Resource estimate for the Teasdale Zone and the Mineral Resource estimate for the Banana Lake Zone in Section 17 with co-author Al Workman. I have had no involvement with the auditing of the Sprague historical estimate, or the 2008 uranium Mineral Resource estimate.
- 9. I am independent of the issuer applying all of the tests in Section 1.4 of the Canadian Securities Regulation NI 43-101.
  - a. Neither I, nor any affiliated entity of mine, is at present under or expects to be under an agreement, arrangement or understanding to become, an insider, associate, affiliated entity or employee of Appia Energy Corp., or any associated or affiliated entities.
  - b. Neither I nor any affiliated entity of mine, own, directly or indirectly, nor expect to receive any interest in the properties or securities of Appia Energy Corp., or any associated or affiliated companies.
  - c. Neither I nor any affiliated entity of mine, have earned the majority of our income during the preceding three years from Appia Energy Corp., or any associated or affiliated companies.



- 10. I have read NI 43-101 and Form 43-101F1 and have prepared the technical report in compliance with NI 43-101 and Form 43-101F1; and I have prepared the report in conformity with generally accepted Canadian mining industry practices.
- 11. As of the effective date of this technical report, and to the best of my knowledge, information and belief, the technical report contains all scientific and technical information that is required to be disclosed to make the technical report not misleading.

pl. Jul

Kurt Breede, P.Eng. 30 July, 2013

#### CERTIFICATE

To Accompany the Report Entitled "Update Report on the Appia Energy Corp. Uranium-Rare Earth Property, Elliot Lake District, North-Central Ontario, Canada" for Appia Energy Corp. dated 30 July, 2013

I, John R. Goode, do hereby certify that:

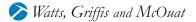
- 1. I am a metallurgist with J.R. Goode and Associates of Suite 1010, 65 Spring Garden Avenue, Ontario, Canada, M2N 6H9.
- 2. I am a graduate of the Royal School of Mines, London University, UK, in 1963 with a Bachelor of Science (Chemical Engineering in Metallurgy) degree.
- 3. I am registered as a Professional Engineer in the Province of Ontario (Reg.# 16561011).
- 4. I am a Senior Associate Metallurgical Engineer of Watts, Griffis and McOuat Limited, a firm of consulting geologists and engineers, which has been authorized to practice professional engineering by Professional Engineers Ontario since 1969, and professional geoscience by the Association of Professional Geoscientists of Ontario. I have worked as a Metallurgical Engineer for a total of 50 years since my graduation. My relevant experience for the purpose of the Technical Report is:
  - Worked in a plant that recovered rare earths and thorium as by-products of a Rio Algom uranium plant in the Elliot Lake mining camp
  - Researched, designed and commissioned a new rare earth recovery plant attached to the Denison uranium plant in the Elliot Lake camp
  - Performed several rare earth, niobium, and tantalum design and cost studies including those for Molycorp, Mountain Pass; Niocan, Oka Nb-Ta-rare earth project; AMR on-site analysis of Chinese separation plants; and Pacific Metal tantalum-niobium plant, Guangdong, China
  - Completed several dozen due diligence, pre-feasibility, and feasibility, design, and commissioning projects involving metallurgy of gold, uranium, rare metals, and base metals around the world.
  - Vice-President, Mining and Metallurgy, Kilborn Ltd., an engineering company now part of SNC Lavalin.
- 5. I have read the definition of "qualified person" set out in National Instrument 43-101 (NI 43-101) and certify that by reason of my education, affiliation with a professional association (as defined in NI 43-101) and past relevant work experience, I fulfill the requirements to be a "qualified person" for the purposes of NI 43-101.
- 6. I did not visit the Appia Property.
- 7. I am responsible for the section of the report dealing with the Mineral Processing and Metallurgical Testing program carried out by Appia, namely Section 16. I have had no involvement with the other aspects of the project other than providing guidance with the assembly of the bulk sample for testing purposes and providing liaison and guidance to SGS Canada staff involved in the testing program.
- 8. I am independent of the issuer applying all of the tests in Section 1.4 of the Canadian Securities Regulation NI 43-101.
  - a. Neither I, nor any affiliated entity of mine, is at present under or expects to be under an agreement, arrangement or understanding to become, an insider, associate, affiliated entity or employee of Appia Energy Corp., or any associated or affiliated entities.

- b. Neither I nor any affiliated entity of mine, own, directly or indirectly, nor expect to receive any interest in the properties or securities of Appia Energy Corp., or any associated or affiliated companies.
- c. Neither I nor any affiliated entity of mine, have earned the majority of our income during the preceding three years from Appia Energy Corp., or any associated or affiliated companies.
- 9. I have had no prior involvement with the property that is the subject of this Technical Report.
- 10. I have read NI 43-101 and Form 43-101F1 and have prepared that part of the technical report for which I am responsible in compliance with NI 43-101 and Form 43-101F1; and I have prepared the report in conformity with generally accepted Canadian mining industry practices.
- 11. As of the effective date of this technical report, and to the best of my knowledge, information and belief, the technical report contains all scientific and technical information that is required to be disclosed to make the technical report not misleading.

Dated this 30<sup>th</sup> day of July, 2013

Loole

John R. Goode, P.Eng.



#### ATTACHMENTS

- Attachment 1: An Investigation Into Beneficiation Testwork to Assess the Recoverability of Uranium and Rare Earth Elements from the Teasdale Property
- Attachment 2: An Investigation Into the Recovery of Uranium and Rare Earth Elements from the Teasdale Property

An Investigation into

#### BENEFICIATION TESTWORK TO ASSESS THE RECOVERABILITY OF URANIUM AND RARE EARTH ELEMENTS FROM THE TEASDALE PROPERTY

prepared for

## **APPIA ENERGY CORP.**

Project 13849-002 Final Report June 5, 2013

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# **Executive Summary**

A scoping level beneficiation study was conducted on samples from the Teasdale property located in the Elliot Lake area, Ontario, at the request of Watt, Griffis and McOuat Limited on behalf of Appia Energy Corp. The purpose of the study was to identify a processing route that could recover the majority of the uranium, thorium and rare earth bearing minerals while rejecting a significant amount of the major gangue mineral quartz. The beneficiation study consisted of head sample chemical analysis, mineralogical characterization, gravity separation, magnetic separation and flotation testing.

The summary head assays for the four test composites are shown in Table 1.

Sample ID	UR Comp	IQ Comp	LR Comp	Master Comp
S, %	1.46	1.04	3.32	1.92
U, g/t	218	120	520	270
Th, g/t	445	218	350	354
TREE, g/t	2285	1153	1548	1702

Table 1: Head Assay Summary

A QEMSCAN<sup>TM</sup> mineralogical examination indicated that the major phases present in these composites were quartz (63.8-67.4%), K-feldspars (12.2-16.8%), micas (9.6-12.6%), and pyrite (2.6-10%). Electron Microprobe Analysis (EMPA) revealed that the main Rare Earth Element (REE)-bearing minerals were monazite and allanite, and the U-Th minerals included uranothorite-thorite [(Th,U)SiO<sub>4</sub>], altered uraninite (UO<sub>2</sub>), and coffinite [U(SiO<sub>4</sub>)<sub>1-x</sub>(OH)<sub>4x</sub>]. The monazite is generally over 60% free and liberated but the allanite has more complex particles at 100% passing 100 mesh (150 µm). The U-Th minerals are generally poorly liberated but they are moderately to well exposed.

A Bond ball mill grindablity test was performed at 100 mesh (150 µm) and showed that the Master Composite was moderately hard with a metric work index of 16.2 kWh/t.

Metallurgical testwork included gravity separation, magnetic separation and flotation. Gravity separation using a Mozley Shaking Table on a sample that was 80% passing 208  $\mu$ m demonstrated U, Th and REE upgrading. The combined Mozely gravity concentrates recovered 52% U, 61% Th and 59% Total Rare Earth Element (TREE) in 7% mass. A significant amount of U, Th and TREE losses was found to deport in the -38  $\mu$ m fraction of the gravity tailings. The combined Mozely gravity concentrate and -38  $\mu$ m of the gravity tailings recovered 75% U, 81% Th and 79% TREE in 26% mass. A finer grind resulted in similar results.

Gravity separation using the Wilfley Table to evaluate the amenability of the Gekko IPJ was completed. A specific procedure, Gekko 296A, was provided by the client and followed. The results demonstrated

possible gangue rejection at a coarse size. The combined Wilfley concentrate and the slime recovered 77% U, 84% Th and 78% TREE in 36% mass. The Gekko IPJ was not recommended as a preconcentration method because the client reviewed the results and determined the recovery of U and REE was below their target.

Wet High Intensity Magnetic Separation (WHIMS) at 2,000 to 20,000 Gauss on a sample that was 80% passing 208 µm was performed. The cumulative magnetics recovered 61% U, 74% Th and 78% TREE in 9% mass. Further scavenging of the non-magnetics by flotation would likely improve recovery. A finer grind did not improve the WHIMS results.

Flotation flowsheet development was carried out on the Master composite. Variability testing on the Lower Reef (LR), Upper Reef (UR) and Intermediate Quartzite (IR) composites were completed using the conditions established with the Master composite. The best results on the Master composite were achieved in F6 using collector LR19. The F6 rougher concentrate recovered 79% U, 92% Th and 92% TREE in 20% mass. Results of variability flotation tests (F9, F16 and F17) and F6 are shown in Table 2.

**Table 2: Variability Flotation Comparison** 

Commission ID	Test Ne	Wt		Gra	des: U, TI	n, REE-g/t;	S %				% Distr	ibution		
Sample ID	Test No.	%	U	Th	S	LREE	HREE	TREE	U	Th	s	LREE	HREE	TREE
LR Comp	F9	32.9	1270	1030	11.0	4330	382	4712	85.5	93.3	98.5	94.5	90.4	94.1
UR Comp	F16	33.3	493	1136	4.45	6006	409	6415	80.4	91.7	98.7	93.6	78.1	92.4
IQ Comp	F17	14.1	364	1053	7.41	6636	336	6972	48.7	72.4	96.8	86.0	48.3	82.9
Master Comp	F6	20.4	885	1471	8.99	7314	516	7831	78.6	91.9	98.5	93.6	74.7	92.1

Pyrite removal prior to U-Th-TREE flotation as well as on a leached residue was completed. Greater than 90% S was removed in either approach.

Recommendations for future work include:

- Investigate the effects of desliming;
- Investigate collector type FA2 in place of LR19;
- A combination of gravity or magnetic separation and flotation.

# Introduction

A proposal for mineralogical, beneficiation, and hydrometallurgical testwork on quartz pebble conglomerate samples from the Elliot Lake area was issued on October 16<sup>th</sup>, 2012 and approved the next day. The scope of beneficiation testwork consisted of gravity separation, magnetic separation and flotation. The testwork was initiated in December, 2012 and was carried out over the following three months with the objective of assessing the recoverability of uranium, thorium and rare earth elements. This report presents the beneficiation testwork results.

The test program was conducted under the direction of Mr. John Goode on behalf of Watts, Griffis and McOuat Limited and Appia Energy Corp. Results were provided to him for review and guidance as they became available.

Feng Gao, M. Sc. Project Metallurgist, Metallurgical Operations

Dan Imeson, M.Sc. Manager, Mineral Processing

Experimental work by: Dan Lang, Yashashree Chaugule, Jason Garbutt Mineralogy: Tassos Grammatikopoulos Report preparation by: Feng Gao, Su McKenzie Reviewed by: Su McKenzie, Ben Yu, Dan Imeson

# **Testwork Summary**

## 1. Sample Receipt and Preparation

A total of five shipments were received at the SGS Lakefield site from October to November 2012. The first and second shipments were assay rejects from Actlabs and the client decided not to use them for testwork after reviewing the inventory list. The 3<sup>rd</sup> to 5<sup>th</sup> shipments were ¼ drill core samples containing 30.8 kg, 55.3 kg and 78.4 kg of material with assigned internal receipt number 0059-Nov12, 0081-Nov12 and 0158-Nov12, respectively. Table 3 summarises the information of received samples.

Shipment				Assays,	lb/st	
No.	Samples	Mass kg	LREO	HREO	U <sub>3</sub> O <sub>8</sub>	ThO <sub>2</sub>
	1 <sup>st</sup> Zone	79.4				
	Upper reef	4.3				
	Intermediate quartzite	3.4				
1 <sup>st</sup>	Lower reef	0				
T	LR: 1382316 - 1382344	0				
	NB: 1382394 - 1382407	0				
	Miscellaneous	0.5				
	2 <sup>nd</sup> Zone	0				
	Upper reef	9.5				
2 <sup>nd</sup>	Intermediate quartzite	6.0				
	Lower reef	3.4				
	Upper reef	83.7	4.945	0.368	0.488	0.927
3 <sup>rd</sup> - 5 <sup>th</sup>	Intermediate quartzite	44.1	2.186	0.152	0.257	0.431
3 - 5	Lower reef	44.1	3.364	0.314	0.969	0.717
	Total	171.9	3.796	0.297	0.562	0.741

**Table 3: Inventory of As-Received Sample** 

The sample preparation flowsheet is presented in Figure 1. Three composites representing Upper reef (UR), Intermediate quartzite (IQ) and Lower reef (LR) were separately sorted out from the 3<sup>rd</sup> to 5<sup>th</sup> shipments. Each Composite was combined, homogenized and stage-crushed to 100% passing 6 mesh (3.35 mm) and 500 g was riffled out followed by further splitting for head assay, mineralogical examination and for bio-leaching amenability test. The Master Composite (MC) was composited from 31.4 kg UR, 16.5 kg IQ and 16.5 kg LR. It was combined, homogenized and rotary split into 2 kg test charges. The remaining 51.8 kg UR, 27.1 kg IQ and 27.1 kg LR Composites were reserved separately for variability testwork.

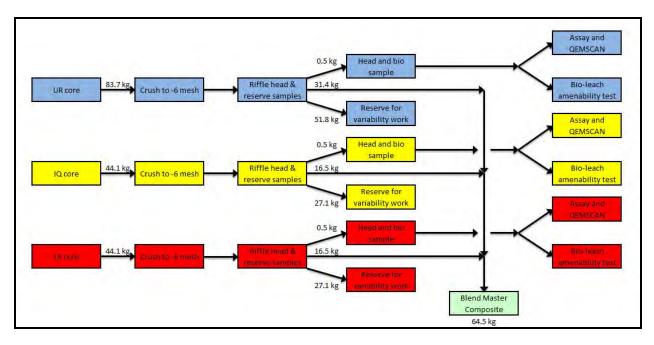


Figure 1: Sample Preparation Flowsheet

### 2. Sample Characterization

#### 2.1. Head Assays

Samples representative of the four composites (UR, IQ, LR and MC) were submitted for detailed chemical analysis which included: whole rock analysis (SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub>, MgO, CaO, Na<sub>2</sub>O, K<sub>2</sub>O, TiO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, MnO, Cr<sub>2</sub>O<sub>3</sub>, V<sub>2</sub>O<sub>5</sub> and loss on ignition (LOI)), REE-ICP Scan (Ce, Dy, Er, Eu, Gd, Ho, La, Lu, Nd, Pr, Sm, Tb, Th, Tm, Sc, U, Y, and Yb) S, S<sup>=</sup> and Au. The analytical results are shown in Table 4.

Sample ID	UR Comp	IQ Comp	LR Comp	Master Comp
	Whe	ole Rock Ana	alysis, %	
SiO <sub>2</sub>	84.2	84.1	79.7	83.4
Al <sub>2</sub> O <sub>3</sub>	6.27	7.25	5.77	6.43
Fe <sub>2</sub> O <sub>3</sub>	2.28	1.68	4.61	2.75
MgO	0.12	0.12	0.07	0.10
CaO	0.32	0.19	0.58	0.37
Na₂O	0.10	0.06	0.10	0.11
K <sub>2</sub> O	3.43	3.59	2.80	3.30
TiO <sub>2</sub>	0.65	0.30	0.38	0.49
P <sub>2</sub> O <sub>5</sub>	0.14	0.07	0.09	0.11
MnO	< 0.01	< 0.01	< 0.01	0.01
Cr <sub>2</sub> O <sub>3</sub>	0.04	0.02	0.02	0.02
V <sub>2</sub> O <sub>5</sub>	< 0.01	< 0.01	< 0.01	< 0.01
LOI	1.72	1.53	2.98	1.95
Sum	99.2	98.9	97.1	99.0
	F	REE - ICP Scar	n, g/t	
La	536	259	352	407
Ce	1000	488	681	767
Pr	105	51.7	73.5	81.0
Nd	328	162	235	254
Sm	54.3	26.2	41.9	42.6
Eu	2.90	1.50	2.70	1.90
Gd	34.0	15.7	28.5	26.1
Tb	4.70	1.80	4.20	3.30
Dy	20.3	8.60	19.2	16.5
Но	3.70	1.40	3.40	2.60
Er	8.80	3.30	8.20	6.70
Tm	2.00	0.40	1.30	0.80
Yb	7.10	2.50	5.90	5.20
Lu	2.30	< 0.50	1.00	0.70
Y	76.0	31.0	65.0	62.0
Sc	< 25	< 25	< 25	< 25
U	218	120	520	270
Th	445	218	350	354
	Elemen	t assays S, S	<sup>=</sup> , %; Au, g/t	
S	1.46	1.04	3.32	1.92
S <sup>=</sup>	1.38	0.92	2.94	1.58
Au	< 0.02	< 0.02	0.03	< 0.02

#### **Table 4: Head Assays of Composites**

#### 2.2. Mineralogical Examination

The head samples of the three composites (UR Comp, IQ Comp and LR Comp) were submitted to the SGS Advanced Mineralogy Facility for mineralogical characterization using a combination of QEMSCAN<sup>™</sup> Particle Mineral Analysis (PMA) method, X-ray Diffraction (XRD), Electron Microprobe Analysis (EMPA) and Scanning Electron Microscopy (SEM) approaches. The objective was to determine the overall mineral assemblage with emphasis on the REE and U-Th-bearing minerals.

The head samples of three composites were stage-crushed to 100% passing 100 mesh (150  $\mu$ m) and screened into three size fractions (+75, -75/+38 and -38  $\mu$ m) for mineralogical study. The detailed QEMSCAN results are issued in a separate SGS report (CALR-13849-002-MI5007-Dec12) and only the main findings are highlighted here.

The modal analyses obtained for each composite are presented in Table 5 and graphically shown in Figure 2. All three samples (LR Comp, UR Comp and IQ Comp) are composed of quartz (63.8-67.4%), K-feldspars (12.2-16.8%), micas (9.6-12.6%), pyrite (2.6-10%), along with minor to trace amounts of rutile, carbonates, other oxides and other minerals. Monazite, bastnaesite, allanite and U-Th phases are present in trace amounts.

Table	5:	Bulk	Modals	Analyses
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Survey												Energy Co										
Project											CALR-13849		56-JUL12									
Sample					LR Comp							JR Comp							IQ Comp			
Fraction		Combined	+7	5um	-75/+	38um	-38	lum	Combined	+75	5um	-75/+	38um	-38	Bum	Combined	+75	Sum	-75/+	38um	-38	Bum
Mass Size Di	stribution (%)		3	3.9	16	ò.5	44	4.6		39	9.3	18	3.5	42	2.2		4(	).3	18	3.2	4	1.6
Calculated E	SD Particle Size	19	(	64	3	81	1	1	19	6	67	3	51	1	11	19	6	4	3	32	1	11
		Sample	Sample	Fraction	Sample	Fraction	Sample	Fraction	Sample	Sample	Fraction	Sample	Fraction	Sample	Fraction	Sample	Sample	Fraction	Sample	Fraction	Sample	Fraction
	Monazite	0.3	0.2	0.4	0.1	0.3	0.1	0.3	0.5	0.1	0.4	0.1	0.4	0.2	0.6	0.2	0.1	0.2	0.0	0.2	0.1	0.3
	Bastnaesite	0.1	0.0	0.0	0.0	0.1	0.0	0.1	0.1	0.0	0.1	0.0	0.0	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.1
	Synchysite	0.0	0.0	0.0	0.0	0.1	0.0	0.0	0.0	0.0	0.1	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
	Allanite	0.1	0.0	0.1	0.0	0.1	0.1	0.2	0.1	0.1	0.1	0.0	0.2	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0
	U-Th Minerals	0.1	0.0	0.1	0.0	0.0	0.1	0.1	0.1	0.0	0.1	0.0	0.1	0.0	0.0	0.0	0.0	0.1	0.0	0.0	0.0	0.0
	Other REE	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
	Zircon	0.1	0.0	0.1	0.0	0.1	0.0	0.0	0.1	0.1	0.1	0.0	0.1	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0
	Apatite	0.1	0.0	0.1	0.0	0.1	0.0	0.1	0.2	0.0	0.1	0.0	0.2	0.1	0.3	0.1	0.0	0.1	0.0	0.1	0.0	0.0
Mineral Mass	Quartz	63.8	27.8	71.5	11.6	70.3	24.3	54.5	65.4	28.2	71.7	13.2	71.3	24.1	57.0	67.4	30.9	76.7	13.5	73.9	23.1	55.6
(%)	K-Feldspar	12.2	4.2	10.8	2.0	11.8	6.1	13.7	16.8	6.4	16.3	3.3	18.0	7.0	16.7	15.7	5.9	14.6	3.1	17.0	6.7	16.2
(70)	Micas	10.0	1.4	3.6	0.8	4.6	7.8	17.6	9.6	1.2	3.2	0.7	3.6	7.7	18.2	12.6	1.7	4.2	0.9	5.1	9.9	23.9
	Clays	0.0	0.0	0.0	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
	Other Silicates	1.0	0.3	0.8	0.2	1.0	0.5	1.1	0.2	0.1	0.2	0.0	0.2	0.2	0.4	0.2	0.0	0.1	0.0	0.1	0.1	0.3
	Carbonates	0.9	0.2	0.4	0.2	1.0	0.6	1.3	0.4	0.1	0.2	0.1	0.3	0.3	0.7	0.3	0.0	0.1	0.0	0.3	0.2	0.5
	Pyrite	10.0	4.2	10.9	1.5	9.2	4.2	9.4	4.1	2.2	5.6	0.6	3.5	1.2	2.8	2.6	1.3	3.2	0.4	2.4	0.9	2.1
	Rutile	0.7	0.3	0.7	0.1	0.7	0.3	0.7	1.5	0.6	1.6	0.2	1.1	0.7	1.7	0.5	0.2	0.6	0.1	0.4	0.2	0.5
	Other Oxides	0.3	0.1	0.2	0.0	0.2	0.2	0.5	0.2	0.0	0.0	0.1	0.3	0.1	0.3	0.1	0.0	0.0	0.0	0.1	0.1	0.2
	Other	0.2	0.0	0.1	0.1	0.3	0.1	0.3	0.6	0.1	0.2	0.1	0.5	0.4	1.0	0.1	0.0	0.1	0.0	0.1	0.1	0.2
	Total	100.0	38.9	100.0	16.5	100.0	44.6	100.0	100.0	39.3	100.0	18.5	100.0	42.2	100.0	100.0	40.3	100.0	18.2	100.0	41.6	100.0

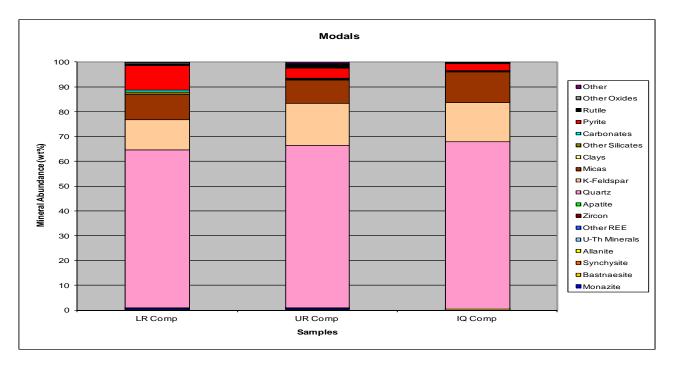
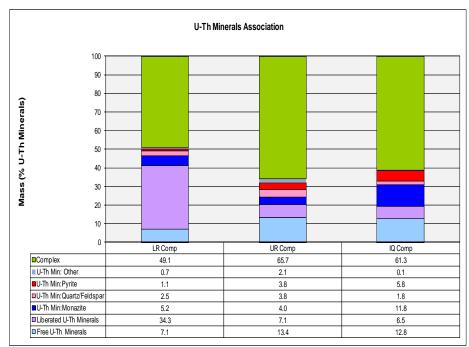


Figure 2: Mineral Abundance of Each Composite

Liberation and association data for U-Th minerals, Monazite, Allanite and Pyrite are present in Figures 3 to 6.

Major observations are as follows:

- Free and liberated U-Th minerals account for 41%, 21% and 19% for the LR, UR and IQ, respectively (Figure 3). Most of the U-Th minerals occur as complex particles (terniary and quaterniary middlings) (49%, 66% and 61%), minor middlings with monazite (5%, 4% and 12%), quartz/feldspars (<4%). Liberation generally increases significantly from the +75 to -38 um fraction.
- Mineral exposure data show that LR and UR have similar values with >30% exposed particles at 68% and 64%, respectively. U-Th minerals are better exposed at 86% in the IQ sample. Thus, the potential for leaching the U from these phases is better for IQ. Thus, although the U-Th minerals are poorly liberated, they are moderately to well exposed.
- Free (a mineral with ≥ 95% surface exposure) and liberated (a mineral with ≥ 80% but <95% surface exposure) monazite account for 59%, 68% and 62% for the LR, UR and IQ, respectively (Figure 4). The remainder occurs as complex particles (29%, 22% and 28%) and quartz/feldspars (<6%).</li>
- Free and liberated allanite account for 35%, 63% and 54% for the LR, UR and IQ, respectively (Figure 5). The majority of the remainder occurs as complex particles (53%, 25% and 40%) and quartz/feldspars (6%, 9% and 4%).
- Free and liberated pyrite account for 95%, 94% and 97% for the LR, UR and IQ, respectively (Figure 6).





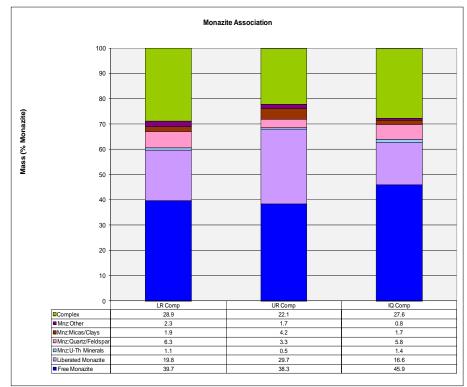


Figure 4: Liberation and Association Profile of Monazite

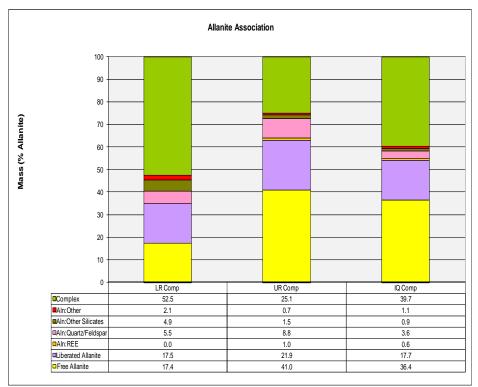


Figure 5: Liberation and Association Profile of Allanite

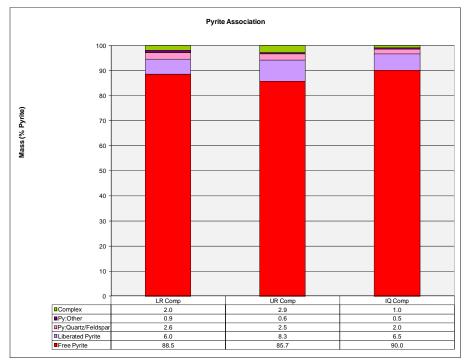


Figure 6: Liberation and Association Profile of Pyrite

EMPA of the U-Th phase reveals that the UR and IQ composites contain mainly uranothorite-thorite  $[(Th,U)SiO_4]$ . The LR Comp contains altered uraninite  $(UO_2)$ , coffinite  $[U(SiO_4)_{1-x}(OH)_{4x}]$  and uranothorite-thorite  $[(Th,U)SiO_4]$ . Brannerite was tentatively identified during the SEM examination of the samples as micrometric inclusions in various minerals.

EMPA was carried out on monazite to determine the chemistry of the mineral in the three composites. The average values of the main REE (Ce, La and Nd) vary slightly among monazite in the three composites. Monazite contains trace amounts of Y (0.14%, 0.49% and 0.11% in LR, UR and IQ, respectively). Th was found to range from 2.00%, 3.44% and 1.27% in LR, UR and IQ, respectively. It is critical to note that monazite does not carry U.

The grade-recovery curves represent the ideal and potential maximum recovery for physical separation (gravity, flotation) of the specific mineral and not chemical recovery (leaching).

At a K<sub>80</sub> of 75 µm mineralogy indicates U-Th minerals are capable of the following grades and recoveries:

- grades between 94% and 76% for recoveries of 41% to 71%, respectively, for the LR;
- grades between 95% and 65% for recoveries of 21% to 73%, respectively, for UR;
- grades between 98% and 70% for mineral recoveries of 19% to 89%, respectively, for IQ.

The grade-recovery curve representing each composite indicates monazite:

- grades between 96% and 77% for recoveries of 59% to 89%, respectively, for the LR;
- grades between 96% and 82% for recoveries of 68% to 93%, respectively, for UR;
- grades between 97% and 80% for mineral recoveries of 62% to 92%, respectively, for IQ.

#### 2.3. Bond Ball Mill Grindability Testing

The Bond ball mill grindability test was performed on the Master Composite using a 100 mesh (150  $\mu$ m) closing screen. The results are summarized in Table 6 and compared to the SGS database in Figure 7. The Master Composite can be categorized as moderately hard. The test details are presented in Appendix A.

Sample Name	Mesh of	F <sub>80</sub>	Ρ <sub>80</sub>	Gram per	Work Index	Hardness
	Grind	(μm)	(μm)	Revolution	(kWh/t)	Percentile
Master Comp	100	2,002	124	1.53	16.2	70

#### Table 6: Bond Ball Mill Grindability Test Summary

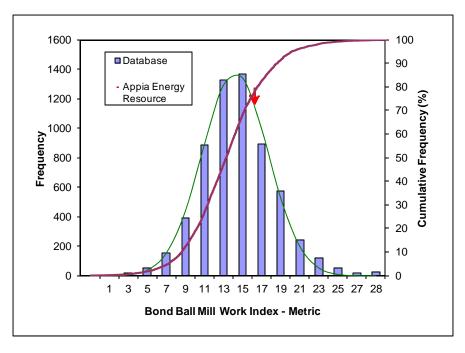


Figure 7: SGS Bond Ball Mill Work Index Database

### 3. Beneficiation Testing

#### 3.1. Gravity Separation – Mozley Shaking Table

Two gravity separation tests at different sizes were performed on the Master Composite using a Mozley Shaking Table. Results are presented in Table 7. The gravity results were similar for grind sizes of 80% passing 208  $\mu$ m in G1 and 108  $\mu$ m in G2. Over half of the U, Th and TREE was recovered in the gravity concentrate in approximately 7% mass. The G1 cumulative gravity concentrate 1-2 recovered 52% U, 61% Th, 84% S and 59% TREE in 7% mass. The middlings were less than head grade and would likely be combined with the tailings. The tailings for each test was further screened into three fractions (+75, -75/+38 and -38  $\mu$ m) to investigate the potential of preferential U, Th and TREE deportment by size. The U, Th and TREE were found to deport into the -38  $\mu$ m fraction. The combined gravity concentrate and the -38  $\mu$ m fraction of the gravity tailings recovered 75% U, 81% Th and 79% TREE in 26% mass. Further upgrading of the -38  $\mu$ m fraction of the gravity tailings could be due to poor liberation.

Test	Conditions	Products	Weight		Grad	les: U, T	h, REE-g/	t; S%				% Distr	ibution		
No.	Conditions	Froducts	%	U	Th	S	LREE	HREE	TREE	U	Th	S	LREE	HREE	TREE
		Conc1	2.4	1670	3600	44.1	18530	1116	19646	13.9	22.8	44.4	24.4	19.7	24.1
		Conc1-2	6.6	2282	3556	30.9	16477	1173	17650	51.5	61.1	84.3	58.7	56.1	58.6
		Conc+Midds	36.2	535	769	5.85	3641	261	3902	66.2	72.4	87.3	71.1	68.3	70.9
G1	100% passing	Conc 1-2 + Tails -38 µm	25.7	850	1216	8.93	5671	418	6089	74.7	81.2	94.7	78.6	77.7	78.6
GI	48mesh, K80 = 208 μm	Conc+Midds+Tails -38µm	55.4	473	644	4.29	3050	225	3275	89.4	92.5	97.7	91.0	89.9	90.9
	200 μ	Tails (+38µm)	44.6	69.8	64.8	0.12	376	31.3	407	10.6	7.5	2.3	9.0	10.1	9.1
		Tails	63.8	155	167	0.48	842	68.8	911	33.8	27.6	12.7	28.9	31.7	29.1
		Head (Calc.)	100.0	293	385	2.43	1856	138	1995	100.0	100.0	100.0	100.0	100.0	100.0
		Conc1	2.2	1320	3340	44.5	18813	1016	19830	10.8	17.2	36.0	20.9	15.2	20.5
		Conc1-2	5.8	2025	4277	37.1	19363	1315	20678	44.8	59.3	81.0	58.0	53.1	57.7
	10001	Conc+Midds	22.9	641	1234	9.81	5612	388	6000	55.6	67.1	83.9	65.9	61.4	65.6
G2	100% passing	Conc1-2 + Tails -38µm	37.8	524	930	6.69	4237	304	4541	75.2	83.6	94.5	82.3	79.5	82.1
G2	100mesh, K80 = 108 um	Conc+Midds+Tails -38µm	54.8	413	701	4.75	3202	232	3433	86.0	91.3	97.4	90.2	87.9	90.0
	100 μ	Tails (+38µm)	45.2	81.8	80.7	0.16	424	38.9	462	14.0	8.7	2.6	9.8	12.1	10.0
		Tails	77.1	151	179	0.56	860	72.3	932	44.4	32.9	16.1	34.1	38.6	34.4
		Head (Calc.)	100.0	263	421	2.67	1947	145	2091	100.0	100.0	100.0	100.0	100.0	100.0

#### Table 7: Gravity Separation Results - Mozley Shaking Table

#### 3.2. Gravity Separation – Gekko 296A Procedure

A large scale gravity test was carried out on ~15 kg of the Master Composite with a Wilfley Table following the Gekko 296A procedure. The objective was to assess the amenability of the samples to the Gekko IPJ. The tabling procedure replicates the expected recovery that could be achieved by the IPJ. The feed was first stage-ground to 100% passing 20 mesh (850  $\mu$ m). The ground sample was then fed across a Wilfley Table to collect a first concentrate. The combined middling and tailings was screen at 35 mesh (500  $\mu$ m) with the oversize stage-ground to 100% pasing 500  $\mu$ m size. These materials were tabled again to collect a second concentrate. The tailings from the second Wilfley Table pass were stage-ground to 100% passing 106  $\mu$ m and passed through a cyclone for desliming. The underflow of the cyclone was tabled and a third concentrate was collected. A total of three concentrates, a gravity tailing and one slime product were collected and submitted for assay. The results of the test are summarized in Table 8.

P <sub>80</sub> (μm)	Products	Weight		As	says: U, Th	, REE g/t, S	<b>5</b> %				% Dist	ribution		
F <sub>80</sub> (μm)	FIGUICIS	%	s	U	Th	LREE	HREE	TREE	S	U	Th	LREE	HREE	TREE
1 <sup>st</sup> Pass=850	W Conc-1	19.9	8.32	608.0	1010.0	4421.8	333.1	4754.9	82.9	53.0	59.1	54.8	48.7	54.3
2 <sup>nd</sup> pass=500	W Conc 1-2	29.0	6.25	540.8	887.1	3892.0	294.8	4186.8	90.6	68.6	75.5	70.2	62.7	69.6
3 <sup>rd</sup> pass=106	W Conc 1-3	33.0	5.64	508.2	832.8	3691.1	279.7	3970.8	93.3	73.4	80.7	75.8	67.8	75.2
	W Conc1-3 + Slime	35.5	5.30	497.1	800.9	3553.9	271.7	3825.5	94.2	77.2	83.5	78.5	70.8	77.9
	W Tails	64.5	0.18	80.9	87.3	536.7	61.7	598.4	5.8	22.8	16.5	21.5	29.2	22.1
	Head (Calc.)	100.0	2.00	228.6	340.5	1607.1	136.2	1743.3	100.0	100.0	100.0	100.0	100.0	100.0
	Hoad (Direct)		1 02	270.0	354.0	1578 5	123.0	1702.4						

Table 8: Gravity Separation Results – Wilfley Table at Progressive Grind

Gravity separation using a Wilfley Table achieved similar results as with a Mozley Table. The combined gravity concentrate 1-3 recovered 73% U, 81% Th and 75% TREE in 33% mass. Excessive losses to the tailings could be due to liberation or in fines not recovered by gravity. Further screening of the tailings and upgrading using alternative beneficiation such as flotation could result in further recovery increases or upgrading.

#### 3.3. Magnetic Separation-WHIMS

The magnetic separation tests were carried out with two ~ 100g charges of the Master Composite which were ground to a  $P_{80}$  of 208 µm in M1 and 108 µm in M2. The ground sample was pulped, well mixed, and fed through a wet high intensity magnetic separation (WHIMS) at intensities of 2A (~2,000 Gauss), 5A (5,000 Gauss), 10A (10,000 Gauss) and 20A (17,000 Gauss), respectively. Results are presented in Table 9. The 20A non-magnetics of each test was screened into three fractions (+75, -75/+38 and -38µm) to further investigate the U and REE deportment by size.

Test	Conditions	Cumulative Products	Mass		Gra	des: U, 1	Th, REE-g	/t; S				% Distr	ibution		
No	Conditions	Cumulative Products	%	U	Th	s	LREE	HREE	TREE	U	Th	S	LREE	HREE	TREE
M1		0-2A WHIMS Mag	2.2	1540	2140	6.08	9705	725	10430	9.1	8.5	7.2	8.1	8.9	8.1
		0-5A WHIMS Mag	4.5	1950	3233	6.02	17397	1078	18475	23.7	26.3	14.5	29.7	27.0	29.6
		0-10A WHIMS Mag	6.6	2496	4670	6.25	24352	1473	25825	44.3	55.4	22.0	60.8	53.9	60.4
	100% passing 48mesh	0-20A WHIMS Mag	8.6	2619	4752	6.21	23804	1498	25302	61.2	74.2	28.8	78.2	72.2	77.8
	P80=208 µm	0-20A Mag+ Non-Mag -38µm	28.9	958	1606	2.99	7813	512	8325	74.8	83.8	46.3	85.7	82.4	85.5
		20A WHIMS Non-Mag +38µm	71.1	131	126	1.41	529	44.5	573	25.2	16.2	53.7	14.3	17.6	14.5
		Non-Mag -38µm	20.3	249	554	1.61	984	90.5	1074	13.6	9.6	17.5	7.6	10.2	7.7
		Head (Calc.)	100.0	370	554	1.86	2634	180	2814	100.0	100.0	100.0	100.0	100.0	100.0
M2		0-2A WHIMS Mag	2.5	890	1370	4.00	6117	500	6617	8.9	8.8	5.5	8.4	9.2	8.4
		0-5A WHIMS Mag	4.9	1457	2833	5.19	15903	1005	16908	28.2	35.3	13.8	42.2	35.7	41.7
		0-10A WHIMS Mag	4.9	1457	2833	5.19	15903	1005	16908	28.2	35.3	13.8	42.2	35.7	41.7
		0-20A WHIMS Mag	7.6	1763	3364	5.12	17556	1147	18703	52.6	64.6	20.9	71.6	62.7	71.0
	100mesh, P80= 108µm	0-20A Mag+ Non-Mag -38µm	38.5	495	834	2.15	4122	289	4411	74.9	81.2	44.5	85.3	80.1	84.9
		20A WHIMS Non-Mag +38µm	61.5	104	121	1.68	447	44.9	492	25.1	18.8	55.5	14.7	19.9	15.1
		Non-Mag -38µm	30.9	184	213	1.42	821	78.1	900	22.3	16.6	23.6	13.6	17.4	13.9
		Head (Calc.)	100.0	255	396	1.86	1863	139	2002	100.0	100.0	100.0	100.0	100.0	100.0

**Table 9: Magnetic Separation Results** 

The majority of mass (>90%) reported to the non-magnetics. Results between the two grind sizes were similar. The M1 combined magnetics recovered 61% U, 74% Th and 78% TREE in 9% mass. Magnetic separation resulted in greater U and Th recoveries than gravity separation. The U and Th bearing minerals are more susceptible to magnetic separation than gravity separation. Magnetic separation could be considered as part of the flowsheet but further scavenging of the non-magnetics by using an alternative process, such as flotation, would be required.

#### 3.4. Flotation

A total of 20 batch flotation tests were performed on the Master, LR, UR and IQ composites and one flotation test was conducted on an acid leach residue (F18). Collector LR19 was evaluated in tests F1, F2 and F4 at different pH values as well as with and without pre-floating pyrite. In test F3, Cupferron and FS-2 as the collectors were compared against Salicycylhydroxamate (SHD), a Chinese hydroxamate reagent effective on other REE ores, in F5, but these tests showed inferior performance for U, Th and TREE. Subsequent testwork used LR19 to evaluate pulp pH, primary grind size, sulphide pre-float, desliming, modifiers and depressants, collector addition rate and the pulp density. Tests F9 and F10 were carried out on the LR composite in a 28L flotation cell. Cleaning was performed on the F10 rougher concentrate. Tests F16 and F17 were conducted on the separate UR and IQ comp in a 28L flotation cell. Tests F19, F20 and F21 were performed on the Master composite with different conditioning time and air flow rate. A

10% mass pull was targeted to generate concentrate for subsequent hydrometallurgical tests. Rougher conditions are presented in Table 10.

Comp	Test No.	Solid	Fd K80	pН			Colle	ector (g/t)			De	pressant (	g/t)	g/t	g/t	g/t	Target Mass
Comp	TESLINO.	%	μm	рп	KAX	LR19	FS-2	Cupferron	V4085	SHD	Metso	$Na_2SiF_6$	Oxalic	$H_2SO_4$	Na <sub>2</sub> CO <sub>3</sub>	DF250	%
MC	F1	35	111	8.0-10.2		750			75		500					18	
MC	F2	35	111	7.6-8.4		500					500			140			
MC	F3	35	111	6.5-7.2	50		495	2000						980		5	
MC	F4	35	111	6.5-6.5	50	450					500			900		5	
MC	F5	35	111	7.8-10.2	50	150				3000	500			150		2.5	
MC	F6	35	135	7.8-10.2		1425					500					26	
MC	F7	35	80	7.8-9.8		1125					500					18	
MC	F8	35	102	7.8-10.2	50	500					500					4	
MC	F13	18	135	6.3-7.7		1200					500		900				
MC	F15	18	135	7.0-7.8		900					500		800				
MC	F19	35	135	7.4-9.3		300					500				250		10
MC	F20	35	135	7.2-9.4		300					500				250		10
MC	F21	35	135	9.3-9.5		300					500				250		10
LR	F9	35	131	9.3-9.7		1100					500						
LR	F10	35	100	9.6-9.7		900					500						
LR	F11	35	135	6.5-10.5		1200					500		900				
LR	F12	35	135	6.3-10.5		1200					500	900					
LR	F14	18	135	6.5-7.4		1200					500		900				
UR	F16	35	117	9.4-9.4		1200					500						
IQ	F17	35	122	9.6-9.6		750					500						

**Table 10: Summary of Rougher Flotation Conditions** 

Figure 8 to Figure 10 compare the mass-recovery relationships for U, Th, and TREE of the best test results achieved on the Master composite. Note that tests F6, F7 and F15 are cleaner tests and F13 is a rougher kinetics test. The rougher and the cleaner flotation results are presented in Table 11 and Table 12, respectively.

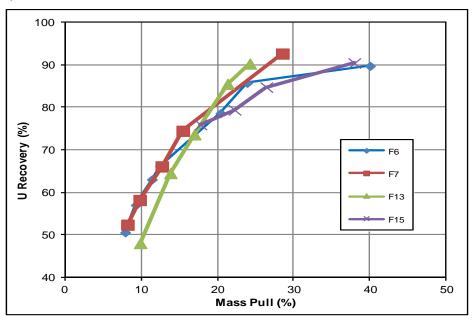


Figure 8: U Recovery vs. Mass Pull for F6, F7, F13 and F15

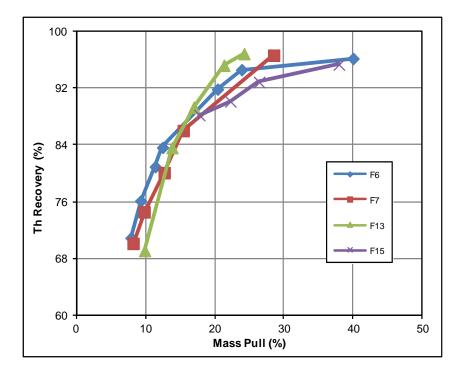


Figure 9: Th Recovery vs. Mass Pull for F6, F7, F13 and F15

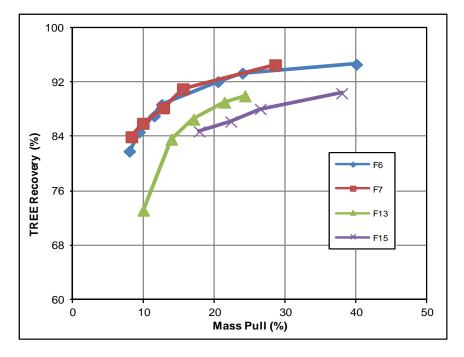


Figure 10: TREE Recovery vs. Mass Pull for F6, F7, F13 and F15

Table 11:	Results	of Rougher	Flotation Tests
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	Conditions	Reagent	Cumulative	Mass				h, REE-g/t						ribution		I
<b>No.</b> F1	Master Comp	g/t Metso= 500	Products Ro Conc 1	% 7.9	U 760	Th 1020	<b>S</b> 19.4	LREE 14261	<b>HREE</b> 704	14965	U 22.5	Th 43.3	<b>S</b> 80.1	LREE 70.7	43.1	<b>TREE</b> 68.7
•••	Fd: K80~111µm	LR19=750	Ro Conc 1-2	7.8 14.7	760 780	1930 1562	19.4	9445	555	10000	23.5 45.5	43.3 66.3	95.9	70.7 88.7	43.1 64.3	86.8
	Pulp density: 35%	DF250=18	Ro Conc 1-3	19.4	777	1400	9.54	7518	491	8008	59.8	78.3	98.2	92.9	74.9	91.6
	pH=8.0-10.2	V4085=75	Ro Conc 1-4	23.6	789	1305	7.92	6321	451	6771	73.8	88.7	99.1	95.0	83.7	94.2
			Ro Conc 1-5	28.6	751	1145	6.56	5277	398	5675	85.2	94.5	99.6	96.3	89.7	95.8
			Ro Conc 1-6	30.1	739	1100	6.25	5037	384	5422	88.1	95.4	99.6	96.5	91.0	96.1
			Ro TIs Head (Calc.)	69.9 100.0	43.1 252.4	22.7 347.0	0.01	77.8 1570.0	16.4 127.1	94.2 1697.1	11.9 100.0	4.6	0.4	3.5 100.0	9.0 100.0	3.9 100.0
F2	Master Comp	Metso= 500	Ro Conc 1	15.0	867	1660	97.6	9366	578	9944	49.5	71.5	97.6	87.4	66.8	85.9
	Fd: K80~111µm	LR19=900	Ro Conc 1-2	21.4	784	1347	1.37	6917	467	7385	63.9	82.7	98.9	92.1	77.1	91.0
	Pulp density: 35%	H <sub>2</sub> SO <sub>4</sub> =140	Ro Conc 1-3	28.0	722	1143	0.49	5466	396	5862	76.8	91.6	99.4	95.0	85.3	94.2
	pH=7.6-8.4		Ro Conc 1-4	32.7	692	1018	0.17	4755	357	5112	85.9	95.2	99.6	96.5	89.7	95.9
			Ro Conc 1-5	36.2	672	940	0.07	4328	332	4661	92.4	97.3	99.7	97.2	92.5	96.9
			Ro TIs Head (Calc.)	63.8 100.0	31.5 263.1	14.5 349.1	0.34	70.3 1610	15.2 130	85.5 1740	7.6	2.7 100.0	0.3	2.8 100.0	7.5 100.0	3.1 100.0
F3	Master Comp	Cupferron=2000	S Ro Conc 1	4.9	765	737	34.4	2474	284	2758	14.9	11.2	91.7	7.4	10.3	7.6
	Fd: K80~111µm	KAX=50	Ro Conc 1-2	14.2	856	1078	12.5	4967	409	5376	47.9	46.9	95.5	42.7	42.7	42.7
	Pulp density: 35%	FS-2=495	Ro Conc 1-3	38.0	466	615	4.75	2956	236	3192	69.9	71.8	97.4	68.3	66.0	68.1
	pH=6.5-7.2	DF250=5	Ro Conc 1-4	73.3	291	386	2.49	1908	156	2065	84.3	86.9	98.6	85.0	84.5	84.9
	Pre-float Sulphide	H <sub>2</sub> SO <sub>4</sub> =980	Ro Tis	26.7	149	160	0.10	926	79	1005	15.7	13.1	1.4	15.0	15.5	15.1
F4	Master Comp	Metso= 500	Head (Calc.) S Ro Conc 1	100.0 5.7	253 684	325 692	1.85 30.7	1646 2414	136 256	1782 2670	100.0 15.9	100.0 12.4	100.0 91.8	100.0 8.5	100.0 11.0	100.0 8.6
•••	Fd: K80~111µm	LR19=450	Ro Conc 1-2	18.6	676	1052	9.92	5735	368	6103	51.5	61.6	97.2	65.8	52.0	64.8
	Pulp density: 35%	KAX=50	Ro Conc 1-3	29.5	551	809	6.34	4211	285	4497	66.6	75.2	98.4	76.6	63.9	75.6
	pH=6.0-6.5	DF250=5	Ro Conc 1-4	48.0	391	556	3.91	2837	203	3040	76.8	84.0	98.9	83.9	74.0	83.2
		H <sub>2</sub> SO <sub>4</sub> =900	Ro Tis	52.0	109	98	0.04	502	66	568	23.2	16.0	1.1	16.1	26.0	16.8
	14	Mata - 500	Head (Calc.)	100.0	244	318	1.90	1623	132	1755	100.0	100.0	100.0	100.0	100.0	100.0
F5	Master Comp	Metso= 500	So Ro Conc1	5.8	773	878	30.0	3121	338	3459	19.3	17.5	92.2	11.3	16.4	11.6
	Fd: K80~111µm	SHD=3000	Ro Conc 1-2	9.1	630	749	19.37	2909	287	3197	24.7	23.4	93.2	16.5	21.8	16.8
	Pulp density: 35%	LR19=150 KAX=50	Ro Conc 1-3	19.1	431	515	9.38	2292	203	2495	35.3	33.7	94.5	27.2	32.2	27.5
	pH=7.8-10.2	DF250=2.5	Ro Conc 1-4 Ro TIs	24.0 76.0	653 99.9	958 81.4	7.70 0.06	5273 452.1	373 41	5646 493	67.4 32.6	78.8 21.2	97.6 2.4	78.7 21.3	74.4 25.6	78.4 21.6
		H <sub>2</sub> SO <sub>4</sub> =150	Head (Calc.)	100.0	233	292	1.89	1610.3	120.3	1730.6	100.0	100.0	100.0	100.0	100.0	100.0
		NaOH=150	Head (Direct)		270	354	1.92	1578.5	123.9	1702.4						
F9	LR Comp	Metso= 500	REO Ro Conc	32.9	1270	1030	11.0	4330.2	382.2	4712.4	85.5	93.3	98.5	94.5	90.4	94.1
	Fd: K80~131µm	LR19=1100	REO Ro Tail	67.1	106	36.3	0.08	124.8	20.0	144.8	14.5	6.7	1.5	5.5	9.6	5.9
	Pulp density: 35%		Head (Calc.)	100.0	489.3	363.6	3.68	1506.5	139.3	1645.7	100.0	100.0	100.0	100.0	100.0	100.0
F10	Ro: pH=9.3-9.7 LR Comp	Metso= 500 in Ro	REO CInr Conc	22.7	1100	1020	16.1	5252.5	380.1	5632.6	49.4	69.6	95.3	85.7	64.2	83.9
FIU	Fd: K80~100µm	Metso= 700 in Cl	REO CInr Tail	40.4	405	161	0.20	281.5	74.5	356.0	<b>49.4</b> 32.3	19.5	2.1	8.2	22.4	9.4
	Pulp density: 35%	LR19=900 in Ro	REO Ro Tail	36.8	252	98.5	0.20	230.0	48.8	278.8	18.3	10.9	2.6	6.1	13.4	6.7
	Ro: pH=9.6-9.7	LR19=350 in Cl	Head (Calc.)	100.0	506.7	333.3	3.84	1392.8	134.5	1527.3	100.0	100.0	100.0	100.0	100.0	100.0
F11	LR Comp	Metso= 500	Ro Conc 1	14.2	1270	1330	22.7	8246	518	8764	39.9	61.4	96.7	80.2	47.1	77.0
	Fd: K80~135µm	LR19=1200	Ro Conc 1-2	20.4	1371	1196	16.0	6136	467	6602	61.9	79.4	98.2	85.9	61.0	83.5
	Pulp density: 35%	Oxalic acid=900	Ro Conc 1-3	26.4	1332	1029	12.5	4935	411	5346	77.8	88.3	98.9	89.3	69.5	87.4
	Ro: pH=6.5-8.7		Ro Conc 1-4	31.6	1245	903	10.5	4220	369	4589	87.2	92.9	99.3	91.5	74.7	89.8
			Ro Conc 1-5	34.4	1186	843	9.62	3911	347	4257	90.4	94.4	99.4	92.3	76.5	90.8
			REO Ro TIs Head (Calc.)	65.6 100.0	66 451.5	26 307.2	0.03	171 1458.1	56 156.1	227 1614.2	9.6 100.0	5.6 100.0	0.6	7.7	23.5 100.0	9.2 100.0
F12	LR Comp	Metso= 500	Ro Conc 1	17.7	1330	957	18.8	3916	383	4299	52.3	55.2	96.9	47.6	45.0	47.4
	Fd: K80~135µm	LR19=1200	Ro Conc 1-2	23.3	1294	948	14.5	4238	379	4617	67.0	71.9	98.4	67.9	58.6	67.0
	Pulp density: 35%	$Na_2SiF_6 = 900$	Ro Conc 1-3	26.2	1256	907	12.94	4074	365	4439	73.2	77.4	98.9	73.4	63.5	72.5
	Ro: pH=6.3-6.6		Ro Conc 1-4	34.5	1119	804	9.87	3704	324	4028	85.9	90.4	99.3	87.9	74.3	86.6
			Ro Conc 1-5	38.9	1032	729	8.75	3363	297	3660	89.4	92.6	99.5	90.1	76.9	88.8
			REO Ro Tis	61.1	78	37	0.03	236	57	293	10.6	7.4	0.5	9.9	23.1	11.2
F13	Master Comp	Metso= 500	Head (Calc.) Ro Conc 1	100.0 9.9	449.5 1100	306.6 2200	3.43 18.6	1453.3 12493	150.5 775	1603.8 13268	100.0 48.1	100.0 69.1	100.0 95.6	100.0 75.6	100.0 48.2	100.0 73.2
. 13	Fd: K80~135µm	LR19=1200	Ro Conc 1 Ro Conc 1-2	9.9 13.8	1053	2200 1900	18.6	12493	672	13268	48.1 64.5	69.1 83.6	95.6 97.4	75.6 86.0	48.2 58.5	73.2 83.6
	Pulp density: 18%								2.2				-			
		Oxalic acid=900	Ro Conc 1-3	17.0	980	1654	11.1	8545	588	9133	73.6	89.3	97.9	88.8	62.8	
	Ro: pH=6.3-7.7	Oxalic acid=900	Ro Conc 1-3 Ro Conc 1-4	17.0 21.3	980 905	1654 1403	11.1 8.86	8545 6974	588 505	9133 7478	73.6 85.5	89.3 95.2	97.9 98.3	88.8 91.1	62.8 67.7	86.5 89.0
	R0: pH=6.3-7.7	Oxalic acid=900	Ro Conc 1-4 Ro Conc 1-5													86.5
	ко: рн=6.3-7.7	Oxalic acid=900	Ro Conc 1-4 Ro Conc 1-5 REO Ro TIs	21.3 <b>24.2</b> 75.8	905 <b>841</b> 29	1403 <b>1257</b> 13	8.86 <b>7.81</b> 0.04	6974 6197 173	505 <b>456</b> 64	7478 6653 237	85.5 <b>90.3</b> 9.7	95.2 96.9 3.1	98.3 98.4 1.6	91.1 <b>92.0</b> 8.0	67.7 69.5 30.5	86.5 89.0 <b>90.0</b> 10.0
			Ro Conc 1-4 Ro Conc 1-5 REO Ro TIs Head (Calc.)	21.3 24.2 75.8 100.0	905 <b>841</b> 29 225.9	1403 <b>1257</b> 13 314.4	8.86 7.81 0.04 1.92	6974 6197 173 1633.0	505 <b>456</b> 64 159.0	7478 6653 237 1792.0	85.5 <b>90.3</b> 9.7 100.0	95.2 96.9 3.1 100.0	98.3 98.4 1.6 100.0	91.1 92.0 8.0 100.0	67.7 69.5 30.5 100.0	86.5 89.0 <b>90.0</b> 10.0 100.0
F16	UR Comp	Metso = 500	Ro Conc 1-4 Ro Conc 1-5 REO Ro TIs Head (Calc.) REO Ro Conc 1-4	21.3 24.2 75.8 100.0 18.5	905 <b>841</b> 29 225.9 <b>620</b>	1403 1257 13 314.4 1680	8.86 7.81 0.04 1.92 7.88	6974 6197 173 1633.0 10335	505 456 64 159.0 606	7478 6653 237 1792.0 10941	85.5 90.3 9.7 100.0 56.3	95.2 96.9 3.1 100.0 75.5	98.3 98.4 1.6 100.0 97.2	91.1 92.0 8.0 100.0 <b>89.6</b>	67.7 69.5 30.5 100.0 64.5	86.5 89.0 <b>90.0</b> 10.0 100.0 <b>87.7</b>
F16	UR Comp Fd: K80~117µm		Ro Conc 1-4 Ro Conc 1-5 REO Ro TIs Head (Calc.) REO Ro Conc 1-4 REO Ro Conc 1-5	21.3 24.2 75.8 100.0 18.5 24.7	905 841 29 225.9 620 604	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477	8.86 7.81 0.04 1.92 7.88 5.98	6974 6197 173 1633.0 10335 7989	505 456 64 159.0 606 522	7478 6653 237 1792.0 10941 8511	85.5 90.3 9.7 100.0 56.3 73.0	95.2 96.9 3.1 100.0 75.5 88.5	98.3 98.4 1.6 100.0 97.2 98.3	91.1 92.0 8.0 100.0 89.6 92.4	67.7 69.5 30.5 100.0 64.5 74.0	86.5 89.0 <b>90.0</b> 10.0 100.0 <b>87.7</b> 91.0
F16	UR Comp Fd: K80~117µm Pulp density: 35%	Metso = 500	Ro Conc 1-4 Ro Conc 1-5 REO Ro Tis Head (Calc.) REO Ro Conc 1-4 REO Ro Conc 1-5 REO Ro Conc 1-6	21.3 24.2 75.8 100.0 18.5 24.7 33.3	905 841 29 225.9 620 604 493	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136	8.86 <b>7.81</b> 0.04 1.92 <b>7.88</b> 5.98 4.45	6974 6197 173 1633.0 10335 7989 6006	505 456 64 159.0 606 522 409	7478 6653 237 1792.0 10941 8511 6415	85.5 90.3 9.7 100.0 56.3 73.0 80.4	95.2 96.9 3.1 100.0 75.5 88.5 91.7	98.3 98.4 1.6 100.0 97.2 98.3 98.7	91.1 92.0 8.0 100.0 89.6 92.4 93.6	67.7 69.5 30.5 100.0 64.5 74.0 78.1	86.5 89.0 <b>90.0</b> 10.0 100.0 <b>87.7</b> 91.0 92.4
F16	UR Comp Fd: K80~117µm	Metso = 500	Ro Conc 1-4 Ro Conc 1-5 REO Ro Tis Head (Calc.) REO Ro Conc 1-4 REO Ro Conc 1-6 REO Ro Conc 1-6 REO Ro Tail	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7	905 841 29 225.9 620 604 493 60	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51	8.86 <b>7.81</b> 0.04 1.92 <b>7.88</b> 5.98 4.45 0.03	6974 6197 173 1633.0 10335 7989 6006 205	505 456 64 159.0 606 522 409 57	7478 6653 237 1792.0 10941 8511 6415 262	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9	86.5 89.0 <b>90.0</b> 10.0 100.0 <b>87.7</b> 91.0 92.4 7.6
	UR Comp Fd: K80~117µm Pulp density: 35%	Metso = 500	Ro Conc 1-4 Ro Conc 1-5 REO Ro Tis Head (Calc.) REO Ro Conc 1-4 REO Ro Conc 1-5 REO Ro Conc 1-6	21.3 24.2 75.8 100.0 18.5 24.7 33.3	905 841 29 225.9 620 604 493	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136	8.86 <b>7.81</b> 0.04 1.92 <b>7.88</b> 5.98 4.45	6974 6197 173 1633.0 10335 7989 6006	505 456 64 159.0 606 522 409	7478 6653 237 1792.0 10941 8511 6415	85.5 90.3 9.7 100.0 56.3 73.0 80.4	95.2 96.9 3.1 100.0 75.5 88.5 91.7	98.3 98.4 1.6 100.0 97.2 98.3 98.7	91.1 92.0 8.0 100.0 89.6 92.4 93.6	67.7 69.5 30.5 100.0 64.5 74.0 78.1	86.5 89.0 <b>90.0</b> 10.0 100.0 <b>87.7</b> 91.0 92.4
	UR Comp Fd: K80-117µm Pulp density: 35% pH=9.4	Metso = 500 LR19 = 1200	Ro Conc 1-4 Ro Conc 1-5 REO Ro TIS Head (Calc.) REO Ro Conc 1-4 REO Ro Conc 1-6 REO Ro Tail Head (Calc.)	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0	905 841 29 225.9 620 604 493 60 204.0	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 411.9	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50	6974 6197 173 1633.0 10335 7989 6006 205 2134.3	505 456 64 159.0 606 522 409 57 174.0	7478 6653 237 1792.0 10941 8511 6415 262 2308.2	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4 100.0	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0	86.5 89.0 <b>90.0</b> 10.0 100.0 <b>87.7</b> 91.0 92.4 7.6 100.0
	UR Comp Fd: K80–117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80–122µm Pulp density: 35%	Metso = 500 LR19 = 1200 Metso = 500	Ro Conc 1-4 Ro Conc 1-5 Head (Calc.) REO Ro Conc 1-4 REO Ro Conc 1-6 REO Ro Conc 1-6 REO Ro Conc 1-6 REO Ro Conc 1-6 REO Ro Conc 1-4 REO Ro Conc 1-4 REO Ro Tail	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0 11.0 14.1 85.9	905 841 29 225.9 620 604 493 60 204.0 343 364 63	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 411.9 <b>1070</b> 1053 66	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 177	505 456 64 159.0 606 522 409 57 174.0 365 336 59	7478 6653 237 1792.0 10941 8511 6415 262 2308.2 8632 6972 236	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4 100.0 83.4 86.0 14.0	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7	86.5 89.0 90.0 10.0 100.0 87.7 91.0 92.4 7.6 100.0 79.9 82.9 17.1
F17	UR Comp Fd: K80–117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80–122µm Pulp density: 35% pH=9.6	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750	Ro Conc 1-4 Ro Conc 1-5 REO Ro Tis Head (Calc.) REO Ro Conc 1-4 REO Ro Conc 1-5 REO Ro Tail Head (Calc.) REO Ro Conc 1-4 REO Ro Conc 1-4 REO Ro Conc 1-4 Head (Calc.)	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0 11.0 14.1 85.9 100.0	905 841 29 225.9 604 493 60 204.0 343 364 63 105.4	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 411.9 <b>1070</b> 1053 66 205.3	8.86 <b>7.81</b> 0.04 1.92 <b>7.88</b> 5.98 4.45 0.03 1.50 <b>9.36</b> 7.41 0.04 1.08	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 177 1088.9	505 456 64 159.0 606 522 409 57 174.0 365 336 59 98.1	7478 6653 237 1792.0 10941 8511 6415 262 2308.2 8632 6972 236 1187.0	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 100.0	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4 100.0 83.4 86.0 14.0 100.0	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0	86.5 89.0 90.0 10.0 87.7 91.0 92.4 7.6 100.0 79.9 82.9 17.1 100.0
F17	UR Comp Fd: K80–117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80–122µm Pulp density: 35% pH=9.6 Master Comp	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso = 500	Ro Conc 1-4           Ro Conc 1-5           REO Ro Tas           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-5           REO Ro Conc 1-6           REO Ro Tail           Head (Calc.)           REO Ro Conc 1-3           REO Ro Conc 1-4           REO Ro Tail           Head (Calc.)           REO Ro Conc 1-4           REO Ro Tail           Head (Calc.)           Ro Conc 1	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0 11.0 14.1 85.9 100.0 8.1	905 841 29 225.9 604 493 60 204.0 343 364 63 105.4 845	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 <b>411.9</b> <b>1070</b> 1053 66 205.3 2140	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 177 1088.9 15850	505 456 64 159.0 606 522 409 57 174.0 365 336 59 98.1 880	7478 6653 237 1792.0 10941 8511 6415 262 2308.2 8632 6972 236 1187.0 16730	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 51.8	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 100.0 88.7	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4 100.0 83.4 86.0 14.0 100.0 77.8	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0 48.1	86.5 89.0 90.0 10.0 87.7 91.0 92.4 7.6 100.0 79.9 82.9 17.1 100.0 75.4
F17	UR Comp Fd: K80-117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80-122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80-135µm	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso= 500 LR19=300	Ro Conc 1-4           Ro Conc 1-5           REO Ro Tis           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-5           REO Ro Conc 1-6           REO Ro Conc 1-6           REO Ro Tail           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-4           REO Ro Conc 1-4           REO Ro Tail           Head (Calc.)           Ro Conc 1           Ro Conc 1           Ro Conc 1-2	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0 14.1 85.9 100.0 8.1 9.1	905 841 29 225.9 620 604 493 60 204.0 343 364 63 105.4 845 800	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 <b>411.9</b> <b>1073</b> 66 205.3 2140 1973	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 177 1088.9 15850 14434	505 456 64 159.0 606 522 409 57 174.0 365 336 59 98.1 880 810	7478 6653 237 1792.0 10941 8511 6415 262 2308.2 8632 6972 236 1187.0 16730 15244	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6 30.2	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 51.8 53.3	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 100.0 88.7 90.2	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4 100.0 83.4 86.0 14.0 100.0 77.8 79.0	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0 48.1 49.4	86.5 89.0 90.0 10.0 100.0 87.7 91.0 92.4 7.6 100.0 79.9 82.9 17.1 100.0 75.4 76.6
F17	UR Comp Fd: K80–117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80–122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80–135µm No desliming	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso = 500	Ro Conc 1-4           Ro Conc 1-5           REO Ro Tils           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-5           REO Ro Tail           Head (Calc.)           REO Ro Conc 1-6           REO Ro Conc 1-7           REO Ro Conc 1-3           REO Ro Conc 1-4           REO Ro Conc 1-3           REO Ro Conc 1-13           REO Ro Conc 1           REO Ro Conc 1-2           Ro Conc 1-3           Ro Conc 1-3	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0 11.0 14.1 85.9 100.0 8.1 9.1 10.5	905 841 29 225.9 604 493 60 204.0 343 364 63 105.4 845 800 734	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 <b>411.9</b> <b>1070</b> 1053 66 205.3 2140 1973 <b>1749</b>	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0 16.5	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 177 1088.9 15850 14434 12577	505 456 64 159.0 606 522 409 57 174.0 365 59 98.1 880 810 717	7478 6653 237 1792.0 10941 8511 6415 262 2308.2 8632 6972 236 1187.0 16730 15244 13294	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6 30.2 32.1	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 51.8 53.3 54.7	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 100.0 88.7 90.2 90.2 91.1	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4 100.0 83.4 86.0 14.0 100.0 77.8 79.0 79.8	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0 48.1 49.4 50.6	86.5 89.0 90.0 10.0 100.0 87.7 91.0 92.4 7.6 100.0 79.9 82.9 17.1 100.0 75.4 76.6 77.4
F17	UR Comp Fd: K80-117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80-122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80-135µm	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso= 500 LR19=300	Ro Conc 1-4           Ro Conc 1-5           REO Ro Tas           Head (Calc.)           REO Ro Conc 1-4           REO Ro Tail           Head (Calc.)           REO Ro Conc 1-3           REO Ro Conc 1-4           REO Ro Conc 1-4           REO Ro Conc 1-7           REO Ro Conc 1-8           REO Ro Conc 1-14           Read (Calc.)           Ro Conc 1-2           Ro Conc 1-3           Ro Conc 1-3           Ro Conc 1-3           REO Ro Tail	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0 14.1 85.9 100.0 8.1 9.1 10.5 89.5	905 841 29 225.9 620 604 493 60 204.0 343 364 63 105.4 845 800 734 182	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 <b>411.9</b> <b>1070</b> 1053 66 205.3 2140 1973 <b>1749</b> 170	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0 16.5 0.19	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 1777 1088.9 15850 14434 12577 374	505 456 64 159.0 606 522 409 57 174.0 365 336 59 98.1 880 810 717 82	7478 6653 237 1792.0 10941 8511 6415 262 2308.2 8632 6972 236 1187.0 16730 15244 13294 456	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6 30.2 32.1 67.9	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 51.8 53.3 54.7 45.3	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 100.0 88.7 90.2 91.1 8.9	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4 100.0 83.4 86.0 14.0 100.0 77.8 79.0 79.8 20.2	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0 48.1 49.4 50.6 49.4	86.5 89.0 90.0 10.0 87.7 91.0 92.4 7.6 100.0 79.9 82.9 17.1 100.0 75.4 75.6 77.4 22.6
F17	UR Comp Fd: K80–117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80–122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80–135µm No desliming S mins cond	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso= 500 LR19=300	Ro Conc 1-4           Ro Conc 1-5           REO Ro Tils           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-5           REO Ro Tail           Head (Calc.)           REO Ro Conc 1-6           REO Ro Conc 1-7           REO Ro Conc 1-3           REO Ro Conc 1-4           REO Ro Conc 1-3           REO Ro Conc 1-13           REO Ro Conc 1           REO Ro Conc 1-2           Ro Conc 1-3           Ro Conc 1-3	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0 11.0 14.1 85.9 100.0 8.1 9.1 10.5	905 841 29 225.9 604 493 60 204.0 343 364 63 105.4 845 800 734	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 <b>411.9</b> <b>1070</b> 1053 66 205.3 2140 1973 <b>1749</b>	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0 16.5	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 177 1088.9 15850 14434 12577	505 456 64 159.0 606 522 409 57 174.0 365 59 98.1 880 810 717	7478 6653 237 1792.0 10941 8511 6415 262 2308.2 8632 6972 236 1187.0 16730 15244 13294	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6 30.2 32.1	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 51.8 53.3 54.7	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 100.0 88.7 90.2 90.2 91.1	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4 100.0 83.4 86.0 14.0 100.0 77.8 79.0 79.8	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0 48.1 49.4 50.6	86.5 89.0 90.0 10.0 87.7 91.0 92.4 7.6 100.0 79.9 82.9 17.1 100.0 75.4 76.6 77.4
F17	UR Comp Fd: K80-117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80-122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80-135µm No desliming 5 mins cond 4 mins float;	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso= 500 LR19=300 Ro: pH=7.4-9.5	Ro Conc 1-4 Ro Conc 1-5 REO Ro Tis Head (Calc.) REO Ro Conc 1-4 REO Ro Conc 1-5 REO Ro Conc 1-5 REO Ro Conc 1-6 REO Ro Conc 1-3 REO Ro Conc 1-4 REO Ro Tail Head (Calc.) Ro Conc 1 Ro Conc	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0 11.0 14.1 85.9 100.0 8.1 9.1 10.5 89.5 100.0	905 841 29 225.9 620 604 493 60 204.0 343 364 63 105.4 845 800 734 182 240	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 <b>1077</b> 1053 66 205.3 2140 1973 <b>1749</b> 170 335.8	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0 16.5 0.19 1.91	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 177 1088.9 15850 14434 12577 374	505 456 64 159.0 <b>606</b> 522 409 57 174.0 <b>365</b> 336 59 98.1 880 810 <b>717</b> 82 148.7	7478 6653 237 1792.0 10941 8511 6415 262 2308.2 8632 6972 236 1187.0 16730 15244 13294 456 1803.7	85.5 90.3 9.7 100.0 56.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6 30.2 28.6 30.2 32.1 67.9 100.0	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 51.8 53.3 54.7 45.3 100.0	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 100.0 88.7 90.2 91.1 8.9 100.0	91.1 92.0 8.0 100.0 89.6 6.4 100.0 83.4 86.0 14.0 100.0 77.8 79.0 79.8 20.2 100.0	67.7 69.5 30.5 100.0 64.5 74.0 78.1 100.0 40.9 48.3 51.7 100.0 48.1 49.4 50.6 49.4 100.0	86.5 89.0 90.0 10.0 87.7 91.0 92.4 7.6 100.0 79.9 82.9 17.1 100.0 75.4 75.4 75.4 75.4 75.4 100.0
F17	UR Comp Fd: K80–117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80–122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80–135µm No desliming 5 mins cond 4 mins float; Master Comp	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso= 500 LR19=300 Ro: pH=7.4-9.5 Metso= 500	Ro Conc 1-4           Ro Conc 1-5           REO Ro Tils           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-5           REO Ro Tail           Head (Calc.)           REO Ro Conc 1-6           REO Ro Conc 1-7           REO Ro Conc 1           Head (Calc.)           Ro Conc 1           Ro Conc 1-2           Ro Conc 1-3           REO Ro Tail           Head (Calc.)           Ro Conc 1-3           REO Ro Tail           Head (Calc.)           Ro Conc 1           REO Ro Tail           REO Ro Tail	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0 11.0 14.1 85.9 100.0 8.1 9.1 10.5 89.5 100.0 8.9	905 841 29 225.9 600 604 493 60 204.0 343 364 63 105.4 845 800 734 182 240 741	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 <b>411.9</b> <b>1070</b> 1053 66 205.3 2140 1973 <b>1749</b> <b>1749</b> <b>1749</b> <b>1749</b> <b>1749</b> <b>176</b> <b>176</b> <b>177</b> <b>176</b> <b>177</b> <b>176</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b> <b>177</b>	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0 16.5 0.19 0.191 1.91	6974 6197 173 1633.0 205 2134.3 8267 6636 177 1088.9 15850 14434 12577 374 1655.1 13640	505 456 64 159.0 522 409 57 174.0 336 59 98.1 880 810 717 82 148.7 745	7478 6653 237 1792.0 10941 8511 6415 262 2308.2 8632 6972 236 1187.0 16730 15244 13294 4566 1803.7 14385	85.5 90.3 9.7 100.0 56.3 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6 30.2 32.1 67.9 100.0 28.6	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 51.8 53.3 54.7 45.3 100.0 52.1	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 100.0 88.7 90.2 91.1 8.9 100.0 89.9	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4 100.0 83.4 86.0 14.0 100.0 77.8 79.0 79.8 20.2 100.0 77.7	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0 48.1 49.4 50.6 49.4 100.0 47.0	86.5 89.0 90.0 10.0 87.7 91.0 92.4 7.6 100.0 79.9 82.9 17.1 100.0 75.4 76.6 77.4 22.6 100.0 75.1
F17	UR Comp Fd: K80–117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80–122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80–135µm No desliming 5 mins cond 4 mins float; Master Comp Fd: K80–135µm No desliming 10 mins cond	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso= 500 LR19=300 Ro: pH=7.4-9.5 Metso= 500 LR19=300	Ro Conc 1-4           Ro Conc 1-5           REO Ro Tils           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-5           REO Ro Conc 1-6           REO Ro Conc 1-7           REO Ro Conc 1-8           REO Ro Conc 1-7           Ro Conc 1           Ro Conc 1           Ro Conc 1-2           Ro Conc 1-2           Ro Conc 1-3           REO Ro Til           Head (Calc.)           Ro Conc 1-3           REO Ro Til           Read (Calc.)           Ro Conc 1-3           Ro Conc 1-3           REO Ro Tils	21.3 24.2 75.8 100.0 18.5 24.7 33.3 66.7 100.0 11.0 14.1 8.1 9.1 10.0 8.1 9.1 10.0 8.5 100.0 8.9 10.4 11.5 88.5	905 841 29 225.9 620 604 493 60 204.0 343 364 63 3105.4 845 800 734 182 240 741 692 240 741	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 1136 51 <b>411.9</b> <b>1070</b> 1053 66 205.3 2140 1973 <b>1749</b> <b>170</b> 335.8 <b>1870</b> 1673 <b>1538</b> <b>162</b>	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0 16.5 0.19 1.91 1.91 1.97 17.3 15.7 0.17	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 1777 1088.9 15850 14434 12577 374 1655.1 13640 11976 10954 10955	505 456 64 159.0 522 409 57 174.0 <b>365</b> 3365 59 98.1 880 810 717 82 148.7 745 667 80	7478 6653 237 1792.0 10941 8511 6415 262 2308.2 8632 6972 236 187.0 16730 15244 13294 456 1803.7 14385 12643 14385 12643 1437	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6 30.2 32.1 67.9 100.0 28.6 31.1 32.6 67.4	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 57.2 42.7 6 100.0 51.8 53.3 54.7 45.3 100.0 52.1 54.3 100.0 52.1 54.3 100.0	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 100.0 88.7 90.2 91.4 8.9 100.0 89.9 91.6 <b>92.3</b> 7.7	91.1 92.0 8.0 92.4 93.6 6.4 100.0 83.4 86.0 14.0 14.0 77.8 79.0 79.8 20.2 100.0 77.7 79.2 79.9 20.1	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0 48.1 49.4 50.6 49.4 100.0 48.9 50.0	86.5 89.0 90.0 100.0 87.7 91.0 92.4 7.6 100.0 79.9 82.9 17.1 100.0 75.4 76.6 77.4 22.6
F17 F19	UR Comp Fd: K80–117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80–122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80–135µm No desliming 5 mins cond 4 mins float; Master Comp Fd: K80–135µm No desliming 10 mins cond 4 mins float	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso= 500 LR19=300 Ro: pH=7.4-9.5 Metso= 500 LR19=300 Ro: pH=7.2-9.4	Ro Conc 1-4           Ro Conc 1-5           REO Ro Tis           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-5           REO Ro Conc 1-6           REO Ro Conc 1-7           REO Ro Conc 1-3           REO Ro Conc 1-4           REO Ro Conc 1-4           REO Ro Conc 1-4           REO Ro Conc 1-7           Ro Conc 1           Ro Conc 1           Ro Conc 1-3           REO Ro Tils           Head (Calc.)           Ro Conc 1           Ro Conc 1-2           Ro Conc 1-2           RO Conc 1-3           REO Ro Tils           Head (Calc.)           REO Ro Tils           Head (Calc.)           REO Ro Tils           Head (Calc.)	21.3 24.2 75.8 100.0 <b>18.5</b> 24.7 33.3 66.7 100.0 <b>11.0</b> 14.1 85.9 100.0 8.1 9.1 <b>10.5</b> 89.5 100.0 8.9 10.4 <b>11.5</b> 88.5 100.0	905 841 29 225.9 604 493 604 204.0 343 364 63 105.4 845 800 734 182 240 741 692 653 176 231	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 11366 51 411.9 <b>1070</b> 1053 66 205.3 2140 1973 <b>1749</b> 1779 1779 1779 1779 1870 1673 <b>187</b> 1870 1673 <b>187</b> 182 320.8	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0 16.5 0.19 1.91 19.7 17.3 15.7 0.17 0.17 1.96	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 177 1088.9 15850 14434 12577 374 1685.1 13640 11976 10854 357 1568.5	505 456 64 159.0 606 522 409 57 174.0 365 336 59 98.1 880 810 717 880 810 717 745 667 613 80 141.5	7478 <b>6653</b> 237 <b>1792.0</b> <b>10941</b> 8511 6415 262 2308.2 <b>8632</b> 6972 236 <b>1797.0</b> <b>1797.0</b> <b>1797.0</b> <b>16730</b> <b>15244</b> <b>13294</b> <b>456</b> <b>1803.7</b> <b>14385</b> <b>12643</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>14385</b> <b>151467</b> <b>14375</b> <b>151467</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>1517</b> <b>151</b>	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6 30.2 32.1 67.9 100.0 28.6 31.1 32.6 31.1 32.6 67.4 100.0	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 51.8 53.3 54.7 100.0 52.1 54.1 55.3 100.0	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 96.8 3.2 90.2 91.1 8.9 90.2 91.1 8.9 91.6 92.3 7.7 100.0	91.1 92.0 8.0 93.6 92.4 93.6 6.4 100.0 83.4 86.0 14.0 14.0 77.8 79.0 79.8 20.2 100.0 77.7 79.8 20.2 100.0 77.7 79.2 79.9 20.1	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 48.3 51.7 100.0 48.1 49.4 50.6 49.4 100.0 48.9 50.0 50.0 50.0 100.0	86.5 89.0 90.0 10.0 87.7 91.0 92.4 74.6 79.9 82.9 17.1 76.6 100.0 75.4 76.6 100.0 75.4 76.6 100.0 75.1 76.4 100.0
F17 F19	UR Comp Fd: K80-117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80-122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80-135µm No desliming 5 mins cond 4 mins float; Master Comp Fd: K80-135µm No desliming 10 mins cond 4 mins float Master Comp	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso = 500 LR19=300 Ro: pH=7.4-9.5 Metso = 500 LR19=300 Ro: pH=7.2-9.4 Metso = 500	Ro Conc 1-4           Ro Conc 1-5           REO Ro TIS           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-5           REO Ro Conc 1-6           REO Ro Conc 1-7           REO Ro Conc 1-3           REO Ro Conc 1-4           REO Ro Conc 1-4           REO Ro Conc 1-2           Ro Conc 1-2           RO Conc 1           REO Ro Tis           Head (Calc.)           Ro Conc 1-2           Ro Conc 1-2           Ro Conc 1-3           REO Ro Tis           Head (Calc.)           Ro Conc 1-3	21.3 24.2 75.8 100.0 <b>18.5</b> 24.7 33.3 66.7 <b>100.0</b> <b>14.1</b> 85.9 100.0 8.1 9.1 <b>100.0</b> 8.1 9.1 <b>100.0</b> 8.1 9.1 <b>100.0</b> 8.1 9.1 <b>100.0</b> 8.5 88.5 100.0 8.9 10.0 0.0 7.6	905 841 225.9 620 604 493 60 204.0 343 364 63 105.4 845 800 734 182 240 741 692 653 1788	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 <b>1136</b> 51 <b>1053</b> 66 205.3 <b>2140</b> 1973 <b>1749</b> <b>170</b> <b>335.8</b> <b>1870</b> <b>1673</b> <b>1538</b> <b>162</b> <b>320.8</b> <b>2050</b>	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0 16.5 0.19 1.91 19.7 17.3 15.7 0.17 0.17 0.17 0.17 0.22.6	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 1777 15850 14434 12577 374 1655.1 13640 11976 10854 357 1568.5	505 456 64 159.0 57 174.0 365 336 59 98.1 880 810 810 810 717 82 148.7 745 667 613 80 810 141.5	7478 <b>6653</b> 237 <b>1792.0</b> <b>10941</b> 8511 6415 262 2308.2 <b>8632</b> 6972 236 6972 236 1187.0 16730 15244 <b>13294</b> <b>4365</b> <b>1803.7</b> <b>14385</b> <b>12643</b> <b>11467</b> <b>4375</b> <b>1710.0</b> <b>17010</b>	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6 30.2 32.1 67.9 100.0 28.6 31.1 32.6 67.9 100.0 28.6 31.1 32.6 67.9	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 51.8 53.3 100.0 51.8 53.3 100.0 52.1 54.1 55.3 44.7 55.3 44.7 45.3	98.3 98.4 1.6 97.2 98.3 98.7 1.3 98.7 1.3 00.0 95.2 96.8 3.2 100.0 95.2 96.8 3.2 91.0 100.0 88.7 90.2 91.1 8.9 91.6 89.9 91.6 92.3 7.7 100.0 89.9	91.1 92.0 8.0 92.4 93.6 6.4 100.0 <b>83.4</b> 86.0 14.0 100.0 <b>77.8</b> 79.0 <b>79.8</b> 20.2 100.0 <b>77.7</b> 79.2 <b>79.9</b> 20.1 77.5	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0 48.1 49.4 100.0 48.4 100.0 48.4 100.0 48.9 50.0 50.0 100.0 45.3	86.5 89.0 10.0 10.0 91.0 92.4 7.6 100.0 79.9 17.1 100.0 75.4 77.4 22.6 77.4 22.6 77.4 22.6 77.4 22.6 75.1 77.4 22.6 75.1 77.4
F17 F19	UR Comp Fd: K80–117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80–122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80–135µm No desliming 10 mins cond 4 mins float; Master Comp Fd: K80–135µm No desliming	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso= 500 LR19=300 Ro: pH=7.4-9.5 Metso= 500 LR19=300 Ro: pH=7.2-9.4 Metso= 500 LR19=300	Ro Conc 1-4           Ro Conc 1-5           REO Ro Tils           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-5           REO Ro Conc 1-6           REO Ro Conc 1-7           REO Ro Conc 1-8           REO Ro Conc 1-7           REO Ro Conc 1-7           REO Ro Conc 1-7           REO Ro Conc 1-7           REO Ro Conc 1-8           REO Ro Conc 1-7           Ro Conc 1           Ro Conc 1-2           Ro Conc 1-2           Ro Conc 1-3           REO Ro Tils           Head (Calc.)           Ro Conc 1-7           REO Ro Tils           Head (Calc.)           Ro Conc 1-2           Ro Conc 1-2           Ro Conc 1-3           REO Ro Tils           Head (Calc.)           Ro Conc 1-2	21.3 24.2 75.8 100.0 <b>18.5</b> 24.7 33.3 66.7 <b>100.0</b> <b>11.0</b> <b>14.1</b> 85.9 <b>100.0</b> 8.1 <b>9.1</b> <b>10.5</b> 89.5 <b>100.0</b> 8.9 <b>10.4</b> <b>11.5</b> 88.5 <b>100.0</b> <b>7.6</b> 8.9	905 841 29 225.9 604 493 60 204.0 343 60 204.0 344 63 105.4 845 840 734 845 800 734 734 741 692 240 741 693 240 741 693 731	1403 <b>1257</b> 13 314.4 <b>1680</b> 1471.9 <b>1073</b> <b>1073</b> <b>1073</b> <b>2053</b> <b>2040</b> <b>2140</b> <b>1973</b> <b>1749</b> <b>170</b> <b>335.8</b> <b>1870</b> <b>1633</b> <b>1538</b> <b>162</b> <b>320.8</b> <b>205.0</b> <b>1821</b>	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0 16.5 0.19 1.91 19.7 17.37 0.17 1.96 22.6 19.6	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 177 1088.9 15850 14434 12577 374 1655.1 13640 11976 10855 16210 14055	505 456 64 159.0 507 77 377 336 336 336 336 336 336 336 336	7478 <b>6653</b> 237 <b>1792.0</b> <b>10941</b> 8511 6415 262 2308.2 <b>8632</b> 6972 236 <b>1187.0</b> <b>16730</b> <b>15244</b> <b>13294</b> <b>4566</b> <b>1803.7</b> <b>14385</b> <b>12643</b> <b>11487</b> <b>14385</b> <b>12647</b> <b>14387</b> <b>1710.0</b> <b>17070</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> <b>1700</b> 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51.3 51.3 100.0 28.6 67.9 100.0 28.6 67.4 100.0 67.4 100.0	95.2 96.9 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 100.0 51.8 53.3 100.0 52.1 100.0 52.1 55.3 44.7 100.0 54.4 55.3 44.7	98.3 98.4 1.6 100.0 97.2 98.3 98.7 1.3 100.0 95.2 96.8 3.2 100.0 88.7 90.2 100.0 88.7 90.2 100.0 88.9 11.1 8.9 10.0 0 91.6 92.3 7.7 100.0 0 90.5	91.1 92.0 8.0 100.0 89.6 92.4 93.6 6.4 100.0 83.4 86.0 14.0 100.0 77.8 79.0 79.8 20.2 100.0 77.7 79.9 20.1 100.0 75.6 56.9	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0 48.3 51.7 100.0 48.4 49.4 50.6 49.4 100.0 48.9 50.0 100.0 45.3 50.5 100.0 45.3 50.5 100.0 45.3 51.7 100.0 48.3 51.7 100.0 48.3 51.7 100.0 48.3 51.7 100.0 48.3 51.7 100.0 48.3 51.7 100.0 48.3 51.7 100.0 48.4 50.5 100.0 48.3 51.7 100.0 48.4 50.5 100.0 48.3 51.7 100.0 48.4 50.6 49.4 50.6 49.4 50.6 49.4 50.6 49.4 50.0 50.0 100.0 47.0 47.0 47.0 48.3 51.7 100.0 48.1 50.6 49.4 50.6 49.4 50.0 50.0 50.0 100.0 50.0 100.0 50.0 100.0 50.0 100.0 50.0 100.0 50.0 100.0 50.0 100.0 50.0 100.0 50.0 100.0 1	86.5 89.0 10.0 100.0 87.7 91.0 92.4 7.6 100.0 92.4 7.6 78.9 82.9 17.1 100.0 75.9 78.9 82.9 17.1 100.0 75.1 76.6 100.0 75.1 76.4 22.6 100.0 75.1 77.4 22.6 100.0 73.1 73.1
F17 F19	UR Comp Fd: K80-117µm Pulp density: 35% pH=9.4 IQ Comp Fd: K80-122µm Pulp density: 35% pH=9.6 Master Comp Fd: K80-135µm No desliming 5 mins cond 4 mins float; Master Comp Fd: K80-135µm No desliming 10 mins cond 4 mins float Master Comp	Metso = 500 LR19 = 1200 Metso = 500 LR19 = 750 Metso = 500 LR19=300 Ro: pH=7.4-9.5 Metso = 500 LR19=300 Ro: pH=7.2-9.4 Metso = 500	Ro Conc 1-4           Ro Conc 1-5           REO Ro TIS           Head (Calc.)           REO Ro Conc 1-4           REO Ro Conc 1-5           REO Ro Conc 1-6           REO Ro Conc 1-7           REO Ro Conc 1-3           REO Ro Conc 1-4           REO Ro Conc 1-4           REO Ro Conc 1-2           Ro Conc 1-2           RO Conc 1           REO Ro Tis           Head (Calc.)           Ro Conc 1-2           Ro Conc 1-2           Ro Conc 1-3           REO Ro Tis           Head (Calc.)           Ro Conc 1-3	21.3 24.2 75.8 100.0 <b>18.5</b> 24.7 33.3 66.7 <b>100.0</b> <b>14.1</b> 85.9 100.0 8.1 9.1 <b>100.0</b> 8.1 9.1 <b>100.0</b> 8.1 9.1 <b>100.0</b> 8.1 9.1 <b>100.0</b> 8.5 88.5 100.0 8.9 10.0 0.0 7.6	905 841 225.9 620 604 493 60 204.0 343 364 63 105.4 845 800 734 182 240 741 692 653 1788	1403 <b>1257</b> 13 314.4 <b>1680</b> 1477 <b>1136</b> 51 <b>1053</b> 66 205.3 <b>2140</b> 1973 <b>1749</b> <b>170</b> <b>335.8</b> <b>1870</b> <b>1673</b> <b>1538</b> <b>162</b> <b>320.8</b> <b>2050</b>	8.86 7.81 0.04 1.92 7.88 5.98 4.45 0.03 1.50 9.36 7.41 0.04 1.08 20.8 19.0 16.5 0.19 1.91 19.7 17.3 15.7 0.17 0.17 0.17 0.17 0.22.6	6974 6197 173 1633.0 10335 7989 6006 205 2134.3 8267 6636 1777 15850 14434 12577 374 1655.1 13640 11976 10854 357 1568.5	505 456 64 159.0 57 174.0 365 336 59 98.1 880 810 810 810 717 82 148.7 745 667 613 80 810 141.5	7478 <b>6653</b> 237 <b>1792.0</b> <b>10941</b> 8511 6415 262 2308.2 <b>8632</b> 6972 236 6972 236 1187.0 16730 15244 <b>13294</b> <b>4365</b> <b>1803.7</b> <b>14385</b> <b>12643</b> <b>11467</b> <b>4375</b> <b>1710.0</b> <b>17010</b>	85.5 90.3 9.7 100.0 56.3 73.0 80.4 19.6 100.0 35.7 48.7 51.3 100.0 28.6 30.2 32.1 67.9 100.0 28.6 31.1 32.6 67.9 100.0 28.6 31.1 32.6 67.9	95.2 96.9 3.1 100.0 75.5 88.5 91.7 8.3 100.0 57.2 72.4 27.6 100.0 51.8 53.3 100.0 51.8 53.3 100.0 52.1 54.1 55.3 44.7 55.3 44.7 45.3	98.3 98.4 1.6 97.2 98.3 98.7 1.3 98.7 1.3 00.0 95.2 96.8 3.2 100.0 95.2 96.8 3.2 91.0 100.0 88.7 90.2 91.1 8.9 91.6 89.9 91.6 92.3 7.7 100.0 89.9	91.1 92.0 8.0 92.4 93.6 6.4 100.0 <b>83.4</b> 86.0 14.0 100.0 <b>77.8</b> 79.0 <b>79.8</b> 20.2 100.0 <b>77.7</b> 79.2 <b>79.9</b> 20.1 77.5	67.7 69.5 30.5 100.0 64.5 74.0 78.1 21.9 100.0 40.9 48.3 51.7 100.0 48.1 49.4 100.0 48.4 100.0 48.4 100.0 48.9 50.0 50.0 100.0 45.3	86.5 89.0 10.0 10.0 91.0 92.4 7.6 100.0 79.9 17.1 100.0 75.4 77.4 22.6 77.4 22.6 77.4 22.6 77.4 22.6 75.1 77.4 22.6 75.1 77.4

Test	<b>0</b>	Reagent		Mass	Mass Grades: U, Th, REE-g/t; S %				% Distribution							
No.	Conditions	g/t	Cumulative Products	%	U	Th	s	LREE	HREE	TREE	U	Th	s	LREE	HREE	TREE
F6	Master Comp	Metso= 500 in Ro	REO 3rd Cl Conc	7.9	1470	2930	22.3	16932	1028	17960	50.6	70.9	94.7	84.0	57.6	81.8
	Fd: K80~135µm	LR19=1425 in Ro	REO 2nd Cl Conc	9.3	1408	2673	19.17	14857	937	15793	57.1	76.1	95.8	86.7	61.8	84.7
	Pulp density: 35%	DF250=26 in Ro	REO 1st CI Conc	11.4	1269	2317	15.77	12422	811	13233	63.1	80.9	96.7	88.9	65.6	87.0
	Ro: pH=7.8-10.2	Metso= 500 in Cl	REO 1st CI Conc +1st CI Sc Conc	12.5	1220	2191	14.53	11572	766	12338	66.3	83.7	97.4	90.5	67.8	88.7
	Cl: pH=9.3-9.8	LR19=180 in Cl	REO Ro Conc	20.4	885	1471	8.99	7314	516	7831	78.6	91.9	98.5	93.6	74.7	92.1
			REO Ro Conc + Ro Sc Conc	23.9	825	1294	7.70	6322	460	6782	85.7	94.6	98.8	94.7	77.9	93.3
			REO Ro Conc + Ro Sc Conc + Ro Sc Tail -38 um	40.0	516	786		3817	291	4108	89.7	96.2		95.7	82.6	94.6
			Ro Scav Tail +38um	60.0	39.3	20.8		114.8	41.0	155.8	10.3	3.8		4.3	17.4	5.4
			Head (Calc.)	100.0	229.8	326.8	1.9	1595.0	141.1	1736.1	100.0	100.0	100	100.0	100.0	100.0
F7	Master Comp	Metso= 500 in Ro	REO 3rd CI Conc	8.2	1410	2930	21.6	16885	999	17884	52.4	70.1	95.1	86.4	57.0	84.0
	Fd: K80~80µm	LR19=1125 in Ro	REO 2nd Cl Conc	9.8	1310	2606	18.22	14424	888	15312	58.2	74.6	95.9	88.2	60.6	85.9
	Pulp density: 35%	DF250=18 in Ro	REO 1st CI Conc	12.7	1149	2163	14.21	11406	738	12144	66.1	80.1	96.8	90.3	65.2	88.2
	Ro: pH=7.8-9.8	Metso= 500 in Cl	REO 1st CI Conc +1st CI Sc Conc	15.5	1064	1908	11.82	9644	652	10296	74.5	86.0	98.0	92.9	70.1	91.0
	Cl: pH=9.3-9.8	LR19=180 in Cl	REO Ro Conc	28.5	717	1163	6.49	5398	402	5800	92.6	96.6	99.2	95.9	79.6	94.5
			REO Ro Conc + Ro Tail -38 um	51.1	416	660		3051	242	3293	96.4	98.4		97.2	86.1	96.3
			Ro Ro Tail +38um	48.9	16.2	11.5		92.7	41.0	133.7	3.6	1.6		2.8	13.9	3.7
			Head (Calc.)	100.0	220.9	343.0	1.9	1605.3	143.8	1749.2	100.0	100.0	100	100.0	100.0	100.0
F8	Master Comp	S Ro: KAX=50; DF250=4	REO 3rd Cl Conc	6.3	1820	3210	1.55	18940	1247	20187	48.8	65.6	5.0	74.5	58.4	73.2
	Fd: K80~µm	Ro: Metso= 500	REO 2nd Cl Conc	8.2	1515	2568	1.30	14854	1002	15856	53.5	69.1	5.5	76.9	61.8	75.8
	Pulp density: 35%	LR19=500 (one stage)	REO 1st CI Conc	11.0	1211	1989	1.05	11304	779	12083	57.3	71.7	6.0	78.4	64.3	77.3
	S Ro: pH=8.4	Cinr: Metso=325	REO 1st CI Conc +1st CI Sc Conc	12.5	1108	1779	0.95	10028	700	10728	59.4	72.7	6.1	78.9	65.5	77.8
	Ro: pH=7.8-10.2	LR19=175	REO Ro Conc	17.7	820	1283	0.70	7151	507	7659	62.2	74.2	6.4	79.6	67.2	78.6
	Cl: pH=7.7-7.9	H <sub>2</sub> SO <sub>4</sub> =110	REO Ro Conc + Slime	24.6	677	1027	0.66	5677	409	6086	71.3	82.4	8.4	87.7	75.2	86.7
			REO Ro Conc + Slime + S Cl Tail	26.2	674	1018	1.06	5515	404	5919	75.7	87.1	14.4	90.8	79.2	89.9
			REO Ro Conc + Slime + S	29.8	669.5	975.1	6.32	5108.4	387.2	5495.6	85.6	95.0	97.5	95.7	86.4	95.0
			Head (Calc.)	100.0	233.3	306.2	1.93	1591.4	133.7	1725.1	100.0	100.0	100.0	100.0	100.0	100.0
F14	LR Comp	Metso= 500 in Ro	REO 3rd Cl Conc	16.7	1280	1350	19.4	6885	506	7391	51.5	71.6	96.9	78.9	57.6	76.9
	Fd: K80~135µm	LR19=1200 in Ro	REO 2nd Cl Conc	20.9	1166	1164	15.73	5779	443	6221	58.4	76.9	97.8	82.4	62.7	80.6
	Pulp density: 18%	Oxalic acid=900 in Ro	REO 1st CI Conc +1st CI Sc Conc	30.9	935	864	10.73	4138	337	4475	69.3	84.4	98.8	87.4	70.8	85.9
	Ro: pH=6.5-7.4	Metso= 500 in Cl	REO 1st CI Sc Tail	27.6	229	103	0.07	316	67	383	15.2	9.0	0.6	6.0	12.6	6.6
	Cl: pH=7.2-7.9	LR19=135 in Cl	REO Ro Conc	58.5	601	504	5.70	2333	210	2543	84.5	93.4	99.4	93.4	83.4	92.5
		Oxalic acid=325 in Cl	REO Ro Tail	41.5	156	50	0.05	233	59	292	15.5	6.6	0.6	6.6	16.6	7.5
			Head (Calc.)	100.0	417	316	3.35	1461	147	1609	100.0	100.0	100.0	100.0	100.0	100.0
F15	Master Comp	Metso= 500 in Ro	REO 2nd Cl Conc	17.8	1050	1520	10.1	7839	562	8401	75.9	88.2	97.7	87.1	61.2	84.7
	Fd: K80~135µm	LR19=900 in Ro	REO 1st Cl Conc	22.3	877	1241	8.09	6360	466	6826	79.4	90.1	98.0	88.5	63.6	86.2
	Pulp density: 18%	Oxalic acid=800 in Ro	REO 1st CI Conc +1st CI Sc Conc	26.4	789	1077	6.84	5466	410	5876	84.7	92.9	98.3	90.3	66.4	88.0
	Ro: pH=7.0-7.8	Metso= 375 in Cl	REO Ro Conc	37.9	586	770	4.78	3890	309	4199	90.4	95.3	98.6	92.2	71.9	90.4
	Cl: pH=7.6-8.2	LR19=270 in Cl	REO Ro Tail	62.1	38	23	0.04	200	74	274	9.6	4.7	1.4	7.8	28.1	9.6
		Oxalic acid=200 in Cl	Head (Calc.)	100.0	246	306	1.84	1600	163	1763	100.0	100.0	100.0	100.0	100.0	100.0

**Table 12: Results of Cleaner Flotation Tests** 

The following observations and conclusions can be drawn based on the flotation tests:

- The U, Th and TREE grade of the slime in F8 was higher than the feed. The minus 38 µm fraction of the rougher tailings was grade higher than the +38 µm fraction. This indicates that the U, Th and TREE-bearing minerals were preferentially distributed in the finer fraction;
- Flotation using LR19 (62% FA2, 27% Aero 855, 9% Kerosene and 2% MIBC) at a pH range of 6.0 to 6.5 in F4 test resulted in reduced selectivity;
- Pyrite was readily removed by using Potassium Amyl Xanthate (PAX). The pyrite concentrate recovered ~91-92% S in ~5% mass. The U upgraded ~ 3 times and the TREE upgraded ~ 1.5-2.0 times in the sulphide concentrate indicating that PAX recovers U and REO since mineralogy indicates mineral association of U and TREE with sulphide;
- Cupferron and Flotinor FS-2, evaluated in test F3, showed no selectivity;
- Salicyclhydromate(SHD), evaluated in F5, resulted in low recoveries;
- Additional flotation time and collection dosage are required to achieve U rougher recovery greater than 90%. Subsequent cleaning rejects a significant amount of U;
- Primary grind size at 80% passing 135 μm in F6 versus 80 μm in F7 indicate no effect on metallurgy;
- Oxalic acid in F11 and F13 tests and sodium fluorosilicate in F12 did not improve selectivity;
- Flotation results on LR, UR and IQ Composites (tests F9, F16 and F17) were comparable to the Master Composite, and the results of variability flotation tests are summarized in Table 2;

- The change of conditioning time and air low rate in F19-F21 tests did not improve metallurgy;
- The best rougher flotation results on Master composite were achieved in test F6. The feed was ground to a P<sub>80</sub> of 135 µm and it used 500 g/t sodium silicate and stage-added 1425 g/t LR19 and 26 g/t DF250 for floating 29 minutes. The rougher concentrate recovered 79% U, 92% Th and 92% TREE in 20% mass;
- Flotation only is the recommended processing route as it achieved better results than gravity or magnetic separation;
- Test F18 was performed on acid leach residues with the purpose of recovering pyrite. The sulphide concentrate grading 34.6% S with 91% recoveries in 26% mass was achieved. Pyrite removal via flotation on leach residue is possible. This can be an alternative option to pyrite flotation prior to U-Th-TREE flotation

# **Conclusions and Recommendations**

Four composites (LR, UR, IR and Master Composite) were prepared using samples from the Elliot Lake deposit. Bond ball mill grindability, gravity separation, magnetic separation and flotation testwork were completed.

Mineralogical examination indicated that the major phases present in these composites are quartz (63.8-67.4%), K-feldspars (12.2-16.8%), micas (9.6-12.6%), pyrite (2.6-10%). Monazite, bastnaesite, allanite and U-Th phases are present in trace amounts. EMPA reveals that the main REE-bearing minerals are monazite and allanite, and the U-Th minerals include uranothorite-thorite [(Th,U)SiO<sub>4</sub>], altered uraninite (UO<sub>2</sub>), and coffinite [U(SiO<sub>4</sub>)<sub>1-x</sub>(OH)<sub>4x</sub>]. Monazite is over 60% free and liberated at 100% passing 100 mesh (150 µm). The U-Th minerals are generally poorly liberated..

The Bond ball mill grindability test performed at 100 mesh (150  $\mu$ m) identified the Master Composite as moderately hard with a metric work index of 16.2 kWh/t.

Gravity separation using a Mozley Table and a Wilfley Table, and magnetic separation with WHIMS achieved limited upgrading for U, Th and REE-bearing minerals, and would need a scavenging stage to further process the tailings for better recoveries. Gravity and magnetic separation were successful in recovering greater than 50% U, Th and TREE in a small amount of mass (10%). Additional scavenging by flotation is required.

The rougher flotation with LR19 and sodium silicate at a  $P_{80}$  of 135  $\mu$ m achieved reasonable metallurgical results for the Master Composite. The F6 rougher concentrate recovered 79% U, 92% Th and 92% TREE in 20% mass.

Recommendations for future work include

- Investigate the effects of desliming;
- Consider the combination of gravity or magnetic separation and flotation;
- Optimize the LR19 dosage;
- Evaluated collector FA2 in place of LR19.

# Appendix A – Detailed of Grindability Tests

## **SGS Minerals Services**

# Standard Bond Ball Mill Grindability Test

Project No.: Sample:	13849-002 Master Comp		Date:	4-Apr-13
Purpose:	To determine the ball mill grindabilit Bond work index number.	y of the sa	mple in term	s of a
Procedure:	The equipment and procedure dupli determining ball mill work indices.	cate the B	ond method	for
Test Conditions:	Feed 100% Passing Mesh of grind: Test feed weight (700 mL): Equivalent to : 1,741 Weight % of the undersize material Weight of undersize product for 250	in the ball		sh 12.1% 348 grams
Results:	Gram per Rev Average for the Last Circulation load = <b>246%</b>	Three Sta	ges =	1.53 g

#### CALCULATION OF A BOND WORK INDEX

B\//I _	44.5	
	$P1^{0.23} \times Grp^{0.82} \times \left\{ \frac{10}{\sqrt{2}} \right\}$	<u>10 </u>
	11  2P  10  10  10  10  10  10  10  1	√F∫

P1 = 100% passing size of the product	150	microns
Grp = Grams per revolution	1.53	grams
$P_{80}$ = 80% passing size of product	124	microns
$F_{80}$ = 80% passing size of the feed	2,002	microns

 BWI =
 14.7 kWh/t (imperial)

 BWI =
 16.2 kWh/t (metric)

Comments:

Stage	# of	New	Product	Material to	Material Passing	Net Ground	Material Ground
No.	Revs	Feed	in Feed	Be Ground	100 mesh in Product	Material	Per Mill Rev
		(grams)	(grams)	(grams)	(grams)	(grams)	(grams)
1	100	1,219	148	201	266	118	1.18
2	267	266	32	316	377	345	1.29
3	234	377	46	303	377	331	1.42
4	214	377	46	303	364	318	1.49
5	205	364	44	304	352	308	1.50
6	204	352	43	306	357	314	1.54
7	198	357	43	305	348	305	1.54

Average for Last Three Stages - 352 g	4 50
Average for Last Three Stages = 352 g	1.53 g

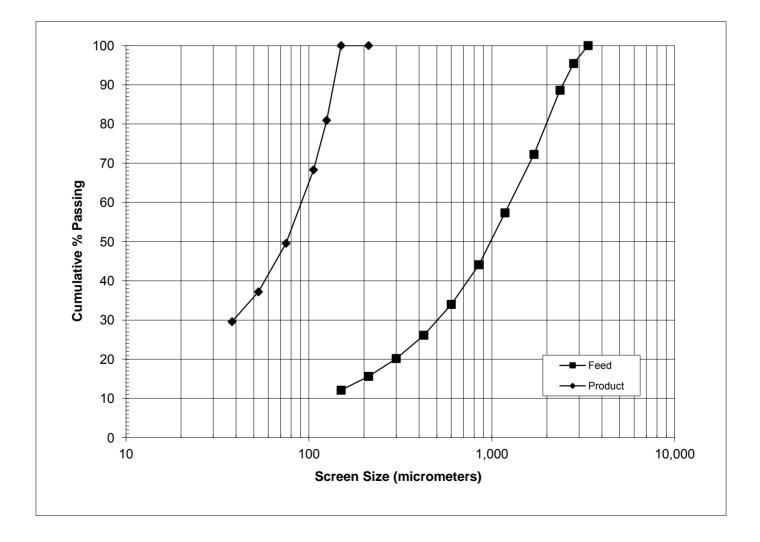
#### **SGS Minerals Services**

#### Standard Bond Ball Mill Grindability Test

Project No .:	13849-002
Sample:	Master Comp

Date:

**Feed Particle Size Analysis** Size Weight % Passing % Retained Mesh grams Individual Cumulative Cumulative μm 6 3,360 0.00 0.00 0.00 100.0 2,800 23.0 95.4 7 4.57 4.57 8 2,360 34.3 6.82 88.6 11.4 1,700 82.2 72.3 10 16.3 27.7 1,180 57.3 14 75.0 14.9 42.7 20 850 66.5 13.2 55.9 44.1 600 28 50.9 34.0 **Product Particle Size Analysis** 10.1 66.0 35 425 39.5 7.86 73.9 26.1 Weight % Retained % Passing 300 29.9 20.2 48 5.95 79.8 Individual Cumulative Cumulative grams 65 212 22.9 4.55 84.4 15.6 0.00 0.00 0.00 100.0 100 150 17.7 3.52 87.9 12.1 0.00 0.00 0.00 100.0 125 80.9 115 28.8 19.1 19.1 150 106 19.1 12.6 31.7 68.3 200 75 28.3 18.7 50.4 49.6 270 53 37.2 18.7 12.4 62.8 400 38 11.5 7.61 70.4 29.6 Pan 60.9 12.1 100.0 44.7 29.6 100.0 \_ 100.0 2,002 502.8 F<sub>80</sub>: 100.0 124 Total -151.1 P<sub>80</sub>

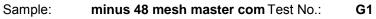


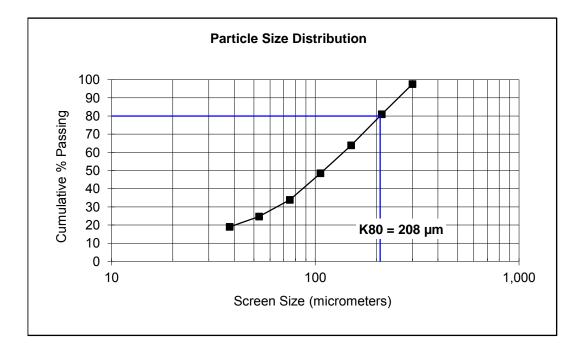
4-Apr-13

# Appendix B – Detailed of Mozley Shaking Table Tests

SGS Minerals Services Size Distribution Analysis Project No. 13849-002

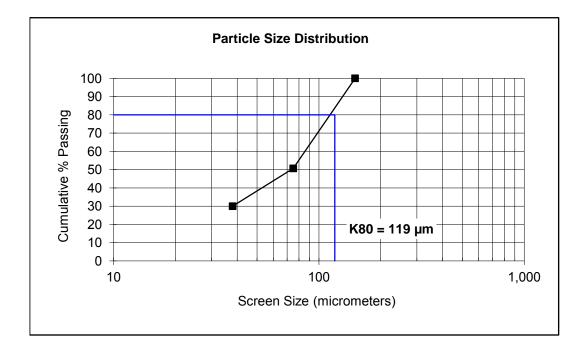
Si	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
48 65 100 150 200	300 212 150 106 75	3.8 25.7 26.5 23.8 22.7	2.5 16.6 17.1 15.4 14.7	2.5 19.0 36.2 51.5 66.2	97.5 81.0 63.8 48.5 33.8
270 400	53 38	14.2 8.8	9.2 5.7	75.3 81.0	24.7 19.0
Pan <b>Total</b> K80	-38 - <b>208</b>	29.4 <b>154.9</b>	19.0 100.0	100.0 -	0.0 -





SGS Minerals Services Size Distribution Analysis Project No. 13849-002

Sample:	Mozley Tail						
Si	ze	Weight	% Re	tained	% Passing		
Mesh µm		grams	Individual	Cumulative	Cumulative		
100 200 400 Pan	150 75 38 -38	0.0 76.0 31.9 46.2	0.0 49.3 20.7 30.0	0.0 49.3 70.0 100.0	100.0 50.7 30.0 0.0		
Total K80	- 119	154.1	100.0	-	-		



Test No. : G1		Project No:	13849-002	<b>Operator</b> : Da
Purpose:	To examine gravity separation by Mozley table on 100%	minus 48 mesh split sam	ple	
Procedure:	1) Grind 1 Kg Maste composite to 100% pa	•		
	<ol><li>Split into 250 grams and pulped and mixed</li></ol>	ed test feed		
	<ol><li>Recorded the % solids of feed.</li></ol>			
	<ol><li>Passed feed through Mozley table and co</li></ol>	ollected Conc, Middling ar	nd Tail	
	5) Carried out sieve analysis on the Tail with	n 200 mesh and 400 mesl	h screens	
	6) Submitted Conc, Middling, Tail, +75 $\mu$ m,	-75-+38µm, -38µm for S,	Au and REE ICP Scan.	
Feed:	250 g of -300 $\mu m$ feed sample.			

**Definitions:** 

LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

# Metallurgical Balance

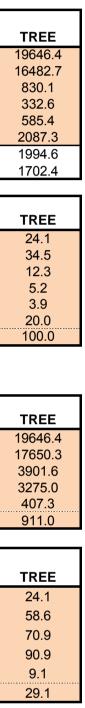
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	<b>g</b> 6.2 10.6 75.2 79.8 33.9 48.9 253.	.6     4.2       .2     29.6       .8     31.4       .5     13.2       .5     19.1	44.1 23.2 0.25 0.11 0.16 1.32 2.43	4920 4050 201 78.6 133 500 486.6	9060 7520 371 137 249 936	938 763 35.3 12.1 24.4	3080 2490 120	489 412						Assays, g/t									
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	10.6 75.2 79.8 33.9 48.9 253.	.6     4.2       .2     29.6       .8     31.4       .5     13.2       .5     19.1	23.2 0.25 0.11 0.16 1.32 2.43	4050 201 78.6 133 500 486.6	7520 371 137 249 936	763 35.3 12.1 24.4	2490 120	412	10.0	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE
Middings       75.2       29.6       0.25       201       37.1       33.3       120       19.7       1.0       11.5       0.6       6.4       <0.3       1.7       0.6       1.6       0.5       34       <25         Tail       75.9       0.16       133       249       24.4       489.9       1.13       12       0.8       3.6       2.0       4.2       4.5       0.5       1.5       <0.5       2.5       2.2       4.2       1.5       <0.5       2.5       2.2       4.2       1.1       8.5       2.2       2.2       5.2       1.5       <0.5       2.5       2.5       2.5       2.5       2.6       1.5       <0.5       2.5       0.5       2.4       2.4       3.10       3.0       17.0       2.06       13.1       4.6       10       17.2       2.6       2.5       2.4       2.4       2.6       2.5       2.4       2.4       2.6       2.5       2.4	75.2 79.8 33.9 48.9 253.	.2 29.6 .8 31.4 .5 13.2 .5 19.1	0.25 0.11 0.16 1.32 2.43	201 78.6 133 500 486.6	371 137 249 936	35.3 12.1 24.4	120								6.4					1670	3600	18530.0	1116.4
Tail       78.8       31.4       0.11       78.8       137       12.1       44.99       6.1       0.8       3.4 $< 0.5$ 2.0 $< 0.3$ $< 0.5$ 0.4 $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ $< 0.5$ <td>um 79.8 48.9 253.</td> <td>.8 31.4 .5 13.2 .5 19.1</td> <td>0.11 0.16 1.32 2.43</td> <td>78.6 133 500 486.6</td> <td>137 249 936</td> <td>12.1 24.4</td> <td></td> <td>2640</td> <td>3530</td> <td>15276.5</td> <td>1206.2</td>	um 79.8 48.9 253.	.8 31.4 .5 13.2 .5 19.1	0.11 0.16 1.32 2.43	78.6 133 500 486.6	137 249 936	12.1 24.4														2640	3530	15276.5	1206.2
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	um 33.8 48.8 253.	.5 13.2 .5 19.1	0.16 1.32 2.43	133 500 486.6	249 936	24.4	49.9													145	147	773.0	57.1
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	48.5 253.	.5 19.1	1.32 2.43	500 486.6	936		00.0													53.7	53.4	309.5	23.1
Head (Calc.)       253.9       100.0       2.43       486.6       900.0       89.8       304.2       484.4       2.31       31.0       3.0       17.0       2.08       5.50       1.1       4.6       1.0       72.9       <25         Products       %       S       La       Ca       Pr       Nd       Sm       Eu       Gd       Tb       Dy       Ho       Er       Tm       Yb       Lu       Y       Sc         Conc1       2.4       44.4       24.7       24.6       25.5       24.7       24.7       24.6       29.5       24.7       24.6       29.9       36.5       34.2       34.9       34.7       48.6       42.4       30.0       17.9       24.         Conc1       2.4       44.4       2.4.7       24.6       25.5       24.7       24.7       24.6       29.0       30.5       37.2       48.6       42.4       30.0       17.9       24.4         Mides       29.6       3.0.5       12.2       11.0       11.1       12.8       11.0       5.0       11.1       4.8.6       42.4       30.3       15.2       13.8       29.6       13.3       16.5       27.1       13.3       15	253.		2.43	486.6		M n														108	91.8 406	534.5 1930.8	50.9 156.5
Head (Direct)         1.92         407.0         767.0         81.0         254.0         42.6         1.90         26.1         3.3         16.5         2.60         6.70         0.80         5.20         0.70         62.0         <25           Products         Weight         S         La         Ce         Pr         Nd         Sm         Eu         Gd         Tb         Dy         Ho         Er         Tm         Yb         Lu         Y         Sc           Conc1         2.4         44.4         24.7         24.6         25.5         24.7         24.7         19.1         23.2         20.6         14.3         19.0         13.0         17.9         2.4           Midds         29.6         3.05         12.2         11.6         11.7         12.1         12.8         11.0         5.0         11.1         4.3         8.7         16.3         10.3         15.2         13.8         20.6         13.3         15.5         3.4         16.1         6.6         31.4           Midds         29.6         3.7         3.6         3.8         4.1         7.4         5.1         3.5         6.2         19.5         2.6         6.1         4		5.9 100.0			900.0						-					•••				355 293.0	385.3		
Products         Weight %         S         La         Ce         Pr         Nd         Sm         Eu         Gd         Tb         Dy         Ho         Er         Tm         Yb         Lu         Y         Sc           Conc1         2.4         44.4         24.7         24.6         25.5         24.7         24.7         19.1         23.2         24.0         20.6         14.3         19.0         13.0         17.9         24.           Mids         29.6         3.05         12.2         12.2         11.6         11.7         12.8         10.0         5.0         11.1         4.3         8.7         16.3         10.3         15.2         13.8         29.6           Tails +75um         31.4         1.43         5.1         4.8         4.2         5.2         4.0         10.9         3.4         5.3         37.4         5.2         7.1         1.5         3.4         16.1         6.5         31.4           Tails -38um         19.1         10.4         19.6         19.9         19.7         19.9         20.7         18.5         21.5         17.5         20.4         21.4         22.5         21.6         22.3         19.1			1.52																	293.0	354.0	1856.2 1578.5	138.4 123.9
Products         %         S         La         Ce         Pr         Nd         Sm         Eu         Gd         Tb         Dy         Ho         Er         Tm         Yb         Lu         Y         Sc           Conc1         2.4         44.4         24.7         24.6         24.7         19.1         23.2         24.0         20.2         23.2         20.6         14.3         19.0         13.0         17.9         2.4           Midds         29.6         3.05         12.2         11.6         11.7         12.1         12.8         11.0         5.0         11.1         4.3         8.7         16.3         10.3         15.2         13.8         29.6           Tails -75 4.38um         13.2         0.87         3.6         3.8         4.1         7.4         5.1         3.5         6.2         19         5.2         6.1         4.3         6.8         4.5         13.2           Tails -75 4.38um         19.1         10.4         19.6         19.9         19.5         20.5         17.5         13.5         6.2         19.9         5.2         6.1         4.3         6.8         4.5         13.2           Tails -75 4.38um	Deschart		•	407.0	767.0	81.0	254.0	42.0	1.90	20.1	3.3	10.5	2.60	6.70	0.80	5.20	0.70	62.0	~ 25	270.0	354.0	1578.5	123.9
Products         %         S         La         Ce         Pr         Nd         Sm         Eu         Gd         Tb         Dy         Ho         Er         Tm         Yb         Lu         Y         Sc           Conc1         2.4         44.4         24.7         24.6         25.5         24.7         24.7         19.1         23.2         24.0         20.2         23.2         20.6         14.3         19.0         13.0         17.9         24.4           Midds         29.6         3.05         12.2         11.6         11.7         12.1         12.8         11.0         5.0         11.1         4.3         8.7         16.3         10.3         15.2         13.8         29.6           Tails +75um         31.4         1.43         5.1         4.8         4.2         5.2         4.0         10.9         3.4         5.3         3.7         4.5         2.7         11.5         3.4         16.1         6.5         31.4           Tails -38um         19.1         10.4         19.6         19.9         19.5         20.5         17.5         20.4         21.1         22.5         21.6         22.3         19.1           Head		Weight												% Distribution									
Conc2       4.2       39.9       34.7       34.9       35.5       34.2       35.6       29.9       36.5       43.7       37.2       48.6       42.4       30.7       40.4       27.4       34.9       42.2         Midds       29.6       3.05       12.2       12.2       11.6       11.7       12.1       12.8       11.0       5.0       11.1       4.3       8.7       16.3       10.3       15.2       13.8       29.6         Tails +75um       13.2       0.87       3.6       3.7       3.6       3.8       4.1       7.4       5.1       3.5       6.2       1.9       5.2       6.1       4.3       6.8       4.5       13.2         Tails -75 +38um       19.1       10.4       19.6       19.9       19.5       20.5       19.7       19.9       20.7       18.5       21.5       17.5       20.4       21.1       22.5       21.6       22.3       19.1         Head (Calc.)       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0       100.0	Products		S	La	Ce	Pr	Nd	Sm	Eu		Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE
Midds       29.6       3.05       12.2       12.2       11.6       11.7       12.1       12.8       11.0       5.0       11.1       4.3       8.7       16.3       10.3       15.2       13.8       29.6         Tails -75 um       31.4       1.43       5.1       4.8       4.2       5.2       4.0       10.9       3.4       5.3       3.7       4.5       2.7       11.5       3.4       16.1       6.5       31.4         Tails -75 +38um       13.2       0.87       3.6       3.7       3.6       3.8       4.1       7.4       5.1       3.5       2.2       6.1       4.3       6.8       4.5       31.2         Tails -75 +38um       19.1       10.4       19.6       19.9       19.5       20.5       19.7       19.9       20.7       18.5       21.5       17.5       20.4       21.1       22.5       21.6       22.3       19.1         Head (Caic.)       100.0 </td <td></td> <td>13.9</td> <td>22.8</td> <td>24.4</td> <td>19.7</td>																				13.9	22.8	24.4	19.7
Tails +75um       31.4       1.43       5.1       4.8       4.2       5.2       4.0       10.9       3.4       5.3       3.7       4.5       2.7       11.5       3.4       16.1       6.5       31.4         Tails -75 +38um       13.2       0.87       3.6       3.7       3.6       3.8       4.1       7.4       5.1       3.5       6.2       1.9       5.2       6.1       4.3       6.8       4.5       13.2         Tails - 38um       10.0       10												37.2								37.6	38.2	34.4	36.4
Tails - 75 + 38um       13.2       0.87       3.6       3.7       3.6       3.8       4.1       7.4       5.1       3.5       6.2       1.9       5.2       6.1       4.3       6.8       4.5       13.2         Tails - 38um       19.1       10.4       19.6       19.9       19.5       20.5       19.7       19.9       20.7       18.5       21.5       17.5       20.4       21.1       22.5       21.6       22.3       19.1         Head (Calc.)       100.0 </td <td></td> <td>14.7</td> <td>11.3</td> <td>12.3</td> <td>12.2</td>																				14.7	11.3	12.3	12.2
Tails -38um       19.1       10.4       19.6       19.9       19.5       20.5       19.7       19.9       20.7       18.5       21.5       17.5       20.4       21.1       22.5       21.6       22.3       19.1         Head (Calc.)       100.0<																				5.8	4.4	5.2	5.2
Head (Calc.)       100.0	um																			4.9	3.1	3.8	4.9
Products         Weight %         S         La         Ce         Pr         Nd         Sm         Eu         Gd         Tb         Dy         Ho         Er         Tm         Yb         Lu         Y         Sc           Conc1         2.4         44.1         4920.0         9060.0         938.0         3080.0         489.0         18.0         295.0         29.4         141.0         19.8         48.9         6.4         35.7         5.2         535.0         25.0         20.4         141.0         19.8         48.9         6.4         35.7         5.2         535.0         25.0         29.4         141.0         19.8         48.9         6.4         35.7         5.2         535.0         25.0         25.0         29.4         141.0         19.8         48.9         6.4         35.7         5.2         535.0         25.0         25.0         29.4         141.0         19.8         48.9         6.4         35.7         5.2         535.0         25.0         25.0         29.4         141.0         19.8         48.9         6.4         35.7         5.2         535.0         25.0         25.0         26.0         52.5         52.5         7.4         41.1																				23.2 100.0	20.1 100.0	19.9 100.0	21.6 100.0
Products         Weight %         S         La         Ce         Pr         Nd         Sm         Eu         Gd         Tb         Dy         Ho         Er         Tm         Yb         Lu         Y         Sc           Conc1         2.4         44.1         4920.0         9060.0         938.0         3080.0         489.0         18.0         295.0         29.4         141.0         19.8         48.9         6.4         35.7         5.2         535.0         25.0           Conc1-2         6.6         30.9         4371.1         8088.3         827.6         2707.7         440.4         17.1         279.9         30.6         147.9         22.6         55.2         7.4         41.2         6.0         582.3         25.0           Conc+Midds         36.2         5.85         962.5         1780.3         180.0         592.5         96.5         3.9         60.5         6.0         32.2         4.4         11.5         1.8         8.8         1.5         134.1         25.0           Conc+Midds+Tails -38µm         55.4         4.29         802.8         148.7         149.5         500.5         80.4         3.4         51.2         4.9         27.7		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Products%SLaCePrNdSmEuGdTbDyHoErTmYbLuYScConc12.444.1492.0906.0938.0308.0489.018.0295.029.4141.019.848.96.435.75.2535.025.0Conc1-26.630.94371.18088.3827.62707.7440.417.1279.930.6147.922.655.27.441.26.0582.325.0Conc+Midds36.25.85962.51780.3180.0592.596.53.960.56.032.24.411.51.88.81.5134.125.0Conc+Midds+Tails -38µm55.44.29802.81488.7149.5500.580.43.451.24.927.73.59.71.67.61.4117.225.0Tails (+38µm)44.60.1294.7170.115.760.88.70.95.90.63.80.31.00.40.80.518.025.0Tails63.80.48216.2399.738.5140.321.01.414.21.38.40.82.60.72.20.738.125.0	Products																						
Products%SLaCePrNdSmEuGdTbDyHoErTmYbLuYScConc12.444.1492.0906.0938.0308.0489.018.0295.029.4141.019.848.96.435.75.2535.025.0Conc1-26.630.94371.18088.3827.62707.7440.417.1279.930.6147.922.655.27.441.26.0582.325.0Conc+Midds36.25.85962.51780.3180.0592.596.53.960.56.032.24.411.51.88.81.5134.125.0Conc+Midds+Tails -38µm55.44.29802.81488.7149.5500.580.43.451.24.927.73.59.71.67.61.4117.225.0Tails (+38µm)44.60.1294.7170.115.760.88.70.95.90.63.80.31.00.40.80.518.025.0Tails63.80.48216.2399.738.5140.321.01.414.21.38.40.82.60.72.20.738.125.0		Woight												% Distribution									
Conc1       2.4       44.1       492.0       9060.0       938.0       3080.0       489.0       18.0       295.0       29.4       141.0       19.8       48.9       6.4       35.7       5.2       535.0       25.0         Conc1-2       6.6       30.9       4371.1       8088.3       827.6       2707.7       440.4       17.1       279.9       30.6       147.9       22.6       55.2       7.4       41.2       6.0       582.3       25.0         Conc+Midds       36.2       5.85       962.5       1780.3       180.0       592.5       96.5       3.9       60.5       6.0       32.2       4.4       11.5       1.8       8.8       1.5       134.1       25.0         Conc+Midds+Tails -38µm       55.4       4.29       802.8       148.7       149.5       500.5       80.4       3.4       51.2       4.9       27.7       3.5       9.7       1.6       7.6       1.4       117.2       25.0         Tails (+38µm)       44.6       0.12       94.7       170.1       15.7       60.8       8.7       0.9       5.9       0.6       3.8       0.3       1.0       0.4       0.8       0.5       18.0       25.0 <th>Products</th> <th></th> <th>s</th> <th>La</th> <th>Ce  </th> <th>Pr</th> <th>Nd</th> <th>Sm</th> <th>Eu</th> <th>Gd</th> <th>Tb</th> <th>Dv</th> <th></th> <th></th> <th></th> <th>Yb</th> <th>Lu</th> <th>Y</th> <th>Sc</th> <th>υ</th> <th>Th</th> <th>LREE</th> <th>HREE</th>	Products		s	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dv				Yb	Lu	Y	Sc	υ	Th	LREE	HREE
Conc1-26.630.94371.18088.3827.62707.7440.417.1279.930.6147.922.655.27.441.26.0582.325.0Conc+Midds36.25.85962.51780.3180.0592.596.53.960.56.032.24.411.51.88.81.5134.125.0Conc+Midds+Tails -38µm55.44.29802.81488.7149.5500.580.43.451.24.927.73.59.71.67.61.4117.225.0Tails (+38µm)44.60.1294.7170.115.760.88.70.95.90.63.80.31.00.40.80.518.025.0Tails (+38µm)63.80.48216.2399.738.5140.321.01.414.21.38.40.82.60.72.20.738.125.0		2.4	44.1	4920.0		938.0								48.9		35.7		535.0		1670.0	3600.0	18530.0	1116.4
Conc+Midds36.25.85962.51780.3180.0592.596.53.960.56.032.24.411.51.88.81.5134.125.0Conc+Midds+Tails -38µm55.44.29802.81488.7149.5500.580.43.451.24.927.73.59.71.67.61.4117.225.0Tails (+38µm)44.60.1294.7170.115.760.88.70.95.90.63.80.31.00.40.80.518.025.0Tails (+38µm)63.80.48216.2399.738.5140.321.01.414.21.38.40.82.60.72.20.738.125.0		6.6																		2282.0	3555.8	16477.2	1173.1
Conc+Midds+Tails -38µm55.44.29802.81488.7149.5500.580.43.451.24.927.73.59.71.67.61.4117.225.0Tails (+38µm)44.60.1294.7170.115.760.88.70.95.90.63.80.31.00.40.80.518.025.0Tails63.80.48216.2399.738.5140.321.01.414.21.38.40.82.60.72.20.738.125.0		36.2																		535.2	769.5	3640.7	
Tails (+38μm)44.60.1294.7170.115.760.88.70.95.90.63.80.31.00.40.80.518.025.0Tails63.80.48216.2399.738.5140.321.01.414.21.38.40.82.60.72.20.738.125.0			0.00	002.0	1/00.3	180.0	592.5	96.5										117.2		473.0	643.9		260.9
	Tails -38µm	55.4							3.4	51.2	4.9	27.7	3.5	9.7	1.6	7.6	1.4		20.0	-10.0		3050.2	260.9 224.8
	Tails -38µm		4.29	802.8	1488.7	149.5	500.5	80.4												69.8	64.8	3050.2 376.0	
	Tails -38μm	44.6	4.29 0.12	802.8 94.7	1488.7 170.1	149.5 15.7	500.5 60.8	80.4 8.7	0.9	5.9	0.6	3.8	0.3	1.0	0.4	0.8	0.5	18.0	25.0		64.8 167.1		224.8
Products	Tails -38μm	44.6	4.29 0.12	802.8 94.7	1488.7 170.1	149.5 15.7	500.5 60.8	80.4 8.7	0.9	5.9	0.6	3.8	0.3 0.8	1.0 2.6	0.4 0.7	0.8	0.5	18.0	25.0	69.8		376.0	224.8 31.3
		44.6	4.29 0.12 0.48	802.8 94.7 216.2	1488.7 170.1 399.7	149.5 15.7 38.5	500.5 60.8 140.3	80.4 8.7 21.0	0.9 1.4	5.9 14.2	0.6 1.3	3.8 8.4	0.3 0.8	1.0 2.6 % Distribution	0.4 0.7	0.8 2.2	0.5 0.7	18.0	25.0 25.0	69.8	167.1	376.0 842.2	224.8 31.3 68.8
		44.6	4.29 0.12 0.48	802.8 94.7 216.2 <b>La</b>	1488.7 170.1 399.7 <b>Ce</b>	149.5 15.7 38.5 <b>Pr</b>	500.5 60.8 140.3 <b>Nd</b>	80.4 8.7 21.0 <b>Sm</b>	0.9 1.4 Eu	5.9 14.2 <b>Gd</b>	0.6 1.3 <b>Tb</b>	3.8 8.4 Dy	0.3 0.8 Ho	1.0 2.6 % Distribution Er	0.4 0.7 Tm	0.8 2.2 Yb	0.5 0.7 Lu	18.0 38.1 <b>Y</b>	25.0 25.0 <b>Sc</b>	69.8 155.3 U	167.1 Th	376.0 842.2 LREE	224.8 31.3 68.8 HREE
		44.6	4.29 0.12 0.48 <b>S</b> 44.4	802.8 94.7 216.2 La 24.7	1488.7 170.1 399.7 <b>Ce</b> 24.6	149.5 15.7 38.5 <b>Pr</b> 25.5	500.5 60.8 140.3 <b>Nd</b> 24.7	80.4 8.7 21.0 <b>Sm</b> 24.7	0.9 1.4 <b>Eu</b> 19.1	5.9 14.2 <b>Gd</b> 23.2	0.6 1.3 <b>Tb</b> 24.0	3.8 8.4 <b>Dy</b> 20.2	0.3 0.8 <b>Ho</b> 23.2	1.0 2.6 <b>% Distribution</b> Er 20.6	0.4 0.7 <b>Tm</b> 14.3	0.8 2.2 <b>Yb</b> 19.0	0.5 0.7 <b>Lu</b> 13.0	18.0 38.1 <b>Y</b> 17.9	25.0 25.0 <b>Sc</b> 2.4	69.8 155.3 U 13.9	167.1 Th 22.8	376.0 842.2 LREE 24.4	224.8 31.3 68.8 HREE 19.7
		44.6	4.29 0.12 0.48 <b>S</b> 44.4 84.3	802.8 94.7 216.2 <b>La</b> 24.7 59.4	1488.7 170.1 399.7 <b>Ce</b> 24.6 59.5	149.5 15.7 38.5 <b>Pr</b> 25.5 61.0	500.5 60.8 140.3 <b>Nd</b> 24.7 58.9	80.4 8.7 21.0 <b>Sm</b> 24.7 60.2	0.9 1.4 <b>Eu</b> 19.1 48.9	5.9 14.2 <b>Gd</b> 23.2 59.7	0.6 1.3 <b>Tb</b> 24.0 67.7	3.8 8.4 <b>Dy</b> 20.2 57.4	0.3 0.8 <b>Ho</b> 23.2 71.8	1.0 2.6 % Distribution Er 20.6 63.0	0.4 0.7 <b>Tm</b> 14.3 45.0	0.8 2.2 Yb 19.0 59.4	0.5 0.7 <b>Lu</b> 13.0 40.4	18.0 38.1 <b>Y</b> 17.9 52.9	25.0 25.0 <b>Sc</b> 2.4 6.6	69.8 155.3 U 13.9 51.5	167.1 Th 22.8 61.1	376.0 842.2 LREE 24.4 58.7	224.8 31.3 68.8 HREE 19.7 56.1
Conc+Midds+Tails -38μm       97.7       91.3       91.6       92.2       91.1       92.0       81.7       91.4       91.2       90.1       93.6       92.1       82.4       92.3       77.1       89.0       55.4		44.6	4.29 0.12 0.48 <b>S</b> 44.4	802.8 94.7 216.2 La 24.7	1488.7 170.1 399.7 <b>Ce</b> 24.6	149.5 15.7 38.5 <b>Pr</b> 25.5	500.5 60.8 140.3 <b>Nd</b> 24.7	80.4 8.7 21.0 <b>Sm</b> 24.7	0.9 1.4 <b>Eu</b> 19.1	5.9 14.2 <b>Gd</b> 23.2	0.6 1.3 <b>Tb</b> 24.0	3.8 8.4 <b>Dy</b> 20.2	0.3 0.8 <b>Ho</b> 23.2	1.0 2.6 <b>% Distribution</b> Er 20.6	0.4 0.7 <b>Tm</b> 14.3	0.8 2.2 <b>Yb</b> 19.0 59.4 69.7	0.5 0.7 Lu 13.0 40.4 55.6	18.0 38.1 <b>Y</b> 17.9 52.9 66.7	25.0 25.0 <b>Sc</b> 2.4	69.8 155.3 U 13.9	167.1 Th 22.8	376.0 842.2 LREE 24.4	224.8 31.3 68.8 HREE 19.7
Tails (+38μm)       2.3       8.7       8.4       7.8       8.9       8.0       18.3       8.6       8.8       9.9       6.4       7.9       17.6       7.7       22.9       11.0       44.6	Products	44.6	4.29 0.12 0.48 <b>S</b> 44.4 84.3 87.3	802.8 94.7 216.2 <b>La</b> 24.7 59.4 71.7	1488.7 170.1 399.7 <b>Ce</b> 24.6 59.5 71.7	149.5 15.7 38.5 <b>Pr</b> 25.5 61.0 72.7	500.5 60.8 140.3 <b>Nd</b> 24.7 58.9 70.6	80.4 8.7 21.0 <b>Sm</b> 24.7 60.2 72.3	0.9 1.4 <b>Eu</b> 19.1 48.9 61.8	5.9 14.2 <b>Gd</b> 23.2 59.7 70.7	0.6 1.3 <b>Tb</b> 24.0 67.7 72.7	3.8 8.4 <b>Dy</b> 20.2 57.4 68.6	0.3 0.8 Ho 23.2 71.8 76.1	1.0 2.6 <b>% Distribution</b> Er 20.6 63.0 71.6	0.4 0.7 <b>Tm</b> 14.3 45.0 61.3	0.8 2.2 <b>Yb</b> 19.0 59.4 69.7	0.5 0.7 Lu 13.0 40.4 55.6	18.0 38.1 <b>Y</b> 17.9 52.9 66.7	25.0 25.0 <b>Sc</b> 2.4 6.6 36.2	69.8 155.3 U 13.9 51.5	167.1 Th 22.8 61.1	376.0 842.2 LREE 24.4 58.7	224.8 31.3 68.8 HREE 19.7 56.1
Tails       12.7       28.3       28.3       27.3       29.4       27.7       38.2       29.3       27.3       31.4       23.9       28.4       38.7       30.3       44.4       33.3       63.8	Products Tails -38µm	44.6	4.29 0.12 0.48 <b>S</b> 44.4 84.3 87.3 97.7	802.8 94.7 216.2 <b>La</b> 24.7 59.4 71.7 91.3	1488.7 170.1 399.7 <b>Ce</b> 24.6 59.5 71.7 91.6	149.5 15.7 38.5 <b>Pr</b> 25.5 61.0 72.7 92.2	500.5 60.8 140.3 <b>Nd</b> 24.7 58.9 70.6 91.1	80.4 8.7 21.0 <b>Sm</b> 24.7 60.2 72.3 92.0	0.9 1.4 19.1 48.9 61.8 81.7	5.9 14.2 <b>Gd</b> 23.2 59.7 70.7 91.4	0.6 1.3 <b>Tb</b> 24.0 67.7 72.7 91.2	3.8 8.4 <b>Dy</b> 20.2 57.4 68.6 90.1	0.3 0.8 Ho 23.2 71.8 76.1 93.6	1.0 2.6 % Distribution Er 20.6 63.0 71.6 92.1	0.4 0.7 <b>Tm</b> 14.3 45.0 61.3 82.4	0.8 2.2 <b>Yb</b> 19.0 59.4 69.7 92.3	0.5 0.7 <b>Lu</b> 13.0 40.4 55.6 77.1	18.0 38.1 <b>Y</b> 17.9 52.9 66.7 89.0	25.0 25.0 <b>Sc</b> 2.4 6.6 36.2 55.4	69.8 155.3 U 13.9 51.5 66.2	167.1 Th 22.8 61.1 72.4	376.0 842.2 LREE 24.4 58.7 71.1	224.8 31.3 68.8 HREE 19.7 56.1 68.3

Droducto	Weight												Assays, g/t									
Products g	%	S, %	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE
Conc1 6.2	2.4	44.1	4920	9060	938	3080	489	18.0	295	29.4	141	19.8	48.9	6.4	35.7	5.2	535	<25	1670	3600	18530.0	1116.4
Conc2 10.6	4.2	23.2	4050	7520	763	2490	412	16.5	271	31.3	152	24.2	58.9	8.0	44.4	6.4	610	<25	2640	3530	15276.5	1206.2
Middlings 75.2	29.6	0.25	201	371	35.3	120	19.7	1.0	11.5	0.5	6.4	<0.3	1.7	0.6	1.6	0.5	34	<25	145	147	773.0	57.1
Tail +75um 79.8	31.4	0.11	78.6	137	12.1	49.9	6.1	0.8	3.4	<0.5	2.0	< 0.3	<0.5	0.4	< 0.5	<0.5	15	<25	53.7	53.4	309.5	23.1
Tail -75 +38um 33.5	13.2	0.16	133	249	24.4	86.9	14.9	1.3	12	0.8	8.0	< 0.3	2.30	0.5	1.5	<0.5	25	<25	108	91.8	534.5	50.9
Tail -38um 48.5	19.1	1.32	500	936	91.6	326	49.8	2.4	33.6	2.9	19.2	1.9	6.20	1.2	5.4	1.1	85	<25	355	406	1930.8	156.5
Head (Calc.) 253.9	100.0	2.43	486.6	900.0	89.8	304.2	48.4	2.31	31.0	3.0	17.0	2.08	5.80	1.1	4.6	1.0	72.9	<25	293.0	385.3	1856.2	138.4
Head (Direct)		1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.1	3.3	16.5	2.60	6.70	0.80	5.20	0.70	62.0	< 25	270.0	354.0	1578.5	123.9
	Weight												% Distributio	1								
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE
Conc1	2.4	44.4	24.7	24.6	25.5	24.7	24.7	19.1	23.2	24.0	20.2	23.2	20.6	14.3	19.0	13.0	17.9	2.4	13.9	22.8	24.4	19.7
Conc2	4.2	39.9	34.7	34.9	35.5	34.2	35.6	29.9	36.5	43.7	37.2	48.6	42.4	30.7	40.4	27.4	34.9	4.2	37.6	38.2	34.4	36.4
Midds	29.6	3.05	12.2	12.2	11.6	11.7	12.1	12.8	11.0	5.0	11.1	4.3	8.7	16.3	10.3	15.2	13.8	29.6	14.7	11.3	12.3	12.2
Tails +75um	31.4	1.43	5.1	4.8	4.2	5.2	4.0	10.9	3.4	5.3	3.7	4.5	2.7	11.5	3.4	16.1	6.5	31.4	5.8	4.4	5.2	5.2
Tails -75 +38um	13.2	0.87	3.6	3.7	3.6	3.8	4.1	7.4	5.1	3.5	6.2	1.9	5.2	6.1	4.3	6.8	4.5	13.2	4.9	3.1	3.8	4.9
Tails -38um	19.1	10.4	19.6	19.9	19.5	20.5	19.7	19.9	20.7	18.5	21.5	17.5	20.4	21.1	22.5	21.6	22.3	19.1	23.2	20.1	19.9	21.6
					100 0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Head (Calc.)	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Head (Calc.) Cumulative Products		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0		% Distributio		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Head (Calc.) Cumulative Products Products	Weight %	100.0 S	100.0	100.0	Pr	Nd	5m	Eu	Gd	Тb	Dy				Yb	C	Y	Sc	U	Th	LREE	HREE
Head (Calc.) Cumulative Products Products Conc1	Weight % 2.4	<b>S</b> 44.1	La 4920.0	<b>Ce</b> 9060.0	<b>Pr</b> 938.0	<b>Nd</b> 3080.0	<b>Sm</b> 489.0	<b>Eu</b> 18.0	<b>Gd</b> 295.0	<b>Tb</b> 29.4	<b>Dy</b> 141.0	Но 19.8	% Distribution Er 48.9	<b>Tm</b> 6.4	<b>Yb</b> 35.7	Lu 5.2	<b>Y</b> 535.0	<b>Sc</b> 25.0	<b>U</b> 1670.0	<b>Th</b> 3600.0	LREE 18530.0	HREE 1116.4
Head (Calc.) Cumulative Products Products Conc1 Conc1-2	Weight % 2.4 6.6	<b>S</b> 44.1 30.9	<b>La</b> 4920.0 4371.1	<b>Ce</b> 9060.0 8088.3	<b>Pr</b> 938.0 827.6	<b>Nd</b> 3080.0 2707.7	<b>Sm</b> 489.0 440.4	<b>Eu</b> 18.0 17.1	<b>Gd</b> 295.0 279.9	<b>Tb</b> 29.4 30.6	<b>Dy</b> 141.0 147.9	<b>Ho</b> 19.8 22.6	% Distribution Er 48.9 55.2	<b>Tm</b> 6.4 7.4	<b>Yb</b> 35.7 41.2	Lu 5.2 6.0	<b>Y</b> 535.0 582.3	<b>Sc</b> 25.0 25.0	<b>U</b> 1670.0 2282.0	<b>Th</b> 3600.0 3555.8	LREE 18530.0 16477.2	HREE 1116.4 1173.1
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds	Weight % 2.4 6.6 36.2	<b>S</b> 44.1 30.9 5.85	<b>La</b> 4920.0 4371.1 962.5	<b>Ce</b> 9060.0 8088.3 1780.3	<b>Pr</b> 938.0 827.6 180.0	<b>Nd</b> 3080.0 2707.7 592.5	<b>Sm</b> 489.0 440.4 96.5	<b>Eu</b> 18.0 17.1 3.9	<b>Gd</b> 295.0 279.9 60.5	<b>Tb</b> 29.4 30.6 6.0	<b>Dy</b> 141.0 147.9 32.2	<b>Ho</b> 19.8 22.6 4.4	<b>% Distribution</b> Er 48.9 55.2 11.5	<b>Tm</b> 6.4 7.4 1.8	<b>Yb</b> 35.7 41.2 8.8	<b>Lu</b> 5.2 6.0 1.5	<b>Y</b> 535.0 582.3 134.1	<b>Sc</b> 25.0 25.0 25.0	<b>U</b> 1670.0 2282.0 535.2	<b>Th</b> 3600.0 3555.8 769.5	LREE 18530.0 16477.2 3640.7	HREE 1116.4 1173.1 260.9
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds Conc+Midds+Tails -38µm	Weight % 2.4 6.6 36.2 55.4	<b>S</b> 44.1 30.9 5.85 4.29	La 4920.0 4371.1 962.5 802.8	<b>Ce</b> 9060.0 8088.3 1780.3 1488.7	<b>Pr</b> 938.0 827.6 180.0 149.5	Nd 3080.0 2707.7 592.5 500.5	<b>Sm</b> 489.0 440.4 96.5 80.4	<b>Eu</b> 18.0 17.1 3.9 3.4	<b>Gd</b> 295.0 279.9 60.5 51.2	<b>Tb</b> 29.4 30.6 6.0 4.9	<b>Dy</b> 141.0 147.9 32.2 27.7	<b>Ho</b> 19.8 22.6 4.4 3.5	<b>% Distribution</b> Er 48.9 55.2 11.5 9.7	<b>Tm</b> 6.4 7.4 1.8 1.6	Yb 35.7 41.2 8.8 7.6	Lu 5.2 6.0 1.5 1.4	<b>Y</b> 535.0 582.3 134.1 117.2	<b>Sc</b> 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0	<b>Th</b> 3600.0 3555.8 769.5 643.9	LREE 18530.0 16477.2 3640.7 3050.2	HREE 1116.4 1173.1 260.9 224.8
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds	Weight % 2.4 6.6 36.2 55.4 44.6	<b>S</b> 44.1 30.9 5.85 4.29 0.12	La 4920.0 4371.1 962.5 802.8 94.7	<b>Ce</b> 9060.0 8088.3 1780.3 1488.7 170.1	<b>Pr</b> 938.0 827.6 180.0 149.5 15.7	Nd 3080.0 2707.7 592.5 500.5 60.8	<b>Sm</b> 489.0 440.4 96.5 80.4 8.7	<b>Eu</b> 18.0 17.1 3.9 3.4 0.9	<b>Gd</b> 295.0 279.9 60.5 51.2 5.9	<b>Tb</b> 29.4 30.6 6.0 4.9 0.6	<b>Dy</b> 141.0 147.9 32.2 27.7 3.8	Ho 19.8 22.6 4.4 3.5 0.3	<b>% Distribution</b> Er 48.9 55.2 11.5 9.7 1.0	<b>Tm</b> 6.4 7.4 1.8 1.6 0.4	Yb 35.7 41.2 8.8 7.6 0.8	Lu 5.2 6.0 1.5 1.4 0.5	<b>Y</b> 535.0 582.3 134.1 117.2 18.0	<b>Sc</b> 25.0 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0 69.8	Th 3600.0 3555.8 769.5 643.9 64.8	LREE 18530.0 16477.2 3640.7 3050.2 376.0	HREE 1116.4 1173.1 260.9 224.8 31.3
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds Conc+Midds+Tails -38µm	Weight % 2.4 6.6 36.2 55.4	<b>S</b> 44.1 30.9 5.85 4.29	La 4920.0 4371.1 962.5 802.8	<b>Ce</b> 9060.0 8088.3 1780.3 1488.7	<b>Pr</b> 938.0 827.6 180.0 149.5	Nd 3080.0 2707.7 592.5 500.5	<b>Sm</b> 489.0 440.4 96.5 80.4	<b>Eu</b> 18.0 17.1 3.9 3.4	<b>Gd</b> 295.0 279.9 60.5 51.2	<b>Tb</b> 29.4 30.6 6.0 4.9	<b>Dy</b> 141.0 147.9 32.2 27.7	<b>Ho</b> 19.8 22.6 4.4 3.5	<b>% Distribution</b> Er 48.9 55.2 11.5 9.7	<b>Tm</b> 6.4 7.4 1.8 1.6	Yb 35.7 41.2 8.8 7.6	Lu 5.2 6.0 1.5 1.4	<b>Y</b> 535.0 582.3 134.1 117.2	<b>Sc</b> 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0	<b>Th</b> 3600.0 3555.8 769.5 643.9	LREE 18530.0 16477.2 3640.7 3050.2	HREE 1116.4 1173.1 260.9 224.8
Head (Calc.) <u>Cumulative Products</u> <u>Products</u> Conc1 Conc1-2 Conc+Midds Conc+Midds+Tails -38μm Tails (+38μm) Tails	Weight % 2.4 6.6 36.2 55.4 44.6	<b>S</b> 44.1 30.9 5.85 4.29 0.12	La 4920.0 4371.1 962.5 802.8 94.7	<b>Ce</b> 9060.0 8088.3 1780.3 1488.7 170.1	<b>Pr</b> 938.0 827.6 180.0 149.5 15.7	Nd 3080.0 2707.7 592.5 500.5 60.8	<b>Sm</b> 489.0 440.4 96.5 80.4 8.7	<b>Eu</b> 18.0 17.1 3.9 3.4 0.9	<b>Gd</b> 295.0 279.9 60.5 51.2 5.9	<b>Tb</b> 29.4 30.6 6.0 4.9 0.6	<b>Dy</b> 141.0 147.9 32.2 27.7 3.8	Ho 19.8 22.6 4.4 3.5 0.3 0.8	<b>% Distribution</b> Er 48.9 55.2 11.5 9.7 1.0 2.6	<b>Tm</b> 6.4 7.4 1.8 1.6 0.4 0.7	Yb 35.7 41.2 8.8 7.6 0.8	Lu 5.2 6.0 1.5 1.4 0.5	<b>Y</b> 535.0 582.3 134.1 117.2 18.0	<b>Sc</b> 25.0 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0 69.8	Th 3600.0 3555.8 769.5 643.9 64.8	LREE 18530.0 16477.2 3640.7 3050.2 376.0	HREE 1116.4 1173.1 260.9 224.8 31.3
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds Conc+Midds+Tails -38µm	Weight % 2.4 6.6 36.2 55.4 44.6	<b>S</b> 44.1 30.9 5.85 4.29 0.12	La 4920.0 4371.1 962.5 802.8 94.7	<b>Ce</b> 9060.0 8088.3 1780.3 1488.7 170.1	<b>Pr</b> 938.0 827.6 180.0 149.5 15.7	Nd 3080.0 2707.7 592.5 500.5 60.8	<b>Sm</b> 489.0 440.4 96.5 80.4 8.7	<b>Eu</b> 18.0 17.1 3.9 3.4 0.9	<b>Gd</b> 295.0 279.9 60.5 51.2 5.9	<b>Tb</b> 29.4 30.6 6.0 4.9 0.6	<b>Dy</b> 141.0 147.9 32.2 27.7 3.8	Ho 19.8 22.6 4.4 3.5 0.3 0.8	<b>% Distribution</b> Er 48.9 55.2 11.5 9.7 1.0	<b>Tm</b> 6.4 7.4 1.8 1.6 0.4 0.7	Yb 35.7 41.2 8.8 7.6 0.8	Lu 5.2 6.0 1.5 1.4 0.5	<b>Y</b> 535.0 582.3 134.1 117.2 18.0	<b>Sc</b> 25.0 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0 69.8	Th 3600.0 3555.8 769.5 643.9 64.8	LREE 18530.0 16477.2 3640.7 3050.2 376.0	HREE 1116.4 1173.1 260.9 224.8 31.3
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds Conc+Midds+Tails -38μm Tails (+38μm) Tails	Weight % 2.4 6.6 36.2 55.4 44.6	<b>S</b> 44.1 30.9 5.85 4.29 0.12	La 4920.0 4371.1 962.5 802.8 94.7 216.2	<b>Ce</b> 9060.0 8088.3 1780.3 1488.7 170.1 399.7	<b>Pr</b> 938.0 827.6 180.0 149.5 15.7 38.5	Nd 3080.0 2707.7 592.5 500.5 60.8 140.3	<b>Sm</b> 489.0 440.4 96.5 80.4 8.7 21.0	Eu 18.0 17.1 3.9 3.4 0.9 1.4	<b>Gd</b> 295.0 279.9 60.5 51.2 5.9 14.2	<b>Tb</b> 29.4 30.6 6.0 4.9 0.6 1.3	<b>Dy</b> 141.0 147.9 32.2 27.7 3.8 8.4	Ho 19.8 22.6 4.4 3.5 0.3 0.8	<b>% Distribution</b> <b>Er</b> 48.9 55.2 11.5 9.7 1.0 2.6 <b>% Distribution</b>	<b>Tm</b> 6.4 7.4 1.8 1.6 0.4 0.7	Yb 35.7 41.2 8.8 7.6 0.8 2.2	Lu 5.2 6.0 1.5 1.4 0.5 0.7	<b>Y</b> 535.0 582.3 134.1 117.2 18.0	<b>Sc</b> 25.0 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0 69.8	Th 3600.0 3555.8 769.5 643.9 64.8 167.1	LREE 18530.0 16477.2 3640.7 3050.2 376.0 842.2	HREE 1116.4 1173.1 260.9 224.8 31.3 68.8
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds Conc+Midds+Tails -38μm Tails (+38μm) Tails Products	Weight % 2.4 6.6 36.2 55.4 44.6	<b>S</b> 44.1 30.9 5.85 4.29 0.12 0.48 <b>S</b>	La 4920.0 4371.1 962.5 802.8 94.7 216.2 La	Ce 9060.0 8088.3 1780.3 1488.7 170.1 399.7 Ce	Pr 938.0 827.6 180.0 149.5 15.7 38.5 Pr	Nd 3080.0 2707.7 592.5 500.5 60.8 140.3 Nd	Sm 489.0 440.4 96.5 80.4 8.7 21.0 Sm	Eu 18.0 17.1 3.9 3.4 0.9 1.4 Eu	Gd 295.0 279.9 60.5 51.2 5.9 14.2 Gd	<b>Tb</b> 29.4 30.6 6.0 4.9 0.6 1.3 <b>Tb</b>	Dy 141.0 147.9 32.2 27.7 3.8 8.4 Dy	Ho 19.8 22.6 4.4 3.5 0.3 0.8 Ho	% Distribution           48.9           55.2           11.5           9.7           1.0           2.6           % Distribution           Er	Tm 6.4 7.4 1.8 1.6 0.4 0.7 Tm	Yb 35.7 41.2 8.8 7.6 0.8 2.2 Yb	Lu 5.2 6.0 1.5 1.4 0.5 0.7 Lu	Y 535.0 582.3 134.1 117.2 18.0 38.1 Y	Sc 25.0 25.0 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0 69.8 155.3 U	Th 3600.0 3555.8 769.5 643.9 64.8 167.1 Th	LREE 18530.0 16477.2 3640.7 3050.2 376.0 842.2 LREE	HREE 1116.4 1173.1 260.9 224.8 31.3 68.8 HREE
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds Conc+Midds+Tails -38μm Tails (+38μm) Tails Products Conc1 Conc1 Conc1-2	Weight % 2.4 6.6 36.2 55.4 44.6	<b>S</b> 44.1 30.9 5.85 4.29 0.12 0.48 <b>S</b> 44.4 84.3	La 4920.0 4371.1 962.5 802.8 94.7 216.2 La 24.7 59.4	Ce 9060.0 8088.3 1780.3 1488.7 170.1 399.7 Ce 24.6 59.5	Pr 938.0 827.6 180.0 149.5 15.7 38.5 Pr 25.5 61.0	Nd 3080.0 2707.7 592.5 500.5 60.8 140.3 Nd 24.7 58.9	<b>Sm</b> 489.0 440.4 96.5 80.4 8.7 21.0 <b>Sm</b> 24.7 60.2	Eu 18.0 17.1 3.9 3.4 0.9 1.4 <b>Eu</b> 19.1 48.9	Gd 295.0 279.9 60.5 51.2 5.9 14.2 Gd 23.2 59.7	Tb           29.4           30.6           6.0           4.9           0.6           1.3           Tb           24.0           67.7	Dy 141.0 147.9 32.2 27.7 3.8 8.4 Dy 20.2 57.4	Ho 19.8 22.6 4.4 3.5 0.3 0.8 Ho 23.2 71.8	% Distribution Er 48.9 55.2 11.5 9.7 1.0 2.6 % Distribution Er 20.6 63.0	Tm 6.4 7.4 1.8 1.6 0.4 0.7 Tm 14.3 45.0	Yb 35.7 41.2 8.8 7.6 0.8 2.2 Yb 19.0 59.4	Lu 5.2 6.0 1.5 1.4 0.5 0.7 Lu 13.0 40.4	Y 535.0 582.3 134.1 117.2 18.0 38.1 Y 17.9 52.9	<b>Sc</b> 25.0 25.0 25.0 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0 69.8 155.3 U 13.9 51.5	Th           3600.0           3555.8           769.5           643.9           64.8           167.1           Th           22.8           61.1	LREE 18530.0 16477.2 3640.7 3050.2 376.0 842.2 LREE 24.4 58.7	HREE 1116.4 1173.1 260.9 224.8 31.3 68.8 HREE 19.7 56.1
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds Conc+Midds+Tails -38μm Tails (+38μm) Tails Products Conc1 Conc1 Conc1-2 Conc1+Midds	Weight % 2.4 6.6 36.2 55.4 44.6	<b>S</b> 44.1 30.9 5.85 4.29 0.12 0.48 <b>S</b> 44.4 84.3 87.3	La 4920.0 4371.1 962.5 802.8 94.7 216.2 La 24.7 59.4 71.7	Ce           9060.0           8088.3           1780.3           1488.7           170.1           399.7           Ce           24.6           59.5           71.7	Pr 938.0 827.6 180.0 149.5 15.7 38.5 Pr 25.5 61.0 72.7	Nd 3080.0 2707.7 592.5 500.5 60.8 140.3 Nd 24.7 58.9 70.6	Sm 489.0 440.4 96.5 80.4 8.7 21.0 Sm 24.7 60.2 72.3	Eu 18.0 17.1 3.9 3.4 0.9 1.4 Eu 19.1 48.9 61.8	<b>Gd</b> 295.0 279.9 60.5 51.2 5.9 14.2 <b>Gd</b> 23.2 59.7 70.7	Tb           29.4           30.6           6.0           4.9           0.6           1.3           Tb           24.0           67.7           72.7	<b>Dy</b> 141.0 147.9 32.2 27.7 3.8 8.4 <b>Dy</b> 20.2 57.4 68.6	Ho 19.8 22.6 4.4 3.5 0.3 0.8 Ho 23.2 71.8 76.1	% Distribution           48.9           55.2           11.5           9.7           1.0           2.6           % Distribution           Er           20.6           63.0           71.6	Tm 6.4 7.4 1.8 1.6 0.4 0.7 Tm 14.3 45.0 61.3	Yb           35.7           41.2           8.8           7.6           0.8           2.2           Yb           19.0           59.4           69.7	Lu 5.2 6.0 1.5 1.4 0.5 0.7 Lu 13.0 40.4 55.6	Y 535.0 582.3 134.1 117.2 18.0 38.1 Y 17.9 52.9 66.7	<b>Sc</b> 25.0 25.0 25.0 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0 69.8 155.3 U 13.9 51.5 66.2	Th           3600.0           3555.8           769.5           643.9           64.8           167.1           Th           22.8           61.1           72.4	LREE 18530.0 16477.2 3640.7 3050.2 376.0 842.2 LREE 24.4 58.7 71.1	HREE 1116.4 1173.1 260.9 224.8 31.3 68.8 HREE 19.7 56.1 68.3
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds Conc+Midds+Tails -38μm Tails (+38μm) Tails Products Conc1 Conc1 Conc1 Conc1-2 Conc+Midds Conc+Midds Conc+Midds+Tails -38μm	Weight % 2.4 6.6 36.2 55.4 44.6	<b>S</b> 44.1 30.9 5.85 4.29 0.12 0.48 <b>S</b> 44.4 84.3 87.3 97.7	La 4920.0 4371.1 962.5 802.8 94.7 216.2 La 24.7 59.4 71.7 91.3	<b>Ce</b> 9060.0 8088.3 1780.3 1488.7 170.1 399.7 <b>Ce</b> 24.6 59.5 71.7 91.6	Pr 938.0 827.6 180.0 149.5 15.7 38.5 Pr 25.5 61.0 72.7 92.2	Nd 3080.0 2707.7 592.5 500.5 60.8 140.3 Nd 24.7 58.9 70.6 91.1	<b>Sm</b> 489.0 440.4 96.5 80.4 8.7 21.0 <b>Sm</b> 24.7 60.2 72.3 92.0	Eu 18.0 17.1 3.9 3.4 0.9 1.4 Eu 19.1 48.9 61.8 81.7	Gd 295.0 279.9 60.5 51.2 5.9 14.2 Gd 23.2 59.7 70.7 91.4	Tb           29.4           30.6           6.0           4.9           0.6           1.3           Tb           24.0           67.7           72.7           91.2	Dy 141.0 147.9 32.2 27.7 3.8 8.4 Dy 20.2 57.4 68.6 90.1	Ho 19.8 22.6 4.4 3.5 0.3 0.8 Ho 23.2 71.8 76.1 93.6	% Distribution Er 48.9 55.2 11.5 9.7 1.0 2.6 % Distribution Er 20.6 63.0 71.6 92.1	Tm 6.4 7.4 1.8 1.6 0.4 0.7 Tm 14.3 45.0 61.3 82.4	Yb 35.7 41.2 8.8 7.6 0.8 2.2 Yb 19.0 59.4 69.7 92.3	Lu 5.2 6.0 1.5 1.4 0.5 0.7 Lu 13.0 40.4 55.6 77.1	Y 535.0 582.3 134.1 117.2 18.0 38.1 Y 17.9 52.9 66.7 89.0	<b>Sc</b> 25.0 25.0 25.0 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0 69.8 155.3 U 13.9 51.5 66.2 89.4	Th           3600.0           3555.8           769.5           643.9           64.8           167.1           Th           22.8           61.1           72.4           92.5	LREE 18530.0 16477.2 3640.7 3050.2 376.0 842.2 LREE 24.4 58.7 71.1 91.0	HREE 1116.4 1173.1 260.9 224.8 31.3 68.8 HREE 19.7 56.1 68.3 89.9
Head (Calc.) Cumulative Products Products Conc1 Conc1-2 Conc+Midds Conc+Midds+Tails -38μm Tails (+38μm) Tails Products Conc1 Conc1 Conc1-2 Conc1+Midds	Weight % 2.4 6.6 36.2 55.4 44.6	<b>S</b> 44.1 30.9 5.85 4.29 0.12 0.48 <b>S</b> 44.4 84.3 87.3	La 4920.0 4371.1 962.5 802.8 94.7 216.2 La 24.7 59.4 71.7	Ce           9060.0           8088.3           1780.3           1488.7           170.1           399.7           Ce           24.6           59.5           71.7	Pr 938.0 827.6 180.0 149.5 15.7 38.5 Pr 25.5 61.0 72.7	Nd 3080.0 2707.7 592.5 500.5 60.8 140.3 Nd 24.7 58.9 70.6	Sm 489.0 440.4 96.5 80.4 8.7 21.0 Sm 24.7 60.2 72.3	Eu 18.0 17.1 3.9 3.4 0.9 1.4 Eu 19.1 48.9 61.8	<b>Gd</b> 295.0 279.9 60.5 51.2 5.9 14.2 <b>Gd</b> 23.2 59.7 70.7	Tb           29.4           30.6           6.0           4.9           0.6           1.3           Tb           24.0           67.7           72.7	<b>Dy</b> 141.0 147.9 32.2 27.7 3.8 8.4 <b>Dy</b> 20.2 57.4 68.6	Ho 19.8 22.6 4.4 3.5 0.3 0.8 Ho 23.2 71.8 76.1	% Distribution           48.9           55.2           11.5           9.7           1.0           2.6           % Distribution           Er           20.6           63.0           71.6	Tm 6.4 7.4 1.8 1.6 0.4 0.7 Tm 14.3 45.0 61.3	Yb           35.7           41.2           8.8           7.6           0.8           2.2           Yb           19.0           59.4           69.7	Lu 5.2 6.0 1.5 1.4 0.5 0.7 Lu 13.0 40.4 55.6	Y 535.0 582.3 134.1 117.2 18.0 38.1 Y 17.9 52.9 66.7	<b>Sc</b> 25.0 25.0 25.0 25.0 25.0 25.0 25.0 25.0	U 1670.0 2282.0 535.2 473.0 69.8 155.3 U 13.9 51.5 66.2	Th           3600.0           3555.8           769.5           643.9           64.8           167.1           Th           22.8           61.1           72.4	LREE 18530.0 16477.2 3640.7 3050.2 376.0 842.2 LREE 24.4 58.7 71.1	HREE 1116.4 1173.1 260.9 224.8 31.3 68.8 HREE 19.7 56.1 68.3

: Dan Lang

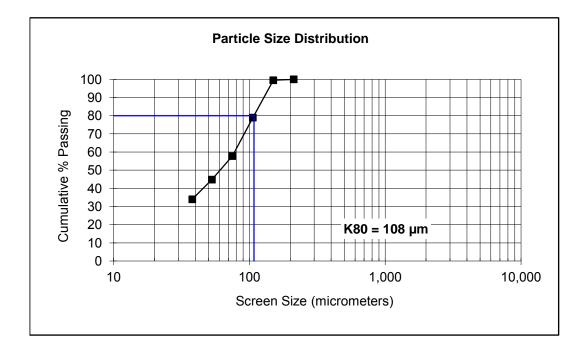
**Date**: ???

Mozley Feed  $K_{80}$  = 208  $\mu$ m



SGS Minerals Services Size Distribution Analysis Project No. 13849-002

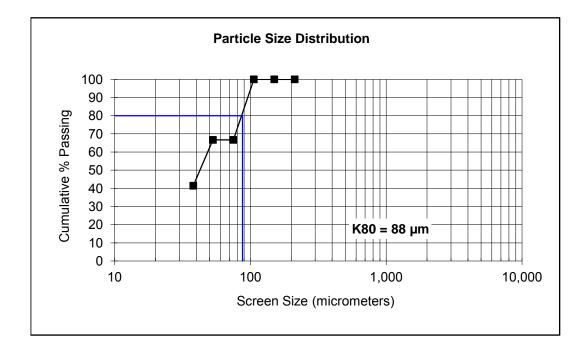
Sample:	minus 100 ma	ster MC	Test No.:	G2	
Si	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
65 100 150 200 270 400 Pan <b>Total</b>	212 150 106 75 53 38 -38 -38	0.0 0.8 31.9 32.8 20.1 16.8 52.7 <b>155.1</b>	0.0 0.5 20.6 21.1 13.0 10.8 34.0 100.0	0.0 0.5 21.1 42.2 55.2 66.0 100.0	100.0 99.5 78.9 57.8 44.8 34.0 0.0
K80	108				



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SGS Minerals Services Size Distribution Analysis Project No. 13849-002

Sample:	Mozley Tail		Test No.:	G-2	
Si	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
65 100 150 200 270 400 Pan <b>Total</b> <b>K80</b>	212 150 106 75 53 38 -38 -38 - <b>88</b>	0.0 0.0 64.0 0.0 48.5 79.6 <b>192.1</b>	0.0 0.0 33.3 0.0 25.2 41.4 100.0	0.0 0.0 33.3 33.3 58.6 100.0	100.0 100.0 100.0 66.7 66.7 41.4 0.0



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Test No. : G2		Project No:	13849-002	Operator:
Purpose:	To examine gravity separation by Mozley table on 100%	minus 100 mesh split sa	mple	
Procedure:	<ol> <li>Grind 1 Kg Maste composite to 100% pase</li> <li>Split into 250 grams and pulped and mixed</li> <li>Recorded the % solids of feed.</li> <li>Passed feed through Mozley table and co</li> <li>Carried out sieve analysis on the Tail with</li> <li>Submitted Conc, Middling, Tail, +75μm,</li> </ol>	ed test feed llected Conc, Middling a 200 mesh and 400 mes	h screens	
Feed:	250 g of -150 $\mu m$ feed sample.			

Definitions:

LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

Metallurgical Balance

Dra decata	We	eight												Assays, g/t										
Products	g	%	S, %	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	1 -
Conc1	5.6	2.2	44.5	4900	9250	911	3230	456	16.3	280	29.5	122	18.6	44.4	5.6	31.9	4.4	480	<50	1320	3340	18813.3	1016.4	19
Conc2	9.5	3.7	32.8	5180	9740	906	3290	501	19.7	332	40.0	187	29.4	72.8	9.5	53.4	7.4	760	<50	2440	4830	19686.7	1491.5	2'
Middling	44.1	17.0	0.45	230	423	42.5	135	22.1	1.1	15.6	1.8	10.5	1.6	3.7	0.5	3.4	<0.5	33	<50	167	192	903.7	70.6	1 9
Tails +75um	66.5	25.7	0.10	88	160	16.0	54	10.5	0.6	6.5	0.7	4.5	0.7	1.9	<0.3	1.5	<0.5	17	<50	68	66	379.1	33.6	4
Tails -75 +38um	50.4	19.5	0.23	116	213	20.7	69	13.0	0.6	8.4	0.9	6.1	1.0	2.6	0.3	2.0	<0.5	24	<50	99.9	99.5	482.3	45.8	( ;
Tails -38um	82.7	32.0	1.13	395	697	69.8	222	41.3	2.0	25.5	3.3	16.7	2.5	6.3	0.8	4.8	0.7	59	<50	250	319	1477.1	119.6	1
Head (Calc.)	258.9	100.0	2.67	506.7	934.9	90.6	311.9	50.4	2.17	32.4	3.82	19.0	2.93	7.27	0.95	5.54	0.90	71.8	<50	263.4	420.6	1946.7	144.5	2
			4.00			01.0	254.0	42.6	1 00	26.1	2.2	16.5	2.60	6.70	0.80	5 20	0.70	62.0	< 25	270.0	354.0	1578.5	123.9	1 1
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.0	1.90	20.1	3.5	10.5	2.00	0.70	0.00	0.20	0.70	02.0	- 20	270.0	004.0	1570.5	120.0	1 1
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.0	1.90	20.1	5.5	10.5	2.00	0.70	0.00	0.20	0.70	02.0	120	270.0	00+.0	107 0.0	123.9	
		Weight	1.92	407.0	767.0	81.0	254.0	42.0	1.90	20.1	5.5	10.0	2.00	% Distribution	n 0.00	0.20	0.70	02.0		270.0	004.0	1070.0		
Head (Direct) Products		Weight %	1.92 S	407.0 La	767.0	81.0   <b>Pr</b>	254.0	42.0 Sm	Eu	Gd	<u> </u>	0.5	Но		n   Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	· <u>·</u>
		Weight % 2.2	1.92 <b>S</b> 36.0			<b>Pr</b> 21.7			Eu 16.2		<b>Tb</b>	<b>Dy</b> 13.9		% Distribution	n Tm 12.8	<b>Yb</b> 12.5	Lu 10.6	Y 14.5		U 10.8		_		<u> </u>
Products		%	S	La	Ce		Nd	Sm		Gd	<b>Tb</b> 16.7 38.4	Dy	Но	% Distribution Er	Tm	Yb 12.5 35.4		Y 14.5 38.8	Sc	U	Th	LREE	HREE	'
Products Conc1		% 2.2	<b>S</b> 36.0	<b>La</b> 20.9	<b>Ce</b> 21.4	21.7	Nd 22.4	<b>Sm</b> 19.6	16.2	<b>Gd</b> 18.7	16.7	<b>Dy</b> 13.9	<b>Но</b> 13.7	% Distribution Er 13.2	<b>Tm</b> 12.8		10.6		<b>Sc</b> 2.2	<b>U</b> 10.8	<b>Th</b> 17.2	<b>LREE</b> 20.9	HREE 15.2	 
Products Conc1 Conc2		% 2.2	<b>S</b> 36.0	<b>La</b> 20.9 37.5	<b>Ce</b> 21.4	21.7 36.7	Nd 22.4 38.7	<b>Sm</b> 19.6 36.4	16.2 33.3	<b>Gd</b> 18.7 37.7	16.7	<b>Dy</b> 13.9 36.2	<b>Но</b> 13.7	% Distribution Er 13.2	<b>Tm</b> 12.8	35.4	10.6 30.1		<b>Sc</b> 2.2 3.7	U 10.8 34.0	<b>Th</b> 17.2 42.1	<b>LREE</b> 20.9 37.1	HREE 15.2 37.9	 
Products Conc1 Conc2 Middling		% 2.2 3.7 17.0	<b>S</b> 36.0	La 20.9 37.5 7.7	<b>Ce</b> 21.4	21.7 36.7 8.0	Nd 22.4 38.7 7.4	<b>Sm</b> 19.6 36.4 7.5	16.2 33.3 8.6	<b>Gd</b> 18.7 37.7 8.2	16.7	<b>Dy</b> 13.9 36.2	<b>Но</b> 13.7	% Distribution Er 13.2	<b>Tm</b> 12.8	35.4	10.6 30.1 9.4		<b>Sc</b> 2.2 3.7 17.0	U 10.8 34.0	Th 17.2 42.1 7.8	<b>LREE</b> 20.9 37.1 7.9	HREE 15.2 37.9 8.3	
Products Conc1 Conc2 Middling Tails +75um		% 2.2 3.7 17.0	<b>S</b> 36.0	<b>La</b> 20.9 37.5 7.7 4.5	<b>Ce</b> 21.4	21.7 36.7 8.0 4.5	Nd 22.4 38.7 7.4 4.4	<b>Sm</b> 19.6 36.4 7.5 5.3	16.2 33.3 8.6 7.1	<b>Gd</b> 18.7 37.7 8.2 5.2	16.7	<b>Dy</b> 13.9 36.2 9.4 6.1	<b>Но</b> 13.7	% Distribution Er 13.2	Tm 12.8 36.8 9.0 8.1 6.2	35.4	10.6 30.1 9.4 14.3		<b>Sc</b> 2.2 3.7 17.0 25.7	U 10.8 34.0 10.8 6.6	Th 17.2 42.1 7.8 4.1	<b>LREE</b> 20.9 37.1 7.9 5.0	HREE 15.2 37.9 8.3 6.0	

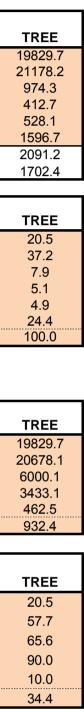
# Cumulative Products

Draducto	Weight												% Distributio	1									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	ד
Conc1	2.2	44.5	4900.0	9250.0	911.0	3230.0	456.0	16.3	280.0	29.5	122.0	18.6	44.4	5.6	31.9	4.4	480.0	50.0	1320.0	3340.0	18813.3	1016.4	19
Conc1-2	5.8	37.1	5076.2	9558.3	907.9	3267.7	484.3	18.4	312.7	36.1	162.9	25.4	62.3	8.1	45.4	6.3	656.2	50.0	2024.6	4277.4	19362.8	1315.3	20
Conc+Midds	22.9	9.81	1466.1	2753.1	263.2	934.1	140.0	5.5	91.4	10.6	49.4	7.7	18.6	2.4	14.1	2.0	191.9	50.0	640.8	1234.1	5612.0	388.1	6
Conc+Midds+Tails -38μm	54.8	4.75	841.7	1554.5	150.5	519.0	82.5	3.5	53.0	6.3	30.3	4.7	11.4	1.5	8.7	1.2	114.4	50.0	413.0	700.6	3201.6	231.6	3
Γails (+38μm)	45.2	0.16	100.1	182.8	18.0	60.5	11.6	0.6	7.3	0.8	5.2	0.8	2.2	0.3	1.7	0.5	20.0	50.0	81.8	80.7	423.6	38.9	4
Faile	77 1	0 56	222.3	395.9	39.5	127.4	23.9	1.2	14.9	1.8	10.0	1.5	3.9	0.5	3.0	0.6	36.2	50.0	151.5	179.4	860.1	72.3	5
Des hests	11.1	0.00	222.0										% Distributio	1									
Products		0.00					Sm	<b>.</b>		ть		1	I _						1 11	ть			
Products		5.50 S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	% Distribution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	 1
Products		<b>S</b> 36.0	La 20.9	<b>Ce</b> 21.4	<b>Pr</b> 21.7	Nd 22.4	<b>Sm</b> 19.6	<b>Eu</b> 16.2	<b>Gd</b> 18.7	<b>Tb</b> 16.7	<b>Dy</b> 13.9	1	I _		<b>Yb</b> 12.5	<b>Lu</b> 10.6	<b>Y</b> 14.5	<b>Sc</b> 2.2	<b>U</b> 10.8	<b>Th</b> 17.2	<b>LREE</b> 20.9	HREE 15.2	
		<b>S</b> 36.0 81.0								<b>Tb</b> 16.7 55.1	- ,	Но	Er	Tm			<b>Y</b> 14.5 53.3	2.2	U 10.8 44.8				
Conc1		<b>S</b> 36.0 81.0 83.9	20.9	21.4	21.7	22.4	19.6	16.2	18.7	16.7	13.9	<b>Ho</b> 13.7	Er 13.2	<b>Tm</b> 12.8	12.5			2.2		17.2	20.9	15.2	
Conc1 Conc1-2		36.0 81.0	20.9 58.4	21.4 59.6	21.7 58.4	22.4 61.1	19.6 56.0	16.2 49.5	18.7 56.4	16.7 55.1	13.9 50.1	Ho 13.7 50.6	Er 13.2 50.0	<b>Tm</b> 12.8 49.6	12.5 47.8	10.6 40.7	53.3	2.2 5.8	44.8	17.2 59.3	20.9 58.0	15.2 53.1	
Conc1 Conc1-2 Conc+Midds		36.0 81.0	20.9 58.4 66.2	21.4 59.6 67.3	21.7 58.4 66.4	22.4 61.1 68.5	19.6 56.0 63.5	16.2 49.5 58.1	18.7 56.4 64.6	16.7 55.1 63.1	13.9 50.1 59.5	Ho 13.7 50.6 59.9	Er 13.2 50.0 58.6	Tm 12.8 49.6 58.6	12.5 47.8 58.3	10.6 40.7 50.1	53.3 61.1	2.2 5.8 22.9	44.8 55.6	17.2 59.3 67.1	20.9 58.0 65.9	15.2 53.1 61.4	

t**or**: Dan Lang

Date: ???

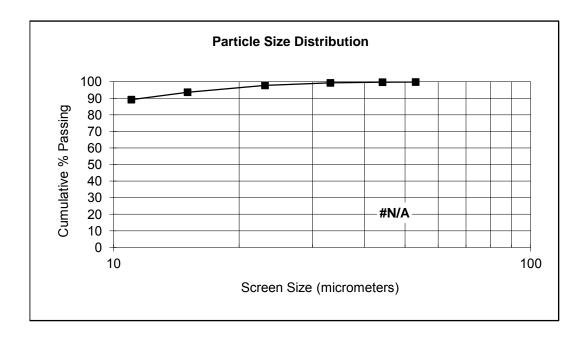
Mozley Feed K<sub>80</sub> = 108 µm



# Appendix C – Detailed of Wilfley Table Tests

## Project No. 13849-002

Sample:	Slime 1		Test No.:	W1	
Dry Soli	ds S.G.=	2.85	Water Ten	nperature =	9.00 Cº
Si	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
270	53	0.1	0.2	0.2	99.8
	44	0.1	0.1	0.3	99.7
	33	0.2	0.4	0.7	99.3
	23	0.8	1.5	2.2	97.8
	15	2.1	4.1	6.3	93.7
	11	2.2	4.5	10.8	89.2
	-11	44.7	89.2	100.0	0.0
Total	-	50.1	100.0	-	-
K80	#N/A				



## Gekko 296A

Project No:

Operator: Dan Lang

Purpose:	To examine gravity separation by Shaking Table on progressive grind sample
Procedure:	As outlined in part A of Gekko 296 Procedure
Feed:	10Kg of -6Mesh Master Composite sample
Grind:	Grinding feed to 100% passing 20mesh, 1st tails to 35mesh, 2nd tails to 140mesh
Definitions:	LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

### Metallurgical Balance

	We	ight												Assays, g/t										
Products	q	%	S, %	La	Ce	Pr	Nd	Sm	Eu	Gd	Ть	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
W Conc-1	3005.4	19.9	8.32	1190	2160	211	685	121	4.8	72.5	9.6	44.4	6.9	17.1	2.1	12.7	1.8	166	<50	608	1010	4421.8	333.1	4754.9
W Conc-2	1367.7	9.1	1.69	745	1320	135	429	70.8	3.1	44.7	6	27.1	4.3	10.5	1.3	8.4	1.2	107	<25	393	617	2727.9	210.5	2938.4
W Conc-3	608.1	4.0	1.31	564	1060	102	358	59.3	3.2	37.9	4.6	20.8	3.6	7.4	1.3	7.6	1.1	87	<100	274	442	2246.5	171.3	2417.8
W Slime	373.0	2.5	0.75	466	826	84	271	46	2.5	30	4.5	20.9	3.4	8.5	1.1	7.1	0.9	88	<25	349	375	1720.5	164.4	1884.9
W Tails	9737.6	64.5	0.18	121	217	20.4	66	11.3	1	8.2	1.4	5.6	1.1	2.2	0.5	2.2	<0.5	<40	<100	80.9	87.3	536.7	61.7	598.4
Head (Calc.)	15091.8	100.0	2.00	416.8	752.9	73.6	239.0	41.3	2.07	26.0	3.66	16.3	2.70	6.28	0.94	5.19	0.86	74.2	81.4	228.6	340.5	1607.1	136.2	1743.3
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.1	3.3	16.5	2.60	6.70	0.80	5.20	0.70	62.0	< 25	270.0	354.0	1578.5	123.9	1702.4
		-	-																					
Products		Weight		ı .			1							% Distribution	1	1	ı .	I		1	I			
		%	S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Ŷ	Sc	U	Th	LREE	HREE	TREE
W Conc-1		19.9	82.9	56.9	57.1	57.1	57.1	58.3	46.1	55.4	52.3	54.4	50.8	54.2	44.6	48.7	41.9	44.5	12.2	53.0	59.1	54.8	48.7	54.3
W Conc-2		9.1	7.7	16.2	15.9	16.6	16.3	15.5	13.6	15.6	14.9	15.1	14.4	15.1	12.6	14.7	12.7	13.1	2.8	15.6	16.4	15.4	14.0	15.3
W Conc-3		4.0	2.6	5.5	5.7	5.6	6.0	5.8	6.2	5.9	5.1	5.2	5.4	4.7	5.6	5.9	5.2	4.7	5.0	4.8	5.2	5.6	5.1	5.6
W Slime		2.5	0.9	2.8	2.7	2.8	2.8	2.8	3.0	2.8	3.0	3.2	3.1	3.3	2.9	3.4	2.6	2.9	0.8	3.8	2.7	2.6	3.0	2.7
W Tails		64.5	5.8	18.7	18.6	17.9	17.8	17.6	31.1	20.3	24.7	22.2	26.3	22.6	34.4	27.3	37.7	34.8	79.3	22.8	16.5	21.5	29.2	22.1
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products		Weight												% Distribution										
Products		weight %	s	La	Ce	Pr	Nd	Sm	Eu	Gd	Тb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	Ιυ	Th	LREE	HREE	TREE
W Conc-1		19.9	8.32	1190.0	2160.0	211.0	685.0	121.0	4.8	72.5	9.6	44.4	6.9	17.1	2.1	12.7	1.8	166.0	50.0	608.0	1010.0	4421.8	333.1	4754.9
W Conc 1-2		29.0	6.25	1050.8	1897.3	187.2	604.9	105.3	4.3	63.8	8.5	39.0	6.1	15.0	1.8	11.4	1.6	147.5	42.2	540.8	887.1	3892.0	294.8	4186.8
W Conc 1-3		33.0	5.64	991.4	1795.1	176.8	574.8	99.7	4.1	60.6	8.0	36.8	5.8	14.1	1.8	10.9	1.5	140.2	49.2	508.2	832.8	3691.1	279.7	3970.8
W Conc1-3 + Slime		35.5	5.30	954.8	1727.6	170.4	553.6	95.9	4.0	58.5	7.8	35.7	5.6	13.7	1.7	10.6	1.5	136.5	47.6	497.1	800.9	3553.9	271.7	3825.5
W Tails		64.5	0.18	121.0	217.0	20.4	66.0	11.3	1.0	8.2	1.4	5.6	1.1	2.2	0.5	2.2	0.5	40.0	100.0	80.9	87.3	536.7	61.7	598.4
Head (Calc.)		100.0	2.00	416.8	752.9	73.6	239.0	41.3	2.1	26.0	3.7	16.3	2.7	6.3	0.9	5.2	0.9	74.2	81.4	228.6	340.5	1607.1	136.2	1743.3
-		-	-																					
Pro	oducts			ı .			1				I		1	% Distribution		1	ι.	I		1	I —.			
			S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Υ	Sc	U	Th	LREE	HREE	TREE
W Conc-1			82.9	56.9	57.1	57.1	57.1	58.3	46.1	55.4	52.3	54.4	50.8	54.2	44.6	48.7	41.9	44.5	12.2	53.0	59.1	54.8	48.7	54.3
W Conc 1-2			90.6 93.3	73.1 78.5	73.0 78.7	73.7 79.3	73.3 79.4	73.8	59.7 65.0	71.0	67.2 72.2	69.5 74.6	65.3 70.6	69.3 74.1	57.1 62.7	63.4 60.3	54.6	57.6 62.3	15.0 20.0	68.6 73.4	75.5 80.7	70.2 75.8	62.7 67.8	69.6 75.2
W Conc 1-3			93.3	1 10 5	I (Ö.(	(9.3	/ 9.4	79.6	65.9	76.8	(2.2	140			02./	69.3	59.7		ZU.U	1 (3.4				(0.2
W Conc1-3 + Slime			94.2	81.3	81.4	82.1	82.2	82.4	68.9	79.7	75.3	77.8	73.7	77.4	65.6	72.7	62.3	65.2	20.7	77.2	83.5	78.5	70.8	77.9
W Conc1-3 + Slime W Tails Head (Calc.)																								

	We	eight												Assays, g/t										
Products	g	%	S, %	La	Ce	Pr	Nd	Sm	Eu	Gd	ТЬ	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U U	Th	LREE	HREE	TREE
W Conc-1	3005.4	19.9	8.32	1190	2160	211	685	121	4.8	72.5	9.6	44.4	6.9	17.1	2.1	12.7	1.8	166	<50	608	1010	4421.8	333.1	4754.9
W Conc-2	1367.7	9.1	1.69	745	1320	135	429	70.8	3.1	44.7	6	27.1	4.3	10.5	1.3	8.4	1.2	107	<25	393	617	2727.9	210.5	2938.4
W Conc-3	608.1	4.0	1.31	564	1060	102	358	59.3	3.2	37.9	4.6	20.8	3.6	7.4	1.3	7.6	1.1	87	<100	274	442	2246.5	171.3	2417.8
W Slime	373.0	2.5	0.75	466	826	84	271	46	2.5	30	4.5	20.9	3.4	8.5	1.1	7.1	0.9	88	<25	349	375	1720.5	164.4	1884.9
W Tails	9737.6	64.5	0.18	121	217	20.4	66	11.3	1	8.2	1.4	5.6	1.1	2.2	0.5	2.2	<0.5	<40	<100	80.9	87.3	536.7	61.7	598.4
Head (Calc.)	15091.8	100.0	2.00	416.8	752.9	73.6	239.0	41.3	2.07	26.0	3.66	16.3	2.70	6.28	0.94	5.19	0.86	74.2	81.4	228.6	340.5	1607.1	136.2	1743.3
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.1	3.3	16.5	2.60	6.70	0.80	5.20	0.70	62.0	< 25	270.0	354.0	1578.5	123.9	1702.4
Products	5	Weight	c c	1 14		. р.		<b>6</b>	. <b>.</b>		. ть			% Distribution		N h	1		6.	Ιυ				TREE
W/ Oara 1		%	S S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Ť	Sc 10.0	-	Th	LREE	HREE	
W Conc-1		19.9	82.9	56.9	57.1	57.1	57.1	58.3	46.1	55.4	52.3	54.4	50.8	54.2	44.6	48.7	41.9	44.5	12.2	53.0	59.1	54.8	48.7	54.3
W Conc-2		9.1	7.7	16.2	15.9	16.6	16.3	15.5	13.6	15.6	14.9	15.1	14.4	15.1	12.6	14.7	12.7	13.1	2.8	15.6	16.4	15.4	14.0	15.3
W Conc-3		4.0	2.6 0.9	5.5 2.8	5.7 2.7	5.6	6.0 2.8	5.8 2.8	6.2 3.0	5.9 2.8	5.1	5.2	5.4 3.1	4.7	5.6 2.9	5.9 3.4	5.2	4.7 2.9	5.0 0.8	4.8 3.8	5.2 2.7	5.6	5.1	5.6 2.7
W Slime W Tails		2.5 64.5	0.9 5.8	2.0 18.7	18.6	2.8 17.9	2.0 17.8	2.0 17.6	31.1	2.8	3.0 24.7	3.2 22.2	26.3	3.3 22.6	2.9 34.4	27.3	2.6 37.7	34.8	0.8 79.3	22.8	16.5	2.6 21.5	3.0 29.2	2.7
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	10.0	100.0	100.0	100.0
		Weight	<b>I</b>											% Distributior	<u>า</u>									
Products	5	%	S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
W Conc-1		19.9	8.32	1190.0	2160.0	211.0	685.0	121.0	4.8	72.5	9.6	44.4	6.9	17.1	2.1	12.7	1.8	166.0	50.0	608.0	1010.0	4421.8	333.1	4754.9
W Conc 1-2		29.0	6.25	1050.8	1897.3	187.2	604.9	105.3	4.3	63.8	8.5	39.0	6.1	15.0	1.8	11.4	1.6	147.5	42.2	540.8	887.1	3892.0	294.8	4186.8
W Conc 1-3		33.0	5.64	991.4	1795.1	176.8	574.8	99.7	4.1	60.6	8.0	36.8	5.8	14.1	1.8	10.9	1.5	140.2	49.2	508.2	832.8	3691.1	279.7	3970.8
W Conc1-3 + Slime		35.5	5.30	954.8	1727.6	170.4	553.6	95.9	4.0	58.5	7.8	35.7	5.6	13.7	1.7	10.6	1.5	136.5	47.6	497.1	800.9	3553.9	271.7	3825.5
W Tails		64.5	0.18	121.0	217.0	20.4	66.0	11.3	1.0	8.2	1.4	5.6	1.1	2.2	0.5	2.2	0.5	40.0	100.0	80.9	87.3	536.7	61.7	598.4
Head (Calc.)		100.0	2.00	416.8	752.9	73.6	239.0	41.3	2.1	26.0	3.7	16.3	2.7	6.3	0.9	5.2	0.9	74.2	81.4	228.6	340.5	1607.1	136.2	1743.3
			1											% Distribution	<u> </u>									
Pr	roducts		s	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
W Conc-1			82.9	56.9	57.1	57.1	57.1	58.3	46.1	55.4	52.3	54.4	50.8	54.2	44.6	48.7	41.9	44.5	12.2	53.0	59.1	54.8	48.7	54.3
W Conc 1-2			90.6	73.1	73.0	73.7	73.3	73.8	59.7	71.0	67.2	69.5	65.3	69.3	57.1	63.4	54.6	57.6	15.0	68.6	75.5	70.2	62.7	69.6
W Conc 1-3			93.3	78.5	78.7	79.3	79.4	79.6	65.9	76.8	72.2	74.6	70.6	74.1	62.7	69.3	59.7	62.3	20.0	73.4	80.7	75.8	67.8	75.2
W Conc1-3 + Slime			94.2	81.3	81.4	82.1	82.2	82.4	68.9	79.7	75.3	77.8	73.7	77.4	65.6	72.7	62.3	65.2	20.7	77.2	83.5	78.5	70.8	77.9
W Tails			5.8	18.7	18.6	17.9	17.8	17.6	31.1	20.3	24.7	22.2	26.3	22.6	34.4	27.3	37.7	34.8	79.3	22.8	16.5	21.5	29.2	22.1
Head (Calc.)			100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

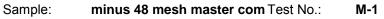
	We	eight												Assays, g/t										
Products	g	%	S, %	La	Ce	Pr	Nd	Sm	Eu	Gd	Тb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
W Conc-1	3005.4	19.9	8.32	1190	2160	211	685	121	4.8	72.5	9.6	44.4	6.9	17.1	2.1	12.7	1.8	166	<50	608	1010	4421.8	333.1	4754.9
W Conc-2	1367.7	9.1	1.69	745	1320	135	429	70.8	3.1	44.7	6	27.1	4.3	10.5	1.3	8.4	1.2	107	<25	393	617	2727.9	210.5	2938.4
W Conc-3	608.1	4.0	1.31	564	1060	102	358	59.3	3.2	37.9	4.6	20.8	3.6	7.4	1.3	7.6	1.1	87	<100	274	442	2246.5	171.3	2417.8
W Slime	373.0	2.5	0.75	466	826	84	271	46	2.5	30	4.5	20.9	3.4	8.5	1.1	7.1	0.9	88	<25	349	375	1720.5	164.4	1884.9
W Tails	9737.6	64.5	0.18	121	217	20.4	66	11.3	1	8.2	1.4	5.6	1.1	2.2	0.5	2.2	<0.5	<40	<100	80.9	87.3	536.7	61.7	598.4
Head (Calc.)	15091.8	100.0	2.00	416.8	752.9	73.6	239.0	41.3	2.07	26.0	3.66	16.3	2.70	6.28	0.94	5.19	0.86	74.2	81.4	228.6	340.5	1607.1	136.2	1743.3
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.1	3.3	16.5	2.60	6.70	0.80	5.20	0.70	62.0	< 25	270.0	354.0	1578.5	123.9	1702.4
Products		Weight		1 1-		l n.	1 14	0			<b>т</b> ь	l Du		% Distribution		VI		l v	0.	u	<b>T</b> 14			TREE
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Ý	Sc	U	Th	LREE	HREE	TREE
W Conc-1		19.9	82.9 7.7	56.9	57.1	57.1	57.1	58.3	46.1	55.4	52.3	54.4	50.8	54.2	44.6 12.6	48.7 14.7	41.9	44.5	12.2	53.0	59.1	54.8	48.7	54.3
W Conc-2 W Conc-3		9.1	2.6	16.2 5.5	15.9 5.7	16.6 5.6	16.3 6.0	15.5 5.8	13.6 6.2	15.6 5.9	14.9 5.1	15.1 5.2	14.4 5.4	15.1 4.7	12.6 5.6	5.9	12.7 5.2	13.1 4.7	2.8 5.0	15.6 4.8	16.4 5.2	15.4 5.6	14.0 5.1	15.3 5.6
W Slime		4.0 2.5	0.9	2.8	2.7	2.8	2.8	2.8	3.0	2.8	3.0	3.2	3.1	3.3	2.9	3.4	2.6	2.9	0.8	4.8 3.8	2.7	2.6	3.0	2.7
W Tails		2.5 64.5	5.8	18.7	18.6	17.9	17.8	17.6	31.1	20.3	24.7	22.2	26.3	22.6	34.4	27.3	37.7	34.8	79.3	22.8	16.5	2.0	29.2	22.1
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products		Weight												% Distribution										
Products		weight %	s	La	Ce	Pr	Nd	Sm	Eu	Gd	Тb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
W Conc-1		19.9	8.32	1190.0	2160.0	211.0	685.0	121.0	4.8	72.5	9.6	44.4	6.9	17.1	2.1	12.7	1.8	166.0	50.0	608.0	1010.0	4421.8	333.1	4754.9
W Conc 1-2		29.0	6.25	1050.8	1897.3	187.2	604.9	105.3	4.3	63.8	8.5	39.0	6.1	15.0	1.8	11.4	1.6	147.5	42.2	540.8	887.1	3892.0	294.8	4186.8
W Conc 1-3		33.0	5.64	991.4	1795.1	176.8	574.8	99.7	4.1	60.6	8.0	36.8	5.8	14.1	1.8	10.9	1.5	140.2	49.2	508.2	832.8	3691.1	279.7	3970.8
W Conc1-3 + Slime		35.5	5.30	954.8	1727.6	170.4	553.6	95.9	4.0	58.5	7.8	35.7	5.6	13.7	1.7	10.6	1.5	136.5	47.6	497.1	800.9	3553.9	271.7	3825.5
W Tails		64.5	0.18	121.0	217.0	20.4	66.0	11.3	1.0	8.2	1.4	5.6	1.1	2.2	0.5	2.2	0.5	40.0	100.0	80.9	87.3	536.7	61.7	598.4
Head (Calc.)		100.0	2.00	416.8	752.9	73.6	239.0	41.3	2.1	26.0	3.7	16.3	2.7	6.3	0.9	5.2	0.9	74.2	81.4	228.6	340.5	1607.1	136.2	1743.3
Pro	oducts		s	La	Ce	Pr	Nd	Sm	Eu	Gd	Ть			% Distribution	Tm	Yb	I I	Y	Sc	Ιυ	Th	LREE	HREE	TREE
						I FI	Na	511	Eu		ai	Dy	Но	Er			Lu	•		-	IN	LREE		IKEE
W Conc-1							57 1	58 3	46 1	55 4	52 3	54 4	50 S	54.2	44 6	487		44 5		53.0	50 1	54.8		54 3
W Conc-1 W Conc 1-2			82.9	56.9	57.1	57.1	57.1 73.3	58.3 73.8	46.1 59.7	55.4 71.0	52.3 67.2	54.4 69.5	50.8 65.3	54.2 69.3	44.6 57 1	48.7 63.4	41.9 54 6	44.5 57.6	12.2 15.0	53.0 68.6	59.1 75.5	54.8 70.2	48.7	54.3 69.6
W Conc 1-2			82.9 90.6	56.9 73.1	57.1 73.0	57.1 73.7	73.3	73.8	59.7	71.0	67.2	69.5	65.3	69.3	57.1	63.4	54.6	57.6	15.0	68.6	75.5	70.2	48.7 62.7	69.6
W Conc 1-2 W Conc 1-3			82.9 90.6 93.3	56.9 73.1 78.5	57.1 73.0 78.7	57.1 73.7 79.3	73.3 79.4	73.8 79.6	59.7 65.9	71.0 76.8	67.2 72.2	69.5 74.6	65.3 70.6	69.3 74.1	57.1 62.7	63.4 69.3	54.6 59.7	57.6 62.3	15.0 20.0	68.6 73.4	75.5 80.7	70.2 75.8	48.7 62.7 67.8	69.6 75.2
W Conc 1-2			82.9 90.6	56.9 73.1	57.1 73.0	57.1 73.7	73.3	73.8	59.7	71.0	67.2	69.5	65.3	69.3	57.1	63.4	54.6	57.6	15.0	68.6	75.5	70.2	48.7 62.7	69.6

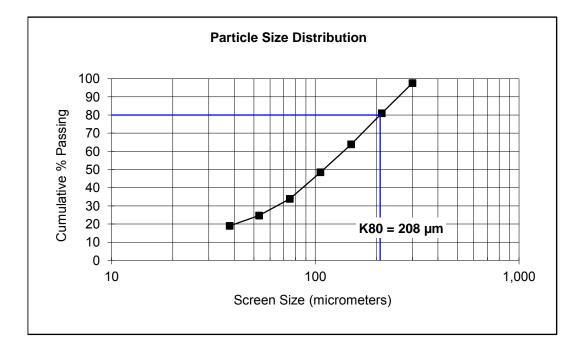
3rd Table Fd  $K_{80}$  = μm

# Appendix D – Detailed of WHIMS Tests

SGS Minerals Services Size Distribution Analysis Project No. 13849-002

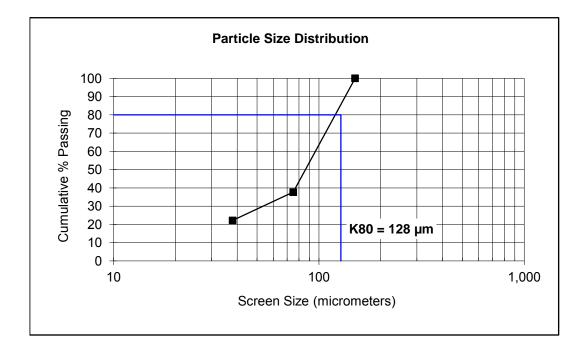
0.		147 - 17			0/ D :
SI	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
48	300	3.8	2.5	2.5	97.5
65	212	25.7	16.6	19.0	81.0
100	150	26.5	17.1	36.2	63.8
150	106	23.8	15.4	51.5	48.5
200	75	22.7	14.7	66.2	33.8
270	53	14.2	9.2	75.3	24.7
400	38	8.8	5.7	81.0	19.0
Pan	-38	29.4	19.0	100.0	0.0
Total	-	154.9	100.0	-	-
K80	208				





Project No. 13849-002

Sample:	20A Non Mag		Test No.:	M-1	
Si	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
100 200 400 Pan <b>Total</b> K80	150 75 38 -38 - <b>128</b>	0.0 67.2 16.7 23.9 <b>107.8</b>	0.0 62.3 15.5 22.2 100.0	0.0 62.3 77.8 100.0	100.0 37.7 22.2 0.0 -

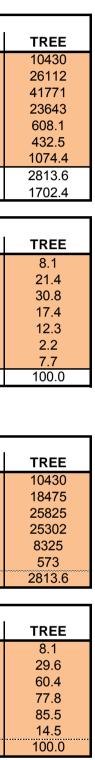


Test No.: M-1		Project No:	13849-002	<b>Operator</b> :
Purpose:	To examine magnetic separation by WHIMS on 100% minu	us 48 mesh split sample		
Procedure:	<ol> <li>Grind 1 Kg Maste composite to 100% passin</li> <li>Split into 250 grams and pulped and mixed t</li> <li>Recorded the % solids of feed.</li> <li>Passed feed through WHIMS at increasing</li> <li>A total of 5 products: 2A mag, 5A mag, 10A</li> <li>Submitted all samples for S and REE ICP S</li> </ol>	est feed intensities of 2, 5, 10, 20 A mag, 20A mag, and 20A nor	n-mag were generated.	
Feed:	250 g of -300 $\mu m$ feed sample.	Pulped and r	nixed ~250g of -300 $\mu m$ feed san	ıple.
Grind:	Stage-grinding to 100% passing 48mesh			
Definitions:	LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE			

# Metallurgical Balance

<b></b>	\\\\c	i a h t												Accesso alt									
Products	a vve	eight I ₀∕	S, %		Ce	Pr	Nd	Sm	Eu	Gd	Тb	Dv	Но	Assays, g/t	Tm	Yb	Lu		Sc	l u l	Th	LREE	HREE
0-2A WHIMS Mag	<b>g</b> 5.6	70	,	La 2620	4730	483	1570	267	9,9	165	18.4	95.2	14.1	Er 35.3	4.7	25.1	3.5	364	<25	1540	2140	9705	725
2-5A WHIMS Mag	5.9	2.2 2.3	6.08 5.96	6560	12200	1240	4030	621	22.5	370	38.6	181	26.7	63.0	8.7	44.0	6.0	675	<25	2340	4270	24699	1413
5-10A WHIMS Mag	5.3	2.3	6.74	10500	19500	1970	6400	1010	37.4	611	62.2	299	45.1	106	13.3	72.3	10.0	1110	<25	3680	7790	39442	2329
10-20A WHIMS Mag	5.3	2.1	6.10	5830	10900	1100	3600	589	21.4	377	42.9	200	31.1	75.0	9.8	52.7	7.2	782	<25	3010	5010	22065	1578
Non-Mag +75µm	145.5	56.9	1.31	144	263	24.8	91.1	14.7	< 0.3	8.7	<0.5	5.3	< 0.3	1.3	0.5	1.1	<0.5	27	<25	132	128	562.9	45.2
Non-Mag -75+38µm	36.2	14.2	1.79	97.4	181	16.9	61.4	8.8	< 0.3	6.8	<0.5	5.3	< 0.3	0.9	0.4	1.0	<0.5	26	<25	129	118	390.8	41.7
Non-Mag -38µm	51.7	20.3	1.61	255	478	46.0	153	26.6	< 0.3	17.3	1.2	10.6	0.9	3.8	< 0.3	2.8	0.6	53	<25	249	263	983.9	90.5
Head (Calc.)	255.5	100.0	1.86	695.1	1288.2	128.7	426.5	68.4	2.2	42.1	4.1	22.5	2.9	7.6	1.2	5.5	1.0	92.6	25.0	370.4	553.9	2634.1	179.5
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.9	26.1	3.3	16.5	2.6	6.7	0.8	5.2	0.7	62.0	< 25	270.0	354.0	1578.5	123.9
				107.0	101.0	0110	201.0	12.0	1.0	20.1	0.0	10.0	2.0	0.1	0.0	0.2	0.1	02.0		210.0	00110	1010.0	120.0
Products		Weight												% Distribution	า								
		%	S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE
0-2A WHIMS Mag		2.2	7.2	8.3	8.0	8.2	8.1	8.6	9.7	8.6	9.9	9.3	10.6	10.2	8.7	10.0	7.3	8.6	2.2	9.1	8.5	8.1	8.9
2-5A WHIMS Mag		2.3	7.4	21.8	21.9	22.2	21.8	21.0	23.3	20.3	21.9	18.5	21.2	19.1	17.0	18.5	13.2	16.8	2.3	14.6	17.8	21.7	18.2
5-10A WHIMS Mag		2.1	7.5	31.3	31.4	31.7	31.1	30.6	34.8	30.1	31.7	27.5	32.2	28.9	23.3	27.3	19.8	24.9	2.1	20.6	29.2	31.1	26.9
10-20A WHIMS Mag		2.1	6.8	17.4	17.6	17.7	17.5	17.9	19.9	18.6	21.8	18.4	22.2	20.4	17.2	19.9	14.2	17.5	2.1	16.9	18.8	17.4	18.2
Non-Mag +75µm		56.9	40.1	11.8	11.6	11.0	12.2	12.2	7.7	11.8	7.0	13.4	5.9	9.7	24.0	11.4	27.1	16.6	56.9	20.3	13.2	12.2	14.3
Non-Mag -75+38µm		14.2	13.6	2.0	2.0	1.9	2.0	1.8	1.9	2.3	1.7	3.3	1.5	1.7	4.8	2.6	6.7	4.0	14.2	4.9	3.0	2.1	3.3
Non-Mag -38μm		20.3	17.5	7.4	7.5	7.2	7.3	7.9	2.7	8.3	6.0	9.5	6.3	10.1	5.1	10.3	11.6	11.6	20.3	13.6	9.6	7.6	10.2
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products																							
Products		Weight		•			•				•			Assays, g/t		•	-	•					
Products		%	S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE
0-2A WHIMS Mag		2.2	6.08	2620	4730	483	1570	267	9.9	165.0	18.4	95.2	14.1	35.3	4.70	25.1	3.50	364.0	<25	1540	2140	9705	725
0-5A WHIMS Mag		4.5	6.02	4641	8562	871	2832	449	16.4	270.2	28.8	139.2	20.6	49.5	6.75	34.8	4.78	523.6	<25	1950	3233	17397	1078
0-10A WHIMS Mag		6.6	6.25	6490	12013	1218	3958	626	23.0	377.7	39.3	189.6	28.3	67.3	8.82	46.6	6.43	708.6	<25	2496	4670	24352	1473
0-20A WHIMS Mag		8.6	6.21	6331	11746	1190	3872	617	22.6	377.5	40.2	192.1	29.0	69.2	9.05	48.1	6.61	726.2	<25	2619	4752	23804	1498
0-20A Mag+ Non-Mag -38μm		28.9	2.99	2073	3850	388	1266	203	7.0	125.1	12.9	64.9	9.3	23.4	2.92	16.4	2.40	254.5	<25	958	1606	7813	512
20A WHIMS Non-Mag +38µm		71.1	1.41	135	247	23	85	14	0.3	8.3	0.5	5.3	0.3	1.2	0.48	1.1	0.50	26.8	<25	131	126	529	45
Head (Calc.)		100.0	1.86	695.1	1288.2	128.7	426.5	68.4	2.2	42.1	4.1	22.5	2.9	7.6	1.2	5.5	1.0	92.6	<25	370.4	553.9	2634.1	179.5
														% Distribution									
Prod	ucts		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	l Y	Sc	U	Th	LREE	HREE
0-2A WHIMS Mag			7.2	8.3	8.0	8.2	8.1	8.6	9.7	8.6	9.9	9.3	10.6	10.2	8.7	10.0	7.3	8.6	2.2	9.1	8.5	8.1	8.9
0-5A WHIMS Mag			14.5	30.1	29.9	30.5	29.9	29.5	33.0	28.9	31.8	27.8	31.9	29.2	25.6	28.5	20.5	25.4	4.5	23.7	26.3	29.7	27.0
0-10A WHIMS Mag			22.0	61.4	61.3	62.2	61.0	60.2	67.8	59.0	63.5	55.3	64.1	58.1	48.9	55.8	40.3	50.3	6.6	44.3	55.4	60.8	53.9
0-20A WHIMS Mag			28.8	78.8	78.9	79.9	78.5	78.1	87.7	77.6	85.3	73.7	86.4	78.5	66.1	75.7	54.5	67.8	8.6	61.2	74.2	78.2	72.2
0-20A Mag+ Non-Mag -38μm			46.3	86.2	86.4	87.2	85.8	85.9	90.4	85.9	91.3	83.3	92.6	88.6	71.2	86.0	66.1	79.4	28.9	74.8	83.8	85.7	82.4
20A WHIMS Non-Mag +38µm			53.7	13.8	13.6	12.8	14.2	14.1	9.6	14.1	8.7	16.7	7.4	11.4	28.8	14.0	33.9	20.6	71.1	25.2	16.2	14.3	17.6
Head (Calc.)			100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

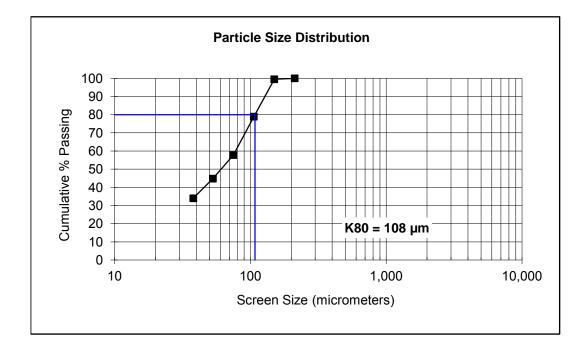
% Solids = WHIMS Fd K<sub>80</sub> = 208 μm



35

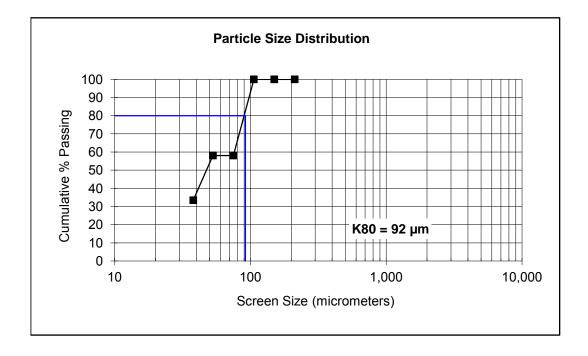
Project No. 13849-002

Sample:	minus 100 ma	ister comp	Test No.:	M-2	
Si	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
65	212	0.0	0.0	0.0	100.0
100	150	0.8	0.5	0.5	99.5
150	106	31.9	20.6	21.1	78.9
200	75	32.8	21.1	42.2	57.8
270	53	20.1	13.0	55.2	44.8
400	38	16.8	10.8	66.0	34.0
Pan	-38	52.7	34.0	100.0	0.0
Total	-	155.1	100.0	-	-
K80	108				



Project No. 13849-002

Sample:	20A Non Mage	5	Test No.:	M-2	
Si	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
65 100 150 200 270 400 Pan <b>Total</b>	212 150 106 75 53 38 -38 -38 -38	0.0 0.0 76.0 0.0 44.6 60.7 <b>181.3</b>	0.0 0.0 41.9 0.0 24.6 33.5 100.0	0.0 0.0 41.9 41.9 66.5 100.0	100.0 100.0 58.1 58.1 33.5 0.0
K80	92				



### 37

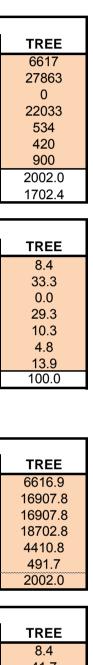
Test No.: M-2		Project No:	13849-002	<b>Operator</b> : Da
Purpose:	To examine magnetic separation by WHIMS on 100% m	inus 100 mesh split sai	nple	
Procedure:	<ol> <li>Grind 1 Kg Maste composite to 100% pas</li> <li>Split into 250 grams and pulped and mixe</li> <li>Recorded the % solids of feed.</li> <li>Passed feed through WHIMS at increasin</li> <li>A total of 5 products: 2A mag, 5A mag, 10</li> <li>Submitted all samples for S, and REE ICF</li> </ol>	d test feed ng intensities of 2, 5, 10 )A mag, 20A mag, and		
Feed:	250 g of -150 $\mu m$ feed sample.	Pulpe	ed and mixed ~250g of -150 $\mu m$ feed sa	mple.
Grind:	Stage-grinding to 100% passing 100mesh			W
Definitions:	LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE			

# Metallurgical Balance

Г Г	We	ight												Assays, g/t										
Products	a	%	S, %	La	Ce	Pr	Nd	Sm	Eu	Gd	Ть	Dv	Но	Er	Tm	Yb	Lu	l Y	Sc	l u	Th	LREE	HREE	1
0-2A WHIMS Mag	6.6	2.5	4.00	1610	3050	284	944	172	7.1	103	13.8	66.6	10.6	25.5	3.2	19.6	2.5	255	<50	890	1370	6117	500	
2-5A WHIMS Mag	6.2	2.4	6.46	7030	13000	1180	4400	637	23.8	382	43.0	191	28.8	71.2	8.7	48.6	6.5	762	<50	2060	4390	26321	1542	
5-10A WHIMS Mag	0.0	0.0	0.00	0	0	0	0	0	0.0	0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0	0	0	0	0	
10-20A WHIMS Mag	6.9	2.7	4.98	5510	10200	908	3430	504	20.3	318	37.5	175	26.6	68.1	8.0	46.9	6.2	724	<50	2330	4350	20622	1410	/
Non-Mag +75µm	100.4	38.7	1.63	120	213	20.5	69	14.0	0.7	9.3	1.1	7.1	1.1	2.9	0.3	2.5	< 0.5	22	<50	106	126	487	47	/
Non-Mag -75+38µm	58.9	22.7	1.77	90	157	16.3	54	9.9	0.9	8.3	1.3	6.1	1.3	2.7	0.7	2.6	0.6	18	<50	101	113	378	42	/
Non-Mag -38µm	80.2	30.9	1.42	208	378	38.4	123	22.8	1.2	14.9	2.1	10.9	1.8	4.4	0.6	3.9	0.5	39	<50	184	213	821	78	/
Head (Calc.)	259.2	100.0	1.86	487.1	895.3	83.2	297.6	47.8	2.14	30.3	3.7	18.4	2.95	7.26	0.96	5.68	0.87	68.7	50.0	254.9	396.1	1863.1	138.9	
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.1	3.3	16.5	2.60	6.70	0.80	5.20	0.70	62.0	< 25	270.0	354.0	1578.5	123.9	
Products		Weight												% Distribution	า									
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	
0-2A WHIMS Mag		2.5	5.5	8.4	8.7	8.7	8.1	9.2	8.5	8.6	9.4	9.2	9.2	8.9	8.5	8.8	7.3	9.5	2.5	8.9	8.8	8.4	9.2	
2-5A WHIMS Mag		2.4	8.3	34.5	34.7	33.9	35.4	31.9	26.6	30.1	27.4	24.8	23.4	23.4	21.6	20.5	17.9	26.5	2.4	19.3	26.5	33.8	26.6	/
5-10A WHIMS Mag		0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	/
10-20A WHIMS Mag		2.7	7.1	30.1	30.3	29.1	30.7	28.1	25.3	27.9	26.6	25.3	24.0	25.0	22.1	22.0	19.0	28.1	2.7	24.3	29.2	29.5	27.0	/
Non-Mag +75µm		38.7	33.9	9.5	9.2	9.5	9.0	11.4	12.7	11.9	11.4	14.9	14.5	15.5	12.1	17.1	22.3	12.4	38.7	16.1	12.3	10.1	13.1	/
Non-Mag -75+38µm		22.7	21.6	4.2	4.0	4.5	4.1	4.7	9.6	6.2	7.9	7.5	10.0	8.4	16.5	10.4	15.7	6.0	22.7	9.0	6.5	4.6	6.8	
Non-Mag -38µm		30.9	23.6	13.2	13.1	14.3	12.8	14.8	17.4	15.2	17.3	18.3	18.9	18.7	19.3	21.3	17.8	17.6	30.9	22.3	16.6	13.6	17.4	4
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	
Cumulative Products		Woight												Assaus at										
Products		Weight %	s	La	Ce	Pr	Nd	Sm	Eu	Gd	Ть	Dy	Но	Assays, g/t Er	Tm	Yb	Lu	l v	Sc	l u	Th	LREE	HREE	I
0-2A WHIMS Mag		2.5	4.00	1610	3050	284	944	172.0	7.1	103.0	13.8	66.6	10.60	25.50	3.20	19.60	2.50	255.0	50.0	890.0	1370.0	6117.1	499.8	
0-5A WHIMS Mag		4.9	5.19	4235	7870	718	2618	397.2	15.2	238.1	27.9	126.9	19.42	47.64	5.86	33.65	4.44	500.6	50.0	1456.7	2832.8	15903.3	1004.5	/
0-10A WHIMS Mag		4.9	5.19	4235	7870	718	2618	397.2	15.2	238.1	27.9	126.9	19.42	47.64	5.86	33.65	4.44	500.6	50.0	1456.7	2832.8	15903.3	1004.5	/
0-20A WHIMS Mag		7.6	5.12	4682	8686	785	2902	434.6	17.0	266.1	31.3	143.7	21.93	54.80	6.61	38.29	5.05	578.8	50.0	1762.6	3364.2	17556.1	1146.6	
0-20A Mag+ Non-Mag -38μm		38.5	2.15	1090	2017	186	671	104.0	4.3	64.4	7.9	37.1	5.77	14.34	1.79	10.68	1.40	145.5	50.0	495.3	834.5	4121.9	288.8	/
20A WHIMS Non-Mag +38µm		61.5	1.68	109	192	19	63	12.5	0.8	8.9	1.2	6.7	1.17	2.83	0.45	2.54	0.54	20.5	50.0	104.2	121.2	446.9	44.9	
Head (Calc.)		100.0	1.86	487.1	895.3	83.2	297.6	47.8	2.14	30.3	3.7	18.4	2.9	7.3	1.0	5.7	0.9	68.7	<50	254.9	396.1	1863.1	138.9	
											•						•							4
Dradu	-1-			_	_	_	_	_	_	_	_	_	_	% Distribution	n		_		_		_	_	_	
Produc	CIS		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	
0-2A WHIMS Mag			5.5	8.4	8.7	8.7	8.1	9.2	8.5	8.6	9.4	9.2	9.2	8.9	8.5	8.8	7.3	9.5	2.5	8.9	8.8	8.4	9.2	
0-5A WHIMS Mag			13.8	42.9	43.4	42.6	43.4	41.1	35.1	38.8	36.8	34.0	32.6	32.4	30.1	29.3	25.2	36.0	4.9	28.2	35.3	42.2	35.7	
0-10A WHIMS Mag			13.8	42.9	43.4	42.6	43.4	41.1	35.1	38.8	36.8	34.0	32.6	32.4	30.1	29.3	25.2	36.0	4.9	28.2	35.3	42.2	35.7	
0-20A WHIMS Mag			20.9	73.0	73.7	71.7	74.1	69.2	60.4	66.7	63.4	59.3	56.6	57.3	52.2	51.3	44.2	64.1	7.6	52.6	64.6	71.6	62.7	
0-20A Mag+ Non-Mag -38μm			44.5	86.3	86.8	86.0	86.9	83.9	77.7	81.9	80.8	77.6	75.5	76.1	71.4	72.5	62.0	81.6	38.5	74.9	81.2	85.3	80.1	
20A WHIMS Non-Mag +38µm			55.5	13.7	13.2	14.0	13.1	16.1	22.3	18.1	19.2	22.4	24.5	23.9	28.6	27.5	38.0	18.4	61.5	25.1	18.8	14.7	19.9	
Head (Calc.)			100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	
																								_

% Solids =

WHIMS Fd K<sub>80</sub> = 108 μm



41.7 41.7 71.0 84.9 15.1 100.0

# Appendix E – Detailed of Flotation Tests

Test No. : F1
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Test NO I T		Floject No.	13049-002
Purpose:	To examine effect of collector LR19 at natural pH		
Procedure:	As outlined below.		
Feed:	2000 g charge of Master Composite -6 mesh		
Grind:	45 minutes at 65% solids in the laboratory Rod Mill (RM#2)		
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc	LR-19: 62% FA2, 27% Aero 855, 9% Keroser	ne, 2% MIBC

LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y

TREE=LREE+HREE

### Conditions:

Store	Reagents Ad	ded, g/t							Time, minutes	5	P	ulp	
Stage	Metso	LR19	PAX	DF250	V4085			Grind	Cond.	Froth	рН	Temp, ⁰C	
Grind								45				RT	1
Condition 1 - 70% solids	500								1			RT	
Condition 2 - 70% solids		150							5		10.2	RT	
												RT	
Rougher 1										1	10	RT	lots of clean pyrite
Rougher 2		150							5	2		RT	
Rougher 3		150		6					5	4	9.3	RT	lots of RE and granular pyrite
Rougher 4		150		6					5	6	8.4	RT	
Rougher 5		150		6					5	6	8.2		1
Rougher 6					75				5	2	8.0		
Rougher Total	500	750		18	75				31	21			1

Stage	Rougher
Flotation Cell	4L (2 kg)
Speed rpm	1800

# Metallurgical Balance

Products	We	ight											Assays: U, Th	n, REE g/t, S %	6									
FIODUCIS	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	156.1	7.8	19.4	3980	6990	692	2220	341	13.3	192	21.9	88.8	13.3	30.1	3.7	21.2	2.9	330	<25	760	1930	14261.3	703.9	14965.2
Ro Conc 2	139.3	6.9	4.30	1090	1990	198	633	107	4.6	71.7	10.8	51.0	8.4	20.6	2.7	16.2	2.2	204	<25	802	1150	4047.6	387.6	4435.2
Ro Conc 3	93.6	4.7	0.90	374	683	71	232	48.1	2.7	40.9	7.3	38.8	6.5	16.6	2.1	13.7	1.8	161	<25	769	888	1435.8	288.7	1724.5
Ro Conc 4	84.1	4.2	0.44	190	359	38.6	134	34.9	2.2	33.2	6.6	36.7	6.4	16.2	2.2	13.0	1.8	149	<25	845	863	783.7	265.1	1048.8
Ro Conc 5	101.0	5.0	0.16	87.4	170	19.0	65.7	19.0	1.4	18.9	3.7	20.6	3.7	9.6	1.3	8.4	1.3	85	<25	570	397	387.5	152.5	540.0
Ro Conc 6	29.0	1.4	0.07	65.3	127	14.1	48.8	13.4	0.9	13.1	2.6	15.3	2.7	7.2	1.1	7.2	1.0	61	<25	500	222	294.5	111.2	405.7
Ro TIs	1401.4	69.9	0.01	14.4	25	2.6	8.6	1.9	<0.3	1.6	<0.5	1.7	<0.3	0.7	<0.3	0.8	<0.5	<10	<25	43.1	22.7	77.8	16.4	94.2
Head (Calc.)	2004.5	100.0	1.89	426.5	757.5	75.6	243.4	40.2	1.9	25.5	3.6	16.3	2.6	6.3	1.0	5.0	1.0	65.8	25.0	252.4	347.0	1570.0	127.1	1697.1
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
Products		Weight											% Dist	ribution										
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		7.8	80.1	72.7	71.9	71.3	71.0	66.1	55.5	58.6	46.8	42.5	39.4	37.2	30.1	32.7	23.3	39.1	7.8	23.5	43.3	70.7	43.1	68.7
Ro Conc 2		6.9	15.8	17.8	18.3	18.2	18.1	18.5	17.1	19.5	20.6	21.8	22.2	22.7	19.6	22.3	15.8	21.5	6.9	22.1	23.0	17.9	21.2	18.2
Ro Conc 3		4.7	2.2	4.1	4.2	4.4	4.5	5.6	6.8	7.5	9.3	11.1	11.6	12.3	10.2	12.7	8.7	11.4	4.7	14.2	12.0	4.3	10.6	4.7
Ro Conc 4		4.2	1.0	1.9	2.0	2.1	2.3	3.6	4.9	5.5	7.6	9.5	10.2	10.8	9.6	10.8	7.8	9.5	4.2	14.0	10.4	2.1	8.8	2.6
Ro Conc 5		5.0	0.4	1.0	1.1	1.3	1.4	2.4	3.8	3.7	5.1	6.4	7.1	7.7	6.8	8.4	6.8	6.5	5.0	11.4	5.8	1.2	6.0	1.6
Ro Conc 6		1.4	0.1	0.2	0.2	0.3	0.3	0.5	0.7	0.7	1.0	1.4	1.5	1.7	1.7	2.1	1.5	1.3	1.4	2.9	0.9	0.3	1.3	0.3
Ro TIs		69.9	0.4	2.4	2.3	2.4	2.5	3.3	11.2	4.4	9.6	7.3	8.0	7.8	21.9	11.1	36.1	10.6	69.9	11.9	4.6	3.5	9.0	3.9
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

Products	We	eight											Assays: U, Tł	n, REE g/t, S %	6									
FIGURES	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	156.1	7.8	19.4	3980	6990	692	2220	341	13.3	192	21.9	88.8	13.3	30.1	3.7	21.2	2.9	330	<25	760	1930	14261.3	703.9	14965.2
Ro Conc 2	139.3	6.9	4.30	1090	1990	198	633	107	4.6	71.7	10.8	51.0	8.4	20.6	2.7	16.2	2.2	204	<25	802	1150	4047.6	387.6	4435.2
Ro Conc 3	93.6	4.7	0.90	374	683	71	232	48.1	2.7	40.9	7.3	38.8	6.5	16.6	2.1	13.7	1.8	161	<25	769	888	1435.8	288.7	1724.5
Ro Conc 4	84.1	4.2	0.44	190	359	38.6	134	34.9	2.2	33.2	6.6	36.7	6.4	16.2	2.2	13.0	1.8	149	<25	845	863	783.7	265.1	1048.8
Ro Conc 5	101.0	5.0	0.16	87.4	170	19.0	65.7	19.0	1.4	18.9	3.7	20.6	3.7	9.6	1.3	8.4	1.3	85	<25	570	397	387.5	152.5	540.0
Ro Conc 6	29.0	1.4	0.07	65.3	127	14.1	48.8	13.4	0.9	13.1	2.6	15.3	2.7	7.2	1.1	7.2	1.0	61	<25	500	222	294.5	111.2	405.7
Ro TIs	1401.4	69.9	0.01	14.4	25	2.6	8.6	1.9	<0.3	1.6	<0.5	1.7	<0.3	0.7	<0.3	0.8	<0.5	<10	<25	43.1	22.7	77.8	16.4	94.2
Head (Calc.)	2004.5	100.0	1.89	426.5	757.5	75.6	243.4	40.2	1.9	25.5	3.6	16.3	2.6	6.3	1.0	5.0	1.0	65.8	25.0	252.4	347.0	1570.0	127.1	1697.1
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
Products		Weight											% Dist	ribution										
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		7.8	80.1	72.7	71.9	71.3	71.0	66.1	55.5	58.6	46.8	42.5	39.4	37.2	30.1	32.7	23.3	39.1	7.8	23.5	43.3	70.7	43.1	68.7
Ro Conc 2		6.9	15.8	17.8	18.3	18.2	18.1	18.5	17.1	19.5	20.6	21.8	22.2	22.7	19.6	22.3	15.8	21.5	6.9	22.1	23.0	17.9	21.2	18.2
Ro Conc 3		4.7	2.2	4.1	4.2	4.4	4.5	5.6	6.8	7.5	9.3	11.1	11.6	12.3	10.2	12.7	8.7	11.4	4.7	14.2	12.0	4.3	10.6	4.7
Ro Conc 4					2.0	0.4	2.2	3.6	4.9	5.5	7.6	9.5	10.2	10.8	9.6	10.8	7.8	9.5	4.2	14.0	10.4	2.1	8.8	2.6
		4.2	1.0	1.9	2.0	2.1	2.3	5.0	4.5	5.5	1.0	0.0			0.0			0.0	7.2	14.0	10.4	2.1	0.0	
Ro Conc 5		4.2 5.0	1.0 0.4	1.9 1.0	2.0 1.1	1.3	2.3 1.4	2.4	3.8	3.7	5.1	6.4	7.1	7.7	6.8	8.4	6.8	6.5	5.0	11.4	5.8	1.2	6.0	1.6
				1.9 1.0 0.2																				1.6 0.3
Ro Conc 5		5.0	0.4	1.9 1.0 0.2 2.4	1.1	1.3	1.4		3.8	3.7	5.1	6.4				8.4	6.8	6.5	5.0	11.4		1.2	6.0	

# Cumulative Products

<b></b>	Weight											Assavs U T	h, REE g/t, S 🤋	2/2									
Products	%	s	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	7.8	19.4	3980.0	6990.0	692.0	2220.0	341.0	13.3	192.0	21.9	88.8	13.3	30.1	3.7	21.2	2.9	330.0	25.0	760.0	1930.0	14261.3	703.9	14965.2
Ro Conc 1-2	14.7	12.3	2617.2	4632.2	459.0	1471.6	230.7	9.2	135.3	16.7	71.0	11.0	25.6	3.2	18.8	2.6	270.6	25.0	779.8	1562.2	9444.9	554.7	9999.6
Ro Conc 1-3	19.4	9.5	2077.4	3681.9	365.7	1173.4	186.7	7.6	112.6	14.4	63.2	9.9	23.4	3.0	17.6	2.4	244.2	25.0	777.2	1400.0	7517.8	490.7	8008.5
Ro Conc 1-4	23.6	7.9	1741.9	3091.2	307.5	988.6	159.7	6.7	98.5	13.0	58.5	9.3	22.2	2.8	16.8	2.3	227.3	25.0	789.3	1304.5	6320.7	450.6	6771.3
Ro Conc 1-5	28.6	6.6	1450.8	2577.3	256.8	826.2	135.0	5.7	84.5	11.4	51.8	8.3	20.0	2.6	15.3	2.1	202.3	25.0	750.7	1144.9	5276.9	398.2	5675.1
Ro Conc 1-6	30.1	6.2	1384.2	2459.5	245.1	788.8	129.1	5.5	81.0	11.0	50.1	8.0	19.3	2.5	14.9	2.1	195.5	25.0	738.6	1100.5	5037.3	384.4	5421.7
Ro TIs	69.9	0.01	14.4	25.0	2.6	8.6	1.90	0.30	1.60	0.50	1.70	0.30	0.70	0.30	0.80	0.50	10.0	25.0	43.1	22.7	77.8	16.4	94.2
Products			_	_	_	-	_	_	_	_	_	% Dist	ribution	_	_	_	_	_	_	_	_	_	_
Floadels		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		80.1	72.7	71.9	71.3	71.0	66.1	55.5	58.6	46.8	42.5	39.4	37.2	30.1	32.7	23.3	39.1	7.8	23.5	43.3	70.7	43.1	68.7
Ro Conc 1-2		95.9	90.4	90.1	89.5	89.1	84.6	72.6	78.2	67.3	64.3	61.7	59.9	49.7	55.0	39.1	60.6	14.7	45.5	66.3	88.7	64.3	86.8
Ro Conc 1-3		98.2	94.5	94.3	93.9	93.6	90.2	79.3	85.7	76.7	75.5	73.2	72.1	59.9	67.7	47.8	72.0	19.4	59.8	78.3	92.9	74.9	91.6
Ro Conc 1-4		99.1	96.4	96.3	96.1	95.9	93.8	84.3	91.1	84.3	84.9	83.4	82.9	69.6	78.5	55.6	81.5	23.6	73.8	88.7	95.0	83.7	94.2
Ro Conc 1-5		99.6	97.4	97.5	97.3	97.2	96.2	88.1	94.9	89.4	91.3	90.5	90.6	76.4	86.9	62.4	88.0	28.6	85.2	94.5	96.3	89.7	95.8
Ro Conc 1-6		99.6	97.6	97.7	97.6	97.5	96.7	88.8	95.6	90.4	92.7	92.0	92.2	78.1	88.9	63.9	89.4	30.1	88.1	95.4	96.5	91.0	96.1
Ro TIs		0.4	0.4	2.2	24	2.5		44.0		0.0	7.0		7.0	21.9	11.1	36.1	10.6	69.9	11.9	1.0	0.5	9.0	3.9

Project No:

13849-002

Operator: Dan Lang

Date: Dec 10/2012

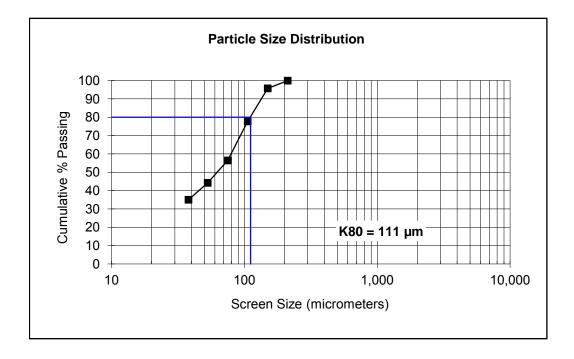
Ro Flotation	% Solids =	35
		00

Ro Fd	K <sub>80</sub> =	111 µm



Project No. 13849-002

Sample:	Comb Prod		Test No.:	F2	
Si	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
65 100 150 200 270 400 Pan	212 150 106 75 53 38 -38	0.1 4.2 18.0 21.3 12.2 9.2 35.0	0.1 4.2 18.0 21.3 12.2 9.2 35.0	0.1 4.3 22.3 43.6 55.8 65.0 100.0	99.9 95.7 77.7 56.4 44.2 35.0 0.0
Total K80	- 111	100.0	100.0	-	-



41

Project No: 13849-002 To repeat test F-1 bur reduce the pH with  $H_2SO_4$ Purpose: Procedure: As outlined below. 2000 g charge of Master Composite -6 mesh Feed: Grind: 45 minutes at 65% solids in the laboratory Rod Mill (RM#2) Notes: Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE LR-19: 62% FA2, 27% Aero 855, 9% Kerosene, 2% MIBC

**Conditions:** 

<u>Ctore</u>					Reagent	s Added, g/t					Time, minutes	5	Р	ulp
Stage	Metso	LR19	H <sub>2</sub> SO <sub>4</sub>							Grind	Cond.	Froth	рН	Temp, ⁰C
Grind										45				19
Condition 1 - 70% solids	500		140								1			19
Condition 2 - 70% solids		300									5		8.4	19
														19
Rougher 1												3		19
Rougher 2		150									5	4	7.9	19
Rougher 3		150									5	4	7.8	19
Rougher 4		150									5	4	7.6	19
Rougher 5		150									5	4	7.6	19
Rougher Total	500	900	140								26	19		
	-	2	-	2	-	-	 -	-	÷	-	-	-	-	
Stage		Rougher												

Stage	Rougher
Flotation Cell	4L (2 kg)
Speed rpm	1800

# Metallurgical Balance

Declarity	We	eight											Assays: U, TI	n, REE g/t, S %	%									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	ТЬ	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	301.7	15.0	12.2	2590	4590	457	1460	234	9.7	136	17	73.6	11.5	26.7	3.5	19.9	2.7	287	<25	867	1660	9365.7	577.9	9943.6
Ro Conc 2	128.9	6.4	0.40	311	562	58.3	190	38.2	2.1	30.6	5.3	27.4	4.6	12	1.6	9.6	1.3	116	<25	589	613	1186.6	208.4	1395.0
Ro Conc 3	131.2	6.5	0.14	179	321	33.6	116	25.3	1.5	21.5	4	21.6	3.7	9.7	1.3	8.1	1.1	91	<25	519	474	701.4	162.0	863.4
Ro Conc 4	94.1	4.7	0.07	125	234	24.4	82	18.5	1.2	15.6	3	16.1	2.9	8	1.1	7.2	1	69	<25	510	271	510.1	123.9	634.0
Ro Conc 5	70.3	3.5	0.04	83.4	154	16.7	56.9	14.2	0.9	12.5	2.5	14.5	2.5	7	1	6.4	0.9	57	<25	487	210	351.1	104.3	455.4
Ro TIs	1281.5	63.8	0.01	13	21.4	2.1	7.1	1.4	<0.3	1.2	<0.5	1.4	<0.3	<0.5	<0.3	<0.5	<0.5	<10	<25	31.5	14.5	70.3	15.2	85.5
Head (Calc.)	2007.7	100.0	1.88	437.9	776.8	77.7	249.5	41.5	1.97	25.7	3.7	16.4	2.7	6.4	1.0	5.0	1.0	68.1	25.0	263.1	349.1	1610	130	1740
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
Products		Weight								1				ribution		1	1			I	1			
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		15.0	97.6	88.9	88.8	88.4	87.9	84.7	74.0	79.4	69.0	67.5	64.5	63.1	53.0	59.6	42.3	63.3	15.0	49.5	71.5	87.4	66.8	85.9
Ro Conc 2		6.4	1.4	4.6	4.6	4.8	4.9	5.9	6.8	7.6	9.2	10.7	11.0	12.1	10.4	12.3	8.7	10.9	6.4	14.4	11.3	4.7	10.3	5.1
Ro Conc 3		6.5	0.5	2.7	2.7	2.8	3.0	4.0	5.0	5.5	7.1	8.6	9.0	10.0	8.6	10.6	7.5	8.7	6.5	12.9	8.9	2.8	8.1	3.2
Ro Conc 4		4.7	0.2	1.3	1.4	1.5	1.5	2.1	2.9	2.8	3.8	4.6	5.1	5.9	5.2	6.7	4.9	4.7	4.7	9.1	3.6	1.5	4.5	1.7
Ro Conc 5		3.5	0.1	0.7	0.7	0.8	0.8	1.2	1.6	1.7	2.4	3.1	3.3	3.9	3.5	4.5	3.3	2.9	3.5	6.5	2.1	0.8	2.8	0.9
Ro TIs		63.8	0.3	1.9	1.8	1.7	1.8	2.2	9.7	3.0	8.6	5.5	7.1	5.0	19.3	6.4	33.3	9.4	63.8	7.6	2.7	2.8	7.5	3.1
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products		<b>I</b> w	1										<u> </u>											
Products		Weight %	S	La	Ce	Pr	Nd	Sm	Eu	Gd	ть	1	Assays: U, Th	REE g/t, S %	/6   Tm	Yb	Lu		Sc	Ιυ	Th	LREE	HREE	TREE
De Care 4			3	2590.0	4590.0	457.0	1460.0	234.0	9.7	136.0	<b>Tb</b> 17.0	<b>Dy</b> 73.6	Ho 11.5	26.7	3.5	19.9	2.7	287.0	25.0	867.0	1660.0	9365.7	577.9	9943.6
Ro Conc 1		15.0	12.2	2390.0 1907.8	4390.0 3384.2	437.0 337.6	1400.0	234.0 175.4	7.4	104.4	17.0	59.8	9.4	20.7		19.9	2.7	235.8	25.0	783.8	1346.6	6917.3	467.3	9943.0 7384.6
Ro Conc 1-2		21.4	8.7 6.7	1907.8	2668.9	266.6	854.7	175.4	6.0	85.1	13.5	59.8 50.9	9.4 8.1	19.4	2.9 2.6	10.8	2.3	202.0	25.0	783.8	1142.8	5465.7	396.0	5861.7
Ro Conc 1-3		28.0		1304.1	2008.9	200.0	743.9	140.3	5.3	75.1	10.1	45.9	7.3	19.4	2.0	14.0	1.9	182.9	25.0	691.5	1017.7	4754.7	390.0	5111.7
Ro Conc 1-4		32.7	5.7		2109.9	231.9	677.4	122.9	5.5 4.9	69.0	9.4						1.9		25.0	671.7		4754.7 4328.4	332.5	4660.9
Ro Conc 1-5		36.2 63.8	5.2 0.01	1187.8 13.0	2109.9	211.1	077.4	1.40	4.9 0.30	1.20	9.4 0.50	42.8 1.40	6.9 0.30	16.7 0.50	2.2 0.30	13.0 0.50	0.50	170.7 10.0	25.0 25.0	31.5	939.5 14.5	4328.4	15.2	4000.9 85.5
Ro TIs		03.0	0.01	13.0	21.4	Ζ.Ι	1.1	1.40	0.30	1.20	0.50	1.40	0.30	0.50	0.30	0.50	0.50	10.0	20.0	31.3	14.0	70.5	15.2	00.0
													% Dist	ribution										
Pro	oducts		s	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1			97.6	88.9	88.8	88.4	87.9	84.7	74.0	79.4	69.0	67.5	64.5	63.1	53.0	59.6	42.3	63.3	15.0	49.5	71.5	87.4	66.8	85.9
Ro Conc 1-2			98.9	93.4	93.4	93.2	92.8	90.6	80.8	87.0	78.2	78.2	75.5	75.2	63.4	71.9	51.0	74.2	21.4	63.9	82.7	92.1	77.1	91.0

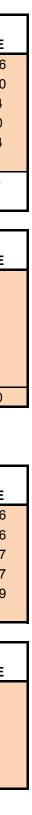
Drachusta	We	eight											Assays: U, Th	n, REE g/t, S %	%									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	301.7	15.0	12.2	2590	4590	457	1460	234	9.7	136	17	73.6	11.5	26.7	3.5	19.9	2.7	287	<25	867	1660	9365.7	577.9	9943.6
Ro Conc 2	128.9	6.4	0.40	311	562	58.3	190	38.2	2.1	30.6	5.3	27.4	4.6	12	1.6	9.6	1.3	116	<25	589	613	1186.6	208.4	1395.0
Ro Conc 3	131.2	6.5	0.14	179	321	33.6	116	25.3	1.5	21.5	4	21.6	3.7	9.7	1.3	8.1	1.1	91	<25	519	474	701.4	162.0	863.4
Ro Conc 4	94.1	4.7	0.07	125	234	24.4	82	18.5	1.2	15.6	3	16.1	2.9	8	1.1	7.2	1	69	<25	510	271	510.1	123.9	634.0
Ro Conc 5	70.3	3.5	0.04	83.4	154	16.7	56.9	14.2	0.9	12.5	2.5	14.5	2.5	7	1	6.4	0.9	57	<25	487	210	351.1	104.3	455.4
Ro TIs	1281.5	63.8	0.01	13	21.4	2.1	7.1	1.4	<0.3	1.2	<0.5	1.4	<0.3	<0.5	<0.3	<0.5	<0.5	<10	<25	31.5	14.5	70.3	15.2	85.5
Head (Calc.)	2007.7	100.0	1.88	437.9	776.8	77.7	249.5	41.5	1.97	25.7	3.7	16.4	2.7	6.4	1.0	5.0	1.0	68.1	25.0	263.1	349.1	1610	130	1740
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
		7	1																					
Products		Weight							I				% Distr	ibution		I	I.	1	1	I	1	1	1	
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		15.0	97.6	88.9	88.8	88.4	87.9	84.7	74.0	79.4	69.0	67.5	64.5	63.1	53.0	59.6	42.3	63.3	15.0	49.5	71.5	87.4	66.8	85.9
Ro Conc 2		6.4	1.4	4.6	4.6	4.8	4.9	5.9	6.8	7.6	9.2	10.7	11.0	12.1	10.4	12.3	8.7	10.9	6.4	14.4	11.3	4.7	10.3	5.1
Ro Conc 3		6.5	0.5	2.7	2.7	2.8	3.0	4.0	5.0	5.5	7.1	8.6	9.0	10.0	8.6	10.6	7.5	8.7	6.5	12.9	8.9	2.8	8.1	3.2
Ro Conc 4		4.7	0.2	1.3	1.4	1.5	1.5	2.1	2.9	2.8	3.8	4.6	5.1	5.9	5.2	6.7	4.9	4.7	4.7	9.1	3.6	1.5	4.5	1.7
Ro Conc 5		3.5	0.1	0.7	0.7	0.8	0.8	1.2	1.6	1.7	2.4	3.1	3.3	3.9	3.5	4.5	3.3	2.9	3.5	6.5	2.1	0.8	2.8	0.9
Ro TIs		63.8	0.3	1.9	1.8	1.7	1.8	2.2	9.7	3.0	8.6	5.5	7.1	5.0	19.3	6.4	33.3	9.4	63.8	7.6	2.7	2.8	7.5	3.1
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products		Waight	1										A											
Products		Weight %	e	La	Ce	Pr	Nd	Sm	Eu	Gd	Тb	Dv	Assays: U, Th Ho	i, REE g/t, 5 % Er	/o Tm	Yb	Lu	l v	Sc	Ιυ	Th	LREE	HREE	TREE
Ro Conc 1		15.0	12.2	2590.0	4590.0	457.0	1460.0	234.0	9.7	136.0	17.0	73.6	11.5	26.7	3.5	19.9	2.7	287.0	25.0	867.0	1660.0	9365.7	577.9	9943.6
Ro Conc 1-2		21.4	8.7	1907.8	3384.2	337.6	1079.8	175.4	7.4	104.4	13.5	59.8	9.4	22.3	2.9	16.8	2.3	235.8	25.0	783.8	1346.6	6917.3	467.3	7384.6
Ro Conc 1-3		28.0	6.7	1507.0	2668.9	266.6	854.7	140.3	6.0	85.1	11.3	50.9	8.1	19.4	2.6	14.8	2.0	202.0	25.0	703.0	1142.8	5465.7	396.0	5861.7
Ro Conc 1-4		32.7	5.7	1306.2	2319.5	231.9	743.9	122.9	5.3	75.1	10.1	45.9	7.3	17.7	2.3	13.7	1.9	182.9	25.0	691.5	1017.7	4754.7	357.0	5111.7
		36.2		1300.2	2109.9	211.1	677.4	112.3	4.9	69.0	9.4	43.8	6.9	16.7	2.3	13.0	1.8	170.7	25.0	671.7	939.5	4328.4	332.5	4660.9
Ro Conc 1-5 Ro TIs		63.8	5.2 0.01	13.0	2109.9	2.1	7 1	1.40	0.30	1.20	0.50	42.0 1.40	0.30	0.50	0.30	0.50	0.50	10.0	25.0	31.5	14.5	70.3	15.2	85.5
		05.0	0.01	13.0	21.4	2.1	1.1	1.40	0.50	1.20	0.50	1.40	0.50	0.50	0.50	0.50	0.50	10.0	20.0	51.5	14.5	10.5	10.2	00.0
_	<b>.</b> .												% Distr	ibution										
Pro	oducts		S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1			97.6	88.9	88.8	88.4	87.9	84.7	74.0	79.4	69.0	67.5	64.5	63.1	53.0	59.6	42.3	63.3	15.0	49.5	71.5	87.4	66.8	85.9
Ro Conc 1-2			98.9	93.4	93.4	93.2	92.8	90.6	80.8	87.0	78.2	78.2	75.5	75.2	63.4	71.9	51.0	74.2	21.4	63.9	82.7	92.1	77.1	91.0

	We	eight											Assays: U, Th	n. REE a/t. S %	6									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	301.7	15.0	12.2	2590	4590	457	1460	234	9.7	136	17	73.6	11.5	26.7	3.5	19.9	2.7	287	<25	867	1660	9365.7	577.9	9943.6
Ro Conc 2	128.9	6.4	0.40	311	562	58.3	190	38.2	2.1	30.6	5.3	27.4	4.6	12	1.6	9.6	1.3	116	<25	589	613	1186.6	208.4	1395.0
Ro Conc 3	131.2	6.5	0.14	179	321	33.6	116	25.3	1.5	21.5	4	21.6	3.7	9.7	1.3	8.1	1.1	91	<25	519	474	701.4	162.0	863.4
Ro Conc 4	94.1	4.7	0.07	125	234	24.4	82	18.5	1.2	15.6	3	16.1	2.9	8	1.1	7.2	1	69	<25	510	271	510.1	123.9	634.0
Ro Conc 5	70.3	3.5	0.04	83.4	154	16.7	56.9	14.2	0.9	12.5	2.5	14.5	2.5	7	1	6.4	0.9	57	<25	487	210	351.1	104.3	455.4
Ro TIs	1281.5	63.8	0.01	13	21.4	2.1	7.1	1.4	<0.3	1.2	<0.5	1.4	<0.3	<0.5	<0.3	<0.5	<0.5	<10	<25	31.5	14.5	70.3	15.2	85.5
Head (Calc.)	2007.7	100.0	1.88	437.9	776.8	77.7	249.5	41.5	1.97	25.7	3.7	16.4	2.7	6.4	1.0	5.0	1.0	68.1	25.0	263.1	349.1	1610	130	1740
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
Products		Weight		1		l	1			1	1		% Disti	1	1	1	1	1					1	1
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		15.0	97.6	88.9	88.8	88.4	87.9	84.7	74.0	79.4	69.0	67.5	64.5	63.1	53.0	59.6	42.3	63.3	15.0	49.5	71.5	87.4	66.8	85.9
Ro Conc 2		6.4	1.4	4.6	4.6	4.8	4.9	5.9	6.8	7.6	9.2	10.7	11.0	12.1	10.4	12.3	8.7	10.9	6.4	14.4	11.3	4.7	10.3	5.1
Ro Conc 3		6.5	0.5	2.7	2.7	2.8	3.0	4.0	5.0	5.5	7.1	8.6	9.0	10.0	8.6	10.6	7.5	8.7	6.5	12.9	8.9	2.8	8.1	3.2
Ro Conc 4		4.7	0.2	1.3	1.4	1.5	1.5	2.1	2.9	2.8	3.8	4.6	5.1	5.9	5.2	6.7	4.9	4.7	4.7	9.1	3.6	1.5	4.5	1.7
Ro Conc 5		3.5	0.1	0.7	0.7	0.8	0.8	1.2	1.6	1.7	2.4	3.1	3.3	3.9	3.5	4.5	3.3	2.9	3.5	6.5	2.1	0.8	2.8	0.9
Ro TIs		63.8	0.3	1.9	1.8	1.7	1.8	2.2	9.7	3.0	8.6	5.5	7.1	5.0	19.3	6.4	33.3	9.4	63.8	7.6	2.7	2.8	7.5	3.1
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products		Weight											Assays: U, Th	n. REE a/t. S %	/n									
Products		%	S	La	Се	Pr	Nd	Sm	Eu	Gd	ТЬ	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	υ	Th	LREE	HREE	TREE
Ro Conc 1		15.0	12.2	2590.0	4590.0	457.0	1460.0	234.0	9.7	136.0	17.0	73.6	11.5	26.7	3.5	19.9	2.7	287.0	25.0	867.0	1660.0	9365.7	577.9	9943.6
Ro Conc 1-2		21.4	8.7	1907.8	3384.2	337.6	1079.8	175.4	7.4	104.4	13.5	59.8	9.4	22.3	2.9	16.8	2.3	235.8	25.0	783.8	1346.6	6917.3	467.3	7384.6
Ro Conc 1-3		28.0	6.7	1504.1	2668.9	266.6	854.7	140.3	6.0	85.1	11.3	50.9	8.1	19.4	2.6	14.8	2.0	202.0	25.0	721.9	1142.8	5465.7	396.0	5861.7
Ro Conc 1-4		32.7	5.7	1306.2	2319.5	231.9	743.9	122.9	5.3	75.1	10.1	45.9	7.3	17.7	2.3	13.7	1.9	182.9	25.0	691.5	1017.7	4754.7	357.0	5111.7
Ro Conc 1-5		36.2	5.2	1187.8	2109.9	211.1	677.4	112.3	4.9	69.0	9.4	42.8	6.9	16.7	2.2	13.0	1.8	170.7	25.0	671.7	939.5	4328.4	332.5	4660.9
Ro TIs		63.8	0.01	13.0	21.4	2.1	7.1	1.40	0.30	1.20	0.50	1.40	0.30	0.50	0.30	0.50	0.50	10.0	25.0	31.5	14.5	70.3	15.2	85.5
		-	-																					
Pro	oducts												% Disti	ribution										
	544613		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1			97.6	88.9	88.8	88.4	87.9	84.7	74.0	79.4	69.0	67.5	64.5	63.1	53.0	59.6	42.3	63.3	15.0	49.5	71.5	87.4	66.8	85.9
Ro Conc 1-2			98.9	93.4	93.4	93.2	92.8	90.6	80.8	87.0	78.2	78.2	75.5	75.2	63.4	71.9	51.0	74.2	21.4	63.9	82.7	92.1	77.1	91.0
Ro Conc 1-3			99.4	96.1	96.1	96.0	95.8	94.6	85.8	92.5	85.2	86.8	84.5	85.2	72.0	82.4	58.5	83.0	28.0	76.8	91.6	95.0	85.3	94.2
Ro Conc 1-4			99.6	97.4	97.5	97.5	97.4	96.7	88.7	95.3	89.0	91.4	89.6	91.1	77.2	89.2	63.4	87.7	32.7	85.9	95.2	96.5	89.7	95.9
Ro Conc 1-5 Ro TIs			99.7 0.3	98.1	98.2	98.3	98.2	97.8	90.3	97.0	91.4	94.5	92.9	95.0	80.7	93.6	66.7	90.6	36.2	92.4	97.3	97.2	92.5	96.9
			0.3	1.9	1.8	1.7	1.8	2.2	9.7	3.0	8.6	5.5	1.1	5.0	19.3	6.4	33.3	9.4	63.8	7.6	2.7	2.8	7.5	3.1

# Operator: Dan Lang

Date: Dec 10/2012

Ro Flotation	% Solids =	35
Ro Fd	K <sub>80</sub> =	111 µm



42

Purpose:	To examine effect of collector Cupferron	
Procedure:	As outlined below.	
Feed:	2000 g charge of Master Composite -6 mesh	
Grind:	45 minutes at 65% solids in the laboratory Rod Mill (RM#2)	
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE	LR-19: 62% FA2, 27% Aero 855, 9% Kerosene, 2% MIBC

Conditions:

Chama					Reagents	Added, g/t				Time, minutes	5	F	Pulp	
Stage	KAX	DF250	Cupferron	H₂SO₄	FS-2				Grind	Cond.	Froth	рН	Temp, ⁰C	
Grind									45				19	
Ro 1	50	5		180						1+1	3	6.5	19	
Condition			2000	800						2+2		6.5	19	Nothing floats
													19	added FS-2 as a secondary collector
Rougher 2					150					2	3	6.5	19	
Rougher 3					225					2	4	7.0	19	
Rougher 4					120					2	5	7.2	19	-
Rougher Total	50	5	2000	980	495					6	15			too much mass floataed
Stage		Rougher												
Flotation Cell		4L (2 kg)												
Speed rpm		1800												

Slaye	Roughei
Flotation Cell	4L (2 kg)
Speed rpm	1800

# Metallurgical Balance

Products	We	ight											Assay	s: U, Th, REE	g/t; S %									
FIDUUCIS	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	91.4	4.9	34.4	633	1150	116	390	81	4	59	7	34	6	14	2	11	<2	149	<100	765	737	2474.0	284.0	2758.0
Ro Conc 2	170.6	9.2	0.75	1690	3030	296	1020	160	7	111	13	58	10	24	3	19	3	235	<100	904	1260	6303.0	476.0	6779.0
Ro Conc 3	441.3	23.8	0.15	450	809	79	285	37	2	32	4	16	2	7	<2	5	<2	63	<100	234	340	1762.0	133.0	1895.0
Ro Conc 4	652.7	35.3	0.06	185	339	31	102	20	<2	11	<2	7	<2	3	<2	2	<2	<40	<100	103	139	779.0	71.0	850.0
Ro TIs	494.4	26.7	0.10	225	408	37	133	21	<2	14	2	9	<2	3	<2	3	<2	42	<100	149	160	926.0	79.0	1005.0
Head (Calc.)	1850.4	100.0	1.85	419.8	757.7	72.7	252.8	40.2	2.56	28.4	3.74	15.7	2.94	6.43	2.09	4.99	2.09	69.4	<100	253.1	325.4	1645.7	135.8	1781.5
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
																								- <u></u>

Broducto	Weight											% Disti	ribution										
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	4.9	91.7	7.4	7.5	7.9	7.6	9.9	7.7	10.3	9.2	10.7	10.1	10.7	4.7	10.9	4.7	10.6	4.9	14.9	11.2	7.4	10.3	7.6
Ro Conc 2	9.2	3.7	37.1	36.9	37.5	37.2	36.7	25.2	36.0	32.1	34.0	31.4	34.4	13.2	35.1	13.2	31.2	9.2	32.9	35.7	35.3	32.3	35.1
Ro Conc 3	23.8	1.9	25.6	25.5	25.9	26.9	21.9	18.6	26.9	25.5	24.3	16.3	25.9	22.8	23.9	22.8	21.7	23.8	22.1	24.9	25.5	23.4	25.4
Ro Conc 4	35.3	1.1	15.5	15.8	15.0	14.2	17.5	27.6	13.7	18.9	15.7	24.0	16.4	33.7	14.1	33.7	20.3	35.3	14.4	15.1	16.7	18.4	16.8
Ro TIs	26.7	1.4	14.3	14.4	13.6	14.1	13.9	20.9	13.2	14.3	15.3	18.2	12.5	25.5	16.0	25.5	16.2	26.7	15.7	13.1	15.0	15.5	15.1
Head (Calc.)	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

# Cumulative Products

Products	Weight											Assays: U, TI	h, REE g/t; S %	%									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	4.9	34.4	633.0	1150.0	116.0	390.0	81.0	4.0	59.0	7.0	34.0	6.0	14.0	2.0	11.0	2.0	149.0	100.0	765.0	737.0	2474.0	284.0	2758.0
Ro Conc 1-2	14.2	12.5	1321.3	2374.2	233.2	800.2	132.4	6.0	92.9	10.9	49.6	8.6	20.5	2.7	16.2	2.7	205.0	100.0	855.5	1077.5	4967.2	409.0	5376.3
Ro Conc 1-3	38.0	4.75	774.6	1392.1	136.4	476.9	72.6	3.5	54.7	6.6	28.5	4.5	12.0	2.2	9.2	2.2	115.9	100.0	465.5	614.8	2956.0	235.8	3191.9
Ro Conc 1-4	73.3	2.49	490.8	885.2	85.7	296.5	47.3	2.8	33.7	4.4	18.2	3.3	7.7	2.1	5.7	2.1	79.4	100.0	291.0	385.8	1908.1	156.5	2064.6
Ro TIs	26.7	0.10	225.0	408.0	37.0	133.0	21.0	2.0	14.0	2.0	9.0	2.0	3.0	2.0	3.0	2.0	42.0	100.0	149.0	160.0	926.0	79.0	1005.0
Products												% Dist	ribution										
FIGURES		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		91.7	7.4	7.5	7.9	7.6	9.9	7.7	10.3	9.2	10.7	10.1	10.7	4.7	10.9	4.7	10.6	4.9	14.9	11.2	7.4	10.3	7.6
Ro Conc 1-2		95.5	44.6	44.4	45.4	44.8	46.6	32.9	46.3	41.3	44.7	41.5	45.1	17.9	46.0	17.9	41.8	14.2	47.9	46.9	42.7	42.7	42.7
Ro Conc 1-3		97.4	70.1	69.8	71.4	71.7	68.5	51.6	73.2	66.8	69.0	57.8	71.1	40.7	69.8	40.7	63.5	38.0	69.9	71.8	68.3	66.0	68.1
Ro Conc 1-4		98.6	85.7	85.6	86.4	85.9	86.1	79.1	86.8	85.7	84.7	81.8	87.5	74.5	84.0	74.5	83.8	73.3	84.3	86.9	85.0	84.5	84.9
Ro TIs		14	14.3	14.4	13.6	14.1	13.0	20.9	13.2	14.3	15.3	18.2	12.5	25.5	16.0	25.5	16.2	26.7	15.7	13.1	15.0	15.5	15.1

13849-002

Project No:

## Operator: Dan Lang

Date: 13-Dec-12

Ro Flotation	% Solids =	35	
Ro Fd	K <sub>80</sub> =	111 µm	



Purpose:

To examine effect of collector LR-19 with a sulphide prefloat, and float at a reduced pH

As outlined below. Procedure:

2000 g charge of Master Composite Feed:

45 minutes at 65% solids in the laboratory Rod Mill (RM#2) Grind:

Notes:

Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

## Conditions:

01					Reagents .	ed, g/t			Time, minutes	6	P	ulp	
Stage	KAX	DF250	LR19	H <sub>2</sub> SO <sub>4</sub>	Metso			Grind	Cond.	Froth	рН	Temp, ⁰C	1
Grind								45				19	
Ro 1	50	5		200					1+1	3	6.5	19	1
Condition 1					500				1		6.5	19	
Condition 2				400					1			19	1
Rougher 2			150	100					5	6	6.0	19	pH drifts up to 7.2
Rougher 3			150	120					5	6	6.5	19	
Rougher 4			150	80					5	5	6.5	19	
Rougher Total	50	5	450	900	500				17	20			
Stage		Rougher		1									

Project No:

Stage	Rougher
Flotation Cell	4L (2 kg)
Speed rpm	1800

# Metallurgical Balance

Products	We	eight			_	_	_	_	_	_	_		Assays	s: U, Th, REE	g/t; S %	_	_	_	_	_	_	_	_	_
FIOUUCIS	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	114.1	5.7	30.7	621	1130	115	376	69	3	47	7	34	6	14	<2	11	<2	133	<100	684	692	2414.0	256.0	2670.0
Ro Conc 2	259.7	12.9	0.79	1910	3430	342	1210	194	8	114	12	58	8	21	3	16	<2	183	<100	672	1210	7194.0	417.0	7611.0
Ro Conc 3	218.6	10.9	0.21	398	758	72	237	39	2	29	4	19	3	8	<2	7	<2	70	<100	339	395	1606.0	144.0	1750.0
Ro Conc 4	371.3	18.5	0.05	145	276	24	82	14	<2	11	<2	7	<2	3	<2	3	<2	<40	<100	134	151	643.0	72.0	715.0
Ro TIs	1043.6	52.0	0.04	105	206	15	62	12	<2	9	<2	5	<2	2	<2	2	<2	<40	<100	109	98	502.0	66.0	568.0
Head (Calc.)	2007.3	100.0	1.90	407.2	748.7	70.9	251.1	42.1	2.8	27.3	3.8	15.4	3.1	6.0	2.1	5.1	<2	67.1	<100	244.2	317.8	1622.8	131.8	1754.6
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
-																								
Products		Weight				•							% Distr	ribution										
Products		Weight %	S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Distı Ho	ribution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Products Ro Conc 1		Weight % 5.7	<b>S</b> 91.8	<b>La</b> 8.7	<b>Ce</b> 8.6	<b>Pr</b> 9.2	Nd 8.5	<b>Sm</b> 9.3	<b>Eu</b> 6.0	<b>Gd</b> 9.8	<b>Tb</b> 10.5	<b>Dy</b> 12.5			<b>Tm</b> 5.3	<b>Yb</b> 12.4	<b>Lu</b> 5.7	<b>ү</b> 11.3	<b>Sc</b> 5.7	<b>U</b> 15.9	<b>Th</b> 12.4	<b>LREE</b> 8.5	HREE 11.0	<b>TREE</b> 8.6
		%	<b>S</b> 91.8 5.4		<b>Ce</b> 8.6 59.3			<b>Sm</b> 9.3 59.6				J	Но	Er				Ť	<b>Sc</b> 5.7 12.9	U 15.9 35.6				
Ro Conc 1		% 5.7		8.7	8.6	9.2	8.5	9.3	6.0	9.8	10.5	12.5	<b>Ho</b> 11.0	<b>Er</b> 13.3	5.3	12.4	5.7	11.3	5.7		12.4	8.5	11.0	8.6
Ro Conc 1 Ro Conc 2		% 5.7 12.9	5.4	8.7 60.7	8.6 59.3	9.2 62.4	8.5 62.3	9.3 59.6	6.0 36.5	9.8 54.0	10.5 40.9	12.5 48.7	Ho 11.0 33.3	<b>Er</b> 13.3 45.4	5.3 18.2	12.4 41.0	5.7 12.9	11.3 35.3	5.7 12.9	35.6	12.4 49.3	8.5 57.4	11.0 40.9	8.6 56.1
Ro Conc 1 Ro Conc 2 Ro Conc 3		% 5.7 12.9 10.9	5.4 1.2	8.7 60.7 10.6	8.6 59.3 11.0	9.2 62.4 11.1	8.5 62.3 10.3	9.3 59.6 10.1	6.0 36.5 7.7	9.8 54.0 11.6	10.5 40.9 11.5	12.5 48.7 13.4	Ho 11.0 33.3 10.5	Er 13.3 45.4 14.6	5.3 18.2 10.2	12.4 41.0 15.1	5.7 12.9 10.9	11.3 35.3 11.4	5.7 12.9 10.9	35.6 15.1	12.4 49.3 13.5	8.5 57.4 10.8	11.0 40.9 11.9	8.6 56.1 10.9
Ro Conc 1 Ro Conc 2 Ro Conc 3 Ro Conc 4		% 5.7 12.9 10.9 18.5	5.4 1.2	8.7 60.7 10.6 6.6	8.6 59.3 11.0 6.8	9.2 62.4 11.1 6.3	8.5 62.3 10.3 6.0	9.3 59.6 10.1 6.2	6.0 36.5 7.7 13.1	9.8 54.0 11.6 7.5	10.5 40.9 11.5 9.7	12.5 48.7 13.4 8.4	Ho 11.0 33.3 10.5 11.9	Er 13.3 45.4 14.6 9.3	5.3 18.2 10.2 17.4	12.4 41.0 15.1 11.0	5.7 12.9 10.9 18.5	11.3 35.3 11.4 11.0	5.7 12.9 10.9 18.5	35.6 15.1 10.2	12.4 49.3 13.5 8.8	8.5 57.4 10.8 7.3	11.0 40.9 11.9 10.1	8.6 56.1 10.9 7.5
Ro Conc 1 Ro Conc 2 Ro Conc 3 Ro Conc 4 Ro TIs		% 5.7 12.9 10.9 18.5 52.0	5.4 1.2 0.5 1.1	8.7 60.7 10.6 6.6 13.4	8.6 59.3 11.0 6.8 14.3	9.2 62.4 11.1 6.3 11.0	8.5 62.3 10.3 6.0 12.8	9.3 59.6 10.1 6.2 14.8	6.0 36.5 7.7 13.1 36.7	9.8 54.0 11.6 7.5 17.1	10.5 40.9 11.5 9.7 27.4	12.5 48.7 13.4 8.4 16.9	Ho 11.0 33.3 10.5 11.9 33.4	Er 13.3 45.4 14.6 9.3 17.4	5.3 18.2 10.2 17.4 48.8	12.4 41.0 15.1 11.0 20.6	5.7 12.9 10.9 18.5 52.0	r 11.3 35.3 11.4 11.0 31.0	5.7 12.9 10.9 18.5 52.0	35.6 15.1 10.2 23.2	12.4 49.3 13.5 8.8 16.0	8.5 57.4 10.8 7.3 16.1	11.0 40.9 11.9 10.1 26.0	8.6 56.1 10.9 7.5 16.8

Products	We	eight			_		_	_	_	_	_	_	Assays	s: U, Th, REE	g/t; S %	_	_	_	_	_	_	_	_	_
FIOUUCIS	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	114.1	5.7	30.7	621	1130	115	376	69	3	47	7	34	6	14	<2	11	<2	133	<100	684	692	2414.0	256.0	2670.0
Ro Conc 2	259.7	12.9	0.79	1910	3430	342	1210	194	8	114	12	58	8	21	3	16	<2	183	<100	672	1210	7194.0	417.0	7611.0
Ro Conc 3	218.6	10.9	0.21	398	758	72	237	39	2	29	4	19	3	8	<2	7	<2	70	<100	339	395	1606.0	144.0	1750.0
Ro Conc 4	371.3	18.5	0.05	145	276	24	82	14	<2	11	<2	7	<2	3	<2	3	<2	<40	<100	134	151	643.0	72.0	715.0
Ro TIs	1043.6	52.0	0.04	105	206	15	62	12	<2	9	<2	5	<2	2	<2	2	<2	<40	<100	109	98	502.0	66.0	568.0
Head (Calc.)	2007.3	100.0	1.90	407.2	748.7	70.9	251.1	42.1	2.8	27.3	3.8	15.4	3.1	6.0	2.1	5.1	<2	67.1	<100	244.2	317.8	1622.8	131.8	1754.6
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
-																								
Products		Weight											% Distr	ibution				_	_					
Products		Weight %	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Distr Ho	ibution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Products Ro Conc 1		Weight % 5.7	<b>S</b> 91.8	<b>La</b> 8.7	<b>Ce</b> 8.6	<b>Pr</b> 9.2	<b>Nd</b> 8.5	<b>Sm</b> 9.3	<b>Eu</b> 6.0	<b>Gd</b> 9.8	<b>Tb</b> 10.5	<b>Dy</b> 12.5		1	<b>Tm</b> 5.3	<b>Yb</b> 12.4	Lu 5.7	<b>Ү</b> 11.3	<b>Sc</b> 5.7	<b>U</b> 15.9	<b>Th</b> 12.4	<b>LREE</b> 8.5	HREE 11.0	<b>TREE</b> 8.6
		%	<b>S</b> 91.8 5.4				1					<b>,</b>	Но	Er				<b>Y</b> 11.3 35.3		U 15.9 35.6	1			
Ro Conc 1		% 5.7		8.7	8.6	9.2	8.5	9.3	6.0	9.8	10.5	12.5	<b>Но</b> 11.0	<b>Er</b> 13.3	5.3	12.4	5.7		5.7		12.4	8.5	11.0	8.6
Ro Conc 1 Ro Conc 2		% 5.7 12.9	5.4	8.7 60.7	8.6 59.3	9.2 62.4	8.5 62.3	9.3 59.6	6.0 36.5	9.8 54.0	10.5 40.9	12.5 48.7	Ho 11.0 33.3	<b>Er</b> 13.3 45.4	5.3 18.2	12.4 41.0	5.7 12.9	35.3	5.7 12.9	35.6	12.4 49.3	8.5 57.4	11.0 40.9	8.6 56.1
Ro Conc 1 Ro Conc 2 Ro Conc 3		% 5.7 12.9 10.9	5.4 1.2	8.7 60.7 10.6	8.6 59.3 11.0	9.2 62.4 11.1	8.5 62.3 10.3	9.3 59.6 10.1	6.0 36.5 7.7	9.8 54.0 11.6	10.5 40.9 11.5	12.5 48.7 13.4	Ho 11.0 33.3 10.5	<b>Er</b> 13.3 45.4 14.6	5.3 18.2 10.2	12.4 41.0 15.1	5.7 12.9 10.9	35.3 11.4	5.7 12.9 10.9	35.6 15.1	12.4 49.3 13.5	8.5 57.4 10.8	11.0 40.9 11.9	8.6 56.1 10.9
Ro Conc 1 Ro Conc 2 Ro Conc 3 Ro Conc 4		% 5.7 12.9 10.9 18.5	5.4 1.2	8.7 60.7 10.6 6.6	8.6 59.3 11.0 6.8	9.2 62.4 11.1 6.3	8.5 62.3 10.3 6.0	9.3 59.6 10.1 6.2	6.0 36.5 7.7 13.1	9.8 54.0 11.6 7.5	10.5 40.9 11.5 9.7	12.5 48.7 13.4 8.4	Ho 11.0 33.3 10.5 11.9	Er 13.3 45.4 14.6 9.3	5.3 18.2 10.2 17.4	12.4 41.0 15.1 11.0	5.7 12.9 10.9 18.5	35.3 11.4 11.0	5.7 12.9 10.9 18.5	35.6 15.1 10.2	12.4 49.3 13.5 8.8	8.5 57.4 10.8 7.3	11.0 40.9 11.9 10.1	8.6 56.1 10.9 7.5
Ro Conc 1 Ro Conc 2 Ro Conc 3 Ro Conc 4 Ro TIs		% 5.7 12.9 10.9 18.5 52.0	5.4 1.2 0.5 1.1	8.7 60.7 10.6 6.6 13.4	8.6 59.3 11.0 6.8 14.3	9.2 62.4 11.1 6.3 11.0	8.5 62.3 10.3 6.0 12.8	9.3 59.6 10.1 6.2 14.8	6.0 36.5 7.7 13.1 36.7	9.8 54.0 11.6 7.5 17.1	10.5 40.9 11.5 9.7 27.4	12.5 48.7 13.4 8.4 16.9	Ho 11.0 33.3 10.5 11.9 33.4	Er 13.3 45.4 14.6 9.3 17.4	5.3 18.2 10.2 17.4 48.8	12.4 41.0 15.1 11.0 20.6	5.7 12.9 10.9 18.5 52.0	35.3 11.4 11.0 31.0	5.7 12.9 10.9 18.5 52.0	35.6 15.1 10.2 23.2	12.4 49.3 13.5 8.8 16.0	8.5 57.4 10.8 7.3 16.1	11.0 40.9 11.9 10.1 26.0	8.6 56.1 10.9 7.5 16.8

Products	Weight											Assays: U, Th	n, REE g/t; S %	6									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	5.7	30.7	621.0	1130.0	115.0	376.0	69.0	3.0	47.0	7.0	34.0	6.0	14.0	2.0	11.0	2.0	133.0	100.0	684.0	692.0	2414.0	256.0	2670.0
Ro Conc 1-2	18.6	9.9	1516.5	2727.9	272.7	955.4	155.8	6.5	93.5	10.5	50.7	7.4	18.9	2.7	14.5	2.0	167.7	100.0	675.7	1051.9	5734.9	367.9	6102.8
Ro Conc 1-3	29.5	6.34	1103.8	2001.0	198.6	690.3	112.7	4.8	69.7	8.1	39.0	5.8	14.9	2.4	11.7	2.0	131.7	100.0	551.4	809.5	4211.3	285.3	4496.6
Ro Conc 1-4	48.0	3.91	734.4	1336.4	131.4	455.9	74.7	3.7	47.1	5.7	26.7	4.3	10.3	2.3	8.4	2.0	96.4	100.0	390.6	555.8	2836.5	203.1	3039.6
Ro TIs	52.0	0.04	105.0	206.0	15.0	62.0	12.0	2.0	9.0	2.0	5.0	2.0	2.0	2.0	2.0	2.0	40.0	100.0	109.0	98.0	502.0	66.0	568.0
	-																						
Products												% Dist	ribution										
Toddets		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		91.8	8.7	8.6	9.2	8.5	9.3	6.0	9.8	10.5	12.5	11.0	13.3	5.3	12.4	5.7	11.3	5.7	15.9	12.4	8.5	11.0	8.6
Ro Conc 1-2		97.2	69.4	67.9	71.7	70.8	68.9	42.6	63.8	51.4	61.3	44.2	58.8	23.6	53.3	18.6	46.6	18.6	51.5	61.6	65.8	52.0	64.8
Ro Conc 1-3		98.4	80.0	78.9	82.7	81.1	79.0	50.2	75.4	62.9	74.7	54.7	73.3	33.8	68.4	29.5	58.0	29.5	66.6	75.2	76.6	63.9	75.6
Ro Conc 1-4		98.9	86.6	85.7	89.0	87.2	85.2	63.3	82.9	72.6	83.1	66.6	82.6	51.2	79.4	48.0	69.0	48.0	76.8	84.0	83.9	74.0	83.2
Ro TIs		1.1	13.4	14.3	11.0	12.8	14.8	36.7	17.1	27.4	16.9	33.4	17.4	48.8	20.6	52.0	31.0	52.0	23.2	16.0	16.1	26.0	16.8

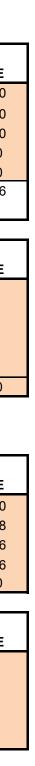
Products	Weight											Assays: U, Th	, REE g/t; S %	6									
FIOUUCIS	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	5.7	30.7	621.0	1130.0	115.0	376.0	69.0	3.0	47.0	7.0	34.0	6.0	14.0	2.0	11.0	2.0	133.0	100.0	684.0	692.0	2414.0	256.0	2670.0
Ro Conc 1-2	18.6	9.9	1516.5	2727.9	272.7	955.4	155.8	6.5	93.5	10.5	50.7	7.4	18.9	2.7	14.5	2.0	167.7	100.0	675.7	1051.9	5734.9	367.9	6102.8
Ro Conc 1-3	29.5	6.34	1103.8	2001.0	198.6	690.3	112.7	4.8	69.7	8.1	39.0	5.8	14.9	2.4	11.7	2.0	131.7	100.0	551.4	809.5	4211.3	285.3	4496.6
Ro Conc 1-4	48.0	3.91	734.4	1336.4	131.4	455.9	74.7	3.7	47.1	5.7	26.7	4.3	10.3	2.3	8.4	2.0	96.4	100.0	390.6	555.8	2836.5	203.1	3039.6
Ro TIs	52.0	0.04	105.0	206.0	15.0	62.0	12.0	2.0	9.0	2.0	5.0	2.0	2.0	2.0	2.0	2.0	40.0	100.0	109.0	98.0	502.0	66.0	568.0
	=																						
Products						•						% Distr	ibution										
Products		S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Distr Ho	ibution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Products Ro Conc 1		<b>S</b> 91.8	<b>La</b> 8.7	<b>Ce</b> 8.6	<b>Pr</b> 9.2	<b>Nd</b> 8.5	<b>Sm</b> 9.3	<b>Eu</b> 6.0	<b>Gd</b> 9.8	<b>Tb</b> 10.5	<b>Dy</b> 12.5	1	ibution Er 13.3	<b>Tm</b> 5.3	<b>Yb</b> 12.4	Lu 5.7	<b>Y</b> 11.3	<b>Sc</b> 5.7	U 15.9	<b>Th</b> 12.4	<b>LREE</b> 8.5	HREE 11.0	<b>TREE</b> 8.6
		<b>S</b> 91.8 97.2		<b>Ce</b> 8.6 67.9			<b>Sm</b> 9.3 68.9				- 1	Но	Er	= 0	<b>Yb</b> 12.4 53.3		<b>Y</b> 11.3 46.6	<b>Sc</b> 5.7 18.6	U 15.9 51.5				
Ro Conc 1			8.7	<b>Ce</b> 8.6 67.9 78.9	9.2	8.5		6.0	9.8	10.5	12.5	<b>Но</b> 11.0	<b>Er</b> 13.3	5.3		5.7		5.7		12.4	8.5	11.0	8.6
Ro Conc 1 Ro Conc 1-2		97.2	8.7 69.4		9.2 71.7	8.5 70.8	68.9	6.0 42.6	9.8 63.8	10.5 51.4	12.5 61.3	Ho 11.0 44.2	Er 13.3 58.8	5.3 23.6	53.3	5.7 18.6	46.6	5.7 18.6	51.5	12.4 61.6	8.5 65.8	11.0 52.0	8.6 64.8

13849-002

## Operator: Dan Lang

Date: 13-Dec-12

Ro Flotation	% Solids =	35
Ro Fd	K <sub>80</sub> =	111 µm



44

Purpose:

Procedure:

2000 g charge of Master Composite Feed:

As outlined below.

45 minutes at 65% solids in the laboratory Rod Mill (RM#2) Grind:

Notes:

Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

To examine effect of collecto SHD with a sulphide prefloat. Demonstration test for John Goode.

# **Conditions:**

Stars					Reagents	Added, g/t		
Stage	КАХ	DF250	LR19	H <sub>2</sub> SO <sub>4</sub>	Metso	SHD	NaOH	
Grind								
Ro 1	50	2.5						
Condition 1				150	500			
Condition 2						1000		
REO Ro Conc1						1000	150	
REO Ro Conc2						1000		
REO Ro Conc3			150					
Rougher Total	50	2.5	150	150	500	3000	150	
Stage	Rou	ugher						
Eletation Call	41	(2 ka)	1					

Flotation Cell	4L (2 kg)
Speed rpm	1800

# Metallurgical Balance

Products	Wei	ight											Assay	s: U, Th, REE	g/t; S %										
Froducts	g	%	S	S⁼	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
S Ro Conc	116.2	5.8	30.0	28.5	819	1570	149	464	89.4	4.1	64.2	9.3	44.6	6.9	17.3	1.9	12.4	1.6	180	<25	773	878	3120.5	158.2	2639.7
REO Ro Conc1	65.8	3.3	0.60	0.47	690	1260	121	371	66.8	2.8	42.1	4.9	24.3	3.6	9.5	0.9	7.0	1.0	104	<25	378	521	2536.6	93.3	2043.9
REO Ro Conc2	199.0	10.0	0.25	0.18	466	862	80.8	249	42.9	2.3	27.4	3.4	15.7	2.2	5.9	0.5	3.7	0.7	66	<25	249	301	1728	59.5	1387.5
REO Ro Conc3	98.6	4.9	1.17	1.05	4520	8590	796	2420	424	16.2	257	28.2	130	19.4	48.8	6.1	35.5	4.9	500	<25	1510	2670	16791.2	529.9	13301.1
REO Ro TIs	1516.8	76.0	0.06	0.07	116	218	19.5	62	11.0	0.6	6.2	1.0	4.0	0.5	1.1	<0.3	0.9	<0.5	26	<25	99.9	81.4	452.1	14.5	376.6
Head (Calc.)	1996.4	100.0	1.89	1.80	428.2	808.7	74.8	230.7	41.0	1.8	25.3	3.2	14.4	2.1	5.2	0.7	3.8	0.8	64.9	<25	232.7	292.0	1610.3	120.3	1730.6
Head (Direct)			1.92		407.0	767.0	81.0	254.0	42.6	1.90	26.1	3.3	16.5	2.6	6.70	0.80	5.2	0.7	62.0	25.0	270.0	354.0	1578.5	123.9	1702
Products		Weight		S⁼	ı .			I				l		% Distribution		l <b>-</b>			1 2		ı	l			
		%	S	-	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Y 10.1	Sc	0	Th	LREE	HREE	TREE
S Ro Conc		5.8	92.2	92.3	11.1	11.3	11.6	11.7	12.7	13.1	14.8	16.9	18.0	19.3	19.5	15.4	19.2	11.4	16.1	5.8	19.3	17.5	11.3	16.4	11.6
REO Ro Conc1 REO Ro Conc2		3.3 10.0	1.0	0.9	5.3	5.1	5.3	5.3	5.4	5.1	5.5	5.1	5.6	5.7	6.1	4.1	6.1	4.0	5.3	3.3	5.4	5.9	5.2	5.4	5.2
REO Ro Conc3		4.9	1.3 3.1	1.0 2.9	10.8 52.1	10.6 52.5	10.8 52.5	10.8 51.8	10.4 51.1	12.6 44.1	10.8 50.3	10.6 43.6	10.9 44.5	10.6 46.1	11.4 46.8	6.9 41.9	9.8 46.7	8.5 29.6	10.1 38.0	10.0 4.9	10.7 32.0	10.3 45.2	10.7 51.5	10.4 42.3	10.7 50.9
REO Ro Tis		76.0	2.4	3.0	20.6	20.5	19.8	20.4	20.4	25.1	18.6	23.8	21.1	18.3	16.2	31.7	18.2	46.5	30.4	76.0	32.6	21.2	21.3	25.6	21.6
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products													_												
Products		Weight		S⁼	1 • -				0					s: U, Th, REE	Ĩ	. <b>.</b>		1			ı	1			
S Ro Conc		% 5.8	<b>S</b> 30.0	<b>3</b> 28.5	La 819.0	<b>Ce</b> 1570.0	<b>Pr</b> 149.0	<b>Nd</b> 464.0	<b>Sm</b> 89.4	<b>Eu</b> 4.1	<b>Gd</b> 64.2	<b>Tb</b> 9.3	<b>Dy</b> 44.6	<b>Ho</b> 6.9	<b>Er</b> 17.3	<b>Tm</b> 1.9	<b>Yb</b> 12.4	Lu 1.6	¥ 180.0	<b>Sc</b> 25.0	773.0	<b>Th</b> 878.0	LREE 3120.5	HREE 338.2	<b>TREE</b> 3458.7
S Ro Conc + REO Ro Conc1	1	9.1	30.0 19.4	28.5 18.4	772.4	1457.9	138.9	404.0	81.2	3.6	56.2	9.3 7.7	37.3	5.7	14.5	1.5	12.4	1.0	152.5	25.0	630.2	748.9	2909.4	287.3	3196.7
S Ro Conc + REO Ro Conc1		19.1	9.38	8.87	612.3	1146.7	108.5	335.6	61.2	2.9	41.2	5.5	26.0	3.9	10.0	1.0	6.9	1.0	107.3	25.0	431.1	515.0	2292.3	202.8	2495.1
S Ro Conc + REO Ro Conc1	1-3	24.0	7.70	7.26	1415.7	2676.9	249.9	764.2	135.8	5.7	85.5	10.1	47.4	7.1	18.0	2.0	12.8	1.8	188.1	25.0	652.9	958.0	5273.1	372.8	5646.0
REO Ro TIs		76.0	0.06	0.07	116.0	218.0	19.5	62.0	11.0	0.6	6.2	1.0	4.0	0.5	1.1	0.3	0.9	0.5	26.0	25.0	99.9	81.4	452.1	40.5	492.6
			1											% Distribution											
Produ	lucts		s	S⁼	La	Се	Pr	Nd	Sm	Eu	Gd	Тb	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	l u	Th	LREE	HREE	TREE
S Ro Conc			92.2	92.3	11.1	11.3	11.6	11.7	12.7	13.1	14.8	16.9	18.0	19.3	19.5	15.4	19.2	11.4	16.1	5.8	19.3	17.5	11.3	16.4	11.6
S Ro Conc + REO Ro Conc1			93.2	93.2	16.4	16.4	16.9	17.0	18.1	18.2	20.3	22.0	23.6	25.0	25.6	19.5	25.3	15.4	21.4	9.1	24.7	23.4	16.5	21.8	16.8
S Ro Conc + REO Ro Conc1			94.5	94.2	27.3	27.1	27.7	27.8	28.5	30.8	31.1	32.6	34.4	35.6	37.0	26.4	35.2	24.0	31.5	19.1	35.3	33.7	27.2	32.2	27.5
S Ro Conc + REO Ro Conc1	1-3		97.6	97.0	79.4	79.5	80.2	79.6	79.6	74.9	81.4	76.2	78.9	81.7	83.8	68.3	81.8	53.5	69.6	24.0	67.4	78.8	78.7	74.4	78.4
REO Ro TIs			2.4	3.0	20.6	20.5	19.8	20.4	20.4	25.1	18.6	23.8	21.1	18.3	16.2	31.7	18.2	46.5	30.4	76.0	32.6	21.2	21.3	25.6	21.6

Products	We	eight											Assay	s: U, Th, REE	g/t; S %										
Troducts	g	%	S	S⁼	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
S Ro Conc	116.2	5.8	30.0	28.5	819	1570	149	464	89.4	4.1	64.2	9.3	44.6	6.9	17.3	1.9	12.4	1.6	180	<25	773	878	3120.5	158.2	2639.7
REO Ro Conc1	65.8	3.3	0.60	0.47	690	1260	121	371	66.8	2.8	42.1	4.9	24.3	3.6	9.5	0.9	7.0	1.0	104	<25	378	521	2536.6	93.3	2043.9
REO Ro Conc2	199.0	10.0	0.25	0.18	466	862	80.8	249	42.9	2.3	27.4	3.4	15.7	2.2	5.9	0.5	3.7	0.7	66	<25	249	301	1728	59.5	1387.5
REO Ro Conc3	98.6	4.9	1.17	1.05	4520	8590	796	2420	424	16.2	257	28.2	130	19.4	48.8	6.1	35.5	4.9	500	<25	1510	2670	16791.2	529.9	13301.1
REO Ro TIs	1516.8	76.0	0.06	0.07	116	218	19.5	62	11.0	0.6	6.2	1.0	4.0	0.5	1.1	<0.3	0.9	<0.5	26	<25	99.9	81.4	452.1	14.5	376.6
Head (Calc.)	1996.4	100.0	1.89	1.80	428.2	808.7	74.8	230.7	41.0	1.8	25.3	3.2	14.4	2.1	5.2	0.7	3.8	0.8	64.9	<25	232.7	292.0	1610.3	120.3	1730.6
Head (Direct)			1.92		407.0	767.0	81.0	254.0	42.6	1.90	26.1	3.3	16.5	2.6	6.70	0.80	5.2	0.7	62.0	25.0	270.0	354.0	1578.5	123.9	1702
															-		-								
Products		Weight												% Distribution	า										
Floducts		%	S	S⁼	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
S Ro Conc		5.8	92.2	92.3	11.1	11.3	11.6	11.7	12.7	13.1	14.8	16.9	18.0	19.3	19.5	15.4	19.2	11.4	16.1	5.8	19.3	17.5	11.3	16.4	11.6
REO Ro Conc1		3.3	1.0	0.9	5.3	5.1	5.3	5.3	5.4	5.1	5.5	5.1	5.6	5.7	6.1	4.1	6.1	4.0	5.3	3.3	5.4	5.9	5.2	5.4	5.2
REO Ro Conc2		10.0	1.3	1.0	10.8	10.6	10.8	10.8	10.4	12.6	10.8	10.6	10.9	10.6	11.4	6.9	9.8	8.5	10.1	10.0	10.7	10.3	10.7	10.4	10.7
REO Ro Conc3		4.9	3.1	2.9	52.1	52.5	52.5	51.8	51.1	44.1	50.3	43.6	44.5	46.1	46.8	41.9	46.7	29.6	38.0	4.9	32.0	45.2	51.5	42.3	50.9
REO Ro Tis		76.0	2.4	3.0	20.6	20.5	19.8	20.4	20.4	25.1	18.6	23.8	21.1	18.3	16.2	31.7	18.2	46.5	30.4	76.0	32.6	21.2	21.3	25.6	21.6
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products																									
		14/-1-L/	1																						
Products		Weight %	s	S⁼	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	s: U, Th, REE Ho	g/t; 5 % Er	Tm	Yb	Lu		Sc	1 11	Th	LREE	HREE	TREE
S Ro Conc		5.8	30.0	28.5	819.0	1570.0	149.0	464.0	89.4	4.1	64.2	9.3	44.6	6.9	17.3	1.9	12.4	1.6	180.0	25.0	773.0	878.0	3120.5	338.2	3458.7
S Ro Conc + REO Ro Conc1	1	9.1	19.4	18.4	772.4	1457.9	138.9	430.4	81.2	3.6	56.2	7.7	37.3	5.7	14.5	1.5	10.4	1.4	152.5	25.0	630.2	748.9	2909.4	287.3	3196.7
S Ro Conc + REO Ro Conc1		19.1	9.38	8.87	612.3	1146.7	108.5	335.6	61.2	2.9	41.2	5.5	26.0	3.9	10.0	1.0	6.9	1.0	107.3	25.0	431.1	515.0	2292.3	202.8	2495.1
S Ro Conc + REO Ro Conc1-	1-3	24.0	7.70	7.26	1415.7	2676.9	249.9	764.2	135.8	5.7	85.5	10.1	47.4	7.1	18.0	2.0	12.8	1.8	188.1	25.0	652.9	958.0	5273.1	372.8	5646.0
REO Ro TIs		76.0	0.06	0.07	116.0	218.0	19.5	62.0	11.0	0.6	6.2	1.0	4.0	0.5	1.1	0.3	0.9	0.5	26.0	25.0	99.9	81.4	452.1	40.5	492.6
														% Distribution	<u>ו</u>										
Produ	lucts		s	S⁼	La	Се	Pr	Nd	Sm	Eu	Gd	ТЬ	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
S Ro Conc			92.2	92.3	11.1	11.3	11.6	11.7	12.7	13.1	14.8	16.9	18.0	19.3	19.5	15.4	19.2	11.4	16.1	5.8	19.3	17.5	11.3	16.4	11.6
S Ro Conc + REO Ro Conc1			93.2	93.2	16.4	16.4	16.9	17.0	18.1	18.2	20.3	22.0	23.6	25.0	25.6	19.5	25.3	15.4	21.4	9.1	24.7	23.4	16.5	21.8	16.8
S Ro Conc + REO Ro Conc1			94.5	94.2	27.3	27.1	27.7	27.8	28.5	30.8	31.1	32.6	34.4	35.6	37.0	26.4	35.2	24.0	31.5	19.1	35.3	33.7	27.2	32.2	27.5
S Ro Conc + REO Ro Conc1-	1-3		97.6	97.0	79.4	79.5	80.2	79.6	79.6	74.9	81.4	76.2	78.9	81.7	83.8	68.3	81.8	53.5	69.6	24.0	67.4	78.8	78.7	74.4	78.4
REO Ro TIs			2.4	3.0	20.6	20.5	19.8	20.4	20.4	25.1	18.6	23.8	21.1	18.3	16.2	31.7	18.2	46.5	30.4	76.0	32.6	21.2	21.3	25.6	21.6

Products	We	ight			<u>.</u>								Assays	s: U, Th, REE	g/t; S %					<u>.</u>					
Froducts	g	%	S	S⁼	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
S Ro Conc	116.2	5.8	30.0	28.5	819	1570	149	464	89.4	4.1	64.2	9.3	44.6	6.9	17.3	1.9	12.4	1.6	180	<25	773	878	3120.5	158.2	2639.7
REO Ro Conc1	65.8	3.3	0.60	0.47	690	1260	121	371	66.8	2.8	42.1	4.9	24.3	3.6	9.5	0.9	7.0	1.0	104	<25	378	521	2536.6	93.3	2043.9
REO Ro Conc2	199.0	10.0	0.25	0.18	466	862	80.8	249	42.9	2.3	27.4	3.4	15.7	2.2	5.9	0.5	3.7	0.7	66	<25	249	301	1728	59.5	1387.5
REO Ro Conc3	98.6	4.9	1.17	1.05	4520	8590	796	2420	424	16.2	257	28.2	130	19.4	48.8	6.1	35.5	4.9	500	<25	1510	2670	16791.2	529.9	13301.1
REO Ro TIs	1516.8	76.0	0.06	0.07	116	218	19.5	62	11.0	0.6	6.2	1.0	4.0	0.5	1.1	<0.3	0.9	<0.5	26	<25	99.9	81.4	452.1	14.5	376.6
Head (Calc.)	1996.4	100.0	1.89	1.80	428.2	808.7	74.8	230.7	41.0	1.8	25.3	3.2	14.4	2.1	5.2	0.7	3.8	0.8	64.9	<25	232.7	292.0	1610.3	120.3	1730.6
Head (Direct)			1.92		407.0	767.0	81.0	254.0	42.6	1.90	26.1	3.3	16.5	2.6	6.70	0.80	5.2	0.7	62.0	25.0	270.0	354.0	1578.5	123.9	1702
Products		Weight												% Distribution	1							_			
Froducts		%	S	S⁼	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
S Ro Conc		5.8	92.2	92.3	11.1	11.3	11.6	11.7	12.7	13.1	14.8	16.9	18.0	19.3	19.5	15.4	19.2	11.4	16.1	5.8	19.3	17.5	11.3	16.4	11.6
REO Ro Conc1		3.3	1.0	0.9	5.3	5.1	5.3	5.3	5.4	5.1	5.5	5.1	5.6	5.7	6.1	4.1	6.1	4.0	5.3	3.3	5.4	5.9	5.2	5.4	5.2
REO Ro Conc2		10.0	1.3	1.0	10.8	10.6	10.8	10.8	10.4	12.6	10.8	10.6	10.9	10.6	11.4	6.9	9.8	8.5	10.1	10.0	10.7	10.3	10.7	10.4	10.7
REO Ro Conc3		4.9	3.1	2.9	52.1	52.5	52.5	51.8	51.1	44.1	50.3	43.6	44.5	46.1	46.8	41.9	46.7	29.6	38.0	4.9	32.0	45.2	51.5	42.3	50.9
REO Ro TIs		76.0	2.4	3.0	20.6	20.5	19.8	20.4	20.4	25.1	18.6	23.8	21.1	18.3	16.2	31.7	18.2	46.5	30.4	76.0	32.6	21.2	21.3	25.6	21.6
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products																									
Products		Weight %	e	S⁼	1 10	6	Pr	Nd	Sm	Eu	Gd	Tb		s: U, Th, REE	g/t; 5 % Er	Tm	Yb	1		Sc	1 11	l Th	LREE	HREE	TREE
S Ro Conc		<b>%</b> 5.8	<b>3</b> 0.0	28.5	La 819.0	<b>Ce</b> 1570.0	<b>Pr</b> 149.0	464.0	89.4	<b>Eu</b> 4,1	64.2	9.3	<b>Dy</b> 44.6	Ho	<b>Er</b> 17.3	1.9	12.4	Lu	180.0	25.0	773.0	878.0	3120.5	338.2	3458.7
S Ro Conc + REO Ro Conc	c1	9.1	30.0 19.4	28.5 18.4	772.4	1457.9	149.0	404.0	81.2	3.6	56.2	9.3 7.7	37.3	6.9 5.7	14.5	1.5	12.4	1.6 1.4	152.5	25.0	630.2	748.9	2909.4	287.3	3196.7
S Ro Conc + REO Ro Conc		19.1	9.38	8.87	612.3	1146.7	108.5	335.6	61.2	2.9	41.2	5.5	26.0	3.9	10.0	1.0	6.9	1.0	107.3	25.0	431.1	515.0	2292.3	202.8	2495.1
S Ro Conc + REO Ro Conc		24.0	7.70	7.26	1415.7	2676.9	249.9	764.2	135.8	5.7	85.5	10.1	47.4	7.1	18.0	2.0	12.8	1.8	188.1	25.0	652.9	958.0	5273.1	372.8	5646.0
REO Ro TIs		76.0	0.06	0.07	116.0	218.0	19.5	62.0	11.0	0.6	6.2	1.0	4.0	0.5	1.1	0.3	0.9	0.5	26.0	25.0	99.9	81.4	452.1	40.5	492.6
Pro	oducts			S⁼	ı .									% Distribution							1	I —.			
S Do Cono			<b>S</b>	-	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Y 10.1	Sc	U 10.2	Th		HREE	TREE
S Ro Conc S Ro Conc + REO Ro Conc	c1		92.2 93.2	92.3 93.2	11.1 16.4	11.3 16.4	11.6 16.9	11.7 17.0	12.7 18.1	13.1 18.2	14.8 20.3	16.9 22.0	18.0 23.6	19.3 25.0	19.5 25.6	15.4 19.5	19.2 25.3	11.4 15.4	16.1 21.4	5.8 9.1	19.3 24.7	17.5 23.4	11.3 16.5	16.4 21.8	11.6 16.8
S Ro Conc + REO Ro Conc			93.2 94.5	93.2 94.2	27.3	27.1	27.7	27.8	28.5	30.8	20.3 31.1	32.6	34.4	35.6	37.0	26.4	35.2	24.0	31.5	19.1	35.3	33.7	27.2	32.2	27.5
S Ro Conc + REO Ro Conc			97.6	97.0	79.4	79.5	80.2	79.6	79.6	74.9	81.4	76.2	78.9	81.7	83.8	68.3	81.8	53.5	69.6	24.0	67.4	78.8	78.7	74.4	78.4
REO Ro Tis			2.4	3.0	20.6	20.5	19.8	20.4	20.4	25.1	18.6	23.8	21.1	18.3	16.2	31.7	18.2	46.5	30.4	76.0	32.6	21.2	21.3	25.6	21.6

Project No:

Operator: Dan Lang

## Date: 21-Dec-12

Ro Flotation	% Solids =	35
Ro Fd	K <sub>80</sub> =	111 µm

Time, minutes Pulp Cond. Froth Grind pH Temp, ⁰C 45 2.5 8.3 32 1 10.2-9.2 2 7.4 5

3

6

4

15.5

6

5

5

24

9.0 - 7.8

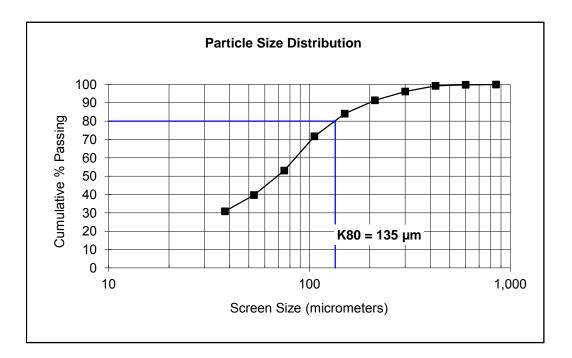
7.8

7.9

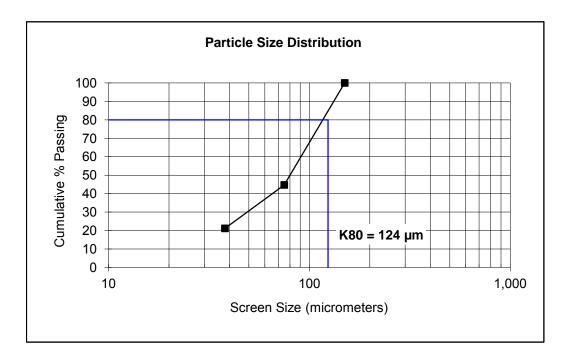
poor froth loading no floatation some fine black mineralization on an empty froth very light froth only fines Dark loaded froth seems like good REO recovery only in this stage of floatation

Project No. 13849-002

Sample:	COMB PROD		Test No.:	F6	
Si	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
20	850	0.1	0.1	0.1	99.9
28	600	0.2	0.1	0.2	99.8
35	425	0.9	0.6	0.8	99.2
48	300	4.6	3.1	3.9	96.1
65	212	7.2	4.8	8.7	91.3
100	150	10.9	7.3	15.9	84.1
150	106	18.5	12.3	28.3	71.7
200	75	28.0	18.7	47.0	53.0
270	53	20.0	13.3	60.3	39.7
400	38	13.3	8.9	69.2	30.8
Pan Total K80	-38 - 135	46.2 149.9	30.8 100.0	100.0 -	0.0 -



Sample: Scav Tail Test No.: F6 Size Weight % Retained % Passing Individual Cumulative Cumulative Mesh μm grams 0.0 100.0 100 150 0.0 0.0 200 75 110.6 55.3 55.3 44.7 400 38 47.1 23.6 78.9 21.2 Pan -38 42.3 21.2 100.0 0.0 100.0 Total 200.0 ---K80 124



Project No. 13849-002

Test No. : F6		
Purpose:	To examine the cleaner effect with duplicate rougher conditions in F1	
Procedure:	As outlined below.	
Feed:	2000 g charge of Master Composite -6 mesh	
Grind:	45 minutes at 65% solids in the laboratory Rod Mill GG RM#3	
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE	LR-19: 62%

# Conditions:

/t R19 PAX 300 150 150	DF250				Grind 45	<b>Cond.</b>	Froth	<b>рН</b> 10.2	Temp, ºC
150					45	1			
150						1			
150									
150						5	1	9.8	
	0					5	4	9.6	+
50	4					5	6	8.8	+
225	4 4					5	5	7.9	+
300	4					5	5	7.9	+
300	6					5	5		1
425	26					31	29		
						1	6	9.6	<u> </u>
150						5	5	9.3	
						1	5	9.7	<u></u>
30						1	5	9.8	+
80						8	21		
	300 425 50 30	300     6       425     26       50	300     6       425     26       50	300       6	300       6	800       6       Image: Constraint of the symbol o	800       6       Image: second secon	80061115542526112942611611616116161161611616116161161611161116111 <td>800       6       Image: second secon</td>	800       6       Image: second secon

Metallurgical Balance

r														/ /										
Products	We	ight l o⁄	e	La	6	Pr	Nd	Sm	Eu	Gd	Ть	Dy	Assays: U, TI Ho	h, REE g/t, S % Er	n Tm	Yb	Lu	l v	Sc	n	Th	LREE	HREE	TREE
REO 3rd Cl Conc	<u>9</u> 158.6	7.9	22.3	4660	<b>Ce</b> 8170	819	2820	422	16	242	28	122	20	46	6	35	5	524	<25	1470	2930	16932	1028	17960
REO 3rd Cl Tail	28.0	1.4	1.46	844	1460	151	523	94	4	66	10	53	9	22	3	20	2	235	<25	1060	1220	3101	420	3521
REO 2nd CI Tail	42.3	2.1	0.78	457	793	79	277	51	2	38	6	33	6	14	<2	11	<2	143	<25	655	746	1684	255	1939
REO 1st CI Sc Conc	42.3 21.3	1.1	1.16	661	1160	115	401	68	4	47	7	36	6	15	2	13	2	162	<25	693	832	2434	290	2724
REO 1st Cl Sc Tail	159.0	7.9	0.26	157	277	27	106	20	<2	17	3	15	3	7	<2	6	<2	68	<25	358	338	614	123	737
REO Scav Conc	69.7	3.5	0.20	121	225	23	82	19	<2	15	3	16	3	7	<2	8	<2	72	<25	469	258	497	128	625
	1526.0	76.1		<20	223	3	<20	<2	<2	<2	<2	<2	<2	<2	<2	<2	<2	<25	<25	39	230	100	41	141
	843.9	42.1	0.03	28	43		<20	3	<2	2	<2	<2	<2	<2	<2	<2	<2	<25	<25	48	25	125	41	166
	359.4	17.9		<20	<20	<2	<20	<2	<2	<2	<2	<2	<2	<2	<2	<2	<2	<25	<25	19	11	91	41	132
	322.7	16.1		<20	26	3	<20	3	<2	2	<2	2.3	<2	<2	<2	<2	<2	<25	<25	57	32	99	41.3	140.3
				432.3	751.4	75.3	267.0	40.8	3.2	24.8	4.4	14.8	3.8	6.7	2.3	5.7	2.2	76.4	<25	229.8	326.8	1595.0	141.1	1736.1
Head (Calc.) Head (Direct)	2004.9	100.0	1.86 1.92	432.3	767.0	81.0	254.0	40.8	1.90	24.0		16.50	2.6	6.70	0.80	5.20		62.00	25.0	229.8	320.8	1595.0	123.9	1730.1
Head (Direct)			1.92	407.0	707.0	01.0	254.0	42.0	1.90	20.10	3.3	10.50	2.0	0.70	0.60	5.20	0.70	02.00	25.0	270.0	354.0	1576.5	123.9	1702
		Weight											% Diet	ribution										
Products		%	s	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	l Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc		7.9	94.7	85.3	86.0	86.1	83.6	81.7	40.1	77.3	50.1	65.3	42.0	54.1	20.4	48.6	17.7	54.3	7.9	50.6	70.9	84.0	57.6	81.8
REO 3rd Cl Tail		1.4	1.1	2.7	2.7	2.8	2.7	3.2	1.8	3.7	3.2	5.0	3.3	4.6	1.8	4.9	1.2	4.3	1.4	6.4	5.2	2.7	4.2	2.8
REO 2nd Cl Tail		2.1	0.9	2.2	2.2	2.2	2.2	2.6	1.3	3.2	2.9	4.7	3.4	4.4	1.8	4.1	1.9	3.9	2.1	6.0	4.8	2.2	3.8	2.4
REO 1st CI Sc Conc		1 1	0.7	1.6	1.6	1.6	1.6	1.8	1.3	2.0	1.7	2.6	1.7	2.4	0.9	2.4	0.9	2.3	1.1	3.2	2.7	1.6	2.2	1.7
REO 1st CI Sc Tail		7.9	1.1	2.9	2.9	2.8	3.1	3.9	5.0	5.4	5.4	8.0	6.3	8.3	6.8	8.4	7.1	7.1	7.9	12.4	8.2	3.1	6.9	3.4
REO Scav Conc		3.5	0.3	1.0	1.0	1.1	1.1	1.6	2.2	2.1	2.4	3.8	2.8	3.6	3.0	4.9	3.1	3.3	3.5	7.1	2.7	1.1	3.2	1.3
REO Scav Tail		76.1	1.2	3.5	2.8	3.0	5.7	3.7	48.2	6.1	34.4	10.3	40.5	22.6	65.3	26.7	68.0	24.9	76.1	12.9	4.9	4.8	22.1	6.2
REO Scav Tail +75um		42.1		2.7	2.4	2.2	3.2	3.1	26.7	3.4	19.0	5.7	22.4	12.5	36.1	14.8	37.6	13.8	42.1	8.8	3.2	3.3	12.2	4.0
REO Scav Tail -75+38um		17.9		0.8	0.5	0.5	1.3	0.9	11.4	1.4	8.1	2.4	9.5	5.3	15.4	6.3	16.0	5.9	17.9	1.5	0.6	1.0	5.2	1.4
REO Scav Tail -38um		16.1		0.7	0.6	0.6	1.2	1.2	10.2	1.3	7.3	2.5	8.6	4.8	13.8	5.7	14.4	5.3	16.1	4.0	1.6	1.0	4.7	1.3
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Combined Products																								
		Weight											Assavs: U. TI	h, REE g/t, S %	,									
Products		%	s	La	Ce	Pr	Nd	Sm	Eu	Gd	ТЬ	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc		7.9	22.3	4660.0	8170.0	819.0	2820.0	422.0	16.0	242.0	28.0	122.0	20.0	46.0	6.0	35.0	5.0	524.0	25.0	1470.0	2930.0	16932	1028	17960
REO 2nd CI Conc		9.3	19.2	4087.4	7163.1	718.8	2475.3	372.8	14.2	215.6	25.3	111.6	18.3	42.4	5.5	32.7	4.5	480.6	25.0	1408.5	2673.4	14856.6	936.8	15793.4
REO 1st CI Conc		11.4	15.8	3416.5	5986.0	600.5	2069.1	313.3	11.9	182.8	21.7	97.1	16.1	37.2	4.9	28.7	4.1	418.2	25.0	1269.2	2317.2	12422.4	810.8	13233.1
REO 1st CI Conc +1st CI Sc Conc		12.5	14.5	3181.9	5575.1	559.2	1927.1	292.4	11.3	171.2	20.5	91.9	15.2	35.3	4.6	27.4	3.9	396.4	25.0	1220.2	2190.8	11572.0	766.4	12338.5
REO Ro Conc		20.4	9.0	2006.6	3516.5	352.4	1219.5	186.6	7.7	111.3	13.7	62.0	10.5	24.3	3.6	19.1	3.2	268.8	25.0	885.2	1470.9	7314.1	516.4	7830.6
REO Ro Conc + Ro Sc Conc		23.9	7.7	1732.1	3037.4	304.5	1053.9	162.2	6.8	97.3	12.1	55.3	9.4	21.8	3.4	17.5	3.0	240.2	25.0	824.6	1294.3	6322.0	459.9	6781.9
REO Ro Conc + Ro Sc Conc + Ro Sc Tai	il -38 um	40.0		1042.8	1825.0	183.1	637.7	98.1	4.9	58.9	8.1	34.0	6.4	13.8	2.8	11.2	2.6	153.5	25.0	515.6	786.1	3816.6	291.4	4107.9
Ro Scav Tail +38um		60.0		25.6	36.1	3.4	20.0	2.70	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	25.0	25.0	39.3	20.8	114.8	41.0	155.8
		-																						
Products					1	1			1	I	1	1	1	ribution	I	1	1	1	1		1	ı	1	
			S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd Cl Conc			94.7	85.3	86.0	86.1	83.6	81.7	40.1	77.3	50.1	65.3	42.0	54.1	20.4	48.6	17.7	54.3	7.9	50.6	70.9	84.0	57.6	81.8
REO 2nd CI Conc			95.8	88.0	88.7	88.9	86.3	84.9	41.9	81.0	53.3	70.3	45.4	58.7	22.2	53.5	18.9	58.6	9.3	57.1	76.1	86.7	61.8	84.7
REO 1st CI Conc			96.7	90.2	91.0	91.1	88.5	87.6	43.2	84.3	56.1	75.0	48.8	63.1	24.0	57.6	20.8	62.5	11.4	63.1	80.9	88.9	65.6	87.0
REO 1st CI Conc +1st CI Sc Conc			97.4	91.8	92.6	92.7	90.1	89.3	44.5	86.3	57.8	77.6	50.4	65.5	24.9	60.0	21.8	64.8	12.5	66.3	83.7	90.5	67.8	88.7
REO Ro Conc			98.5	94.7	95.5	95.6	93.2	93.2	49.6	91.7	63.2	85.6	56.8	73.7	31.7	68.4	28.9	71.8	20.4	78.6	91.9	93.6	74.7	92.1
REO Ro Conc + Ro Sc Conc			98.8	95.7	96.6	96.6	94.3	94.8	51.8	93.9	65.6	89.4	59.5	77.4	34.7	73.3	32.0	75.1	23.9	85.7	94.6	94.7	77.9	93.3
REO Ro Conc + Ro Sc Conc + Ro Sc Tai	il -38 um			96.4	97.1	97.3	95.5	96.0	62.0	95.2	72.8	91.9	68.1	82.1	48.5	78.9	46.4	80.4	40.0	89.7	96.2	95.7	82.6	94.6
Ro Scav Tail +38um				3.6	2.9	2.7	4.5	4.0	38.0	4.8	27.2	8.1	31.9	17.9	51.5	21.1	53.6	19.6	60.0	10.3	3.8	4.3	17.4	5.4

	Wei	aht											Assavs: U. TI	h, REE g/t, S %										
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd Cl Conc	158.6	7.9	22.3	4660	8170	819	2820	422	16	242	28	122	20	46	6	35	5	524	<25	1470	2930	16932	1028	17960
REO 3rd CI Tail	28.0	1.4	1.46	844	1460	151	523	94	4	66	10	53	9	22	3	20	2	235	<25	1060	1220	3101	420	3521
REO 2nd CI Tail	42.3	2.1	0.78	457	793	79	277	51	2	38	6	33	6	14	<2	11	<2	143	<25	655	746	1684	255	1939
REO 1st CI Sc Conc	21.3	1.1	1.16	661	1160	115	401	68	4	47	7	36	6	15	2	13	2	162	<25	693	832	2434	290	2724
REO 1st CI Sc Tail	159.0	7.9	0.26	157	277	27	106	20	<2	17	3	15	3	7	<2	6	<2	68	<25	358	338	614	123	737
REO Scav Conc	69.7	3.5	0.16	121	225	23	82	19	<2	15	3	16	3	7	<2	8	<2	72	<25	469	258	497	128	625
REO Scav Tail	1526.0	76.1	0.03	<20	28	3	<20	<2	<2	<2	<2	<2	<2	<2	<2	<2	<2	<25	<25	39	21	100	41	141
REO Scav Tail +75um	843.9	42.1		28	43	4	<20	3	<2	2	<2	<2	<2	<2	<2	<2	<2	<25	<25	48	25	125	41	166
REO Scav Tail -75+38um	359.4	17.9		<20	<20	<2	<20	<2	<2	<2	<2	<2	<2	<2	<2	<2	<2	<25	<25	19	11	91	41	132
REO Scav Tail -38um	322.7	16.1		<20	26	3	<20	3	<2	2	<2	2.3	<2	<2	<2	<2	<2	<25	<25	57	32	99	41.3	140.3
Head (Calc.)	2004.9	100.0	1.86	432.3	751.4	75.3	267.0	40.8	3.2	24.8	4.4	14.8	3.8	6.7	2.3	5.7	2.2	76.4	<25	229.8	326.8	1595.0	141.1	1736.1
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
			-																					
Products		Weight %		La	Ce	Dr.	Nd	Sm	Eu	Gd	Ть	Dv	% Dist Ho	ribution Er	Tm	Yb	I I	l v	Sc	u	Th	LREE	HREE	TREE
REO 3rd Cl Conc		7.9	94.7	85.3	86.0	86.1	83.6	81.7	40.1	77.3	50.1	<b>Dy</b> 65.3	42.0	54.1	20.4	48.6	Lu 17.7	54.3	7.9	50.6	70.9	84.0	57.6	81.8
REO 3rd Cl Tail		7.9 1.4		2.7	2.7	2.8	2.7	3.2	1.8	3.7	3.2	5.0	3.3	4.6	1.8	4.9	1.2	4.3	1.4	6.4	5.2	2.7	4.2	2.8
REO 2nd Cl Tail		2.1	1.1 0.9	2.2	2.2	2.2	2.2	2.6	1.3	3.2	2.9	4.7	3.4	4.4	1.8	4.1	1.2	3.9	2.1	6.0	4.8	2.2	3.8	2.4
REO 1st CI Sc Conc		2.1 1.1	0.9	1.6	1.6	1.6	1.6	1.8	1.3	2.0	1.7	2.6	1.7	2.4	0.9	2.4	0.9	2.3	1.1	3.2	2.7	1.6	2.2	1 7
REO 1st CI Sc Tail		7.9	0.7	2.9	2.9	2.8	3.1	3.9	5.0	5.4	5.4	8.0	6.3	8.3	6.8	8.4	7.1	7.1	7.9	12.4	8.2	3.1	6.9	3.4
REO Scav Conc		3.5	0.3	1.0	1.0	1.1	1.1	1.6	2.2	2.1	2.4	3.8	2.8	3.6	3.0	4.9	3.1	3.3	3.5	7.1	2.7	1.1	3.2	1.3
REO Scav Tail		76.1	1.2	3.5	2.8	3.0	5.7	3.7	48.2	6.1	34.4	10.3	40.5	22.6	65.3	26.7	68.0	24.9	76.1	12.9	4.9	4.8	22.1	6.2
REO Scav Tail +75um		42.1	1.2	2.7	2.4	2.2	3.2	3.1	26.7	3.4	19.0	5.7	22.4	12.5	36.1	14.8	37.6	13.8	42.1	8.8	3.2	3.3	12.2	4.0
REO Scav Tail -75+38um		17.9		0.8	0.5	0.5	1.3	0.9	11.4	1.4	8.1	2.4	9.5	5.3	15.4	6.3	16.0	5.9	17.9	1.5	0.6	1.0	5.2	1 4
REO Scav Tail -38um		16.1		0.7	0.6	0.6	1.2	1.2	10.2	1.3	7.3	2.5	8.6	4.8	13.8	5.7	14.4	5.3	16.1	4.0	1.6	1.0	4.7	1.4
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Combined Products																								
Products		Weight		1 -	1 -	1 _	1		I _		1	1	1	h, REE g/t, S %	1	1	1 -	1	1 -	1	I	1	I	1
		%	S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc		7.9	22.3	4660.0	8170.0	819.0	2820.0	422.0	16.0	242.0	28.0	122.0	20.0	46.0	6.0	35.0	5.0	524.0	25.0	1470.0	2930.0	16932	1028	17960
REO 2nd Cl Conc		9.3	19.2	4087.4	7163.1	718.8	2475.3	372.8	14.2	215.6	25.3	111.6	18.3	42.4	5.5	32.7	4.5	480.6	25.0	1408.5	2673.4	14856.6	936.8	15793.4
REO 1st CI Conc		11.4	15.8	3416.5	5986.0	600.5	2069.1	313.3	11.9	182.8	21.7	97.1	16.1	37.2	4.9	28.7	4.1	418.2	25.0	1269.2	2317.2	12422.4	810.8	13233.1
REO 1st CI Conc +1st CI Sc Conc		12.5	14.5	3181.9	5575.1	559.2	1927.1	292.4	11.3	171.2	20.5	91.9	15.2	35.3	4.6	27.4	3.9	396.4	25.0	1220.2	2190.8	11572.0	766.4	12338.5
REO Ro Conc		20.4	9.0	2006.6	3516.5	352.4	1219.5	186.6	7.7	111.3	13.7	62.0	10.5	24.3	3.6	19.1	3.2	268.8	25.0	885.2	1470.9	7314.1	516.4	7830.6
REO Ro Conc + Ro Sc Conc		23.9	7.7	1732.1	3037.4	304.5	1053.9	162.2	6.8	97.3	12.1	55.3	9.4	21.8	3.4	17.5	3.0	240.2	25.0	824.6	1294.3	6322.0	459.9	6781.9
REO Ro Conc + Ro Sc Conc + Ro Sc T	Tail -38 um	40.0		1042.8	1825.0	183.1	637.7	98.1	4.9	58.9	8.1	34.0	6.4	13.8	2.8	11.2	2.6	153.5	25.0	515.6	786.1	3816.6	291.4	4107.9
Ro Scav Tail +38um		60.0		25.6	36.1	3.4	20.0	2.70	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	25.0	25.0	39.3	20.8	114.8	41.0	155.8
Draduata													% Dist	ribution										
Products			S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd Cl Conc			94.7	85.3	86.0	86.1	83.6	81.7	40.1	77.3	50.1	65.3	42.0	54.1	20.4	48.6	17.7	54.3	7.9	50.6	70.9	84.0	57.6	81.8
REO 2nd CI Conc			95.8	88.0	88.7	88.9	86.3	84.9	41.9	81.0	53.3	70.3	45.4	58.7	22.2	53.5	18.9	58.6	9.3	57.1	76.1	86.7	61.8	84.7
REO 1st CI Conc			96.7	90.2	91.0	91.1	88.5	87.6	43.2	84.3	56.1	75.0	48.8	63.1	24.0	57.6	20.8	62.5	11.4	63.1	80.9	88.9	65.6	87.0
REO 1st CI Conc +1st CI Sc Conc			97.4	91.8	92.6	92.7	90.1	89.3	44.5	86.3	57.8	77.6	50.4	65.5	24.9	60.0	21.8	64.8	12.5	66.3	83.7	90.5	67.8	88.7
REO Ro Conc			98.5	94.7	95.5	95.6	93.2	93.2	49.6	91.7	63.2	85.6	56.8	73.7	31.7	68.4	28.9	71.8	20.4	78.6	91.9	93.6	74.7	92.1
REO Ro Conc + Ro Sc Conc			98.8	95.7	96.6	96.6	94.3	94.8	51.8	93.9	65.6	89.4	59.5	77.4	34.7	73.3	32.0	75.1	23.9	85.7	94.6	94.7	77.9	93.3
REO Ro Conc + Ro Sc Conc + Ro Sc T	Tail -38 um			96.4	97.1	97.3	95.5	96.0	62.0	95.2	72.8	91.9	68.1	82.1	48.5	78.9	46.4	80.4	40.0	89.7	96.2	95.7	82.6	94.6
Ro Scav Tail +38um			l	3.6	2.9	2.7	4.5	4.0	38.0	4.8	27.2	81	31.9	17.9	51.5	21.1	53.6	19.6	60.0	10.3	3.8	4.3	17.4	5.4

Project No.	12940 002
Project No:	13849-002

Operator: Dan Lang

Ro Fd

Date: Jan 09/2013

Ro Flotation	% Solids =	35

K<sub>80</sub> = 135 μm

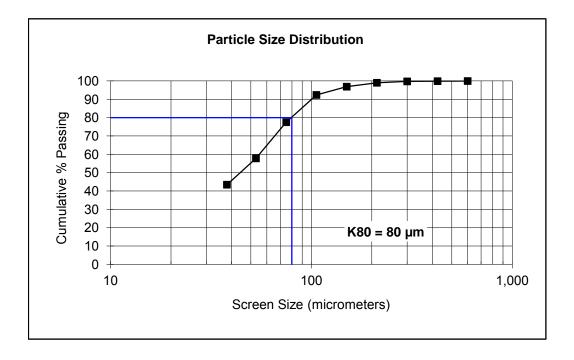
2% FA2, 27% Aero 855, 9% Kerosene, 2% MIBC

eems a little sluggish compared to F1 berhaps high density cond and higher collector up front would bbe a benefit

need extra stages and additional collector to get a barren tailing

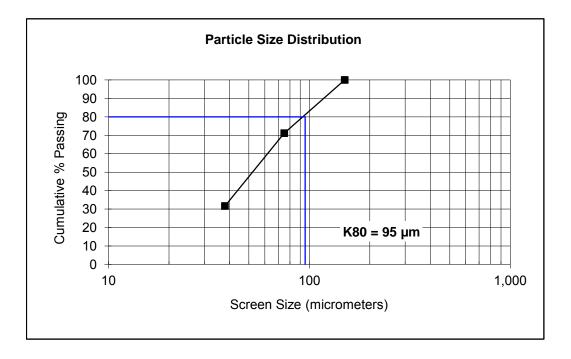
Project No. 13849-002

Sample:	COMB PROD		Test No.:	F7			
Si	ze	Weight	% Re	tained	% Passing		
Mesh	μm	grams	Individual	Cumulative	Cumulative		
28	600	0.1	0.1	0.1	99.9		
35	425	0.1	0.1	0.1	99.9		
48	300	0.2	0.1	0.3	99.7		
65	212	1.1	0.7	1.0	99.0		
100	150	3.2	2.1	3.2	96.8		
150	106	6.7	4.5	7.6	92.4		
200	75	22.2	14.9	22.5	77.5		
270	53	29.4	19.7	42.2	57.8		
400	38	21.4	14.3	56.6	43.4		
Pan	-38	64.8	43.4	100.0	0.0		
Total	-	149.2	100.0	-	-		
K80	80						



49

Sample:	Scav Tail		Test No.:	F7	
S	ze	Weight	% Re	tained	% Passing
Mesh	μm	grams	Individual	Cumulative	Cumulative
100 200 400 Pan	150 75 38 -38	0.0 57.7 79.0 63.3	0.0 28.9 39.5 31.7	0.0 28.9 68.4 100.0	100.0 71.2 31.7 0.0
Total	-	200.0	100.0	-	-
K80	95				



Project No. 13849-002

Test No. : F7		Project No:	13849-002	<b>Operator</b> : Dan Lang	<b>Date</b> : Jan 09/2013
Purpose:	To examine the cleaner effect with duplicate rougher conditions in F1 but with finer g	rinding size fraction			
Procedure:	As outlined below.				
Feed:	2000 g charge of Master Composite -6 mesh				
Grind:	70 minutes at 65% solids in the laboratory Rod Mill GG RM#3			Ro Flotation % Solids = 35	
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE	LR-19: 62% FA2, 27% Aero 855, 9% Keros	ene, 2% MIBC	Ro Fd K <sub>80</sub> = 80 μm	

Conditions:

Store	Reagents Ad	ded, g/t						Time, minutes	5	F	Pulp	
Stage	Metso	LR19	DF250				Grind	Cond.	Froth	рН	Temp, ⁰C	
Grind							70				RT	
Condition 1	500							1			RT	
											RT	
Rougher 1		300						5	4	9.8	RT	more mass floated than F6
Rougher 2		150	6					5	4	9.6	RT	
Rougher 3		150						5	6	8.6	RT	
Rougher 4		225	6					5	5	7.8	RT	
Rougher 5		300	6					5	5	7.8		tailing looks good earlier than F6
Rougher Sub Total	500	1125	18									
REO CInr 1	250							1	6	9.6		
REO Clnr Scav		150						5	5	9.3		
	450									0.7		
REO CInr 2	150							1	5	9.7		-
REO CInr 3	100	30						1	5	9.8		
Cleaner Sub Total	500	180										4
												]

Stage	Rougher	Cleaner	Cleaner Scavenger
Flotation Cell	4L (2 kg)		
Speed rpm	1800		

# Metallurgical Balance

Dreducto	We	ight											Assays: U, Th	n, REE g/t, S %	, 0									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd Cl Conc	164.8	8.2	21.6	4590	8280	787	2780	408	15	248	29	122	20	45	6	34	4	491	<25	1410	2930	16885	999	17884
REO 3rd CI Tail	32.2	1.6	0.95	484	849	92	316	58	3	46	8	40	7	17	2	15	2	184	<25	798	948	1827	321	2148
REO 2nd CI Tail	58.0	2.9	0.58	299	537	56	198	40	2	31	6	28	5	13	<2	11	<2	129	<25	603	656	1157	227	1384
REO 1st CI Sc Conc	55.3	2.8	0.80	397	715	71	258	47	3	39	6	32	6	14	<2	12	<2	143	<25	671	737	1516	256	1772
REO 1st Cl Sc Tail	261.9	13.0	0.18	86	162	16	63	14	<2	12	2	13	2	6	<2	5	<2	61	<25	307	279	368	105	473
REO Ro Tail	1434.8	71.5	0.02	<20	<20	2	<20	<2	<2	<2	<2	<2	<2	<2	<2	<2	<2	<25	<25	25	18	91	41	132
REO Ro Tail +75um	413.9	20.6		<20	24	2	<20	<2	<2	<2	<2	<2	<2	<2	<2	<2	<2	<25	<25	22	15	95	41	136
REO Ro Tail -75+38um	566.7	28.2		<20	<20	<2	<20	<2	<2	<2	<2	<2	<2	<2	<2	<2	<2	<25	<25	12	9	91	41	132
REO Ro Tail -38um	454.1	22.6		<20	22	2	<20	2	<2	2	<2	<2	<2	<2	<2	<2	<2	<25	<25	37	26	93	41	134
Head (Calc.)	2007.0	100.0	1.87	429.8	765.4	73.2	268.7	40.1	3.1	26.1	4.5	15.5	3.8	6.9	2.3	5.8	2.2	76.8	<25	220.9	343.0	1605.3	143.8	1749.2
Lie and (Dire at)			1 0 2	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
Head (Direct)			1.92	407.0	767.0	01.0	254.0	42.0	1.90	20.10	5.5	10.50	2.0	0.70	0.00	5.20	0.70	02.00	20.0	270.0	334.0	1570.5	120.0	1702
Head (Direct)		-	1.92	407.0	767.0	81.0	254.0	42.0	1.90	26.10	5.5	10.50			0.00	3.20	0.70	02.00	23.0	270.0	334.0	1370.5	123.3	1702
		Weight	1.92	407.0									% Dist					02.00		270.0				
Products		Weight %	1.92 S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Disti Ho	ribution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Products REO 3rd Cl Conc		Weight % 8.2	<b>S</b> 95.1	La 87.7		<b>Pr</b> 88.3	<b>Nd</b> 85.0	<b>Sm</b> 83.5	<b>Eu</b> 39.6	<b>Gd</b> 78.1	<b>Tb</b> 52.5		<b>% Dist</b> i Ho 43.7	ribution Er 53.2		<b>Yb</b> 48.4	Lu 15.2	<b>Y</b> 52.5	<b>Sc</b> 8.2	<b>U</b> 52.4	<b>Th</b> 70.1	<b>LREE</b> 86.4	HREE 57.0	<b>TREE</b> 84.0
Products REO 3rd Cl Conc REO 3rd Cl Tail		%	S	<b>La</b> 87.7 1.8	Ce	<b>Pr</b> 88.3 2.0	<b>Nd</b> 85.0 1.9	<b>Sm</b> 83.5 2.3	Eu	Gd	Tb	<b>Dy</b> 64.7 4.1	<b>% Dist</b> Ho 43.7 3.0	ribution Er	<b>Tm</b> 21.2 1.4	<b>Yb</b> 48.4 4.2	Lu 15.2 1.5	<b>Y</b> 52.5 3.8	<b>Sc</b> 8.2 1.6	<b>U</b> 52.4 5.8	<b>Th</b> 70.1 4.4	LREE 86.4 1.8	HREE	<b>TREE</b> 84.0 2.0
Products REO 3rd Cl Conc REO 3rd Cl Tail REO 2nd Cl Tail		%	<b>S</b> 95.1	La 87.7 1.8 2.0	<b>Ce</b> 88.8	<b>Pr</b> 88.3 2.0 2.2	Nd 85.0 1.9 2.1	<b>Sm</b> 83.5 2.3 2.9	<b>Eu</b> 39.6 1.5 1.9	<b>Gd</b> 78.1	<b>Tb</b> 52.5	<b>Dy</b> 64.7	<b>% Dist</b> i Ho 43.7	ribution Er 53.2	Tm	<b>Yb</b> 48.4 4.2 5.5	Lu 15.2 1.5 2.7	<b>Y</b> 52.5	<b>Sc</b> 8.2 1.6 2.9	U 52.4 5.8 7.9	<b>Th</b> 70.1 4.4 5.5	<b>LREE</b> 86.4 1.8 2.1	HREE 57.0	<b>TREE</b> 84.0 2.0 2.3
Products REO 3rd Cl Conc REO 3rd Cl Tail REO 2nd Cl Tail REO 1st Cl Sc Conc		%	<b>S</b> 95.1 0.8	La 87.7 1.8 2.0 2.5	<b>Ce</b> 88.8 1.8	Pr 88.3 2.0 2.2 2.7	<b>Nd</b> 85.0 1.9	<b>Sm</b> 83.5 2.3	<b>Eu</b> 39.6 1.5	<b>Gd</b> 78.1 2.8	<b>Tb</b> 52.5 2.8	<b>Dy</b> 64.7 4.1	% Distr Ho 43.7 3.0 3.8 4.4	<b>ibution</b> Er 53.2 3.9 5.4 5.6	Tm 21.2 1.4 2.5 2.4	<b>Yb</b> 48.4 4.2	Lu 15.2 1.5 2.7 2.5	<b>Y</b> 52.5 3.8	<b>Sc</b> 8.2 1.6	U 52.4 5.8 7.9 8.4	<b>Th</b> 70.1 4.4 5.5 5.9	LREE 86.4 1.8	HREE 57.0 3.6	<b>TREE</b> 84.0 2.0
Products REO 3rd Cl Conc REO 3rd Cl Tail REO 2nd Cl Tail		%	<b>S</b> 95.1 0.8 0.9	La 87.7 1.8 2.0	<b>Ce</b> 88.8 1.8 2.0	<b>Pr</b> 88.3 2.0 2.2	Nd 85.0 1.9 2.1	<b>Sm</b> 83.5 2.3 2.9	<b>Eu</b> 39.6 1.5 1.9	<b>Gd</b> 78.1 2.8 3.4	<b>Tb</b> 52.5 2.8 3.8	<b>Dy</b> 64.7 4.1 5.2	% Distr Ho 43.7 3.0 3.8	ribution Er 53.2 3.9 5.4	<b>Tm</b> 21.2 1.4 2.5	<b>Yb</b> 48.4 4.2 5.5	Lu 15.2 1.5 2.7	<b>Y</b> 52.5 3.8 4.9 5.1 10.4	<b>Sc</b> 8.2 1.6 2.9	U 52.4 5.8 7.9	<b>Th</b> 70.1 4.4 5.5	<b>LREE</b> 86.4 1.8 2.1	HREE 57.0 3.6 4.6	<b>TREE</b> 84.0 2.0 2.3
Products REO 3rd Cl Conc REO 3rd Cl Tail REO 2nd Cl Tail REO 1st Cl Sc Conc		% 8.2 1.6 2.9 2.8	<b>S</b> 95.1 0.8 0.9 1.2	La 87.7 1.8 2.0 2.5	<b>Ce</b> 88.8 1.8 2.0 2.6	Pr 88.3 2.0 2.2 2.7	Nd 85.0 1.9 2.1 2.6	Sm 83.5 2.3 2.9 3.2 4.6 3.6	<b>Eu</b> 39.6 1.5 1.9 2.7	<b>Gd</b> 78.1 2.8 3.4 4.1	<b>Tb</b> 52.5 2.8 3.8 3.6	<b>Dy</b> 64.7 4.1 5.2 5.7 11.0 9.2	% Distr Ho 43.7 3.0 3.8 4.4	<b>ibution</b> Er 53.2 3.9 5.4 5.6	Tm 21.2 1.4 2.5 2.4 11.2 61.4	<b>Yb</b> 48.4 4.2 5.5 5.7 11.3 24.8	Lu 15.2 1.5 2.7 2.5 12.1 66.1	Y 52.5 3.8 4.9 5.1 10.4 23.3	<b>Sc</b> 8.2 1.6 2.9 2.8 13.0 71.5	U 52.4 5.8 7.9 8.4 18.1 8.1	Th 70.1 4.4 5.5 5.9 10.6 3.8	LREE 86.4 1.8 2.1 2.6	HREE 57.0 3.6 4.6 4.9	<b>TREE</b> 84.0 2.0 2.3 2.8
Products REO 3rd CI Conc REO 3rd CI Tail REO 2nd CI Tail REO 1st CI Sc Conc REO 1st CI Sc Tail		% 8.2 1.6 2.9 2.8 13.0	<b>S</b> 95.1 0.8 0.9 1.2 1.3	La 87.7 1.8 2.0 2.5 2.6	<b>Ce</b> 88.8 1.8 2.0 2.6 2.8	Pr 88.3 2.0 2.2 2.7 2.9	Nd 85.0 1.9 2.1 2.6 3.1	Sm 83.5 2.3 2.9 3.2 4.6	<b>Eu</b> 39.6 1.5 1.9 2.7 8.4	<b>Gd</b> 78.1 2.8 3.4 4.1 6.0	<b>Tb</b> 52.5 2.8 3.8 3.6 5.7	<b>Dy</b> 64.7 4.1 5.2 5.7 11.0	% Distr Ho 43.7 3.0 3.8 4.4 7.0	ribution Er 53.2 3.9 5.4 5.6 11.3	Tm 21.2 1.4 2.5 2.4 11.2	<b>Yb</b> 48.4 4.2 5.5 5.7 11.3	Lu 15.2 1.5 2.7 2.5 12.1 66.1 19.1	Y 52.5 3.8 4.9 5.1 10.4 23.3 6.7	<b>Sc</b> 8.2 1.6 2.9 2.8 13.0	U 52.4 5.8 7.9 8.4 18.1	<b>Th</b> 70.1 4.4 5.5 5.9 10.6	LREE 86.4 1.8 2.1 2.6 3.0	HREE 57.0 3.6 4.6 4.9 9.5	<b>TREE</b> 84.0 2.0 2.3 2.8 3.5
Products REO 3rd Cl Conc REO 3rd Cl Tail REO 2nd Cl Tail REO 1st Cl Sc Conc REO 1st Cl Sc Tail REO Ro Tail		% 8.2 1.6 2.9 2.8 13.0 71.5	<b>S</b> 95.1 0.8 0.9 1.2 1.3 0.8	La 87.7 1.8 2.0 2.5 2.6	<b>Ce</b> 88.8 1.8 2.0 2.6 2.8	Pr 88.3 2.0 2.2 2.7 2.9 2.0	Nd 85.0 1.9 2.1 2.6 3.1 5.3	Sm 83.5 2.3 2.9 3.2 4.6 3.6	<b>Eu</b> 39.6 1.5 1.9 2.7 8.4 46.0	<b>Gd</b> 78.1 2.8 3.4 4.1 6.0 5.5	Tb 52.5 2.8 3.8 3.6 5.7 31.5	<b>Dy</b> 64.7 4.1 5.2 5.7 11.0 9.2	% Distr Ho 43.7 3.0 3.8 4.4 7.0 38.1	<b>ibution</b> Er 53.2 3.9 5.4 5.6 11.3 20.6	Tm 21.2 1.4 2.5 2.4 11.2 61.4	<b>Yb</b> 48.4 4.2 5.5 5.7 11.3 24.8	Lu 15.2 1.5 2.7 2.5 12.1 66.1	Y 52.5 3.8 4.9 5.1 10.4 23.3	<b>Sc</b> 8.2 1.6 2.9 2.8 13.0 71.5	U 52.4 5.8 7.9 8.4 18.1 8.1	Th 70.1 4.4 5.5 5.9 10.6 3.8	LREE 86.4 1.8 2.1 2.6 3.0 4.1	HREE 57.0 3.6 4.6 4.9 9.5 20.4	<b>TREE</b> 84.0 2.0 2.3 2.8 3.5
Products REO 3rd Cl Conc REO 3rd Cl Tail REO 2nd Cl Tail REO 1st Cl Sc Conc REO 1st Cl Sc Tail REO Ro Tail REO Ro Tail +75um		% 8.2 1.6 2.9 2.8 13.0 71.5 20.6	<b>S</b> 95.1 0.8 0.9 1.2 1.3 0.8 	La 87.7 1.8 2.0 2.5 2.6 3.3 1.0	Ce 88.8 1.8 2.0 2.6 2.8 1.9 0.6	Pr 88.3 2.0 2.2 2.7 2.9 2.0 0.6	Nd 85.0 1.9 2.1 2.6 3.1 5.3 1.5	Sm 83.5 2.3 2.9 3.2 4.6 3.6 1.0	Eu 39.6 1.5 1.9 2.7 8.4 46.0 13.3	<b>Gd</b> 78.1 2.8 3.4 4.1 6.0 5.5 1.6	<b>Tb</b> 52.5 2.8 3.8 3.6 5.7 31.5 9.1	<b>Dy</b> 64.7 4.1 5.2 5.7 11.0 9.2 2.7	% Distr Ho 43.7 3.0 3.8 4.4 7.0 38.1 11.0	ribution Er 53.2 3.9 5.4 5.6 11.3 20.6 5.9	Tm 21.2 1.4 2.5 2.4 11.2 61.4 17.7	<b>Yb</b> 48.4 4.2 5.5 5.7 11.3 24.8 7.2	Lu 15.2 1.5 2.7 2.5 12.1 66.1 19.1	Y 52.5 3.8 4.9 5.1 10.4 23.3 6.7	<b>Sc</b> 8.2 1.6 2.9 2.8 13.0 71.5 20.6	U 52.4 5.8 7.9 8.4 18.1 8.1 2.1	<b>Th</b> 70.1 4.4 5.5 5.9 10.6 3.8 0.9	LREE 86.4 1.8 2.1 2.6 3.0 4.1 1.2	HREE 57.0 3.6 4.6 4.9 9.5 20.4 5.9	<b>TREE</b> 84.0 2.0 2.3 2.8 3.5 5.4 1.6

# Combined Products

Dreskuste	Weight											Assays: U, TI	h, REE g/t, S %	6									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd Cl Conc	8.2	21.6	4590.0	8280.0	787.0	2780.0	408.0	15.0	248.0	29.0	122.0	20.0	45.0	6.0	34.0	4.0	491.0	25.0	1410.0	2930.0	16885	999	17884
REO 2nd CI Conc	9.8	18.2	3918.9	7065.4	673.4	2377.3	350.8	13.0	215.0	25.6	108.6	17.9	40.4	5.3	30.9	3.7	440.8	25.0	1310.0	2606.0	14423.7	888.2	15311.9
REO 1st Cl Conc	12.7	14.2	3095.5	5580.5	533.0	1881.6	280.1	10.5	173.1	21.1	90.3	14.9	34.2	4.6	26.4	3.3	369.9	25.0	1149.2	2162.5	11406.2	737.8	12144.0
REO 1st CI Conc +1st CI Sc Conc	15.5	11.8	2614.6	4713.4	450.6	1592.2	238.6	9.2	149.2	18.4	79.9	13.4	30.6	4.1	23.8	3.1	329.5	25.0	1064.0	1908.5	9643.6	651.9	10295.6
REO Ro Conc	28.5	6.5	1457.2	2630.2	251.7	892.3	135.8	5.9	86.4	10.9	49.3	8.2	19.3	3.2	15.2	2.6	206.6	25.0	717.5	1162.6	5398.1	401.6	5799.7
REO Ro Conc + Ro Tail -38 um	51.1		821.3	1476.1	141.2	506.3	76.6	4.2	49.1	7.0	28.4	5.4	11.7	2.6	9.4	2.3	126.2	25.0	416.4	659.7	3050.8	242.0	3292.8
Ro Ro Tail +38um	48.9		20.0	21.7	2.0	20.0	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	25.0	25.0	16.2	11.5	92.7	41.0	133.7
Products			_		-						_	% Dist	ribution						_	_		_	
FIODUCIS		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd Cl Conc		95.1	87.7	88.8	88.3	85.0	83.5	39.6	78.1	52.5	64.7	43.7	53.2	21.2	48.4	15.2	52.5	8.2	52.4	70.1	86.4	57.0	84.0
REO 2nd Cl Conc		95.9	89.5	90.6	90.3	86.8	85.8	41.1	80.9	55.3	68.9	46.7	57.2	22.5	52.6	16.7	56.4	9.8	58.2	74.6	88.2	60.6	85.9
REO 1st Cl Conc		96.8	91.5	92.6	92.5	89.0	88.7	43.0	84.4	59.1	74.1	50.6	62.6	25.0	58.1	19.3	61.2	12.7	66.1	80.1	90.3	65.2	88.2
REO 1st CI Conc +1st CI Sc Conc		98.0	94.1	95.2	95.2	91.6	91.9	45.7	88.5	62.8	79.8	55.0	68.1	27.4	63.9	21.9	66.4	15.5	74.5	86.0	92.9	70.1	91.0
		99.2	96.7	98.0	98.0	94.7	96.4	54.0	94.5	68.5	90.8	61.9	79.4	38.6	75.2	33.9	76.7	28.5	92.6	96.6	95.9	79.6	94.5
REO Ro Conc		00.2																					
REO Ro Conc + Ro Tail -38 um			97.7	98.6	98.7	96.4	97.6	68.6	96.3	78.5	93.7	74.0	85.9	58.0	83.0	54.8	84.1	51.1	96.4	98.4	97.2	86.1	96.3

Draduata	Weight											Assays: U, T	h, REE g/t, S %	, 0									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc	8.2	21.6	4590.0	8280.0	787.0	2780.0	408.0	15.0	248.0	29.0	122.0	20.0	45.0	6.0	34.0	4.0	491.0	25.0	1410.0	2930.0	16885	999	17884
REO 2nd CI Conc	9.8	18.2	3918.9	7065.4	673.4	2377.3	350.8	13.0	215.0	25.6	108.6	17.9	40.4	5.3	30.9	3.7	440.8	25.0	1310.0	2606.0	14423.7	888.2	15311.9
REO 1st Cl Conc	12.7	14.2	3095.5	5580.5	533.0	1881.6	280.1	10.5	173.1	21.1	90.3	14.9	34.2	4.6	26.4	3.3	369.9	25.0	1149.2	2162.5	11406.2	737.8	12144.0
REO 1st CI Conc +1st CI Sc Conc	15.5	11.8	2614.6	4713.4	450.6	1592.2	238.6	9.2	149.2	18.4	79.9	13.4	30.6	4.1	23.8	3.1	329.5	25.0	1064.0	1908.5	9643.6	651.9	10295.6
REO Ro Conc	28.5	6.5	1457.2	2630.2	251.7	892.3	135.8	5.9	86.4	10.9	49.3	8.2	19.3	3.2	15.2	2.6	206.6	25.0	717.5	1162.6	5398.1	401.6	5799.7
REO Ro Conc + Ro Tail -38 um	51.1		821.3	1476.1	141.2	506.3	76.6	4.2	49.1	7.0	28.4	5.4	11.7	2.6	9.4	2.3	126.2	25.0	416.4	659.7	3050.8	242.0	3292.8
Ro Ro Tail +38um	48.9		20.0	21.7	2.0	20.0	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	25.0	25.0	16.2	11.5	92.7	41.0	133.7
Products			_		_	_	_		_	_	_	% Dist	ribution	_	_	_	_			_	_	_	_
Froducts		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc		95.1	87.7	88.8	88.3	85.0	83.5	39.6	78.1	52.5	64.7	43.7	53.2	21.2	48.4	15.2	52.5	8.2	52.4	70.1	86.4	57.0	84.0
REO 2nd CI Conc		95.9	89.5	90.6	90.3	86.8	85.8	41.1	80.9	55.3	68.9	46.7	57.2	22.5	52.6	16.7	56.4	9.8	58.2	74.6	88.2	60.6	85.9
REO 1st Cl Conc		96.8	91.5	92.6	92.5	89.0	88.7	43.0	84.4	59.1	74.1	50.6	62.6	25.0	58.1	19.3	61.2	12.7	66.1	80.1	90.3	65.2	88.2
REO 1st CI Conc +1st CI Sc Conc		98.0	94.1	95.2	95.2	91.6	91.9	45.7	88.5	62.8	79.8	55.0	68.1	27.4	63.9	21.9	66.4	15.5	74.5	86.0	92.9	70.1	91.0
REO Ro Conc		99.2	96.7	98.0	98.0	94.7	96.4	54.0	94.5	68.5	90.8	61.9	79.4	38.6	75.2	33.9	76.7	28.5	92.6	96.6	95.9	79.6	94.5
REO Ro Conc + Ro Tail -38 um			97.7	98.6	98.7	96.4	97.6	68.6	96.3	78.5	93.7	74.0	85.9	58.0	83.0	54.8	84.1	51.1	96.4	98.4	97.2	86.1	96.3
Ro Ro Tail +38um			2.3	1.4	1.3	3.6	2.4	31.4	3.7	21.5	6.3	26.0	14.1	42.0	17.0	45.2	15.9	48.9	3.6	1.6	2.8	13.9	3.7

Test No. : F8	Project No:
Purpose:	To examine effect of aggressive LR19 and less stage in Rougher and investigate the pre-float pyrite and
Procedure:	As outlined below.
Feed:	4000 g charge of Master Composite
Grind:	50 minutes at 65% solids in the laboratory Rod Mill (RM#2)
Notes:	Flot time and reagent dosage may change based on visual.

LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

Conditions:

01					Reagen	ts Added, g/t					Time, minutes	S	F	Pulp	1
Stage	KAX	DF250	LR19	H <sub>2</sub> SO <sub>4</sub>	Metso					Grind	Cond.	Froth	рН	Temp, ⁰C	
Grind										50					2 x 2 kg grinds combined for float feed
Sulphide Rougher	50	4									1	5	8.4		
Sulphide Cleaner												4			
Sulphide Rougher Tailings Agitate,	settle and decar	I nt in a 14L dec	antation cylir	der for 12 min	utes, and deca	ant to 5 L mark	, transfer to 1	0L cell for high densit	y conditioning						-
REO Cond 1					500						1		10.2	18	-
REO Cond 2			500								5				
REO Rougher 1												4	9.8	19	
REO Rougher 2											5	5	9.4		
REO Rougher 3											5	7	8.6		
REO Rougher 4											5	6	7.8	19	-
Combine REO Ro Conc 1-4 for clea	aning														
REO 1st Clnr				50	150						1	7	7.9		some coarse drop out lots of fine silicates
			100								5	3			
REO CInr Scav			75								5	4			-
REO 2nd CInr				40	100						1	6	7.7		Nice REO conc
REO 3rd Clnr				20	75						1	4	7.7		Nice REO conc
REO Cleaner Subtol			175	110	325										
Stago		Davi	abor				Clearer	Convensor							
Stage Flotation Cell		Rou				eaner		Scavenger							
Speed rpm		4L (2 18				(1 kg) 500		(1 kg) 500							

# Metallurgical Balance

Products	We	ight											Assays: U, Th	n, REE g/t, S %	6									
Floaters	g	%	S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc	249.6	6.3	1.55	5230	9100	974	3090	500	21	299	34	166	23	56	7	41	7	614	<25	1820	3210	18940	1247	20187
REO 3rd CI Tail	79.1	2.0	0.50	530	928	99	317	57	3	40	4	32	5	12	<2	10	2	122	<25	552	543	1959	229	2188
REO 2nd CI Tail	111.2	2.8	0.31	211	380	41	127	25	<2	18	<2	17	3	6	<2	5	<2	64	<25	313	276	811	119	930
REO 1st CI Sc Conc	59.1	1.5	0.20	134	241	26	85	19	<2	14	<2	15	2	6	<2	5	<2	62	<25	340	221	532	110	642
REO 1st CI Sc Tail	207.3	5.2	0.10	54	95	10	33	7	<2	4	<2	6	<2	2	<2	<2	<2	23	<25	127	87	226	45	271
REO Ro Tail	2798.6	70.2	0.07	<20	25	3	<20	2	<2	<2	<2	<2	<2	<2	<2	<2	<2	<10	<25	48	22	97	26	123
Slime	273.6	6.9	0.57	516	880	94	303	51	2	32	2	21	3	8	<2	6	<2	79	<25	308	367	1871	155	2026
Sulph CI Conc	143.9	3.6	44.5	579	1020	110	351	65	3	46	5	37	6	14	<2	10	<2	143	<25	636	664	2153	265	2418
Sulph CI Tail	65.3	1.6	7.02	842	1460	159	511	90	4	61	7	45	7	16	2	12	<2	177	<25	630	881	3091	329	3420
Head (Calc.)	3987.7	100.0	1.93	432.7	745.7	80.1	262.1	42.5	3.3	26.7	4.2	16.9	3.7	6.8	2.3	5.5	2.3	65.2	<25	233.3	306.2	1591.4	133.7	1725.1
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
		_	-																					
Products		Weight											% Distr	ribution										
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd Cl Conc		6.3	5.0	75.7	76.4	76.1	73.8	73.7	40.1	70.1	50.3	61.3	38.9	51.4	18.9	47.0	18.9	58.9	6.3	48.8	65.6	74.5	58.4	73.2
REO 3rd CI Tail		2.0	0.5	2.4	2.5	2.5	2.4	2.7	1.8	3.0	1.9	3.7	2.7	3.5	1.7	3.6	1.7	3.7	2.0	4.7	3.5	2.4	3.4	2.5
REO 2nd CI Tail		2.8	0.4	1.4	1.4	1.4	1.4	1.6	1.7	1.9	1.3	2.8	2.3	2.5	2.4	2.6	2.4	2.7	2.8	3.7	2.5	1.4	2.5	1.5
REO 1st CI Sc Conc		1.5	0.2	0.5	0.5	0.5	0.5	0.7	0.9	0.8	0.7	1.3	0.8	1.3	1.3	1.4	1.3	1.4	1.5	2.2	1.1	0.5	1.2	0.6
REO 1st CI Sc Tail		5.2	0.3	0.6	0.7	0.6	0.7	0.9	3.2	0.8	2.5	1.8	2.8	1.5	4.5	1.9	4.5	1.8	5.2	2.8	1.5	0.7	1.7	0.8
REO Ro Tail		70.2	2.5	3.2	2.4	2.6	5.4	3.3	42.8	5.3	33.2	8.3	38.0	20.6	60.7	25.7	60.7	10.8	70.2	14.4	5.0	4.3	13.6	5.0
Slime		6.9	2.0	8.2	8.1	8.1	7.9	8.2	4.2	8.2	3.2	8.5	5.6	8.0	5.9	7.5	5.9	8.3	6.9	9.1	8.2	8.1	8.0	8.1
Sulph CI Conc		3.6	83.1	4.8	4.9	5.0	4.8	5.5	3.3	6.2	4.3	7.9	5.9	7.4	3.1	6.6	3.1	7.9	3.6	9.8	7.8	4.9	7.2	5.1
Sulph CI Tail		1.6	5.9	3.2	3.2	3.3	3.2	3.5	2.0	3.7	2.7	4.3	3.1	3.8	1.4	3.6	1.4	4.4	1.6	4.4	4.7	3.2	4.0	3.2
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

Products	We	ight											Assays: U, Th	n, REE g/t, S %	, 0									
Froducts	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	ТЬ	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc	249.6	6.3	1.55	5230	9100	974	3090	500	21	299	34	166	23	56	7	41	7	614	<25	1820	3210	18940	1247	20187
REO 3rd CI Tail	79.1	2.0	0.50	530	928	99	317	57	3	40	4	32	5	12	<2	10	2	122	<25	552	543	1959	229	2188
REO 2nd CI Tail	111.2	2.8	0.31	211	380	41	127	25	<2	18	<2	17	3	6	<2	5	<2	64	<25	313	276	811	119	930
REO 1st CI Sc Conc	59.1	1.5	0.20	134	241	26	85	19	<2	14	<2	15	2	6	<2	5	<2	62	<25	340	221	532	110	642
REO 1st CI Sc Tail	207.3	5.2	0.10	54	95	10	33	7	<2	4	<2	6	<2	2	<2	<2	<2	23	<25	127	87	226	45	271
REO Ro Tail	2798.6	70.2	0.07	<20	25	3	<20	2	<2	<2	<2	<2	<2	<2	<2	<2	<2	<10	<25	48	22	97	26	123
Slime	273.6	6.9	0.57	516	880	94	303	51	2	32	2	21	3	8	<2	6	<2	79	<25	308	367	1871	155	2026
Sulph Cl Conc	143.9	3.6	44.5	579	1020	110	351	65	3	46	5	37	6	14	<2	10	<2	143	<25	636	664	2153	265	2418
Sulph CI Tail	65.3	1.6	7.02	842	1460	159	511	90	4	61	7	45	7	16	2	12	<2	177	<25	630	881	3091	329	3420
Head (Calc.)	3987.7	100.0	1.93	432.7	745.7	80.1	262.1	42.5	3.3	26.7	4.2	16.9	3.7	6.8	2.3	5.5	2.3	65.2	<25	233.3	306.2	1591.4	133.7	1725.1
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	25.0	270.0	354.0	1578.5	123.9	1702
Products		Weight		1					1				1	ribution										
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd Cl Conc		6.3	5.0	75.7	76.4	76.1	73.8	73.7	40.1	70.1	50.3	61.3	38.9	51.4	18.9	47.0	18.9	58.9	6.3	48.8	65.6	74.5	58.4	73.2
REO 3rd CI Tail		2.0	0.5	2.4	2.5	2.5	2.4	2.7	1.8	3.0	1.9	3.7	2.7	3.5	1.7	3.6	1.7	3.7	2.0	4.7	3.5	2.4	3.4	2.5
REO 2nd CI Tail		2.8	0.4	1.4	1.4	1.4	1.4	1.6	1.7	1.9	1.3	2.8	2.3	2.5	2.4	2.6	2.4	2.7	2.8	3.7	2.5	1.4	2.5	1.5
REO 1st CI Sc Conc		1.5	0.2	0.5	0.5	0.5	0.5	0.7	0.9	0.8	0.7	1.3	0.8	1.3	1.3	1.4	1.3	1.4	1.5	2.2	1.1	0.5	1.2	0.6
REO 1st CI Sc Tail		5.2	0.3	0.6	0.7	0.6	0.7	0.9	3.2	0.8	2.5	1.8	2.8	1.5	4.5	1.9	4.5	1.8	5.2	2.8	1.5	0.7	1.7	0.8
REO Ro Tail		70.2	2.5	3.2	2.4	2.6	5.4	3.3	42.8	5.3	33.2	8.3	38.0	20.6	60.7	25.7	60.7	10.8	70.2	14.4	5.0	4.3	13.6	5.0
Slime		6.9	2.0	8.2	8.1	8.1	7.9	8.2	4.2	8.2	3.2	8.5	5.6	8.0	5.9	7.5	5.9	8.3	6.9	9.1	8.2	8.1	8.0	8.1
Sulph Cl Conc		3.6	83.1	4.8	4.9	5.0	4.8	5.5	3.3	6.2	4.3	7.9	5.9	7.4	3.1	6.6	3.1	7.9	3.6	9.8	7.8	4.9	7.2	5.1
Sulph Cl Tail		1.6	5.9	3.2	3.2	3.3	3.2	3.5	2.0	3.7	2.7	4.3	3.1	3.8	1.4	3.6	1.4	4.4	1.6	4.4	4.7	3.2	4.0	3.2
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

# Combined Products

Dreadurate	Weight											Assays: U, TI	n, REE g/t, S %	, D									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc	6.3	1.55	5230.0	9100.0	974.0	3090.0	500.0	21.0	299.0	34.0	166.0	23.0	56.0	7.0	41.0	7.0	614.0	25.0	1820.0	3210.0	18940	1247	20187
REO 2nd CI Conc	8.2	1.30	4099.0	7133.4	763.4	2422.7	393.4	16.7	236.7	26.8	133.8	18.7	45.4	5.8	33.5	5.8	495.6	25.0	1514.9	2568.2	14853.6	1002.0	15855.6
REO 1st CI Conc	11.0	1.05	3116.1	5426.3	580.8	1842.4	300.3	13.0	181.4	20.5	104.2	14.7	35.4	4.8	26.3	4.8	386.5	25.0	1211.0	1988.8	11303.9	778.8	12082.7
REO 1st CI Conc +1st CI Sc Conc	12.5	0.95	2763.0	4812.2	515.1	1634.2	267.0	11.7	161.6	18.3	93.7	13.2	32.0	4.5	23.8	4.5	348.1	25.0	1107.9	1779.4	10028.1	699.6	10727.7
REO Ro Conc	17.7	0.70	1967.9	3427.7	366.9	1164.3	190.7	8.8	115.3	13.5	67.9	9.9	23.2	3.8	17.4	3.8	252.7	25.0	820.0	1282.7	7151.1	507.5	7658.6
REO Ro Conc + Slime	24.6	0.66	1562.5	2716.3	290.7	923.8	151.7	6.9	92.1	10.3	54.8	8.0	18.9	3.3	14.2	3.3	204.2	25.0	677.0	1027.0	5676.9	409.1	6085.9
REO Ro Conc + Slime + S Cl Tail	26.2	1.06	1517.5	2637.8	282.4	898.0	147.8	6.7	90.1	10.1	54.2	7.9	18.7	3.2	14.1	3.2	202.5	25.0	674.1	1017.9	5515.3	404.1	5919.4
REO Ro Conc + Slime + S	29.8	6.32	1403.9	2442.0	261.6	831.8	137.79	6.29	84.78	9.49	52.14	7.69	18.17	3.05	13.59	3.05	195.3	25.0	669.5	975.1	5108.4	387.2	5495.6
Products												% Dist	ribution										
Troducts		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc		5.0	75.7	76.4	76.1	73.8	73.7	40.1	70.1	50.3	61.3	38.9	51.4	18.9	47.0	18.9	58.9	6.3	48.8	65.6	74.5	58.4	73.2
REO 2nd CI Conc		5.5	78.1	78.8	78.6	76.2	76.3	41.9	73.1	52.2	65.0	41.6	54.9	20.7	50.7	20.7	62.6	8.2	53.5	69.1	76.9	61.8	75.8
REO 1st CI Conc		6.0	79.4	80.3	80.0	77.6	78.0	43.6	75.0	53.5	67.8	43.9	57.3	23.1	53.2	23.1	65.3	11.0	57.3	71.7	78.4	64.3	77.3
REO 1st CI Conc +1st CI Sc Conc		6.1	79.9	80.7	80.5	78.0	78.6	44.5	75.8	54.2	69.2	44.7	58.6	24.4	54.6	24.4	66.8	12.5	59.4	72.7	78.9	65.5	77.8
REO Ro Conc		6.4	80.6	81.4	81.1	78.7	79.5	47.7	76.5	56.6	71.0	47.5	60.1	28.8	56.5	28.8	68.6	17.7	62.2	74.2	79.6	67.2	78.6
REO Ro Conc + Slime		8.4	88.7	89.5	89.2	86.6	87.7	51.9	84.8	59.9	79.5	53.1	68.2	34.8	64.1	34.8	76.9	24.6	71.3	82.4	87.7	75.2	86.7
REO Ro Conc + Slime + S Cl Tail		14.4	91.9	92.7	92.4	89.8	91.2	53.9	88.5	62.6	83.8	56.2	72.0	36.2	67.7	36.2	81.3	26.2	75.7	87.1	90.8	79.2	89.9
REO Ro Conc + Slime + S		97.5	96.8	97.6	97.4	94.6	96.7	57.2	94.7	66.8	91.7	62.0	79.4	39.3	74.3	39.3	89.2	29.8	85.6	95.0	95.7	86.4	95.0

### 13849-002 Operator: Dan Lang

and clean the pyrite and rougher concentrate

Ro Flotation % Solids = 35 K<sub>80</sub> = 111 μm Ro Fd

Date: 11-Jan-12

Test No. : F9		Project No:	13849-002
Purpose:	To produce concentrate for hydrometallurgical tests with the large cell under similar c	onditions with F6	
Procedure:	As outlined below.		
Feed:	10,000 g charge of LR Composite		
Grind:	70 minutes at 65% solids in the laboratory 10kg Rod Mill		
Notes:	Flot time and reagent dosage may change based on visual.		
	LREE=La,Ce,Pr,Nd,Sm,Eu,Sc		

HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

Conditions:

Store				R	eagents Added	l, g/t			Time, minutes	S	F	Pulp
Stage	LR19	Metso						Grind	Cond.	Froth	рН	Temp, ⁰C
Grind								70				
REO Cond 1									1			
REO Cond 2		500							5			
REO Rougher 1	400								5	7	9.7	19
REO Rougher 2	250								5	7	9.3	
REO Rougher 3	150								5	8		
REO Rougher 4	150								5	8		
REO Rougher 5	150								5	10		
REO Rougher Subtol	1100	500							31	40		
									-			
Stage		Roug	her									
Flotation Cell		(~25L 1	l0 kg)									
Speed rpm		180	00									

# Metallurgical Balance

Draducto	We	eight											Assays: U, TI	h, REE g/t, S %	6									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc	3452	32.9	11.0	1170	2060	214	731	114	6.2	80.3	10.5	47.7	7.6	19.2	2.6	14.6	1.7	198	<25	1270	1030	4330.2	382.2	4712.4
REO Ro Tail	7030	67.1	0.08	27.3	47.3	4.5	16.5	3.8	0.4	3.3	0.5	2.7	0.5	1.2	<0.3	1.0	<0.5	<10	<25	106	36.3	124.8	20	144.8
Head (Calc.)	10482	100.0	3.68	403.6	710.1	73.5	251.8	40.1	2.3	28.7	3.8	17.5	2.8	7.1	1.1	5.5	0.9	71.9	<25	489.3	363.6	1506.5	139.3	1645.7
Head (Direct)			3.32	352.0	681.0	73.5	235.0	41.9	2.7	28.5	4.2	19.2	3.4	8.2	1.3	5.9	1.0	65.0	<25	520.0	350.0	1411.1	136.7	1547.8
Products		Weight											% Dist	ribution										
Floducts		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc		32.9	98.5	95.5	95.5	95.9	95.6	93.6	88.4	92.3	91.2	89.7	88.2	88.7	81.0	87.8	62.5	90.7	40.7	85.5	93.3	94.5	90.4	94.1
REO Ro Tail		67.1	1.5	4.5	4.5	4.1	4.4	6.4	11.6	7.7	8.8	10.3	11.8	11.3	19.0	12.2	37.5	9.3	59.3	14.5	6.7	5.5	9.6	5.9
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

# Operator: Dan Lang

Date: 29-Jan-13

Ro Flotation	% Solids =	35		
Ro Fd	K <sub>80</sub> =	131 µm	(Malvern)	

REE	
12.4	
14.8	
45.7	
47.8	
REE	
REE 4.1	

1





# **Result Analysis Report**

								cou		liai	уз	13 1	chou	L						
<b>Sample N</b> 13849-00		d - Av	/erage	•		SOP Na default 2		:					<b>Meas</b> Janu		<b>d:</b> 29, 2013	10:43:4	0 AN	M		
Sample S	Source &	type	):			Measur		-					Anal					_		
Factory						LR_Mal							Janu	ary 2	29, 2013	10:43:4	2 AN	M		
Sample k td	DUIK IOT P	er:				Result : Average		urce:												
Particle N Default	Name:					Access Hydro 2									model:				<b>Sensitivity</b> Normal	:
Particle I	RI:					Absorp	tior	n:					Size		-				Obscuratio	
1.520						0.1		<b>_</b> .					0.020			2000.000	) U		14.24 %	•
<b>Dispersa</b> Water	nt Name:					Dispers 1.330	ant	RI:					<b>Weig</b> 0.685		d Residu %	ial:			Result Em Off	ulation:
<b>Concentr</b> 0.0246	r <b>ation:</b> %Vol					<b>Span :</b> 3.111							<b>Unifc</b> 0.996		ity:				<b>Result unit</b> Volume	s:
Specific \$ 0.549	Surface A m²/g	Area:				<b>Surface</b> 10.924	We	eighted um	Mean	D[3,2	2]:		<b>Vol.</b> \ 74.23		ghted Me um	ean D[4	3]:			
d(0.1):	4.702	2	um					d((	0.5):	55.0	064	u	n				D(	0.80)	: 130.89	μm
Γ		r							Particle	e Siz	e Di	stributio	n							
		100		_			_													
		90		_			_													
		80		_			_													
	(%	70		_			_													
	Volume (%)	60		_			_							Ϊ						
	lum	50					-													
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		0.	01		,	. 1		1	Parti	iclo (	Siza	e (µm)			00		1000	0 00	50	
F	-13849	-002	F9 F	eed	- Aver	age, Jan	uar	v 29. 2												_
L	Size (µm)			_		Vol Under %		Size (µm)			_		Vol Under %	1	Size (µm)	Vol Under	%	Size (µn	n) Vol Under %	]
	0.010	)	0.00		0.105	0.00	Î	1.096		1.93		11.482	21.13		120.226	76.7	77	1258.92	5 100.00	
	0.011		0.00 0.00		0.120 0.138	0.00 0.00		1.259 1.445		2.34 2.78		13.183 15.136	23.20 25.35		138.038 158.489	81.9 86.7		1445.44 1659.58		
	0.015		0.00		0.158	0.00		1.660		3.26		17.378	27.56		181.970	90.9		1905.46		
	0.017		0.00 0.00		0.182 0.209	0.00 0.00		1.905 2.188		3.81 4.44		19.953 22.909	29.84 32.17		208.930 239.883	94.3 96.9		2187.76 2511.88		
	0.023		0.00		0.240	0.00		2.512		5.17		26.303	34.58		275.423	98.8		2884.03		
	0.026		0.00 0.00		0.275 0.316	0.00 0.00		2.884 3.311		6.01 6.97		30.200 34.674	37.06 39.67		316.228 363.078	99.8 100.0		3311.31 3801.89		
	0.035		0.00		0.363	0.00		3.802		8.07		39.811	42.44		416.869	100.0		4365.15		
	0.040		0.00 0.00		0.417 0.479	0.00 0.09		4.365 5.012		9.29 10.64		45.709 52.481	45.45 48.76		478.630 549.541	100.0 100.0		5011.87 5754.39		

Operator notes:

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66.17

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630.957

724.436

831.764

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Test No. : F10		Project No:	13849-002
Purpose:	To produce concentrate for hydrometallurgical tests with the large cell under similar cond	itions with F7	
Procedure:	As outlined below.		
Feed:	10,000 g charge of LR Composite		
Grind:	90 minutes at 65% solids in the laboratory 10kg Rod Mill		
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc		

HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

### Conditions:

Store				Reagents A	dded, g/t			Time, minutes	S	Р	ulp	]
Stage	LR19	Metso					Grind	Cond.	Froth	рН	Temp, ⁰C	
REO Cond 2 REO Rougher 1							90					
REO Cond 1								1				
REO Cond 2		500										
REO Rougher 1	400							5	9	9.7	19	Barely any air on, poor concentrate grade, lots of entrainment
REO Rougher 2	250							5	15			
REO Rougher 3	250							5	19			
Filtered concentrate ~ 64% weight	, too much, Reulp	conc and clean										
REO Cleaner		400							10	9.6		
	150	200						5	10			
	50	100						5	3			
	50							5	3			
	50							5	3	9.6		
	50							5	2			]
REO Rougher Subtol	900	500										
	-		-		-	•	-			_		=
Stage		Roug	her									
Flotation Cell		(~25L 1	l0 kg)									
Speed rpm		180										

# Metallurgical Balance

Products	We	ight											Assays: U, Th	n, REE g/t, S %	6									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO CInr Conc	2368	22.7	16.1	1390	2580	260	852	139	6.5	85.7	9.8	49.4	7.6	19	2.4	13.4	1.8	191	<25	1100	1020	5252.5	380.1	5632.6
REO CInr Tail	4211	40.4	0.20	63	121	13.7	46	11.9	0.9	9.7	1.8	9.7	1.7	4.8	0.7	3.5	0.6	42	<25	405	161	281.5	74.5	356
REO Ro Tail	3836	36.8	0.27	56	98.5	9.7	32.5	7.7	0.6	7.8	1.2	6.9	1	2.7	0.3	2.4	<0.5	26	<25	252	98.5	230	48.8	278.8
Head (Calc.)	10415	100.0	3.84	362.1	671.8	68.2	224.3	39.3	2.1	26.3	3.4	17.7	2.8	7.3	0.9	5.3	0.8	70.0	<25	506.7	333.3	1392.8	134.5	1527.3
Head (Direct)			3.32	352.0	681.0	73.5	235.0	41.9	2.7	28.5	4.2	19.2	3.4	8.2	1.3	5.9	1.0	65.0	<25	520.0	350.0	1411.1	136.7	1547.8
Products		Weight											% Distr	ibution										
Floducis		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO CInr Conc		22.7	95.3	87.3	87.3	86.6	86.4	80.5	71.6	74.1	65.6	63.5	62.1	59.5	58.1	57.0	49.0	62.1	22.7	49.4	69.6	85.7	64.2	83.9
REO CInr Tail		40.4	2.1	7.0	7.3	8.1	8.3	12.3	17.6	14.9	21.4	22.2	24.7	26.7	30.1	26.5	29.0	24.3	40.4	32.3	19.5	8.2	22.4	9.4
REO Ro Tail		36.8	2.6	5.7	5.4	5.2	5.3	7.2	10.7	10.9	13.0	14.4	13.2	13.7	11.8	16.5	22.0	13.7	36.8	18.3	10.9	6.1	13.4	6.7
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

# Combined Products

Producto	Weight											Assays: U, Th	n, REE g/t, S %	6									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc	63.2	5.92	540.6	1006.1	102.4	336.1	57.6	2.9	37.1	4.7	24.0	3.8	9.9	1.3	7.1	1.0	95.6	25.0	655.2	470.2	2070.7	184.5	2255.2
REO Ro Tail	36.8	0.27	56.0	98.5	9.7	32.5	7.70	0.60	7.80	1.20	6.90	1.00	2.70	0.30	2.40	0.50	26.0	25.0	252.0	98.5	230.0	48.8	278.8
Products			L .							<u>-</u> ,			ribution						I	<u>-</u> ,			
Products		S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	ribution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Products REO Ro Conc		<b>S</b> 97.4	<b>La</b> 94.3	<b>Ce</b> 94.6	<b>Pr</b> 94.8	<b>Nd</b> 94.7	<b>Sm</b> 92.8	<b>Eu</b> 89.3	<b>Gd</b> 89.1	<b>Tb</b> 87.0	<b>Dy</b> 85.6		1	<b>Tm</b> 88.2	<b>Yb</b> 83.5	Lu 78.0	<b>Y</b> 86.3	<b>Sc</b> 63.2	U 81.7	<b>Th</b> 89.1	<b>LREE</b> 93.9	HREE 86.6	<b>TREE</b> 93.3

## Operator: Dan Lang

Date: 29-Jan-13

Ro Flotation	% Solids =	35	
Ro Fd	K <sub>80</sub> =	100 µm	(Malvern)

Test No. : F11		Project No: 1384	9-002 Operator	: Dan Lang	
Purpose:	To examine the oxalic acid effects on depressing gangue minerals with duplicated F6 r	ougher conditions			
Procedure:	As outlined below.				
Feed:	2000 g charge of LR Composite -6 mesh				
Grind:	46 minutes at 65% solids in the laboratory Rod Mill GG RM#1		Ro Flotation	% Solids =	46
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc	LR-19: 62% FA2, 27% Aero 855, 9% Kerosene, 2%	Ro Fd MIBC	K <sub>80</sub> =	135 µm

HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

	Reagents Ac	Reagents Added, g/t										
Stage	LR19	METSO	Oxalic acid									
Grind												
Condition 1		500	500									
Rougher 1	300											
Rougher 2	150		100									
Rougher 3	150		100									
Rougher 4	300		100									
Rougher 5	300		100									
Rougher Sub Total	1200	500	900									

Stage	Rougher
Flotation Cell	4L (2 kg)
Speed rpm	1800

# Metallurgical Balance

Conditions:

Dreducto	We	ight											Assays: U, Th	n, REE g/t, S %	)									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1	284.7	14.2	22.7	2150	3990	390	1390	216	10	120	14	64	9	23	3	19	2	264	<100	1270	1330	8246	518	8764
REO Ro Conc 2	124.8	6.2	0.83	299	585	61	220	53	3	46	8	49	8	20	2	17	2	198	<100	1600	890	1321	350	1671
REO Ro Conc 3	119.9	6.0	0.37	175	347	36	139	35	2	29	5	28	5	13	<2	12	<2	126	<100	1200	457	834	222	1056
REO Ro Conc 4	104.8	5.2	0.23	122	243	25	91	25	<2	21	4	21	3	8	<2	9	<2	84	<100	808	271	608	154	762
REO Ro Conc 5	56.5	2.8	0.16	82	159	18	65	15	2	10	4	15	3	7	<2	6	<2	50	<100	521	164	441	99	540
REO Ro TIs	1316.1	65.6	0.03	<20	25	2	<20	<2	<2	<2	<2	2	<2	<2	<2	<2	<2	<40	<100	66	26	171	56	227
Head (Calc.)	2006.8	100.0	3.33	355.9	656.7	64.4	238.9	39.1	3.2	24.3	4.4	16.6	3.6	7.2	2.1	6.4	2.0	89.3	<100	451.5	307.2	1458.1	156.1	1614.2
Head (Direct)			3.32	352.0	681.0	73.5	235.0	41.9	2.7	28.5	4.2	19.2	3.4	8.2	1.3	5.9	1.0	65.0	<100	520.0	350.0	1486.1	136.7	1622.8
Products		Weight			_	_							% Distr	ribution						_	_	_		
Troducts		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1		14.2	96.7	85.7	86.2	85.9	82.5	78.4	44.4	70.0	45.0	54.6	35.2	45.3	19.9	42.0	14.2	41.9	14.2	39.9	61.4	80.2	47.1	77.0
			••••								10.0	J <del>4</del> .0	55.Z	10.0										
		6.2	1.5	5.2	5.5	5.9	5.7	8.4	5.8	11.8	11.3	18.3	13.7	17.3	5.8	16.5	6.2	13.8	6.2	22.0	18.0	5.6	13.9	6.4
REO Ro Conc 2				5.2 2.9	5.5 3.2	5.9 3.3	5.7 3.5	8.4 5.4	5.8 3.7							16.5 11.2	6.2 6.0	13.8 8.4	6.2 6.0	22.0 15.9	18.0 8.9	5.6 3.4	13.9 8.5	6.4 3.9
REO Ro Conc 2 REO Ro Conc 3		6.2	1.5								11.3	18.3	13.7	17.3	5.8									
REO Ro Conc 2 REO Ro Conc 3 REO Ro Conc 4		6.2 6.0	1.5 0.7	2.9	3.2	3.3	3.5	5.4	3.7	11.8 7.1	11.3 6.8	18.3 10.1	13.7 8.2	17.3 10.8	5.8 5.6	11.2	6.0	8.4	6.0	15.9	8.9	3.4	8.5	3.9
REO Ro Conc 2 REO Ro Conc 3 REO Ro Conc 4 REO Ro Conc 5 REO Ro TIs		6.2 6.0 5.2	1.5 0.7 0.4	2.9 1.8	3.2 1.9	3.3 2.0	3.5 2.0	5.4 3.3	3.7 3.3	11.8 7.1	11.3 6.8 4.7	18.3 10.1 6.6	13.7 8.2 4.3	17.3 10.8 5.8	5.8 5.6 4.9	11.2 7.3	6.0 5.2	8.4 4.9	6.0 5.2	15.9 9.3	8.9 4.6	3.4	8.5 5.2	3.9 2.5

Cumulative Products

Products	Weight											Assays: U, Th	n, REE g/t, S %	%									
FIDducts	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	14.2	22.7	2150.0	3990.0	390.0	1390.0	216.0	10.0	120.0	14.0	64.0	9.0	23.0	3.0	19.0	2.0	264.0	100.0	1270.0	1330.0	8246	518	8764
Ro Conc 1-2	20.4	16.0	1585.9	2952.3	289.7	1033.4	166.3	7.9	97.4	12.2	59.4	8.7	22.1	2.7	18.4	2.0	243.9	100.0	1370.6	1195.9	6135.5	466.8	6602.3
Ro Conc 1-3	26.4	12.5	1266.3	2362.2	232.3	830.9	136.6	6.5	81.9	10.5	52.3	7.9	20.0	2.5	16.9	2.0	217.2	100.0	1331.9	1028.6	4934.8	411.4	5346.2
Ro Conc 1-4	31.6	10.5	1077.2	2012.0	198.0	708.6	118.1	5.8	71.9	9.5	47.1	7.1	18.0	2.4	15.6	2.0	195.2	100.0	1245.4	903.4	4219.8	368.8	4588.7
Ro Conc 1-5	34.4	9.62	995.8	1860.5	183.3	655.9	109.7	5.5	66.8	9.0	44.5	6.7	17.1	2.4	14.8	2.0	183.3	100.0	1186.1	842.9	3910.7	346.8	4257.5
REO Ro TIs	65.6	0.03	20.0	25.0	2.0	20.0	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	40.0	100.0	66.0	26.0	171.0	56.0	227.0
		1																					
Products			1	1			1	1		1			ibution	1	1	1	1	I	1	1	1	I	1
Products		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Distr Ho	ibution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Products Ro Conc 1		<b>S</b> 96.7	La 85.7	<b>Ce</b> 86.2	<b>Pr</b> 85.9	Nd 82.5	<b>Sm</b> 78.4	<b>Eu</b> 44.4	<b>Gd</b> 70.0	<b>Tb</b> 45.0	<b>Dy</b> 54.6		ibution Er 45.3	<b>Tm</b> 19.9	<b>Yb</b> 42.0	<b>Lu</b> 14.2	<b>Y</b> 41.9	<b>Sc</b> 14.2	U 39.9	<b>Th</b> 61.4	<b>LREE</b> 80.2	HREE 47.1	<b>TREE</b> 77.0
		-					_					Но	Er				<b>Y</b> 41.9 55.7		U 39.9 61.9				
Ro Conc 1		96.7	85.7	86.2	85.9	82.5	78.4	44.4	70.0	45.0	54.6	<b>Ho</b> 35.2	Er	19.9	42.0	14.2		14.2		61.4	80.2	47.1	77.0
Ro Conc 1 Ro Conc 1-2		96.7 98.2	85.7 90.9	86.2 91.7	85.9 91.8	82.5 88.3	78.4 86.9	44.4 50.2	70.0 81.8	45.0 56.2	54.6 72.9	Ho 35.2 48.9	<b>Er</b> 45.3 62.5	19.9 25.7	42.0 58.5	14.2 20.4	55.7	14.2 20.4	61.9	61.4 79.4	80.2 85.9	47.1 61.0	77.0 83.5
Ro Conc 1 Ro Conc 1-2 Ro Conc 1-3		96.7 98.2 98.9	85.7 90.9 93.9	86.2 91.7 94.9	85.9 91.8 95.1	82.5 88.3 91.8	78.4 86.9 92.2	44.4 50.2 53.9	70.0 81.8 88.9	45.0 56.2 63.0	54.6 72.9 83.0	Ho 35.2 48.9 57.2	<b>Er</b> 45.3 62.5 73.3	19.9 25.7 31.3	42.0 58.5 69.6	14.2 20.4 26.4	55.7 64.1	14.2 20.4 26.4	61.9 77.8	61.4 79.4 88.3	80.2 85.9 89.3	47.1 61.0 69.5	77.0 83.5 87.4

Date: Feb 04/2013

	Time, minutes	5	Ρι	ulp	
Grind	Cond.	Froth	рН	Temp, ⁰C	
46					
	1+3		10.5-9.0	17	High density conditioning
	5	4	8.7	25	
	5	4	7.4		
	5	4	7.2	23	
	5	5	6.6	24	
	5	6	6.5		Barren Tail
	29	23			

Test No. : F12		Project No:	13
Purpose:	To examine the sodium fluorosilicate effects on depressing gangue minerals with duplic	cated F6 rougher conditions	
Procedure:	As outlined below.		
Feed:	2000 g charge of LR Composite -6 mesh		
Grind:	46 minutes at 65% solids in the laboratory Rod Mill GG RM#1		
Notes:	Flot time and reagent dosage may change based on visual.		
	LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y	LR-19: 62% FA2, 27% Aero 855, 9% Kerosen	e, 2

Conditions:

Store	Reagents Ad	ded, g/t						Time, minute	s	Р	ulp	
Stage	LR19	METSO	Na <sub>2</sub> SiF <sub>6</sub>				Grind	Cond.	Froth	рН	Temp, ºC	
Grind							46					
Condition 1		500	500					1+3		10.4-6.0	18	High density conditioning
Rougher 1	300							5	4.5	6.4	23	
Rougher 2	150		100					5	4	6.3		
Rougher 3	150		100					5	4	6.6		]
Rougher 4	300		100					5	5	6.6		Nice Concentrate
Rougher 5	300		100					5	6	6.3		
Rougher Sub Total	1200	500	900					29	23.5			-
												1

Stage	Rougher
Flotation Cell	4L (2 kg)
Speed rpm	1800

TREE=LREE+HREE

# Metallurgical Balance

	We	eight											Assays: U, T	h, REE g/t, S %	%									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1	356.1	17.7	18.8	996	1870	183	652	110	5	71	10	50	7	20	2	16	2	205	<100	1330	957	3916	383	4299
REO Ro Conc 2	112.9	5.6	0.91	1350	2540	246	875	138	6	82	10	44	7	17	2	15	<2	188	<100	1180	918	5255	367	5622
REO Ro Conc 3	58.7	2.9	0.53	698	1310	124	452	75	4	47	7	31	5	12	<2	11	<2	133	<100	957	579	2763	250	3013
REO Ro Conc 4	167.3	8.3	0.18	643	1200	114	412	65	3	42	5	24	4	9	<2	8	<2	100	<100	687	480	2537	196	2733
REO Ro Conc 5	89.6	4.4	0.11	157	299	29	105	21	<2	14	2	10	<2	5	<2	4	<2	47	<100	356	151	713	88	801
REO Ro TIs	1230.6	61.1	0.03	35	64	6	26	3	<2	<2	<2	3	<2	<2	<2	<2	<2	<40	<100	78	37	236	57	293
Head (Calc.)	2015.2	100.0	3.43	353.7	662.9	64.1	232.1	37.5	2.9	23.8	4.3	16.5	3.4	7.0	2.0	6.1	2.0	85.4	<100	449.5	306.6	1453.3	150.5	1603.8
Head (Direct)			3.32	352.0	681.0	73.5	235.0	41.9	2.7	28.5	4.2	19.2	3.4	8.2	1.3	5.9	1.0	65.0	<100	520.0	350.0	1486.1	136.7	1622.8
		Waight											% Diet	tribution										
Products		Weight	e	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu		Sc	1 11	Th	LREE	HREE	TREE
REO Ro Conc 1		70 17.7	96.9	49.8	49.8	50.4	49.6	51.8	30.5	52.6	41.5	53.6	36.2	50.3	17.7	46.7	17.7	42.4	17.7	52.3	55.2	47.6	45.0	47.4
				49.8 21.4	49.0 21.5	21.5	49.0 21.1	20.6	30.5 11.6	19.3	13.2	15.0	11.5	13.6		40.7		42.4		52.3 14.7	16.8	20.3	45.0	47.4 19.6
REO Ro Conc 2		5.6	1.5	5.7	5.8	5.6	5.7	5.8	4.0	5.7	4.8	5.5	4.3	5.0	5.6 2.9	5.3	5.6 2.9	4.5	5.6 2.9	6.2	5.5	5.5		5.5
REO Ro Conc 3		2.9	0.5				14.7		-														4.8	
REO Ro Conc 4		8.3	0.4	15.1	15.0	14.8		14.4	8.6	14.6	9.8	12.1	9.7	10.6	8.3	11.0	8.3	9.7	8.3	12.7	13.0	14.5	10.8	14.1
REO Ro Conc 5		4.4	0.1	2.0	2.0	2.0	2.0	2.5	3.1	2.6	2.1	2.7	2.6	3.2	4.4	2.9	4.4	2.4	4.4	3.5	2.2	2.2	2.6	2.2
REO Ro TIs Head (Calc.)		61.1 100.0	0.5	6.0 100.0	5.9 100.0	5.7 100.0	6.8 100.0	4.9 100.0	42.2 100.0	5.1 100.0	28.7 100.0	11.1 100.0	35.7 100.0	17.4 100.0	61.1 100.0	20.2 100.0	61.1 100.0	28.6 100.0	61.1 100.0	10.6 100.0	7.4	9.9 100.0	23.1 100.0	11.2 100.0
Cumulative Products																								
		Weight											Assays: U, T	h, REE g/t, S %	%									
Products		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		17.7	18.8	996.0	1870.0	183.0	652.0	110.0	5.0	71.0	10.0	50.0	7.0	20.0	2.0	16.0	2.0	205.0	100.0	1330.0	957.0	3916	383	4299
Ro Conc 1-2		23.3	14.5	1081.2	2031.3	198.2	705.7	116.7	5.2	73.6	10.0	48.6	7.0	19.3	2.0	15.8	2.0	200.9	100.0	1293.9	947.6	4238.3	379.1	4617.5
Ro Conc 1-3		26.2	12.9	1038.6	1951.1	189.9	677.5	112.1	5.1	70.7	9.7	46.6	6.8	18.5	2.0	15.2	2.0	193.4	100.0	1256.4	906.6	4074.2	364.8	4439.0
Ro Conc 1-4		34.5	9.87	943.4	1770.3	171.6	613.6	100.8	4.6	63.8	8.5	41.2	6.1	16.2	2.0	13.5	2.0	170.9	100.0	1119.3	803.9	3704.2	324.2	4028.3
Ro Conc 1-5		38.9	8.75	853.6	1602.2	155.4	555.5	91.7	4.3	58.1	7.8	37.6	5.6	14.9	2.0	12.4	2.0	156.7	100.0	1032.2	729.4	3362.6	297.2	3659.8
REO Ro TIs		61.1	0.03	35.0	64.0	6.0	26.0	3.00	2.00	2.00	2.00	3.00	2.00	2.00	2.00	2.00	2.00	40.0	100.0	78.0	37.0	236.0	57.0	293.0
Product	ts		G	La	Ce	Pr	Nd	Sm	Eu	Gd	Ть	Dy	% Dist Ho	tribution Er	Tm	Yb	Lu		Sc	11	Th	LREE	HREE	TREE
Ro Conc 1			96.9	49.8	49.8	50.4	49.6	51.8	30.5	52.6	41.5	53.6	36.2	50.3	17.7	46.7	17.7	42.4	17.7	52.3	55.2	47.6	45.0	47.4
Ro Conc 1-2			90.9 98.4	71.1	71.3	71.9	70.7	72.4	42.1	71.9	54.7	68.6	47.7	63.8	23.3	60.6	23.3	54.7	23.3	67.0	71.9	67.9	58.6	67.0
Ro Conc 1-3			98.9	76.9	77.1	77.5	76.4	78.2	46.1	77.6	59.5	74.1	51.9	68.8	26.2	65.9	26.2	59.3	26.2	73.2	77.4	73.4	63.5	72.5
Ro Conc 1-4			99.3	92.0	92.1	92.3	91.1	92.6	54.7	92.3	69.2	86.2	61.7	79.5	34.5	76.9	34.5	69.0	34.5	85.9	90.4	87.9	74.3	86.6
Ro Conc 1-5			99.5	94.0	94.1	94.3	93.2	95.1	57.8	94.9	71.3	88.9	64.3	82.6	38.9	79.8	38.9	71.4	38.9	89.4	92.6	90.1	76.9	88.8
REO Ro TIs			0.5	6.0	5.9	5.7	6.8	4.9	42.2	5.1	28.7	11.1	35.7	17.4	61.1	20.2	61.1	28.6	61.1	10.6	7.4	9.9	23.1	11.2
			0.0	0.0	0.0	5.7	0.0	1.0		0.1	_0.7		00.7			20.2		20.0	0	.0.0		0.0	_0.1	

Droducto	We	eight											Assays: U, Th	n, REE g/t, S %	%									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1	356.1	17.7	18.8	996	1870	183	652	110	5	71	10	50	7	20	2	16	2	205	<100	1330	957	3916	383	4299
REO Ro Conc 2	112.9	5.6	0.91	1350	2540	246	875	138	6	82	10	44	7	17	2	15	<2	188	<100	1180	918	5255	367	5622
REO Ro Conc 3	58.7	2.9	0.53	698	1310	124	452	75	4	47	7	31	5	12	<2	11	<2	133	<100	957	579	2763	250	3013
REO Ro Conc 4	167.3	8.3	0.18	643	1200	114	412	65	3	42	5	24	4	9	<2	8	<2	100	<100	687	480	2537	196	2733
REO Ro Conc 5	89.6	4.4	0.11	157	299	29	105	21	<2	14	2	10	<2	5	<2	4	<2	47	<100	356	151	713	88	801
REO Ro TIs	1230.6	61.1	0.03	35	64	6	26	3	<2	<2	<2	3	<2	<2	<2	<2	<2	<40	<100	78	37	236	57	293
Head (Calc.)	2015.2	100.0	3.43	353.7	662.9	64.1	232.1	37.5	2.9	23.8	4.3	16.5	3.4	7.0	2.0	6.1	2.0	85.4	<100	449.5	306.6	1453.3	150.5	1603.8
Head (Direct)			3.32	352.0	681.0	73.5	235.0	41.9	2.7	28.5	4.2	19.2	3.4	8.2	1.3	5.9	1.0	65.0	<100	520.0	350.0	1486.1	136.7	1622.8
			-																					
Products		Weight		I	1 -	1	1	1 -	1	1	1	1	1	ribution		1	I	1				1		
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1		17.7	96.9	49.8	49.8	50.4	49.6	51.8	30.5	52.6	41.5	53.6	36.2	50.3	17.7	46.7	17.7	42.4	17.7	52.3	55.2	47.6	45.0	47.4
REO Ro Conc 2		5.6	1.5	21.4	21.5	21.5	21.1	20.6	11.6	19.3	13.2	15.0	11.5	13.6	5.6	13.9	5.6	12.3	5.6	14.7	16.8	20.3	13.7	19.6
REO Ro Conc 3		2.9	0.5	5.7	5.8	5.6	5.7	5.8	4.0	5.7	4.8	5.5	4.3	5.0	2.9	5.3	2.9	4.5	2.9	6.2	5.5	5.5	4.8	5.5
REO Ro Conc 4		8.3	0.4	15.1	15.0	14.8	14.7	14.4	8.6	14.6	9.8	12.1	9.7	10.6	8.3	11.0	8.3	9.7	8.3	12.7	13.0	14.5	10.8	14.1
REO Ro Conc 5		4.4	0.1	2.0	2.0	2.0	2.0	2.5	3.1	2.6	2.1	2.7	2.6	3.2	4.4	2.9	4.4	2.4	4.4	3.5	2.2	2.2	2.6	2.2
REO Ro TIs		61.1	0.5	6.0	5.9	5.7	6.8	4.9	42.2	5.1	28.7	11.1	35.7	17.4	61.1	20.2	61.1	28.6	61.1	10.6	7.4	9.9	23.1	11.2
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products Products		Weight										1	Assays: U, Th	n, REE g/t, S %	%									
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		17.7	18.8	996.0	1870.0	183.0	652.0	110.0	5.0	71.0	10.0	50.0	7.0	20.0	2.0	16.0	2.0	205.0	100.0	1330.0	957.0	3916	383	4299
Ro Conc 1-2		23.3	14.5	1081.2	2031.3	198.2	705.7	116.7	5.2	73.6	10.0	48.6	7.0	19.3	2.0	15.8	2.0	200.9	100.0	1293.9	947.6	4238.3	379.1	4617.5
Ro Conc 1-3		26.2	12.9	1038.6	1951.1	189.9	677.5	112.1	5.1	70.7	9.7	46.6	6.8	18.5	2.0	15.2	2.0	193.4	100.0	1256.4	906.6	4074.2	364.8	4439.0
Ro Conc 1-4		34.5	9.87	943.4	1770.3	171.6	613.6	100.8	4.6	63.8	8.5	41.2	6.1	16.2	2.0	13.5	2.0	170.9	100.0	1119.3	803.9	3704.2	324.2	4028.3
Ro Conc 1-5		38.9	8.75	853.6	1602.2	155.4	555.5	91.7	4.3	58.1	7.8	37.6	5.6	14.9	2.0	12.4	2.0	156.7	100.0	1032.2	729.4	3362.6	297.2	3659.8
REO Ro TIs		61.1	0.03	35.0	64.0	6.0	26.0	3.00	2.00	2.00	2.00	3.00	2.00	2.00	2.00	2.00	2.00	40.0	100.0	78.0	37.0	236.0	57.0	293.0
Product	S		e	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Disti Ho	ribution Er	Tm	Yb	Lu	l v	Sc	11	Th	LREE	HREE	TREE
Ro Conc 1			96.9	<b>∟a</b> 49.8	49.8	50.4	49.6	51.8	30.5	52.6	41.5	53.6	36.2	50.3	17.7	46.7	17.7	42.4	17.7	52.3	55.2	47.6	45.0	47.4
Ro Conc 1-2			90.9 98.4	71.1	71.3	71.9	70.7	72.4	42.1	71.9	54.7	68.6	47.7	63.8	23.3	60.6	23.3	54.7	23.3	67.0	71.9	67.9	58.6	67.0
Ro Conc 1-3			98.4 98.9	76.9	77.1	77.5	76.4	72.4	46.1	77.6	59.5	74.1	51.9	68.8	26.2	65.9	26.2	59.3	26.2	73.2	77.4	73.4	63.5	72.5
Ro Conc 1-4			98.9 99.3	92.0	92.1	92.3	91.1	92.6	40.1 54.7	92.3	69.2	86.2	61.7	79.5	34.5	76.9	34.5	69.0	34.5	85.9	90.4	87.9	74.3	86.6
Ro Conc 1-5			99.3 99.5	92.0 94.0	92.1 94.1	92.3	93.2	92.0	57.8	92.3 94.9	71.3	88.9	64.3	82.6	38.9	70.9	34.5	71.4	38.9	89.4	90.4 92.6	90.1	74.5	88.8
REO Ro Tis					57.1					57.5	11.5	00.0	0-7.0	02.0	00.0	13.0	00.0					00.1	10.0	
			0.5	6.0	5.9	5.7	6.8	4.9	42.2	5.1	28.7	11.1	35.7	17.4	61.1	20.2	61.1	28.6	61.1	10.6	7.4	9.9	23.1	11.2

Draducto	We	ight											Assays: U, Th	, REE g/t, S %	6									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1	356.1	17.7	18.8	996	1870	183	652	110	5	71	10	50	7	20	2	16	2	205	<100	1330	957	3916	383	4299
REO Ro Conc 2	112.9	5.6	0.91	1350	2540	246	875	138	6	82	10	44	7	17	2	15	<2	188	<100	1180	918	5255	367	5622
REO Ro Conc 3	58.7	2.9	0.53	698	1310	124	452	75	4	47	7	31	5	12	<2	11	<2	133	<100	957	579	2763	250	3013
REO Ro Conc 4	167.3	8.3	0.18	643	1200	114	412	65	3	42	5	24	4	9	<2	8	<2	100	<100	687	480	2537	196	2733
REO Ro Conc 5	89.6	4.4	0.11	157	299	29	105	21	<2	14	2	10	<2	5	<2	4	<2	47	<100	356	151	713	88	801
REO Ro TIs	1230.6	61.1	0.03	35	64	6	26	3	<2	<2	<2	3	<2	<2	<2	<2	<2	<40	<100	78	37	236	57	293
Head (Calc.)	2015.2	100.0	3.43	353.7	662.9	64.1	232.1	37.5	2.9	23.8	4.3	16.5	3.4	7.0	2.0	6.1	2.0	85.4	<100	449.5	306.6	1453.3	150.5	1603.8
Head (Direct)			3.32	352.0	681.0	73.5	235.0	41.9	2.7	28.5	4.2	19.2	3.4	8.2	1.3	5.9	1.0	65.0	<100	520.0	350.0	1486.1	136.7	1622.8
	-		-																					
Products		Weight											% Distr	ibution										
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1		17.7	96.9	49.8	49.8	50.4	49.6	51.8	30.5	52.6	41.5	53.6	36.2	50.3	17.7	46.7	17.7	42.4	17.7	52.3	55.2	47.6	45.0	47.4
REO Ro Conc 2		5.6	1.5	21.4	21.5	21.5	21.1	20.6	11.6	19.3	13.2	15.0	11.5	13.6	5.6	13.9	5.6	12.3	5.6	14.7	16.8	20.3	13.7	19.6
REO Ro Conc 3		2.9	0.5	5.7	5.8	5.6	5.7	5.8	4.0	5.7	4.8	5.5	4.3	5.0	2.9	5.3	2.9	4.5	2.9	6.2	5.5	5.5	4.8	5.5
REO Ro Conc 4		8.3	0.4	15.1	15.0	14.8	14.7	14.4	8.6	14.6	9.8	12.1	9.7	10.6	8.3	11.0	8.3	9.7	8.3	12.7	13.0	14.5	10.8	14.1
		4.4	0.1	2.0	2.0	2.0	2.0	2.5	3.1	2.6	2.1	2.7	2.6	3.2	4.4	2.9	4.4	2.4	4.4	3.5	2.2	2.2	2.6	2.2
REO Ro Conc 5				6.0	5.9	5.7	6.8	4.9	42.2	5.1	28.7	11.1	35.7	17.4	61.1	20.2	61.1	28.6	61.1	10.6	7.4	9.9	23.1	11.2
REO Ro Conc 5 REO Ro TIs		61.1	0.5	0.0	5.5	0.1																		
		61.1 100.0	0.5 100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
REO Ro TIs Head (Calc.) Cumulative Products		•			100.0			100.0	100.0	100.0	100.0		100.0 Assays: U, Th			100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
REO Ro TIs Head (Calc.)		100.0			0.9 100.0			100.0 Sm	100.0 Eu	100.0 Gd	100.0 Tb					100.0 Yb	100.0 Lu	100.0	100.0 Sc	100.0	100.0	100.0	100.0 HREE	100.0 TREE
REO Ro TIs Head (Calc.) Cumulative Products		100.0	100.0	100.0		100.0	100.0						Assays: U, Th	n, REE g/t, S %	6			100.0 Y 205.0		100.0 U 1330.0				
REO Ro TIs Head (Calc.) Cumulative Products Products		100.0 Weight %	100.0 S	100.0 La	Се	100.0 Pr	100.0 Nd	Sm	Eu	Gd	Ть	Dy	Assays: U, Th Ho	l, REE g/t, S % Er	%   Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro TIs Head (Calc.) Cumulative Products Products Ro Conc 1		100.0 Weight % 17.7	100.0 <b>S</b> 18.8	100.0 La 996.0	<b>Ce</b> 1870.0	100.0 <b>Pr</b> 183.0	100.0 <b>Nd</b> 652.0	<b>Sm</b> 110.0	<b>Eu</b> 5.0	<b>Gd</b> 71.0	<b>Tb</b> 10.0	<b>Dy</b> 50.0	Assays: U, Th Ho 7.0	<b>, REE g/t, S %</b> Er 20.0	6 <b>Tm</b> 2.0	<b>Yb</b> 16.0	<b>Lu</b> 2.0	<b>Y</b> 205.0	<b>Sc</b> 100.0	<b>U</b> 1330.0	<b>Th</b> 957.0	LREE 3916	HREE 383	TREE 4299
REO Ro TIs Head (Calc.) Cumulative Products Products Ro Conc 1 Ro Conc 1-2		100.0 Weight % 17.7 23.3	100.0 <b>S</b> 18.8 14.5	100.0 La 996.0 1081.2	<b>Ce</b> 1870.0 2031.3	100.0 Pr 183.0 198.2	100.0 Nd 652.0 705.7	<b>Sm</b> 110.0 116.7	<b>Eu</b> 5.0 5.2	<b>Gd</b> 71.0 73.6	<b>Tb</b> 10.0 10.0	<b>Dy</b> 50.0 48.6	Assays: U, Th Ho 7.0 7.0	<b>, REE g/t, S %</b> Er 20.0 19.3	6 Tm 2.0 2.0	<b>Yb</b> 16.0 15.8	Lu 2.0 2.0	<b>Y</b> 205.0 200.9	<b>Sc</b> 100.0 100.0	<b>U</b> 1330.0 1293.9	<b>Th</b> 957.0 947.6	LREE 3916 4238.3	HREE 383 379.1	<b>TREE</b> 4299 4617.5
REO Ro TIs Head (Calc.) Cumulative Products Products Ro Conc 1 Ro Conc 1-2 Ro Conc 1-3		100.0 Weight % 17.7 23.3 26.2	100.0 <b>S</b> 18.8 14.5 12.9	100.0 La 996.0 1081.2 1038.6	<b>Ce</b> 1870.0 2031.3 1951.1	100.0 Pr 183.0 198.2 189.9	100.0 Nd 652.0 705.7 677.5	<b>Sm</b> 110.0 116.7 112.1	<b>Eu</b> 5.0 5.2 5.1	<b>Gd</b> 71.0 73.6 70.7	<b>Tb</b> 10.0 10.0 9.7	<b>Dy</b> 50.0 48.6 46.6	Assays: U, Th Ho 7.0 7.0 6.8	<b>, REE g/t, S %</b> Er 20.0 19.3 18.5	6 Tm 2.0 2.0 2.0 2.0	<b>Yb</b> 16.0 15.8 15.2	Lu 2.0 2.0 2.0	Y 205.0 200.9 193.4	<b>Sc</b> 100.0 100.0 100.0	<b>U</b> 1330.0 1293.9 1256.4	<b>Th</b> 957.0 947.6 906.6	LREE 3916 4238.3 4074.2	HREE 383 379.1 364.8	<b>TREE</b> 4299 4617.5 4439.0
REO Ro TIs Head (Calc.) Cumulative Products Products Ro Conc 1 Ro Conc 1 Ro Conc 1-2 Ro Conc 1-3 Ro Conc 1-4		100.0 Weight % 17.7 23.3 26.2 34.5	100.0 <b>S</b> 18.8 14.5 12.9 9.87	100.0 La 996.0 1081.2 1038.6 943.4	<b>Ce</b> 1870.0 2031.3 1951.1 1770.3	100.0 Pr 183.0 198.2 189.9 171.6	Nd 652.0 705.7 677.5 613.6	<b>Sm</b> 110.0 116.7 112.1 100.8	<b>Eu</b> 5.0 5.2 5.1	<b>Gd</b> 71.0 73.6 70.7 63.8	<b>Tb</b> 10.0 10.0 9.7	<b>Dy</b> 50.0 48.6 46.6 41.2	Assays: U, Th Ho 7.0 7.0 6.8 6.1	a, REE g/t, S % Er 20.0 19.3 18.5 16.2	6 Tm 2.0 2.0 2.0 2.0 2.0	<b>Yb</b> 16.0 15.8 15.2 13.5	Lu 2.0 2.0 2.0 2.0 2.0	<b>Y</b> 205.0 200.9 193.4 170.9	<b>Sc</b> 100.0 100.0 100.0 100.0	U 1330.0 1293.9 1256.4 1119.3	<b>Th</b> 957.0 947.6 906.6 803.9	LREE 3916 4238.3 4074.2 3704.2	HREE 383 379.1 364.8 324.2	<b>TREE</b> 4299 4617.5 4439.0 4028.3
REO Ro TIs Head (Calc.) Cumulative Products Products Ro Conc 1 Ro Conc 1-2 Ro Conc 1-3 Ro Conc 1-4 Ro Conc 1-5		100.0 Weight % 17.7 23.3 26.2 34.5 38.9	100.0 <b>S</b> 18.8 14.5 12.9 9.87 8.75	100.0 La 996.0 1081.2 1038.6 943.4 853.6	<b>Ce</b> 1870.0 2031.3 1951.1 1770.3 1602.2	<b>Pr</b> 183.0 198.2 189.9 171.6 155.4	Nd 652.0 705.7 677.5 613.6 555.5	<b>Sm</b> 110.0 116.7 112.1 100.8 91.7	<b>Eu</b> 5.0 5.2 5.1 4.6 4.3	<b>Gd</b> 71.0 73.6 70.7 63.8 58.1	<b>Tb</b> 10.0 10.0 9.7 8.5 7.8	<b>Dy</b> 50.0 48.6 46.6 41.2 37.6	Assays: U, Th Ho 7.0 7.0 6.8 6.1 5.6	<b>a, REE g/t, S %</b> Er 20.0 19.3 18.5 16.2 14.9	<b>6</b> 2.0 2.0 2.0 2.0 2.0 2.0	<b>Yb</b> 16.0 15.8 15.2 13.5 12.4	Lu 2.0 2.0 2.0 2.0 2.0 2.0	Y 205.0 200.9 193.4 170.9 156.7	<b>Sc</b> 100.0 100.0 100.0 100.0 100.0	U 1330.0 1293.9 1256.4 1119.3 1032.2	<b>Th</b> 957.0 947.6 906.6 803.9 729.4	LREE 3916 4238.3 4074.2 3704.2 3362.6	HREE 383 379.1 364.8 324.2 297.2	<b>TREE</b> 4299 4617.5 4439.0 4028.3 3659.8
REO Ro TIS Head (Calc.) Cumulative Products Products Ro Conc 1 Ro Conc 1 Ro Conc 1-2 Ro Conc 1-3 Ro Conc 1-3 Ro Conc 1-4 Ro Conc 1-5 REO Ro TIS	ts	100.0 Weight % 17.7 23.3 26.2 34.5 38.9	100.0 <b>S</b> 18.8 14.5 12.9 9.87 8.75	100.0 La 996.0 1081.2 1038.6 943.4 853.6 35.0	<b>Ce</b> 1870.0 2031.3 1951.1 1770.3 1602.2 64.0	<b>Pr</b> 183.0 198.2 189.9 171.6 155.4 6.0	Nd 652.0 705.7 677.5 613.6 555.5 26.0	<b>Sm</b> 110.0 116.7 112.1 100.8 91.7 3.00	Eu 5.0 5.2 5.1 4.6 4.3 2.00	<b>Gd</b> 71.0 73.6 70.7 63.8 58.1 2.00	<b>Tb</b> 10.0 10.0 9.7 8.5 7.8 2.00	<b>Dy</b> 50.0 48.6 46.6 41.2 37.6 3.00	Assays: U, Th Ho 7.0 7.0 6.8 6.1 5.6 2.00	<b>a, REE g/t, S %</b> 20.0 19.3 18.5 16.2 14.9 2.00	6 Tm 2.0 2.0 2.0 2.0 2.0 2.0 2.00	Yb 16.0 15.8 15.2 13.5 12.4 2.00	Lu 2.0 2.0 2.0 2.0 2.0 2.0 2.00	Y 205.0 200.9 193.4 170.9 156.7 40.0	<b>Sc</b> 100.0 100.0 100.0 100.0 100.0 100.0	U 1330.0 1293.9 1256.4 1119.3 1032.2	<b>Th</b> 957.0 947.6 906.6 803.9 729.4 37.0	LREE 3916 4238.3 4074.2 3704.2 3362.6 236.0	HREE 383 379.1 364.8 324.2 297.2 57.0	<b>TREE</b> 4299 4617.5 4439.0 4028.3 3659.8 293.0
REO Ro TIS Head (Calc.) Cumulative Products Products Ro Conc 1 Ro Conc 1 Ro Conc 1-2 Ro Conc 1-2 Ro Conc 1-3 Ro Conc 1-4 Ro Conc 1-5 REO Ro TIS Produc	ts	100.0 Weight % 17.7 23.3 26.2 34.5 38.9	100.0 <b>S</b> 18.8 14.5 12.9 9.87 8.75 0.03 <b>S</b>	100.0 La 996.0 1081.2 1038.6 943.4 853.6 35.0 La	Ce 1870.0 2031.3 1951.1 1770.3 1602.2 64.0 Ce	100.0 Pr 183.0 198.2 189.9 171.6 155.4 6.0 Pr	Nd 652.0 705.7 677.5 613.6 555.5 26.0 Nd	Sm 110.0 116.7 112.1 100.8 91.7 3.00 Sm	Eu 5.0 5.2 5.1 4.6 4.3 2.00 Eu	Gd 71.0 73.6 70.7 63.8 58.1 2.00 Gd	Tb         10.0         10.0         9.7         8.5         7.8         2.00	<b>Dy</b> 50.0 48.6 46.6 41.2 37.6 3.00 <b>Dy</b>	Assays: U, Th Ho 7.0 7.0 6.8 6.1 5.6 2.00 % Distr Ho	<b>a, REE g/t, S %</b> 20.0 19.3 18.5 16.2 14.9 2.00 <b>ibution</b> <b>Er</b>	<b>6 7 7 7 7 7 7 7 7 7 7</b>	Yb 16.0 15.8 15.2 13.5 12.4 2.00 Yb	Lu 2.0 2.0 2.0 2.0 2.0 2.00 2.00	Y 205.0 200.9 193.4 170.9 156.7 40.0 Y	Sc 100.0 100.0 100.0 100.0 100.0 100.0 Sc	U 1330.0 1293.9 1256.4 1119.3 1032.2 78.0 U	Th 957.0 947.6 906.6 803.9 729.4 37.0 Th	LREE 3916 4238.3 4074.2 3704.2 3362.6 236.0 LREE	HREE 383 379.1 364.8 324.2 297.2 57.0 HREE	TREE 4299 4617.5 4439.0 4028.3 3659.8 293.0 TREE
REO Ro TIS Head (Calc.) Cumulative Products Products Ro Conc 1 Ro Conc 1-2 Ro Conc 1-2 Ro Conc 1-3 Ro Conc 1-3 Ro Conc 1-4 Ro Conc 1-5 REO Ro TIS Produc Ro Conc 1	ts	100.0 Weight % 17.7 23.3 26.2 34.5 38.9	100.0 <b>S</b> 18.8 14.5 12.9 9.87 8.75 0.03 <b>S</b> 96.9	100.0 La 996.0 1081.2 1038.6 943.4 853.6 35.0 La 49.8	Ce         1870.0         2031.3         1951.1         1770.3         1602.2         64.0	Pr         183.0         198.2         189.9         171.6         155.4         6.0         Pr         50.4	Nd           652.0           705.7           677.5           613.6           555.5           26.0           Nd           49.6	Sm 110.0 116.7 112.1 100.8 91.7 3.00 Sm 51.8	Eu 5.0 5.2 5.1 4.6 4.3 2.00 Eu 30.5	Gd 71.0 73.6 70.7 63.8 58.1 2.00 Gd 52.6	Tb           10.0           10.0           9.7           8.5           7.8           2.00           Tb           41.5	Dy 50.0 48.6 46.6 41.2 37.6 3.00 Dy 53.6	Assays: U, Th Ho 7.0 7.0 6.8 6.1 5.6 2.00 % Distr Ho 36.2	a, REE g/t, S % Er 20.0 19.3 18.5 16.2 14.9 2.00 ibution Er 50.3	6 Tm 2.0 2.0 2.0 2.0 2.0 2.00 2.00 <b>Tm</b> 17.7	Yb 16.0 15.8 15.2 13.5 12.4 2.00 Yb 46.7	Lu 2.0 2.0 2.0 2.0 2.0 2.00 2.00	Y 205.0 200.9 193.4 170.9 156.7 40.0 Y 42.4	Sc           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0	U 1330.0 1293.9 1256.4 1119.3 1032.2 78.0 U 52.3	Th 957.0 947.6 906.6 803.9 729.4 37.0 Th 55.2	LREE 3916 4238.3 4074.2 3704.2 3362.6 236.0 LREE 47.6	HREE 383 379.1 364.8 324.2 297.2 57.0 HREE 45.0	TREE 4299 4617.5 4439.0 4028.3 3659.8 293.0 TREE 47.4
REO Ro TIS Head (Calc.) Cumulative Products Cumulative Products Products Ro Conc 1 Ro Conc 1	ts	100.0 Weight % 17.7 23.3 26.2 34.5 38.9	100.0 <b>S</b> 18.8 14.5 12.9 9.87 8.75 0.03 <b>S</b> 96.9 98.4	100.0 La 996.0 1081.2 1038.6 943.4 853.6 35.0 La 49.8 71.1	Ce           1870.0           2031.3           1951.1           1770.3           1602.2           64.0           Ce           49.8           71.3	100.0 Pr 183.0 198.2 189.9 171.6 155.4 6.0 Pr 50.4 71.9	Nd 652.0 705.7 677.5 613.6 555.5 26.0 Nd 49.6 70.7	Sm 110.0 116.7 112.1 100.8 91.7 3.00 Sm 51.8 72.4	Eu 5.0 5.2 5.1 4.6 4.3 2.00 Eu 30.5 42.1	Gd 71.0 73.6 70.7 63.8 58.1 2.00 Gd 52.6 71.9	Tb           10.0           10.0           9.7           8.5           7.8           2.00           Tb           41.5           54.7	Dy 50.0 48.6 46.6 41.2 37.6 3.00 Dy 53.6 68.6	Assays: U, Th Ho 7.0 7.0 6.8 6.1 5.6 2.00 % Distr Ho 36.2 47.7	<b>A, REE g/t, S %</b> <b>Er</b> 20.0 19.3 18.5 16.2 14.9 2.00 <b>ibution</b> <b>Er</b> 50.3 63.8	6 Tm 2.0 2.0 2.0 2.0 2.0 2.00 2.00 Tm 17.7 23.3	Yb 16.0 15.8 15.2 13.5 12.4 2.00 Yb 46.7 60.6	Lu 2.0 2.0 2.0 2.0 2.0 2.00 2.00 2.00	Y         205.0         200.9         193.4         170.9         156.7         40.0         Y         42.4         54.7	Sc           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           23.3	U 1330.0 1293.9 1256.4 1119.3 1032.2 78.0 U 52.3 67.0	Th           957.0           947.6           906.6           803.9           729.4           37.0           Th           55.2           71.9	LREE 3916 4238.3 4074.2 3704.2 3362.6 236.0 LREE 47.6 67.9	HREE 383 379.1 364.8 324.2 297.2 57.0 HREE 45.0 58.6	TREE         4299         4617.5         4439.0         4028.3         3659.8         293.0
REO Ro TIs         Head (Calc.)         Cumulative Products         Products         Ro Conc 1         Ro Conc 1-2         Ro Conc 1-3         Ro Conc 1-4         Ro Conc 1-5         REO Ro TIs         Product         Ro Conc 1         Ro Conc 1-3         Ro Conc 1-4         Ro Conc 1-5         REO Ro TIs	ts	100.0 Weight % 17.7 23.3 26.2 34.5 38.9	100.0 <b>S</b> 18.8 14.5 12.9 9.87 8.75 0.03 <b>S</b> 96.9	100.0 La 996.0 1081.2 1038.6 943.4 853.6 35.0 La 49.8 71.1 76.9	<b>Ce</b> 1870.0 2031.3 1951.1 1770.3 1602.2 64.0 <b>Ce</b> 49.8 71.3 77.1	Pr         183.0         198.2         189.9         171.6         155.4         6.0         Pr         50.4         71.9         77.5	Nd 652.0 705.7 677.5 613.6 555.5 26.0 Nd 49.6 70.7 76.4	Sm 110.0 116.7 112.1 100.8 91.7 3.00 Sm 51.8 72.4 78.2	Eu 5.0 5.2 5.1 4.6 4.3 2.00 Eu 30.5 42.1 46.1	Gd 71.0 73.6 70.7 63.8 58.1 2.00 Gd 52.6 71.9 77.6	Tb           10.0           9.7           8.5           7.8           2.00           Tb           41.5           54.7           59.5	Dy 50.0 48.6 46.6 41.2 37.6 3.00 Dy 53.6 68.6 74.1	Assays: U, Th Ho 7.0 7.0 6.8 6.1 5.6 2.00 <b>% Distr</b> Ho 36.2 47.7 51.9	a, REE g/t, S % Er 20.0 19.3 18.5 16.2 14.9 2.00 ibution Er 50.3 63.8 68.8	6 Tm 2.0 2.0 2.0 2.0 2.0 2.00 2.00 2.00 Tm 17.7 23.3 26.2	Yb 16.0 15.8 15.2 13.5 12.4 2.00 Yb 46.7 60.6 65.9	Lu 2.0 2.0 2.0 2.0 2.0 2.00 2.00 2.00 2.0	Y 205.0 200.9 193.4 170.9 156.7 40.0 Y 42.4 54.7 59.3	Sc           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0	U 1330.0 1293.9 1256.4 1119.3 1032.2 78.0 U 52.3 67.0 73.2	Th 957.0 947.6 906.6 803.9 729.4 37.0 Th 55.2 71.9 77.4	LREE 3916 4238.3 4074.2 3704.2 3362.6 236.0 LREE 47.6 67.9 73.4	HREE 383 379.1 364.8 324.2 297.2 57.0 HREE 45.0 58.6 63.5	TREE 4299 4617.5 4439.0 4028.3 3659.8 293.0 TREE 47.4 67.0 72.5
REO Ro TIs         Head (Calc.)         Cumulative Products         Products         Ro Conc 1         Ro Conc 1-2         Ro Conc 1-3         Ro Conc 1-4         Ro Conc 1-5         REO Ro TIs         Product         Ro Conc 1         Ro Conc 1-5         REO Ro TIs	ts	100.0 Weight % 17.7 23.3 26.2 34.5 38.9	100.0 <b>S</b> 18.8 14.5 12.9 9.87 8.75 0.03 <b>S</b> 96.9 98.4	100.0 La 996.0 1081.2 1038.6 943.4 853.6 35.0 La 49.8 71.1 76.9 92.0	Ce         1870.0         2031.3         1951.1         1770.3         1602.2         64.0             Ce         49.8         71.3         77.1         92.1	Pr         183.0         198.2         189.9         171.6         155.4         6.0         Pr         50.4         71.9         77.5         92.3	Nd 652.0 705.7 677.5 613.6 555.5 26.0 Nd 49.6 70.7 76.4 91.1	Sm 110.0 116.7 112.1 100.8 91.7 3.00 Sm 51.8 72.4 78.2 92.6	Eu 5.0 5.2 5.1 4.6 4.3 2.00 Eu 30.5 42.1 46.1 54.7	Gd 71.0 73.6 70.7 63.8 58.1 2.00 Gd 52.6 71.9 77.6 92.3	Tb           10.0           10.0           9.7           8.5           7.8           2.00           Tb           41.5           54.7           59.5           69.2	Dy 50.0 48.6 46.6 41.2 37.6 3.00 Dy 53.6 68.6 74.1 86.2	Assays: U, Th Ho 7.0 7.0 6.8 6.1 5.6 2.00 <b>% Distr</b> Ho 36.2 47.7 51.9 61.7	<b>Er</b> 20.0 19.3 18.5 16.2 14.9 2.00 <b>ibution</b> <b>Er</b> 50.3 63.8 68.8 79.5	6 Tm 2.0 2.0 2.0 2.0 2.0 2.0 2.00 2.00 2.00	Yb 16.0 15.8 15.2 13.5 12.4 2.00 Yb 46.7 60.6 65.9 76.9	Lu 2.0 2.0 2.0 2.0 2.0 2.00 2.00 2.00 2.0	Y           205.0           200.9           193.4           170.9           156.7           40.0           Y           42.4           54.7           59.3           69.0	Sc           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           20.0           Sc           17.7           23.3           26.2           34.5	U 1330.0 1293.9 1256.4 1119.3 1032.2 78.0 U 52.3 67.0 73.2 85.9	Th           957.0           947.6           906.6           803.9           729.4           37.0           Th           55.2           71.9           77.4           90.4	LREE 3916 4238.3 4074.2 3704.2 3362.6 236.0 LREE 47.6 67.9 73.4 87.9	HREE 383 379.1 364.8 324.2 297.2 57.0 HREE 45.0 58.6 63.5 74.3	TREE 4299 4617.5 4439.0 4028.3 3659.8 293.0 TREE 47.4 67.0 72.5 86.6
REO Ro TIs         Head (Calc.)         Cumulative Products         Products         Ro Conc 1         Ro Conc 1-2         Ro Conc 1-3         Ro Conc 1-4         Ro Conc 1-5         REO Ro TIs         Product         Ro Conc 1         Ro Conc 1-5         REO Ro TIs	ts	100.0 Weight % 17.7 23.3 26.2 34.5 38.9	100.0 <b>S</b> 18.8 14.5 12.9 9.87 8.75 0.03 <b>S</b> 96.9 98.4 98.9	100.0 La 996.0 1081.2 1038.6 943.4 853.6 35.0 La 49.8 71.1 76.9	<b>Ce</b> 1870.0 2031.3 1951.1 1770.3 1602.2 64.0 <b>Ce</b> 49.8 71.3 77.1	Pr         183.0         198.2         189.9         171.6         155.4         6.0         Pr         50.4         71.9         77.5	Nd 652.0 705.7 677.5 613.6 555.5 26.0 Nd 49.6 70.7 76.4	Sm 110.0 116.7 112.1 100.8 91.7 3.00 Sm 51.8 72.4 78.2	Eu 5.0 5.2 5.1 4.6 4.3 2.00 Eu 30.5 42.1 46.1	Gd 71.0 73.6 70.7 63.8 58.1 2.00 Gd 52.6 71.9 77.6	Tb           10.0           9.7           8.5           7.8           2.00           Tb           41.5           54.7           59.5	Dy 50.0 48.6 46.6 41.2 37.6 3.00 Dy 53.6 68.6 74.1	Assays: U, Th Ho 7.0 7.0 6.8 6.1 5.6 2.00 <b>% Distr</b> Ho 36.2 47.7 51.9	a, REE g/t, S % Er 20.0 19.3 18.5 16.2 14.9 2.00 ibution Er 50.3 63.8 68.8	6 Tm 2.0 2.0 2.0 2.0 2.0 2.00 2.00 2.00 Tm 17.7 23.3 26.2	Yb 16.0 15.8 15.2 13.5 12.4 2.00 Yb 46.7 60.6 65.9	Lu 2.0 2.0 2.0 2.0 2.0 2.00 2.00 2.00 2.0	Y 205.0 200.9 193.4 170.9 156.7 40.0 Y 42.4 54.7 59.3	Sc           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           100.0           20.0	U 1330.0 1293.9 1256.4 1119.3 1032.2 78.0 U 52.3 67.0 73.2	Th 957.0 947.6 906.6 803.9 729.4 37.0 Th 55.2 71.9 77.4	LREE 3916 4238.3 4074.2 3704.2 3362.6 236.0 LREE 47.6 67.9 73.4	HREE 383 379.1 364.8 324.2 297.2 57.0 HREE 45.0 58.6 63.5	TREE 4299 4617.5 4439.0 4028.3 3659.8 293.0 TREE 47.4 67.0 72.5

# 13849-002

Operator: Dan Lang

Date: Feb 04/2013

Ro Flotation	% Solids =	46
Ro Fd	K <sub>80</sub> =	135 µm

e, 2% MIBC

Test No. : F13		Project No:	13849-002	Operator:	Dan Lang	
Purpose:	To examine the low pulp density effects with duplicate F11 rougher conditions					
Procedure:	As outlined below. Condition at a 4.5L cell but transfer to a 10L cell for Rougher					
Feed:	2000 g charge of Master Composite -6 mesh					
Grind:	46 minutes at 65% solids in the laboratory Rod Mill GG RM#1		1	Ro Flotation	% Solids =	~18
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc	LR-19: 62% FA2, 27% Aero 855, 9% Kerose		Ro Fd	K <sub>80</sub> =	135 µm

HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

### Conditions:

Store	Reagents Ad	lded, g/t						Time, minutes	5	P	ulp	
Stage	LR19	METSO	Oxalic				Grind	Cond.	Froth	рН	Temp, ⁰C	
Grind							46					
Condition 1		500	500					1+3			18	High density conditioning at 4.5L cell
Rougher 1	300							5	4	7.7-7.5	22	Flotation at 10L cell
Rougher 2	150		100					5	3	7.1		Froth lasts 3 min
Rougher 3	150		100					5	4	6.8		
Rougher 4	300		100					5	5	6.6		
Rougher 5	300		100					5	6	6.3		Barren Tail
Rougher Sub Total	1200	500	900					29	22			
												]
	- 1			7								

Stage	Rougher
Flotation Cell	10L (2 kg)
Speed rpm	1800

# Metallurgical Balance

	We	eight											Assays: U, T	h, REE g/t, S %	6									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1	197.8	9.9	18.6	3290	6130	590	2050	320	13	188	20	93	15	35	4	28	4	388	<100	1100	2200	12493	775	13268
REO Ro Conc 2	79.3	4.0	0.85	1130	2050	202	698	119	5	76	10	51	8	21	3	18	3	226	<100	937	1150	4304	416	4720
REO Ro Conc 3	62.8	3.1	0.35	352	662	66	239	43	2	35	6	28	5	12	<2	11	<2	116	<100	655	569	1464	217	1681
REO Ro Conc 4	87.2	4.4	0.16	188	363	37	132	28	<2	25	4	24	4	10	<2	10	<2	98	<100	616	427	850	179	1029
REO Ro Conc 5	58.1	2.9	0.09	96	185	18	67	16	<2	12	2	12	2	6	<2	6	<2	55	<100	370	178	484	99	583
REO Ro TIS	1516.6	75.8	0.04	<20	24	4	<20	3	2	<2	3	4	3	3	3	3	3	<40	<100	29	13	173	64	237
Head (Calc.)	2001.8	100.0	1.92	407.0	747.1	73.5	260.6	41.6	3.2	25.6	5.1	16.5	4.5	7.5	3.0	6.7	3.0	87.1	<100	225.9	314.4	1633.0	159.0	1792.0
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	<100	270.0	354.0	1578.5	123.9	1702
		-																						
Products		Weight		ı.			1				l		1	ribution		vi	ι.			1	I			
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y 11.0	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1		9.9	95.6	79.9	81.1	79.3	77.7	75.9	40.1	72.5	39.0	55.7	33.2	45.8	13.2	41.2	13.2	44.0	9.9	48.1	69.1	75.6	48.2	73.2
REO Ro Conc 2		4.0	1.8	11.0	10.9	10.9	10.6	11.3	6.2	11.7	7.8	12.2	7.1	11.0	4.0	10.6	4.0	10.3	4.0	16.4	14.5	10.4	10.4	10.4
REO Ro Conc 3		3.1	0.6	2.7	2.8	2.8	2.9	3.2	2.0	4.3	3.7	5.3	3.5	5.0	2.1	5.1	2.1	4.2	3.1	9.1	5.7	2.8	4.3	2.9
REO Ro Conc 4		4.4	0.4	2.0	2.1	2.2	2.2	2.9	2.7	4.2	3.4	6.3	3.9	5.8	2.9	6.5	2.9	4.9	4.4	11.9	5.9	2.3	4.9	2.5
REO Ro Conc 5		2.9	0.1	0.7	0.7	0.7	0.7	1.1	1.8	1.4	1.1	2.1	1.3	2.3	1.9	2.6	1.9	1.8	2.9	4.8	1.6	0.9	1.8	0.9
REO Ro Tis		75.8	1.6	3.7	2.4	4.1	5.8	5.5	47.3	5.9	44.9	18.4	50.9	30.1	75.9	33.9	75.9	34.8	75.8	9.7	3.1	8.0	30.5	10.0
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products		Weight	1										Assays: II T	h, REE g/t, S %	4									
Products		%	s	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	o Tm	Yb	Lu	l y	Sc	Ιυ	Th	LREE	HREE	TREE
Ro Conc 1		9.9	18.6	3290.0	6130.0	590.0	2050.0	320.0	13.0	188.0	20.0	93.0	15.0	35.0	4.0	28.0	4.0	388.0	100.0	1100.0	2200.0	12493	775	13268
Ro Conc 1-2		13.8	13.5	2671.9	4962.4	479.0	1663.1	262.5	10.7	155.9	17.1	81.0	13.0	31.0	3.7	25.1	3.7	341.6	100.0	1053.4	1899.5	10149.5	672.3	10821.7
Ro Conc 1-3		17.0	11.1	2243.2	4167.9	402.7	1400.0	221.9	9.1	133.6	15.1	71.2	11.5	27.5	3.4	22.5	3.4	299.9	100.0	979.8	1653.7	8544.8	588.1	9132.9
Ro Conc 1-4		21.3	8.86	1823.6	3391.0	328.0	1141.1	182.3	7.7	111.4	12.8	61.6	10.0	23.9	3.1	20.0	3.1	258.7	100.0	905.5	1403.2	6973.7	504.6	7478.3
Ro Conc 1-5		24.2	7.81	1616.8	3007.1	290.9	1012.5	162.4	7.0	99.5	11.5	55.6	9.0	21.8	3.0	18.3	3.0	234.3	100.0	841.4	1256.5	6196.6	456.0	6652.7
REO Ro TIs		75.8	0.04	20.0	24.0	4.0	20.0	3.00	2.00	2.00	3.00	4.00	3.00	3.00	3.00	3.00	3.00	40.0	100.0	29.0	13.0	173.0	64.0	237.0
Produc	ts		s	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Dist	ribution Er	Tm	Yb	Lu	l y	Sc	Ιυ	Th	LREE	HREE	TREE
Ro Conc 1			95.6	79.9	81.1	79.3	77.7	75.9	40.1	72.5	39.0	55.7	33.2	45.8	13.2	41.2	13.2	44.0	9.9	48.1	69.1	75.6	48.2	73.2
Ro Conc 1-2			97.4	90.9	92.0	90.2	88.4	87.3	46.2	84.2	46.8	67.9	40.3	56.8	17.2	51.9	17.2	54.3	13.8	64.5	83.6	86.0	58.5	83.6
Ro Conc 1-3			97.9	93.6	94.7	93.0	91.2	90.5	48.2	88.5	50.5	73.2	43.8	61.8	19.3	57.0	19.3	58.5	17.0	73.6	89.3	88.8	62.8	86.5
Ro Conc 1-4			98.3	95.6	96.8	95.2	93.4	93.4	50.9	92.7	54.0	79.5	47.8	67.6	22.2	63.5	22.2	63.4	21.3	85.5	95.2	91.1	67.7	89.0
Ro Conc 1-5			98.4	96.3	97.6	95.9	94.2	94.5	52.7	94.1	55.1	81.6	49.1	69.9	24.1	66.1	24.1	65.2	24.2	90.3	96.9	92.0	69.5	90.0
REO Ro TIs			1.6	3.7	2.4	4.1	5.8	5.5	47.3	5.9	44.9	18.4	50.9	30.1	75.9	33.9	75.9	34.8	75.8	9.7	3.1	8.0	30.5	10.0

Dra duata	W	eight											Assays: U, T	h, REE g/t, S %	6									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1	197.8	9.9	18.6	3290	6130	590	2050	320	13	188	20	93	15	35	4	28	4	388	<100	1100	2200	12493	775	13268
REO Ro Conc 2	79.3	4.0	0.85	1130	2050	202	698	119	5	76	10	51	8	21	3	18	3	226	<100	937	1150	4304	416	4720
REO Ro Conc 3	62.8	3.1	0.35	352	662	66	239	43	2	35	6	28	5	12	<2	11	<2	116	<100	655	569	1464	217	1681
REO Ro Conc 4	87.2	4.4	0.16	188	363	37	132	28	<2	25	4	24	4	10	<2	10	<2	98	<100	616	427	850	179	1029
REO Ro Conc 5	58.1	2.9	0.09	96	185	18	67	16	<2	12	2	12	2	6	<2	6	<2	55	<100	370	178	484	99	583
REO Ro TIs	1516.6	75.8	0.04	<20	24	4	<20	3	2	<2	3	4	3	3	3	3	3	<40	<100	29	13	173	64	237
Head (Calc.)	2001.8	100.0	1.92	407.0	747.1	73.5	260.6	41.6	3.2	25.6	5.1	16.5	4.5	7.5	3.0	6.7	3.0	87.1	<100	225.9	314.4	1633.0	159.0	1792.0
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	<100	270.0	354.0	1578.5	123.9	1702
			-																					
Products		Weight											% Dist	tribution										
Troducts		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1		9.9	95.6	79.9	81.1	79.3	77.7	75.9	40.1	72.5	39.0	55.7	33.2	45.8	13.2	41.2	13.2	44.0	9.9	48.1	69.1	75.6	48.2	73.2
REO Ro Conc 2		4.0	1.8	11.0	10.9	10.9	10.6	11.3	6.2	11.7	7.8	12.2	7.1	11.0	4.0	10.6	4.0	10.3	4.0	16.4	14.5	10.4	10.4	10.4
REO Ro Conc 3		3.1	0.6	2.7	2.8	2.8	2.9	3.2	2.0	4.3	3.7	5.3	3.5	5.0	2.1	5.1	2.1	4.2	3.1	9.1	5.7	2.8	4.3	2.9
REO Ro Conc 4		4.4	0.4	2.0	2.1	2.2	2.2	2.9	2.7	4.2	3.4	6.3	3.9	5.8	2.9	6.5	2.9	4.9	4.4	11.9	5.9	2.3	4.9	2.5
REO Ro Conc 5		2.9	0.1	0.7	0.7	0.7	0.7	1.1	1.8	1.4	1.1	2.1	1.3	2.3	1.9	2.6	1.9	1.8	2.9	4.8	1.6	0.9	1.8	0.9
REO Ro TIs		75.8	1.6	3.7	2.4	4.1	5.8	5.5	47.3	5.9	44.9	18.4	50.9	30.1	75.9	33.9	75.9	34.8	75.8	9.7	3.1	8.0	30.5	10.0
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products		Weight	1										Assavs: U. T	ከ, REE g/t, S ያ	%									
Products		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		9.9	18.6	3290.0	6130.0	590.0	2050.0	320.0	13.0	188.0	20.0	93.0	15.0	35.0	4.0	28.0	4.0	388.0	100.0	1100.0	2200.0	12493	775	13268
Ro Conc 1-2		13.8	13.5	2671.9	4962.4	479.0	1663.1	262.5	10.7	155.9	17.1	81.0	13.0	31.0	3.7	25.1	3.7	341.6	100.0	1053.4	1899.5	10149.5	672.3	10821.7
Ro Conc 1-3		17.0	11.1	2243.2	4167.9	402.7	1400.0	221.9	9.1	133.6	15.1	71.2	11.5	27.5	3.4	22.5	3.4	299.9	100.0	979.8	1653.7	8544.8	588.1	9132.9
Ro Conc 1-4		21.3	8.86	1823.6	3391.0	328.0	1141.1	182.3	7.7	111.4	12.8	61.6	10.0	23.9	3.1	20.0	3.1	258.7	100.0	905.5	1403.2	6973.7	504.6	7478.3
Ro Conc 1-5		24.2	7.81	1616.8	3007.1	290.9	1012.5	162.4	7.0	99.5	11.5	55.6	9.0	21.8	3.0	18.3	3.0	234.3	100.0	841.4	1256.5	6196.6	456.0	6652.7
REO Ro TIS		75.8	0.04	20.0	24.0	4.0	20.0	3.00	2.00	2.00	3.00	4.00	3.00	3.00	3.00	3.00	3.00	40.0	100.0	29.0	13.0	173.0	64.0	237.0
Produc	ts		e	1 10	Ce	D-	Nd	Sm	Eu	Gd	Ть	Dy	1	tribution	Tm	Yb	Lu		Sc	1	Th	LREE	HREE	TREE
Ro Conc 1			95.6	La 79.9	81.1	79.3	77.7	75.9	40.1	72.5	39.0	55.7	Ho 33.2	<b>Er</b> 45.8	13.2	41.2	13.2	44.0	9.9	48.1	69.1	75.6	48.2	73.2
Ro Conc 1-2			95.6 97.4	90.9	92.0	90.2	88.4	87.3	46.2	84.2	46.8	67.9	40.3	56.8	17.2	51.9	17.2	54.3	13.8	64.5	83.6	86.0	58.5	83.6
Ro Conc 1-3			97.4 97.9	93.6	92.0 94.7	90.2 93.0	91.2	90.5	40.2	88.5	40.8 50.5	73.2	40.3	61.8	17.2	57.0	17.2	58.5	17.0	73.6	89.3	88.8	62.8	86.5
Ro Conc 1-4			97.9 98.3	95.6	94.7 96.8	95.0 95.2	91.2	90.5 93.4	40.2 50.9	92.7	50.5 54.0	73.2	43.8	67.6	22.2	63.5	22.2	63.4	21.3	85.5	95.2	91.1	67.7	89.0
Ro Conc 1-5			98.3 98.4	96.3	90.8 97.6	95.2 95.9	93.4 94.2	93.4 94.5	50.9 52.7	92.7	54.0 55.1	81.6	47.8	69.9	22.2	66.1	22.2	65.2	21.3	90.3	95.2	92.0	69.5	90.0
REO Ro TIS			90.4 1 6	37	21	<u>3</u> 5.5 ⊿ 1	5.8	55	47.3	59	<u> </u>	18.4	49.1 50.9	30.1	75.9	33.9	75.9	3/ 8	75.8	0.5	30.3	92.0 8.0	30.5	10.0
			1.0	5.7	L 2.4	1 7.1	0.0	0.0	T1.5	0.0	74.3	10.4	50.5	50.1	10.0	55.8	10.0	04.0	10.0	3.1	J J. I	0.0	00.0	10.0

Products	We	eight											Assays: U, T	h, REE g/t, S %	6									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1	197.8	9.9	18.6	3290	6130	590	2050	320	13	188	20	93	15	35	4	28	4	388	<100	1100	2200	12493	775	13268
REO Ro Conc 2	79.3	4.0	0.85	1130	2050	202	698	119	5	76	10	51	8	21	3	18	3	226	<100	937	1150	4304	416	4720
REO Ro Conc 3	62.8	3.1	0.35	352	662	66	239	43	2	35	6	28	5	12	<2	11	<2	116	<100	655	569	1464	217	1681
REO Ro Conc 4	87.2	4.4	0.16	188	363	37	132	28	<2	25	4	24	4	10	<2	10	<2	98	<100	616	427	850	179	1029
REO Ro Conc 5	58.1	2.9	0.09	96	185	18	67	16	<2	12	2	12	2	6	<2	6	<2	55	<100	370	178	484	99	583
REO Ro TIs	1516.6	75.8	0.04	<20	24	4	<20	3	2	<2	3	4	3	3	3	3	3	<40	<100	29	13	173	64	237
Head (Calc.)	2001.8	100.0	1.92	407.0	747.1	73.5	260.6	41.6	3.2	25.6	5.1	16.5	4.5	7.5	3.0	6.7	3.0	87.1	<100	225.9	314.4	1633.0	159.0	1792.0
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	<100	270.0	354.0	1578.5	123.9	1702
	-																							
Products		Weight											% Dist	ribution										
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1		9.9	95.6	79.9	81.1	79.3	77.7	75.9	40.1	72.5	39.0	55.7	33.2	45.8	13.2	41.2	13.2	44.0	9.9	48.1	69.1	75.6	48.2	73.2
REO Ro Conc 2		4.0	1.8	11.0	10.9	10.9	10.6	11.3	6.2	11.7	7.8	12.2	7.1	11.0	4.0	10.6	4.0	10.3	4.0	16.4	14.5	10.4	10.4	10.4
REO Ro Conc 3		3.1	0.6	2.7	2.8	2.8	2.9	3.2	2.0	4.3	3.7	5.3	3.5	5.0	2.1	5.1	2.1	4.2	3.1	9.1	5.7	2.8	4.3	2.9
REO Ro Conc 4		4.4	0.4	2.0	2.1	2.2	2.2	2.9	2.7	4.2	3.4	6.3	3.9	5.8	2.9	6.5	2.9	4.9	4.4	11.9	5.9	2.3	4.9	2.5
REO Ro Conc 5		2.9	0.1	0.7	0.7	0.7	0.7	1.1	1.8	1.4	1.1	2.1	1.3	2.3	1.9	2.6	1.9	1.8	2.9	4.8	1.6	0.9	1.8	0.9
REO Ro TIs		75.8	1.6	3.7	2.4	4.1	5.8	5.5	47.3	5.9	44.9	18.4	50.9	30.1	75.9	33.9	75.9	34.8	75.8	9.7	3.1	8.0	30.5	10.0
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Cumulative Products Products		Weight											Assays: U, T	h, REE g/t, S %										
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1		9.9	18.6	3290.0	6130.0	590.0	2050.0	320.0	13.0	188.0	20.0	93.0	15.0	35.0	4.0	28.0	4.0	388.0	100.0	1100.0	2200.0	12493	775	13268
Ro Conc 1-2		13.8	13.5	2671.9	4962.4	479.0	1663.1	262.5	10.7	155.9	17.1	81.0	13.0	31.0	3.7	25.1	3.7	341.6	100.0	1053.4	1899.5	10149.5	672.3	10821.7
Ro Conc 1-3		17.0	11.1	2243.2	4167.9	402.7	1400.0	221.9	9.1	133.6	15.1	71.2	11.5	27.5	3.4	22.5	3.4	299.9	100.0	979.8	1653.7	8544.8	588.1	9132.9
Ro Conc 1-4		21.3	8.86	1823.6	3391.0	328.0	1141.1	182.3	7.7	111.4	12.8	61.6	10.0	23.9	3.1	20.0	3.1	258.7	100.0	905.5	1403.2	6973.7	504.6	7478.3
Ro Conc 1-5		24.2	7.81	1616.8	3007.1	290.9	1012.5	162.4	7.0	99.5	11.5	55.6	9.0	21.8	3.0	18.3	3.0	234.3	100.0	841.4	1256.5	6196.6	456.0	6652.7
REO Ro TIs		75.8	0.04	20.0	24.0	4.0	20.0	3.00	2.00	2.00	3.00	4.00	3.00	3.00	3.00	3.00	3.00	40.0	100.0	29.0	13.0	173.0	64.0	237.0
Product	ts			ı .						1	I		1	ribution						ı	I			
			S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Ť	Sc	U 10.1	Th	LREE	HREE	TREE
Ro Conc 1			95.6	79.9	81.1	79.3	77.7	75.9	40.1	72.5	39.0	55.7	33.2	45.8	13.2	41.2	13.2	44.0	9.9	48.1	69.1	75.6	48.2	73.2
Ro Conc 1-2			97.4	90.9	92.0	90.2	88.4	87.3	46.2	84.2	46.8	67.9	40.3	56.8	17.2	51.9	17.2	54.3	13.8	64.5	83.6	86.0	58.5	83.6
Ro Conc 1-3			97.9	93.6	94.7	93.0	91.2	90.5	48.2	88.5	50.5	73.2	43.8	61.8	19.3	57.0	19.3	58.5	17.0	73.6	89.3	88.8	62.8	86.5
Ro Conc 1-4			98.3	95.6	96.8	95.2	93.4	93.4	50.9	92.7	54.0	79.5	47.8	67.6	22.2	63.5	22.2	63.4	21.3	85.5	95.2	91.1	67.7	89.0
Ro Conc 1-5 REO Ro TIs			98.4	96.3	97.6	95.9	94.2	94.5	52.7	94.1	55.1	81.6	49.1	69.9	24.1	66.1	24.1	65.2	24.2	90.3	96.9	92.0	69.5	90.0
			1.6	3.7	2.4	4.1	5.8	5.5	47.3	5.9	44.9	18.4	50.9	30.1	75.9	33.9	75.9	34.8	75.8	97	3.1	8.0	30.5	10.0

Date: Feb 04/2013

Test No. : F14		Project No:
Purpose:	To examine the effects of oxalic acid and low pulp density in rougher and the cleaner	performance
Procedure:	As outlined below. Conditioning at 4.5L cell but transfering to 10L for rougher flotatio Blending cleaner1 scavenger concentrate with cleaner 1 concentrate as the cleaner2	
Feed:	2000 g charge of LR Composite -6 mesh	
Grind:	46 minutes at 65% solids in the laboratory Rod Mill GG RM#3	
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE	LR-19: 62% FA2, 27% Aero 855, 9% Kerosen

### Conditions:

Store				Reage	nts Added, g/t			Time, minute	S	F F	Pulp
Stage	LR19	METSO	Oxalic				Grind	Cond.	Froth	рН	Temp, ºC
Grind							46				
Condition 1		500	500					2			
Rougher 1	300							5	4	7.4	20
Rougher 2	150		100					5	5	7.4	
Rougher 3	150		100					5	4	6.8	
Rougher 4	300		100					5	10	6.6	
Rougher 5	300		100					5	6	6.5	27
Rougher Sub Total	1200	500	900					27	29		
REO CInr 1		250	100					2	8	7.9	
	60							5	3	7.6	
REO Clnr Scav	75							3	1.5	7.5	
REO CInr 2		150	125					2	7	7.2	
REO Clnr 3		100	100					2	6	7.5	
Cleaner Sub Total	135	500	325					14	25.5		

Stage	Rougher	Cleaner	Cleaner Scavenger
Flotation Cell	10L (2 kg)	4.5	4.5
Speed rpm	1800		
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### Metallurgical Balance

Breducto	We	ight										A	ssays: U, Th, I	REE g/t, S %										
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc	336.6	16.7	19.4	1780	3320	329	1160	187	9	107	13	61	10	24	3	18	3	267	<100	1280	1350	6885	506	7391
REO 3rd CI Tail	82.5	4.1	0.77	302	559	56	205	40	3	28	4	23	4	9	<2	8	<2	104	<100	701	407	1265	184	1449
REO 2nd CI Tail	201.4	10.0	0.32	155	299	32	113	23	<2	15	3	14	3	6	<2	5	<2	68	<100	453	238	724	118	842
REO 1st CI Sc Tail	555.2	27.6	0.07	56	103	11	36	8	<2	7	<2	6	<2	3	<2	3	<2	<40	<100	229	103	316	67	383
REO Ro Tail	834.3	41.5	0.05	34	61	7	25	4	<2	<2	<2	5	<2	2	<2	<2	<2	<40	<100	156	50	233	59	292
Head (Calc.)	2010.0	100.0	3.35	355.6	662.6	66.5	234.3	39.1	3.2	23.3	4.0	16.3	3.5	6.6	2.2	5.5	2.2	83.4	<100	416.5	315.8	1461.4	147.1	1608.6
Head (Direct)			3.32	352.0	681.0	73.5	235.0	41.9	2.7	28.5	4.2	19.2	3.4	8.2	1.3	5.9	1.0	65.0	25.0	520.0	350.0	1411.1	136.7	1547.8
Products		Weight		_	_	_	_				-	_	% Distrib	ution	_			_	-	_	_	_	_	_
Froducts		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc		16.7	96.9	83.8	83.9	82.8	82.9	80.0	46.9	76.8	54.1	62.7	47.5	60.5	23.2	54.8	23.2	53.6	16.7	51.5	71.6	78.9	57.6	76.9
REO 3rd CI Tail		4.1	0.9	3.5	3.5	3.5	3.6	4.2	3.8	4.9	4.1	5.8	4.7	5.6	3.8	6.0	3.8	5.1	4.1	6.9	5.3	3.6	5.1	3.7
REO 2nd CI Tail		10.0	1.0	4.4	4.5	4.8	4.8	5.9	6.2	6.4	7.5	8.6	8.5	9.0	9.2	9.1	9.2	8.2	10.0	10.9	7.6	5.0	8.0	5.2
REO 1st CI Sc Tail		27.6	0.6	4.4	4.3	4.6	4.2	5.6	17.2	8.3	13.7	10.2	15.7	12.5	25.5	15.1	25.5	13.2	27.6	15.2	9.0	6.0	12.6	6.6
REO Ro Tail		41.5	0.6	4.0	3.8	4.4	4.4	4.2	25.8	3.6	20.6	12.7	23.6	12.5	38.3	15.1	38.3	19.9	41.5	15.5	6.6	6.6	16.6	7.5
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

# Combined Products

Dreducto	Weight										A	ssays: U, Th, I	REE g/t, S %										
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd Cl Conc	16.7	19.4	1780.0	3320.0	329.0	1160.0	187.0	9.0	107.0	13.0	61.0	10.0	24.0	3.0	18.0	3.0	267.0	100.0	1280.0	1350.0	6885	506	7391
REO 2nd CI Conc	20.9	15.7	1489.1	2776.5	275.3	972.0	158.1	7.8	91.4	11.2	53.5	8.8	21.0	2.8	16.0	2.8	234.9	100.0	1166.0	1164.4	5778.7	442.6	6221.3
REO 1st CI Conc +1st CI Sc Conc	30.9	10.7	1056.1	1972.4	196.3	693.2	114.2	5.9	66.6	8.6	40.7	6.9	16.2	2.5	12.5	2.5	180.7	100.0	934.6	863.7	4138.1	337.3	4475.3
REO 1st CI Sc Tail	27.6	0.07	56.0	103.0	11.0	36.0	8.0	2.0	7.0	2.0	6.0	2.0	3.0	2.0	3.0	2.0	40.0	100.0	229.0	103.0	316.0	67.0	383.0
REO Ro Conc	58.5	5.70	583.8	1089.6	108.8	382.8	64.1	4.1	38.5	5.5	24.3	4.6	9.9	2.3	8.0	2.3	114.3	100.0	601.4	504.5	2333.2	209.6	2542.8
REO Ro Tail	41.5	0.05	34.0	61.0	7.0	25.0	4.00	2.00	2.00	2.00	5.00	2.00	2.00	2.00	2.00	2.00	40.0	100.0	156.0	50.0	233.0	59.0	292.0
Products												% Distrib	oution										
FIDUUCIS		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 3rd CI Conc		96.9	83.8	83.9	82.8	82.9	80.0	46.9	76.8	54.1	62.7	47.5	60.5	23.2	54.8	23.2	53.6	16.7	51.5	71.6	78.9	57.6	76.9
REO 2nd CI Conc		97.8	87.3	87.4	86.2	86.5	84.2	50.7	81.7	58.2	68.5	52.2	66.0	27.0	60.7	27.0	58.7	20.9	58.4	76.9	82.4	62.7	80.6
REO 1st CI Conc +1st CI Sc Conc		98.8	91.7	91.9	91.1	91.3	90.1	57.0	88.2	65.6	77.1	60.7	75.0	36.2	69.9	36.2	66.9	30.9	69.3	84.4	87.4	70.8	85.9
REO 1st CI Sc Tail		0.6	4.4	4.3	4.6	4.2	5.6	17.2	8.3	13.7	10.2	15.7	12.5	25.5	15.1	25.5	13.2	27.6	15.2	9.0	6.0	12.6	6.6
REO Ro Conc		99.4	96.0	96.2	95.6	95.6	95.8	74.2	96.4	79.4	87.3	76.4	87.5	61.7	84.9	61.7	80.1	58.5	84.5	93.4	93.4	83.4	92.5
REO Ro Tail		0.6	4.0	3.8	4.4	4.4	4.2	25.8	3.6	20.6	12.7	23.6	12.5	38.3	15.1	38.3	19.9	41.5	15.5	6.6	6.6	16.6	7.5

### 13849-002 Operator: Dan Lang

Date: Feb 06/2013

Ro Flotation	% Solids =	~18
Ro Fd	K <sub>80</sub> =	135 µm

sene, 2% MIBC

# Rougher old behaviour, too frothy sticky paddle, possible contaminated

Frother only lost ~3mins

Floculated tailings

Froth dies quickly



Test No. : F15		Project No:	13849-002	<b>Operator</b> :	Dan Lang	
Purpose:	To examine the effects of oxalic acid and low pulp density in rougher and the cleaner	performance (Repeat F14 with low dosage of	collector and short flotation tin	ne in rougher)		
Procedure:	As outlined below. Conditioning at 4.5L cell but transfering to 10L for rougher flotation	1.				
Feed:	2000 g charge of Master Composite -6 mesh					
Grind:	46 minutes at 65% solids in the laboratory Rod Mill GG RM#3			Ro Flotation	% Solids =	~18
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y	LR-19: 62% FA2, 27% Aero 855, 9% Keros	ene, 2% MIBC	Ro Fd	K <sub>80</sub> =	135 µm

Conditions:

TREE=LREE+HREE

Starra	Reagents Ad	lded, g/t							Time, minutes	5	F	Pulp
Stage	LR19	METSO	Oxalic					Grind	Cond.	Froth	рН	Temp, ⁰C
Grind								46				
Condition 1		500	500						2		7.5	
Rougher 1	300								5	4	7.8	
Rougher 2	150		100						5	5	7.2	
Rougher 3	150		100						5	5		
Rougher 4	300		100						5	5	7	
Rougher Sub Total	900	500	800					 	22	19		<u> </u>
REO Clnr 1	90	250	100						2	8	8.2	
									5	1.5		
REO Clnr Scav	90								5	3	7.7	+
REO CInr 2		125	100							5	8.0	
	90								5		7.6	<u> </u>
Cleaner Sub Total	270	375	200						17	17.5		<u> </u>
			_									
Stage		Rou			eaner	Scavenger	4					
Flotation Cell		10L (		4	1.5L	 1.5L	4					
Speed rpm		18	00									

# Metallurgical Balance

Producto	We	ight											Assays: U, TI	n, REE g/t, S %	, 0									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 2nd CI Conc	357.6	17.8	10.1	2170	3760	392	1210	198	9	111	16	73	12	29	<5	21	<5	290	<100	1050	1520	7839	562	8401
REO 2nd CI Tail	90.0	4.5	0.12	100	184	19	62	12	<5	8	<5	8	<5	<5	<5	<5	<5	<40	<100	189	133	482	86	568
REO 1st CI Sc Conc	83.6	4.2	0.15	150	282	30	94	18	<5	12	<5	12	<5	6	<5	<5	<5	53	<100	317	200	679	108	787
REO 1st Cl Sc Tail	231.6	11.5	0.05	46	82	9	28	5	<5	4	<5	4	<5	<5	<5	<5	<5	<40	<100	121	66	275	78	353
REO Ro Tail	1248.1	62.1	0.04	24	45	4	<20	2	<5	2	<5	<2	<5	<5	<5	<5	<5	<40	<100	38	23	200	74	274
Head (Calc.)	2010.9	100.0	1.84	416.8	726.0	75.3	237.5	38.3	5.7	22.3	7.0	15.5	6.2	9.3	5.0	7.8	5.0	85.0	<100	245.9	306.4	1599.6	163.2	1762.8
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.1	3.3	16.5	2.6	6.7	0.80	5.20	0.70	62.00	<100	270.0	354.0	1578.5	123.9	1702.4
Products		Weight												21										
		weight											% Dist	ribution										
FIDUUCIS		weight %	S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Dist Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 2nd Cl Conc		17.8	<b>S</b> 97.7	<b>La</b> 92.6	<b>Ce</b> 92.1	<b>Pr</b> 92.5	<b>Nd</b> 90.6	<b>Sm</b> 91.9	<b>Eu</b> 28.0	<b>Gd</b> 88.5	<b>Tb</b> 40.9	<b>Dy</b> 83.5	Ī	Er 55.4	<b>Tm</b> 17.8	<b>Yb</b> 47.6	<b>Lu</b> 17.8	<b>Y</b> 60.7	<b>Sc</b> 17.8	U 75.9	Th 88.2	LREE 87.1	HREE 61.2	<b>TREE</b> 84.7
		%	<b>S</b> 97.7 0.3				+	-				,	Но	Er				<b>Y</b> 60.7 2.1		U 75.9 3.4	<b>Th</b> 88.2 1.9			
REO 2nd CI Conc		% 17.8	<b>S</b> 97.7 0.3 0.3	92.6	92.1		+	-		88.5	40.9	83.5	Ho 34.2	<b>Er</b> 55.4	17.8	47.6	17.8		17.8		Th 88.2 1.9 2.7	87.1	61.2	84.7
REO 2nd Cl Conc REO 2nd Cl Tail		% 17.8 4.5	<b>S</b> 97.7 0.3 0.3 0.3	92.6	92.1 1.1		90.6 1.2	91.9 1.4		88.5 1.6	40.9 3.2	83.5 2.3	Ho 34.2 3.6	<b>Er</b> 55.4 2.4	17.8 4.5	47.6 2.9	17.8 4.5	2.1	17.8 4.5	3.4	1.9	87.1 1.3	61.2 2.4	84.7 1.4
REO 2nd Cl Conc REO 2nd Cl Tail REO 1st Cl Sc Conc		% 17.8 4.5 4.2	<b>S</b> 97.7 0.3 0.3 0.3 1.4	92.6 1.1 1.5	92.1 1.1 1.6		90.6 1.2	91.9 1.4	28.0 3.9 3.6	88.5 1.6 2.2	40.9 3.2 3.0	83.5 2.3 3.2	Ho 34.2 3.6	<b>Er</b> 55.4 2.4	17.8 4.5 4.2	47.6 2.9 2.6	17.8 4.5 4.2	2.1 2.6	17.8 4.5 4.2	3.4 5.4	1.9 2.7	87.1 1.3 1.8	61.2 2.4 2.8	84.7 1.4 1.9

# Combined Products

Products	Weight											Assays: U, Th	n, REE g/t, S %	6									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO 2nd CI Conc	17.8	10.1	2170.0	3760.0	392.0	1210.0	198.0	9.0	111.0	16.0	73.0	12.0	29.0	5.0	21.0	5.0	290.0	100.0	1050.0	1520.0	7839	562	8401
REO 1st CI Conc	22.3	8.1	1753.8	3041.0	317.0	979.2	160.6	8.2	90.3	13.8	59.9	10.6	24.2	5.0	17.8	5.0	239.7	100.0	876.9	1241.1	6359.7	466.3	6826.0
REO 1st CI Conc +1st CI Sc Conc	26.4	6.8	1501.4	2606.8	271.8	839.9	138.2	7.7	78.0	12.4	52.4	9.7	21.3	5.0	15.8	5.0	210.3	100.0	788.8	1077.3	5465.7	409.9	5875.6
REO Ro Conc	37.9	4.8	1059.5	1840.2	192.0	593.4	97.7	6.9	55.5	10.2	37.7	8.3	16.4	5.0	12.5	5.0	158.6	100.0	586.0	770.2	3889.7	309.1	4198.8
REO Ro Tail	00.4	0.04	24.0	45.0	4.0	20.0	2.00	5.00	2.00	F 00	2.00	5.00	5.00	5.00	5.00	5.00	40.0	100.0	38.0	23.0	200.0	74.0	274.0
REU RU Tali	62.1	0.04	24.0	45.0	4.0	20.0	2.00	5.00	2.00	5.00	2.00	5.00	5.00	5.00	5.00	5.00	40.0	100.0	30.0	23.0	200.0	77.0	274.0
	62.1	0.04	24.0	45.0	4.0	20.0	2.00	5.00	2.00	5.00	2.00			3.00	5.00	5.00	40.0	100.0	36.0	23.0	200.0	74.0	274.0
Products	62.1	0.04	24.0				2.00	1		· · · · ·	_	% Distr	ribution	1		3.00	40.0	1	30.0				
	62.1	0.04 S	 La	45.0 Ce	4.0 Pr	20.0 Nd	2.00 Sm	5.00 Eu	Gd	5.00 Tb	2.00 Dy			 	Yb	Lu	40.0 Y	5c	U	 	LREE	HREE	TREE
	62.1	0.04 <b>S</b> 97.7					2.00 Sm 91.9	1		· · · · ·	_	% Distr		1		Lu 17.8	<b>Y</b> 60.7	1	U 75.9				
Products	62.1	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Тb	Dy	% Distr Ho	ibution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Products REO 2nd Cl Conc REO 1st Cl Conc	62.1	<b>S</b> 97.7	La 92.6	<b>Ce</b> 92.1	<b>Pr</b> 92.5	<b>Nd</b> 90.6	<b>Sm</b> 91.9	<b>Eu</b> 28.0	<b>Gd</b> 88.5	<b>Тb</b> 40.9	<b>Dy</b> 83.5	<b>% Distr</b> <b>Ho</b> 34.2	ibution Er 55.4	<b>Tm</b> 17.8	Yb 47.6	Lu 17.8	<b>Y</b> 60.7	<b>Sc</b> 17.8	<b>U</b> 75.9	<b>Th</b> 88.2	<b>LREE</b> 87.1	HREE 61.2	<b>TREE</b> 84.7
Products REO 2nd Cl Conc	62.1	<b>S</b> 97.7 98.0	La 92.6 93.7	<b>Ce</b> 92.1 93.2	<b>Pr</b> 92.5 93.7	<b>Nd</b> 90.6 91.8	<b>Sm</b> 91.9 93.3	<b>Eu</b> 28.0 31.9	<b>Gd</b> 88.5 90.1	<b>Tb</b> 40.9 44.1	<b>Dy</b> 83.5 85.8	<b>% Distr</b> Ho 34.2 37.8	ibution Er 55.4 57.8	Tm 17.8 22.3	<b>Yb</b> 47.6 50.5	Lu 17.8 22.3	<b>Y</b> 60.7 62.8	<b>Sc</b> 17.8 22.3	U 75.9 79.4	<b>Th</b> 88.2 90.1	LREE 87.1 88.5	HREE 61.2 63.6	<b>TREE</b> 84.7 86.2

Date: Feb 06/2013

Nice stuff

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Test No. : F16 (UR Comp)

Project No:

13849-002

Purpose:	To produce concentrate for hydrometallurgical tests with the large cell under similar conditions of F9
Procedure:	As outlined below.
Feed:	10,000 g charge of UR Composite
Grind:	minutes at 65% solids in the laboratory 10kg Rod Mill
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc

HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y

TREE=LREE+HREE

Conditions:

Store				Reagen	ts Added, g/t				Time, minutes	6	F	Pulp
Stage	LR19	Metso						Grind	Cond.	Froth	рН	Temp, ⁰C
Grind								75				
REO Cond 1												
REO Cond 2		500							3			18
REO Rougher 1	300								5	5	9.4	20
REO Rougher 2	150								5	5		22
REO Rougher 3	150								5	5		
REO Rougher 4	200								5	6		
REO Rougher 5	200								5	6		
REO Rougher 6	200											
REO Rougher Subtol	1200	500							28	27		

Stage	Rougher
Flotation Cell	(~25L 10 kg)
Speed rpm	1800

# Metallurgical Balance

Products	We	ight											Assays: U, T	h, REE g/t, S %	%									
Floducts	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1-4	1920.2	18.5	7.88	2700	5080	502	1680	263	10	150	16	73	13	27	3	20	3	301	<100	620	1680	10335	606	10941
REO Ro Conc 5	639.3	6.2	0.28	207	396	42	157	37	<2	34	6	35	6	15	2	13	<2	157	<100	556	868	941	270	1211
REO Ro Conc 6	890.3	8.6	0.06	53	100	11	34	8	<2	8	<2	9	<2	4	<2	4	<2	50	<100	174	156	308	83	391
REO Ro Tail	6924.2	66.7	0.03	26	48	5	<20	4	<2	2	<2	3	<2	<2	<2	<2	<2	<40	<100	60	51	205	57	262
Head (Calc.)	10374.0	100.0	1.50	534.4	1005.3	99.8	336.9	54.3	3.5	31.9	4.8	18.4	4.3	7.6	2.2	6.2	2.2	96.4	<100	204.0	411.9	2134.3	174.0	2308.2
Head (Direct)			1.46	536	1000	105	328	54.3	2.9	34.0	4.7	20.3	3.7	8.8	2.0	7.1	2.3	76.0	<100	218.0	445.0	2126.2	158.9	2285.1
													0/ <b>D</b>											
Products		Weight			1 -		I.		1	1	1	1		ribution	1	1	1	1	1 -	1		1	1	1
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1-4		18.5	97.2	93.5	93.5	93.1	92.3	89.6	53.2	87.1	61.2	73.3	56.2	65.8	25.4	59.9	25.4	57.8	18.5	56.3	75.5	89.6	64.5	87.7
REO Ro Conc 5		6.2	1.1	2.4	2.4	2.6	2.9	4.2	3.5	6.6	7.6	11.7	8.6	12.2	5.6	13.0	5.6	10.0	6.2	16.8	13.0	2.7	9.6	3.2
REO Ro Conc 6		8.6	0.3	0.9	0.9	0.9	0.9	1.3	4.9	2.2	3.5	4.2	4.0	4.5	7.9	5.6	7.9	4.5	8.6	7.3	3.3	1.2	4.1	1.5
REO Ro Tail		66.7	1.3	3.2	3.2	3.3	4.0	4.9	38.4	4.2	27.6	10.9	31.2	17.6	61.1	21.6	61.1	27.7	66.7	19.6	8.3	6.4	21.9	7.6
		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0										100.0	100.0	
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	10010									10010	100.0	100.0	

Draduata	Weight											Assays: U, T	h, REE g/t, S %	6									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1-4	18.5	7.88	2700	5080	502	1680	263	10	150	16	73	13	27	3	20	3	301	100	620	1680	10335	606	10941
REO Ro Conc 1-5	24.7	5.98	2077	3910	387	1300	207	8	121	14	64	11	24	3	18	3	265	100	604	1477	7989	522	8511
REO Ro Conc 1-6	33.3	4.45	1555	2927	290	973	155	6	92	11	49	9	19	3	15	3	210	100	493	1136	6006	409	6415
REO Ro Tail	66.7	0.03	26	48	5	20	4	2	2	2	3	2	2	2	2.0	2.0	40.0	100.0	60	51	205	57	262
Head (Calc.)	100.0	1.50	534.4	1005.3	99.8	336.9	54.3	3.5	31.9	4.8	18.4	4.3	7.6	2.2	6.2	2.2	96.4	100.0	204.0	411.9	2134.3	174.0	2308.2
Products												% Dist	ribution										
Floadels		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1-4		97.2	93.5	93.5	93.1	92.3	89.6	53.2	87.1	61.2	73.3	56.2	65.8	25.4	59.9	25.4	57.8	18.5	56.3	75.5	89.6	64.5	87.7
REO Ro Conc 1-5		98.3	95.9	96.0	95.7	95.2	93.8	56.7	93.7	68.9	85.0	64.8	77.9	31.1	72.9	31.1	67.8	24.7	73.0	88.5	92.4	74.0	91.0
REO Ro Conc 1-6		98.7	96.8	96.8	96.7	96.0	95.1	61.6	95.8	72.4	89.1	68.8	82.4	38.9	78.4	38.9	72.3	33.3	80.4	91.7	93.6	78.1	92.4
REO Ro Tail		1.3	3.2	3.2	3.3	4.0	4.9	38.4	4.2	27.6	10.9	31.2	17.6	61.1	21.6	61.1	27.7	66.7	19.6	8.3	6.4	21.9	7.6

## Operator: Dan Lang

Date: 19-Feb-13

Ro Flotation	% Solids =	~35		
Ro Fd	K <sub>80</sub> =	117 µm	(Malvern)	





# **Result Analysis Report**

<b>Sample</b> 13849-0	Name: 02 F16 Com	nb Prod -	Average	Э	SOP Nam Defaultar	ie:				<b>Meası</b> Februa		3 12:40:47	PM		
Sample	Source & t	ype:			Measured	-				Analy			514		
Sampla	bulk lot ref				LR_Malve Result So					Februa	ary 21, 201	3 12:40:49	PM		
Les		-			Averaged										
Particle Default	Name:				Accessor Hydro 200						<b>sis model:</b> al purpose			Sensitivity: Enhanced	
Particle	RI:				Absorptie					Size r				Obscuratio	n:
1.520					0.1					0.020	-	2000.000		13.40 %	
	ant Name:				Dispersa	nt RI:				-	ted Resid	ual:		Result Emu	latio
Nater					1.330					0.614	%			Off	
<b>Concen</b> ).0224	t <b>ration:</b> %Vol				<b>Span :</b> 2.965					<b>Unifor</b> 0.953	mity:			<b>Result units</b> Volume	5:
-	Surface Ar	ea:			Surface V	Veighted I	Mean D[3	3,2]:		Vol. W	/eighted M	ean D[4,3]:	:		
0.569	5				10.543	um				67.125	5 um				
d(0.1)	: 4.512	um				d(0.	5): 51	.117	um	1		D	(0.80)	: 116.68 µ	m
[						Pa	article Siz	ze Di	stribution						7
	1(	00													
	9	90													
	8	30													
	(%)	70													
	ue (	50								/					
	-	50													
		40													
		30													
		20													
		10													
		0.01		0.	.1	1			10		100	100	00 30	00	
							Particle		· · ·						
Ŀ	-				I - Average										
	Size (µm) 0.010	Vol Under % 0.00		(µm) \ 0.105	/ol Under % 0.00	Size (µm) \ 1.096	/ol Under % 2.01	S	Size (µm) Vo 11.482	ol Under % 21.86	Size (µm) 120.226	Vol Under % 81.14	Size (µr 1258.92		
	0.011	0.00		.120	0.00	1.259	2.41		13.183	23.92	138.038	86.11	1445.44		
	0.013 0.015	0.00 0.00		0.138 0.158	0.00	1.445 1.660	2.84 3.33		15.136 17.378	26.04 28.22	158.489 181.970	90.44 93.98	1659.58 1905.46		
	0.017	0.00		.182	0.00	1.905	3.88		19.953	30.47	208.930	96.63	2187.76		
	0.020	0.00 0.00		.209 .240	0.00	2.188 2.512	4.53 5.29		22.909 26.303	32.80 35.23	239.883 275.423	98.44 99.49	2511.88 2884.03		
	0.026	0.00		.275	0.00	2.884	6.18		30.200	37.80	316.228	99.98	3311.31		
	0.030	0.00 0.00		0.316 0.363	0.00	3.311 3.802	7.20 8.37		34.674 39.811	40.57 43.61	363.078 416.869	100.00 100.00	3801.89 4365.15		
	0.040	0.00	C	.417	0.00	4.365	9.67		45.709	46.98	478.630	100.00	5011.87	72 100.00	
	0.046	0.00 0.00		.479 .550	0.11	5.012 5.754	11.10 12.66		52.481 60.256	50.75 54.99	549.541 630.957	100.00 100.00	5754.39 6606.93		
	0.060	0.00	C	.631	0.58	6.607	14.32		69.183	59.70	724.436	100.00	7585.77	76 100.00	
	0.069	0.00		0.724	0.90	7.586 8 710	16.08 17.93		79.433 91 201	64.83 70.25	831.764 954.993	100.00	8709.63		

**Operator notes:** 

0.079

0.091

0.00

0.00

1.25

1.62

0.832

0.955

8.710

10.000

17.93

19.86

91.201

104.713

70.25

75.77

954.993

1096.478

100.00

100.00

10000.000

100.00

Test No. : F17 (IQ Comp)

Project No:

13849-002

Purpose:	To produce concentrate for hydrometallurgical tests with the large cell under similar conditions of F9
Procedure:	As outlined below.
Feed:	10,000 g charge of IQ Composite
Grind:	minutes at 65% solids in the laboratory 10kg Rod Mill
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc

HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y

TREE=LREE+HREE

Conditions:			Reagents	Added, g/t			,	Time, minutes	3	F	Pulp
Stage	LR19	Metso					Grind	Cond.	Froth	рН	Temp, ⁰C
Grind							75				
REO Cond 1											
REO Cond 2		500						3		9.6	
REO Rougher 1	300							5	7		20
REO Rougher 2	150							5	7		
REO Rougher 3	150							5	8		
REO Rougher 4	150							5	8		
REO Rougher Subtol	750							23	30		
		l l	I I	1	1	L		_			
Stage		Rougher									
Flotation Cell		(~25L 10 kg)									
Speed rpm		1800	7								

# Metallurgical Balance

Draducto	Wei	ight											Assays: U, TI	h, REE g/t, S 🤋	%									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1-3	1145.6	11.0	9.36	2150	4040	400	1370	199	8	108	11	43	7	15	<2	10	<2	167	<100	343	1070	8267	365	8632
REO Ro Conc 4	327.1	3.1	0.56	208	401	41	135	38	2	34	6	31	5	12	<2	10	<2	131	<100	436	992	925	233	1158
REO Ro Tail	8958.9	85.9	0.04	<20	29	3	<20	3	<2	3	<2	4	<2	<2	<2	<2	<2	<40	<100	63	66	177	59	236
Head (Calc.)	10431.6	100.0	1.08	259.8	481.2	47.8	171.9	25.6	2.7	15.5	3.1	9.1	2.6	3.7	2.0	3.1	2.0	56.8	<100	105.4	205.3	1088.9	98.1	1187.0
Head (Direct)			1.04	259	488	51.7	162.0	26.2	1.5	15.7	1.8	8.6	1.4	3.3	0.4	2.5	< 0.5	31.0	<100	120.0	218.0	1088.4	64.7	1153.1
Products		Weight											% Dist	ribution										
FIDUUCIS		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
REO Ro Conc 1-3		11.0	95.2	90.9	92.2	91.9	87.5	85.3	33.0	76.5	38.8	51.7	29.1	44.0	11.0	35.1	11.0	32.3	11.0	35.7	57.2	83.4	40.9	79.9
REO Ro Conc 4		3.1	1.6	2.5	2.6	2.7	2.5	4.7	2.4	6.9	6.0	10.6	5.9	10.1	3.1	10.0	3.1	7.2	3.1	13.0	15.2	2.7	7.5	3.1
REO Ro Tail		85.9	3.2	6.6	5.2	5.4	10.0	10.1	64.6	16.6	55.2	37.6	65.0	45.9	85.9	54.9	85.9	60.5	85.9	51.3	27.6	14.0	51.7	17.1
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

# Cumulative Products

Products	Weight											Assays: U, Th	n, REE g/t, S S	%									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U U	Th	LREE	HREE	TREE
REO Ro Conc 1-3	11.0	9.36	2150	4040	400	1370	199	8	108	11	43	7	15	2	10	2	167	100	343	1070	8267	365	8632
REO Ro Conc 1-4	14.1	7.41	1719	3232	320	1096	163	7	92	10	40	7	14	2	10	2	159	100	364	1053	6636	336	6972
REO Ro Tail	85.9	0.04	20	29	3	20	3	2	3	2	4	2	2	2	2.0	2.0	40.0	100.0	63	66	177	59	236
Head (Calc.)	100.0	1.08	259.8	481.2	47.8	171.9	25.6	2.7	15.5	3.1	9.1	2.6	3.7	2.0	3.1	2.0	56.8	100.0	105.4	205.3	1088.9	98.1	1187.0
Producto												% Distr	ribution										
Products		S	La	Се	Pr	Nd	Sm	Eu	Gd	Ть	Dy	% Distr Ho	ibution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Products REO Ro Conc 1-3		<b>S</b> 95.2	<b>La</b> 90.9	<b>Ce</b> 92.2	<b>Pr</b> 91.9	<b>Nd</b> 87.5	<b>Sm</b> 85.3	<b>Eu</b> 33.0	<b>Gd</b> 76.5	<b>Tb</b> 38.8	<b>Dy</b> 51.7		ibution Er 44.0	<b>Tm</b> 11.0	<b>Yb</b> 35.1	<b>Lu</b> 11.0	<b>Y</b> 32.3	<b>Sc</b> 11.0	U 35.7	<b>Th</b> 57.2	<b>LREE</b> 83.4	<b>HREE</b> 40.9	TREE #DIV/0!
		<b>S</b> 95.2 96.8	<b>La</b> 90.9 93.4	<b>Ce</b> 92.2 94.8	<b>Pr</b> 91.9 94.6		<b>Sm</b> 85.3 89.9	<b>Eu</b> 33.0 35.4	<b>Gd</b> 76.5 83.4	<b>Tb</b> 38.8 44.8	,	Но	Er	<b>Tm</b> 11.0 14.1	<b>Yb</b> 35.1 45.1	<b>Lu</b> 11.0 14.1	<b>Y</b> 32.3 39.5		U 35.7 48.7				

# Operator: Dan Lang

Date: 19-Feb-13

Ro Flotation	% Solids =	~35		
Ro Fd	K <sub>80</sub> =	122 µm	(Malvern)	





# **Result Analysis Report**

<b>Sample N</b> 13849-002	a <b>me:</b> 2 F17 Comb	Prod - Av	verage	SOP Nam Defaultar	e:				<b>Measu</b> Februa		3 12:54:55	5 PM		
	Source & ty		-	Measured	-				Analys	ed:				
Comula h				LR_Malve Result Sc					Februa	ry 21, 201	3 12:54:57	' PM		
Les	oulk lot ref:			Averaged	burce:									
Particle N	ame:			Accessor						is model:			Sensitivity:	
Default <b>Particle F</b>	DI-			Hydro 200 Absorptio					Genera Size ra	l purpose			Enhanced Obscuration	n.
1.520	<b></b>			0.1	<i>.</i>				0.020	-	2000.000		13.51 %	
Dispersar	nt Name:			Dispersar	nt RI:				-	ed Residu	ual:		Result Emu	latio
Water				1.330					0.627	%			Off	
Concentra 0.0223	ation: %Vol			<b>Span :</b> 2.987					<b>Unifor</b> r 0.971	nity:			Result units Volume	5:
Specific S	Surface Area	a:		Surface W	Veighted	Mean D[	[3,2]:		Vol. We	eighted M	ean D[4,3]			
0.571	71 m²/g			10.504	um				69.227	um				
d(0.1):	4.458	um			d(0	).5): 5	52.733	u	m			D(0.80)	: 121.79 µ	ım
Γ					F	Particle S	Size Di	stributio	n					٦
	100	<b>b</b>												
	90													
	80	o – – – – –												
	8 70	o – – – – –												
	(%) 7( 6( 5( 4(	5							/					
	unjo 50													
	30													
	20													
	1(													
		0.01	C	).1	1			10		100	10	00 30	00	
						Particl		. ,						
E		Under %		d - Average		Vol Under 9			Vol Under %	Size (µm)	Vol Under %	Sizo (u	m) Vol Under %	
	0.010	0.00	0.105	0.00	1.096	1.9	6	11.482	22.80	120.226	79.49	1258.92	25 100.00	
	0.011	0.00	0.120 0.138	0.00	1.259 1.445	2.3 2.8		13.183 15.136	24.97 27.17	138.038 158.489	84.72 89.34	1445.44 1659.58		
	0.015	0.00	0.158	0.00	1.660	3.2	8	17.378	29.38	181.970	93.18	1905.46	61 100.00	
	0.017	0.00	0.182	0.00	1.905 2.188	3.8 4.4		19.953 22.909	31.61 33.85	208.930 239.883	96.11 98.13	2187.76 2511.88		
	0.023	0.00	0.240	0.00	2.512	5.2	6	26.303	36.12	275.423	99.34	2884.03	32 100.00	
	0.026	0.00	0.275	0.00	2.884 3.311	6.1 7.2		30.200 34.674	38.45 40.90	316.228 363.078	99.93 100.00	3311.3 <sup>4</sup> 3801.89		
	0.035	0.00	0.363	0.00	3.802	8.4	2	39.811	43.56	416.869	100.00	4365.1	58 100.00	
	0.040	0.00	0.417 0.479	0.00 0.10	4.365 5.012	9.7 11.2		45.709 52.481	46.52 49.88	478.630 549.541	100.00 100.00	5011.8 5754.3		
	0.052	0.00	0.550	0.28	5.754	12.9	15	60.256	53.73	630.957	100.00	6606.93	34 100.00	
	0.060	0.00	0.631 0.724	0.55	6.607 7.586	14.7 16.6		69.183 79.433	58.13 63.04	724.436 831.764	100.00 100.00	7585.7 8709.6		
							12	13.400	03.04	001.704	100.00			

**Operator notes:** 

0.091

0.00

0.955

1.58

10.000

20.68

104.713

73.95

1096.478

100.00

Test No	D.	Project N
Purpos	e:	To combine each LR, UR and IQ composite according to blending ratio as (25.6: 48.7: 25.6) to form
Proced	ure:	As outlined below.
Feed:		10,000 g charge for each LR, UR and IQ Composite
Grind:		70 or 75 minutes at 65% solids in the laboratory 10kg Rod Mill
Notes:		Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc

HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y

TREE=LREE+HREE

**General Conditions:** 

Stage				Reagen	ts Added, g/t			Time, minutes	5	F	Pulp
Stage	LR19	Metso					Grind	Cond.	Froth	рН	Temp, ⁰C
Grind							70 or 75				
								1			
REO Cond 1 REO Cond 2		500						5			
REO Rougher 1	400	500						5	7	9.7	19
REO Rougher 2	250							5	7	9.3	
REO Rougher 3	150							5	8		
REO Rougher 4	150							5	8		
REO Rougher 5	150							5	10		
REO Rougher Subtol	1100	500						31	40		
	1			٦							
Stage		Roug									
Flotation Cell		(~25L <sup>-</sup>	10 kg)								
Speed rpm		180	00								

Metallurgical Balance

Products	We	ight											Assays: U, T	h, REE g/t, S %	/ 0									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F9 REO Ro Conc	883.7	8.5	11.0	1170	2060	214	731	114	6.2	80.3	10.5	47.7	7.6	19.2	2.6	14.6	1.7	198	<25	1270	1030	4330.2	382.2	4712.4
F16 REO Ro Conc 1-4	935.1	9.0	7.88	2700	5080	502	1680	263	10	150	16	73	13	27	3	20	3	301	<100	620	1680	10335	606	10941
F16 REO Ro Conc 5	311.3	3.0	0.28	207	396	42	157	37	<2	34	6	35	6	15	2	13	<2	157	<100	556	868	941	270	1211
F16 REO Ro Conc 6	433.6	4.2	0.06	53	100	11	34	8	<2	8	<2	9	<2	4	<2	4	<2	50	<100	174	156	308	83	391
F17 REO Ro Conc 1-3	293.3	2.8	9.36	2150	4040	400	1370	199	8	108	11	43	7	15	<2	10	<2	167	<100	343	1070	8267	365	8632
F17 REO Ro Conc 4	83.7	0.8	0.56	208	401	41	135	38	2	34	6	31	5	12	<2	10	<2	131	<100	436	992	925	233	1158
F9 REO Ro Tail	1799.7	17.3	0.08	27.3	47.3	4.5	16.5	3.8	0.4	3.3	0.5	2.7	0.5	1.2	<0.3	1.0	<0.5	<10	<25	106.0	36.3	124.8	20.0	144.8
F16 REO Ro Tail	3372.1	32.4	0.03	26.0	48.0	5.0	<20	4.0	<2	2.0	<2	3.0	<2	<2	<2	<2	<2	<40	<100	60.0	51.0	205.0	57.0	262.0
F17 REO Ro Tail	2293.5	22.0	0.04	<20	29.0	3.0	<20	3.0	<2	3.0	<2	4.0	<2	<2	<2	<2	<2	<40	<100	63.0	66.0	177.0	59.0	236.0
Head (Calc.)	10406.0	100.0	1.95	430.2	794.7	79.7	272.6	43.3	3.0	26.8	4.1	15.8	3.5	6.5	1.8	5.2	1.8	79.9	<100	252.3	346.4	1648.4	145.5	1794.0
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	<100	270.0	354.0	1578.5	123.9	1702
Products		Weight											% Dist	ribution										
		%	S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F9 REO Ro Conc		8.5	47.8	23.1	22.0	22.8	22.8	22.4	17.7	25.4	21.6	25.6	18.5	25.1	12.0	23.8	8.0	21.0	3.6	42.7	25.3	21.6	22.3	21.6
F16 REO Ro Conc 1-4		9.0	36.2	56.4	57.4	56.6	55.4	54.6	30.3	50.2	34.8	41.5	33.5	37.4	14.6	34.5	14.9	33.8	11.0	22.1	43.6	54.5	37.4	53.1
F16 REO Ro Conc 5		3.0	0.4	1.4	1.5	1.6	1.7	2.6	2.0	3.8	4.4	6.6	5.1	6.9	3.2	7.5	3.3	5.9	3.7	6.6	7.5	1.7	5.6	2.0
F16 REO Ro Conc 6		4.2	0.1	0.5	0.5	0.6	0.5	0.8	2.8	1.2	2.0	2.4	2.4	2.6	4.5	3.2	4.6	2.6	5.1	2.9	1.9	0.8	2.4	0.9
F17 REO Ro Conc 1-3		2.8	13.5	14.1	14.3	14.2	14.2	13.0	7.6	11.3	7.5	7.7	5.7	6.5	3.1	5.4	3.1	5.9	3.5	3.8	8.7	13.7	7.1	13.1
F17 REO Ro Conc 4		0.8	0.2	0.4	0.4	0.4	0.4	0.7	0.5	1.0	1.2	1.6	1.2	1.5	0.9	1.5	0.9	1.3	1.0	1.4	2.3	0.4	1.3	0.5
F9 REO Ro Tail		17.3	0.7	1.1	1.0	1.0	1.0	1.5	2.3	2.1	2.1	3.0	2.5	3.2	2.8	3.3	4.8	2.2	5.3	7.3	1.8	1.3	2.4	1.4
F16 REO Ro Tail		32.4	0.5	2.0	2.0	2.0	2.4	3.0	21.8	2.4	15.7	6.1	18.6	10.0	35.1	12.4	35.9	16.2	39.8	7.7	4.8	3.9	12.7	4.6
F17 REO Ro Tail		22.0	0.5	1.0	0.8	0.8	1.6	1.5	14.9	2.5	10.7	5.6	12.6	6.8	23.9	8.4	24.4	11.0	27.0	5.5	4.2	2.3	8.9	2.8
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

Bradueta	We	ight											Assays: U, Th	n, REE g/t, S %	/ 0									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F9 REO Ro Conc	883.7	8.5	11.0	1170	2060	214	731	114	6.2	80.3	10.5	47.7	7.6	19.2	2.6	14.6	1.7	198	<25	1270	1030	4330.2	382.2	4712.4
F16 REO Ro Conc 1-4	935.1	9.0	7.88	2700	5080	502	1680	263	10	150	16	73	13	27	3	20	3	301	<100	620	1680	10335	606	10941
F16 REO Ro Conc 5	311.3	3.0	0.28	207	396	42	157	37	<2	34	6	35	6	15	2	13	<2	157	<100	556	868	941	270	1211
F16 REO Ro Conc 6	433.6	4.2	0.06	53	100	11	34	8	<2	8	<2	9	<2	4	<2	4	<2	50	<100	174	156	308	83	391
F17 REO Ro Conc 1-3	293.3	2.8	9.36	2150	4040	400	1370	199	8	108	11	43	7	15	<2	10	<2	167	<100	343	1070	8267	365	8632
F17 REO Ro Conc 4	83.7	0.8	0.56	208	401	41	135	38	2	34	6	31	5	12	<2	10	<2	131	<100	436	992	925	233	1158
F9 REO Ro Tail	1799.7	17.3	0.08	27.3	47.3	4.5	16.5	3.8	0.4	3.3	0.5	2.7	0.5	1.2	<0.3	1.0	<0.5	<10	<25	106.0	36.3	124.8	20.0	144.8
F16 REO Ro Tail	3372.1	32.4	0.03	26.0	48.0	5.0	<20	4.0	<2	2.0	<2	3.0	<2	<2	<2	<2	<2	<40	<100	60.0	51.0	205.0	57.0	262.0
F17 REO Ro Tail	2293.5	22.0	0.04	<20	29.0	3.0	<20	3.0	<2	3.0	<2	4.0	<2	<2	<2	<2	<2	<40	<100	63.0	66.0	177.0	59.0	236.0
Head (Calc.)	10406.0	100.0	1.95	430.2	794.7	79.7	272.6	43.3	3.0	26.8	4.1	15.8	3.5	6.5	1.8	5.2	1.8	79.9	<100	252.3	346.4	1648.4	145.5	1794.0
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	<100	270.0	354.0	1578.5	123.9	1702
r			1																					
Products		Weight			1	1	1	1	1	1		1	1	ribution	1	1	1	1	1	1	I			
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F9 REO Ro Conc		8.5	47.8	23.1	22.0	22.8	22.8	22.4	17.7	25.4	21.6	25.6	18.5	25.1	12.0	23.8	8.0	21.0	3.6	42.7	25.3	21.6	22.3	21.6
F16 REO Ro Conc 1-4		9.0	36.2	56.4	57.4	56.6	55.4	54.6	30.3	50.2	34.8	41.5	33.5	37.4	14.6	34.5	14.9	33.8	11.0	22.1	43.6	54.5	37.4	53.1
F16 REO Ro Conc 5		3.0	0.4	1.4	1.5	1.6	1.7	2.6	2.0	3.8	4.4	6.6	5.1	6.9	3.2	7.5	3.3	5.9	3.7	6.6	7.5	1.7	5.6	2.0
F16 REO Ro Conc 6		4.2	0.1	0.5	0.5	0.6	0.5	0.8	2.8	1.2	2.0	2.4	2.4	2.6	4.5	3.2	4.6	2.6	5.1	2.9	1.9	0.8	2.4	0.9
F17 REO Ro Conc 1-3		2.8	13.5	14.1	14.3	14.2	14.2	13.0	7.6	11.3	7.5	7.7	5.7	6.5	3.1	5.4	3.1	5.9	3.5	3.8	8.7	13.7	7.1	13.1
F17 REO Ro Conc 4		0.8	0.2	0.4	0.4	0.4	0.4	0.7	0.5	1.0	1.2	1.6	1.2	1.5	0.9	1.5	0.9	1.3	1.0	1.4	2.3	0.4	1.3	0.5
F9 REO Ro Tail		17.3	0.7	1.1	1.0	1.0	1.0	1.5	2.3	2.1	2.1	3.0	2.5	3.2	2.8	3.3	4.8	2.2	5.3	7.3	1.8	1.3	2.4	1.4
F16 REO Ro Tail		32.4	0.5	2.0	2.0	2.0	2.4	3.0	21.8	2.4	15.7	6.1	18.6	10.0	35.1	12.4	35.9	16.2	39.8	7.7	4.8	3.9	12.7	4.6
F17 REO Ro Tail		22.0	0.5	1.0	0.8	0.8	1.6	1.5	14.9	2.5	10.7	5.6	12.6	6.8	23.9	8.4	24.4	11.0	27.0	5.5	4.2	2.3	8.9	2.8
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

Cumulative Products

Option A F9 conc+ F16 Conc1-4 + F17 Conc 1-3

Option A F9 conc+ F16 Conc1-4 + F17 Conc	Weight											Assave II T	h, REE g/t, S %	6									
Products	%	s	La	Ce	Pr	Nd	Sm	Eu	Gd	Ть	Dv	Ho	Er	。   Tm	Yb	Lu	l Y	Sc	U	Th	LREE	HREE	TREE
: Combined REO Ro Conc	20.3	9.39	1983.5	3672.0	367.3	1239.9	191.8	8.1	115.0	13.0	58.2	9.9	22.1	2.7	16.4	2.3	239.3	72.8	853.5	1323.3	7535.5	478.9	8014.4
A: Combined REO Ro Tail	79.7	0.06	34.7	61.9	6.4	26.3	5.5	1.7	4.4	1.9	5.0	1.9	2.5	1.6	2.4	1.7	39.3	83.7	99.2	97.6	220.1	60.7	280.8
Head (Calc.)	100.0	1.95	430.2	794.7	79.7	272.6	43.3	3.0	26.8	4.1	15.8	3.5	6.5	1.8	5.2	1.8	79.9	81.5	252.3	346.4	1705.0	145.5	1850.5
												Assave: II T	h, REE g/t, S %	4									
Products		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dv	Ho	Er	↓ Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
A: Combined REO Ro Conc		97.6	93.6	93.8	93.6	92.3	89.9	55.6	86.9	64.0	74.8	57.6	69.0	29.6	63.6	26.1	60.8	18.1	68.7	77.5	89.7	66.8	87.9
A: Combined REO Ro Tail		2.4	6.4	6.2	6.4	7.7	10.1	44.4	13.1	36.0	25.2	42.4	31.0	70.4	36.4	73.9	39.2	81.9	31.3	22.5	10.3	33.2	12.1
Option B F9 conc+ F16 Conc1-5 + F17 Conc	1_4																						
•	Weight											Assays: U, T	h, REE g/t, S %	6									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Ть	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
B: Combined REO Ro Conc	24.1	7.96	1703.6	3156.0	316.0	1068.5	167.4	7.2	102.2	11.9	54.5	9.3	20.9	2.6	15.7	2.3	225.5	77.1	802.6	1255.7	6495.8	444.7	6940.6
3: Combined REO Ro Tail	75.9	0.05	26.0	45.2	4.6	20.0	3.9	1.6	2.9	1.7	3.6	1.7	1.9	1.6	1.9	1.7	33.7	82.9	77.6	57.8	184.3	50.6	234.8
Head (Calc.)	100.0	1.95	430.2	794.7	79.7	272.6	43.3	3.0	26.8	4.1	15.8	3.5	6.5	1.8	5.2	1.8	79.9	81.5	252.3	346.4	1705.0	145.5	1850.5
												Assavs: II T	h, REE g/t, S %	/									
Products		s	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dv	Ho	Er	Tm	Yb	Lu	Y	Sc	U U	Th	LREE	HREE	TREE
A: Combined REO Ro Conc		98.2	95.4	95.7	95.6	94.4	93.2	58.2	91.8	69.5	83.0	63.9	77.4	33.7	72.6	30.3	68.0	22.8	76.6	87.3	91.8	73.6	90.4
A: Combined REO Ro Tail		1.8	4.6	4.3	4.4	5.6	6.8	41.8	8.2	30.5	17.0	36.1	22.6	66.3	27.4	69.7	32.0	77.2	23.4	12.7	8.2	26.4	9.6
Option B F9 conc+ F16 Conc1-6 + F17 Conc	1-4																						
•	Weight											Assays: U, T	h, REE g/t, S %	6									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Ть	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
B: Combined REO Ro Conc	28.3	6.80	1460.2	2705.4	271.1	916.0	143.9	6.4	88.3	10.4	47.8	8.2	18.4	2.5	14.0	2.2	199.6	80.5	709.9	1093.6	5583.5	391.4	5974.9
B: Combined REO Ro Tail	71.7	0.05	24.5	42.0	4.3	19.2	3.6	1.6	2.6	1.6	3.2	1.6	1.8	1.6	1.8	1.6	32.8	81.9	72.0	52.1	177.1	48.7	225.8
Head (Calc.)	100.0	1.95	430.2	794.7	79.7	272.6	43.3	3.0	26.8	4.1	15.8	3.5	6.5	1.8	5.2	1.8	79.9	81.5	252.3	346.4	1705.0	145.5	1850.5
												Assays: U, T	h, REE g/t, S %	6									
Products		s	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
A: Combined REO Ro Conc		98.3	95.9	96.2	96.2	95.0	94.0	61.0	93.0	71.5	85.3	66.3	80.0	38.2	75.8	34.9	70.6	27.9	79.5	89.2	92.5	76.0	91.2
A: Combined REO Ro Tail		1.7	4.1	3.8	3.8	5.0	6.0	39.0	7.0	28.5	14.7	33.7	20.0	61.8	24.2	65.1	29.4	72.1	20.5	10.8	7.5	24.0	8.8

# t No: 13849-002 orm the "Master Composite"

Operator:

Date:

Ro Flotation % Solids = 35 F9 Ro Fd K<sub>80</sub> = F16 Ro Fd K<sub>80</sub> = 117 μm (Malvern) F17 Ro Fd K<sub>80</sub> =

131 µm (Malvern)

122 µm (Malvern)

Test No. : F18		Project No:	13849-002	Operator: Yashashree,
Purpose:	To remove pyrite from the acid leaching residue of the	combined rougher concentra	te	
Procedure:	As outlined below.			
Feed:	~968g wet cake of acid leaching residue from rougher	concentrate		
Grind:	N/A			
Notes:	Flot time and reagent dosage may change based on vis LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE	sual.		

Conditions:

Store			Re	eagents Adde	d, g/t			Time, minute	S	P	ulp
Stage	PAX	Pine Oil	CuSO4				Grind	Cond.	Froth	рН	EMF
Grind											
REO Cond 1	40	40						2		5.6	110
REO Rougher 1									3	6	100
REO Rougher 2	30	20						2	2	6	100
					-						
REO Rougher Subtol	70	60						4	5		
					_						
Stage		Roug			]						
Flotation Cell		2L ( 1	l kg)								

Speed rpm

Products	We	ight		Assays: S %	, U, Th, REE, g	g/t		Distrib	oution, %	
FIOUUCIS	g	%	S	U	Th	TREE	S	U	Th	TREE
S Rougher Conc	184.2	26.4	34.6				91.3			
S Rougher Tail	514.0	73.6	1.18				8.7			
Head (Calc.)	698.2	100.0	10.0				100.0			
Head (Direct)										

1500

ee, Chaugule

Date: 13-Mar-13

Ro Flotation % Solids = ~30

Test No. : F19		Project No:
Purpose:	To examine the conditioning time effects on flotation response and collect ~8-9	% concentrate mass for hydromet tests
Procedure:	Collect three rougher concentrates at 0-2 min, 2-3 and 3-4 minutes	
Feed:	4000 g charge of Master Composite -6 mesh for each test (Combining two grou	und slurries)
Grind:	45 minutes at 65% solids in the laboratory Rod Mill GG RM#3 for each test ch	arge
Notes:	Flot time and reagent dosage may change based on visual.	
	LREE=La,Ce,Pr,Nd,Sm,Eu,Sc	LR-19: 62% FA2, 27% Aero 855, 9% Kerosen

HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y

sene, 2% MIBC

TREE=LREE+HREE

# **Conditions:**

Store					Reagen	ts Added, g/t				Time, minutes	5	P	ulp
Stage	Metso	LR19		DF250	Soda Ash				Grind	Cond.	Froth	рН	Temp, ºC
Grind									45			7.4	
Condition 1	500									1		9.5	20
Condition 2		300								5			
Rougher 1				0	250						2	9.3	
Rougher 2											1		
Rougher 3											1		
Stage		Roug	gher										
Flotation Cell		8L (4	l kg)		]								
Speed rpm		18			]								

# Metallurgical Balance

Producto	We	ight											Assays: U, Th	n, REE g/t, S %	6									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	
REO Rougher Conc 1	313.1	8.1	20.8	4230	7660	880	2570	392	18	255	27	103	16	37	5	26	4	407	<100	845	2140	15850	880	
REO Rougher Conc 2	36.1	0.9	3.16	550	994	115	344	57	3	41	5	25	4	11	<2	8	<2	104	<100	412	529	2163	202	
REO Rougher Conc 3	55.4	1.4	1.14	199	362	43	129	24	<2	20	3	16	3	8	<2	6	<2	72	<100	318	333	859	132	
REO Rougher Tail	3449.0	89.5	0.19	71	132	14	45	10	<2	9	<2	8	<2	4	<2	3	<2	<50	<100	182	170	374	82	
Head (Calc.)	3853.6	100.0	1.91	415.2	755.0	85.7	254.2	41.7	3.3	29.4	4.1	16.0	3.2	6.8	2.2	5.0	2.2	79.8	<100	240.0	335.8	1655.1	148.7	
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	<100	270.0	354.0	1653.5	123.9	
Products		Weight											% Dist	ribution										
Products		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	
REO Rougher Conc 1		8.1	88.7	82.8	82.4	83.4	82.2	76.4	44.2	70.4	53.8	52.3	41.0	44.2	18.1	42.6	15.0	41.4	8.1	28.6	51.8	77.8	48.1	
REO Rougher Conc 2		0.9	1.6	1.2	1.2	1.3	1.3	1.3	0.8	1.3	1.2	1.5	1.2	1.5	0.8	1.5	0.9	1.2	0.9	1.6	1.5	1.2	1.3	
REO Rougher Conc 3		1.4	0.9	0.7	0.7	0.7	0.7	0.8	0.9	1.0	1.1	1.4	1.4	1.7	1.3	1.7	1.3	1.3	1.4	1.9	1.4	0.7	1.3	
REO Rougher Tail		89.5	8.9	15.3	15.6	14.6	15.8	21.5	54.1	27.4	43.9	44.8	56.5	52.6	79.8	54.1	82.8	56.1	89.5	67.9	45.3	20.2	49.4	
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	

Cumulative Products

Products	Weight											Assays: U, Th	n, REE g/t, S %	<b>6</b>									
Froducts	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	8.1	20.8	4230.0	7660.0	880.0	2570.0	392.0	18.0	255.0	27.0	103.0	16.0	37.0	5.0	26.0	4.0	407.0	100.0	845.0	2140.0	15850	880	16730
Ro Conc 1-2	9.1	19.0	3849.4	6970.5	800.9	2339.7	357.3	16.4	232.9	24.7	94.9	14.8	34.3	4.7	24.1	3.8	375.7	100.0	800.2	1973.4	14434.3	809.9	15244.1
Ro Conc 1-3	10.5	16.5	3349.9	6066.2	697.2	2037.2	311.7	14.5	203.7	21.8	84.1	13.1	30.7	4.3	21.7	3.5	334.1	100.0	734.2	1748.9	12576.7	717.1	13293.8
REO Ro TIs	89.5	0.19	71.0	132.0	14.0	45.0	10.00	2.00	9.00	2.00	8.00	2.00	4.00	2.00	3.00	2.00	50.0	100.0	182.0	170.0	374.0	82.0	456.0
Producto												% Dist	ribution										
Products		S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Disti Ho	ribution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Products Ro Conc 1		<b>S</b> 88.7	<b>La</b> 82.8	<b>Ce</b> 82.4	<b>Pr</b> 83.4	Nd 82.2	<b>Sm</b> 76.4	<b>Eu</b> 44.2	<b>Gd</b> 70.4	<b>Tb</b> 53.8	<b>Dy</b> 52.3		ribution Er 44.2	<b>Tm</b> 18.1	<b>Yb</b> 42.6	<b>Lu</b> 15.0	<b>Y</b> 41.4	<b>Sc</b> 8.1	<b>U</b> 28.6	<b>Th</b> 51.8	LREE 77.8	<b>HREE</b> 48.1	<b>TREE</b> 75.4
		<b>S</b> 88.7 90.2	_0.	<b>Ce</b> 82.4 83.7	<b>Pr</b> 83.4 84.7		<b>Sm</b> 76.4 77.7	<b>Eu</b> 44.2 45.0		<b>Tb</b> 53.8 55.0	-,	Но	Er	<b>Tm</b> 18.1 18.9	<b>Yb</b> 42.6 44.1	<b>Lu</b> 15.0 15.9	<b>Y</b> 41.4 42.6	<b>Sc</b> 8.1 9.1	U 28.6 30.2				
Ro Conc 1			82.8			82.2		<b>Eu</b> 44.2 45.0 45.9	70.4		52.3	<b>Ho</b> 41.0	<b>Er</b> 44.2	18.1	42.6			<b>Sc</b> 8.1 9.1 10.5		51.8	77.8	48.1	75.4

Products	Weight											Assays: U, Tł	h, REE g/t, S %	6									
Floducts	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	8.1	20.8	4230.0	7660.0	880.0	2570.0	392.0	18.0	255.0	27.0	103.0	16.0	37.0	5.0	26.0	4.0	407.0	100.0	845.0	2140.0	15850	880	16730
Ro Conc 1-2	9.1	19.0	3849.4	6970.5	800.9	2339.7	357.3	16.4	232.9	24.7	94.9	14.8	34.3	4.7	24.1	3.8	375.7	100.0	800.2	1973.4	14434.3	809.9	15244.1
Ro Conc 1-3	10.5	16.5	3349.9	6066.2	697.2	2037.2	311.7	14.5	203.7	21.8	84.1	13.1	30.7	4.3	21.7	3.5	334.1	100.0	734.2	1748.9	12576.7	717.1	13293.8
REO Ro TIs	89.5	0.19	71.0	132.0	14.0	45.0	10.00	2.00	9.00	2.00	8.00	2.00	4.00	2.00	3.00	2.00	50.0	100.0	182.0	170.0	374.0	82.0	456.0
		_																					
Products			_			_	_	_				% Dist	ribution	-				_		-			
Products		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Dist Ho	ribution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
		<b>S</b> 88.7	<b>La</b> 82.8	<b>Ce</b> 82.4	<b>Pr</b> 83.4	Nd 82.2	<b>Sm</b> 76.4	<b>Eu</b> 44.2	<b>Gd</b> 70.4	<b>Tb</b> 53.8	<b>Dy</b> 52.3		ribution Er 44.2	<b>Tm</b> 18.1	<b>Yb</b> 42.6	Lu 15.0	<b>Y</b> 41.4	<b>Sc</b> 8.1	U 28.6	<b>Th</b> 51.8	LREE 77.8	HREE 48.1	<b>TREE</b> 75.4
Ro Conc 1		<b>S</b> 88.7 90.2		<b>Ce</b> 82.4 83.7	<b>Pr</b> 83.4 84.7				<b>Gd</b> 70.4 71.7	<b>Tb</b> 53.8 55.0	<b>Dy</b> 52.3 53.8	Но	Er	1111	<b>Yb</b> 42.6 44.1	Lu 15.0 15.9	<b>Y</b> 41.4 42.6	<b>Sc</b> 8.1 9.1	U 28.6 30.2	<b>Th</b> 51.8 53.3			
Products Ro Conc 1 Ro Conc 1-2 Ro Conc 1-3			82.8	<b>Ce</b> 82.4 83.7 84.4		82.2	76.4	44.2				<b>Ho</b> 41.0	Er 44.2	18.1				<b>Sc</b> 8.1 9.1 10.5			77.8	48.1	75.4

### 13849-002 Operator: Jason Garbutt

Date: Mar 27, 1013

Ro Flotation	% Solids =	35
Ro Fd	K <sub>80</sub> =	135 μm

Target pH 10.0 Target pH 10.0

TREE	
16730	
2365	
991	
456	
1803.7	
1777	
TREE	
<b>TREE</b> 75.4	
75.4	
75.4 1.2	
75.4 1.2 0.8	
75.4 1.2 0.8 22.6	

Test No. : F20		Project No:
Purpose:	To examine the conditioning time effects on flotation response and collect ~8-9% co	ncentrate mass for hydromet tests
Procedure:	Collect three rougher concentrates at 0-2 min, 2-3 and 3-4 minutes	
Feed:	4000 g charge of Master Composite -6 mesh for each test (Combining two ground s	lurries)
Grind:	45 minutes at 65% solids in the laboratory Rod Mill GG RM#3 for each test charge	
Notes:	Flot time and reagent dosage may change based on visual.	
	LREE=La,Ce,Pr,Nd,Sm,Eu,Sc	LR-19: 62% FA2, 27% Aero 855, 9% Kerosen

HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE

# Conditions:

Store					Reagen	ts Added, g/t				Time, minute	S	F	Pulp
Stage	Metso	LR19		DF250	Soda Ash				Grind	Cond.	Froth	рН	Temp, ⁰C
Grind									45			7.2	
Condition 1	500									1			
Condition 2		300								10			20
Rougher 1				0	250						2	9	
Rougher 2											1	9.4	
Rougher 3											1		
Stage		Rou	gher		7								
Flotation Cell			4 kg)		]								
Speed rpm		18	800		7								

Metallurgical Balance																							
Products	We	ight											Assays: U, T	h, REE g/t, S S	6								
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE
REO Rougher Conc 1	352.8	8.9	19.7	3660	6570	747	2210	338	15	216	23	89	14	32	4	22	3	342	<100	741	1870	13640	745
REO Rougher Conc 2	57.1	1.4	2.38	419	768	89	265	46	3	35	5	22	4	10	<2	8	<2	95	<100	387	453	1690	183
REO Rougher Conc 3	46.0	1.2	1.13	197	360	43	129	24	<2	21	3	16	3	8	<2	6	<2	75	<100	308	335	855	136
REO Rougher Tail	3494.1	88.5	0.17	68	124	13	41	9	<2	8	<2	7	<2	4	<2	3	<2	<50	<100	176	162	357	80
Head (Calc.)	3950.0	100.0	1.96	395.4	711.8	80.0	239.0	39.1	3.2	27.1	3.9	14.6	3.1	6.6	2.2	4.8	2.1	77.0	<100	231.1	320.8	1568.5	141.5
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	<100	270.0	354.0	1653.5	123.9
Products		Weight											, Dist	ribution									
Froducts		%	S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE
REO Rougher Conc 1		8.9	89.9	82.7	82.4	83.4	82.6	77.2	42.2	71.1	52.3	54.3	40.2	43.1	16.4	40.9	12.8	39.7	8.9	28.6	52.1	77.7	47.0
REO Rougher Conc 2		1.4	1.8	1.5	1.6	1.6	1.6	1.7	1.4	1.9	1.8	2.2	1.9	2.2	1.3	2.4	1.4	1.8	1.4	2.4	2.0	1.6	1.9
REO Rougher Conc 3		1.2	0.7	0.6	0.6	0.6	0.6	0.7	0.7	0.9	0.9	1.3	1.1	1.4	1.1	1.5	1.1	1.1	1.2	1.6	1.2	0.6	1.1
REO Rougher Tail		88.5	7.7	15.2	15.4	14.4	15.2	20.4	55.7	26.1	45.0	42.3	56.8	53.3	81.2	55.2	84.7	57.4	88.5	67.4	44.7	20.1	50.0
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

Cumulative Products

Products	Weight											Assays: U, Th	n, REE g/t, S %	6									
Froducts	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	8.9	19.7	3660.0	6570.0	747.0	2210.0	338.0	15.0	216.0	23.0	89.0	14.0	32.0	4.0	22.0	3.0	342.0	100.0	741.0	1870.0	13640	745	14385
Ro Conc 1-2	10.4	17.3	3208.7	5762.0	655.4	1939.2	297.3	13.3	190.8	20.5	79.7	12.6	28.9	3.7	20.1	2.9	307.6	100.0	691.7	1672.7	11975.9	666.7	12642.7
Ro Conc 1-3	11.5	15.7	2904.8	5217.0	593.6	1756.5	269.8	12.2	173.7	18.7	73.2	11.6	26.8	3.5	18.6	2.8	284.1	100.0	653.0	1537.7	10853.8	613.2	11467.0
REO Ro TIs	88.5	0.17	68.0	124.0	13.0	41.0	9.00	2.00	8.00	2.00	7.00	2.00	4.00	2.00	3.00	2.00	50.0	100.0	176.0	162.0	357.0	80.0	437.0
												% Dist	ribution										
Products		S	La	Се	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Distr Ho	ribution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
		<b>S</b> 89.9	<b>La</b> 82.7	<b>Ce</b> 82.4	<b>Pr</b> 83.4	Nd 82.6	<b>Sm</b> 77.2	<b>Eu</b> 42.2	<b>Gd</b> 71.1	<b>Tb</b> 52.3	<b>Dy</b> 54.3		ribution Er 43.1	<b>Tm</b> 16.4	<b>Yb</b> 40.9	Lu 12.8	<b>Y</b> 39.7	<b>Sc</b> 8.9	<b>U</b> 28.6	<b>Th</b> 52.1	LREE 77.7	<b>HREE</b> 47.0	<b>TREE</b> 75.1
Products		<b>S</b> 89.9 91.6					•	<b>Eu</b> 42.2 43.6	•	<b>Tb</b> 52.3 54.1	- 1	Но	Er	<b>Tm</b> 16.4 17.7	<b>Yb</b> 40.9 43.3	Lu 12.8 14.2	<b>Y</b> 39.7 41.4	<b>Sc</b> 8.9 10.4	U 28.6 31.1				
Products Ro Conc 1			82.7	82.4	83.4	82.6	77.2		71.1		54.3	<b>Ho</b> 40.2	<b>Er</b> 43.1	16.4				8.9		52.1	77.7	47.0	75.1

Products	Weight											Assays: U, Th	n, REE g/t, S %	6									
FIDducts	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	8.9	19.7	3660.0	6570.0	747.0	2210.0	338.0	15.0	216.0	23.0	89.0	14.0	32.0	4.0	22.0	3.0	342.0	100.0	741.0	1870.0	13640	745	14385
Ro Conc 1-2	10.4	17.3	3208.7	5762.0	655.4	1939.2	297.3	13.3	190.8	20.5	79.7	12.6	28.9	3.7	20.1	2.9	307.6	100.0	691.7	1672.7	11975.9	666.7	12642.7
Ro Conc 1-3	11.5	15.7	2904.8	5217.0	593.6	1756.5	269.8	12.2	173.7	18.7	73.2	11.6	26.8	3.5	18.6	2.8	284.1	100.0	653.0	1537.7	10853.8	613.2	11467.0
REO Ro TIs	88 5	0.17	68.0	124.0	13.0	41.0	9.00	2.00	8.00	2.00	7.00	2.00	4.00	2.00	3.00	2.00	50.0	100.0	176.0	162.0	357.0	80.0	437.0
REO RU IIS	00.0	0.17	00.0																				
	00.0	0.17	00.0									% Dist	ribution	•									
Products	00.0	s	La	Ce	Pr	Nd	Sm	Eu	Gd	ть	Dy	% Distr Ho	ribution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
	00.0	<b>S</b> 89.9		<b>Ce</b> 82.4	<b>Pr</b> 83.4		<b>Sm</b> 77.2	Eu 42.2	<b>Gd</b> 71.1	<b>Tb</b> 52.3	<b>Dy</b> 54.3		ribution Er 43.1	<b>Tm</b> 16.4	<b>Yb</b> 40.9	Lu 12.8	<b>Y</b> 39.7	<b>Sc</b> 8.9	U 28.6	<b>Th</b> 52.1	LREE 77.7	HREE 47.0	<b>TREE</b> 75.1
Products	00.0	<b>S</b> 89.9 91.6	La	Се	Pr	Nd	77.0		<b>Gd</b> 71.1 73.0	<b>Tb</b> 52.3 54.1	- ,	Но	ribution Er 43.1 45.3	<b>Tm</b> 16.4 17.7	<b>Yb</b> 40.9 43.3	Lu 12.8 14.2	<b>Y</b> 39.7 41.4	<b>Sc</b> 8.9 10.4	U 28.6 31.1				
Products Ro Conc 1	00.0		<b>La</b> 82.7	<b>Ce</b> 82.4	<b>Pr</b> 83.4	Nd 82.6	77.2	42.2	71.1	1	54.3	<b>Ho</b> 40.2	<b>Er</b> 43.1	16.4				8.9		52.1	77.7	47.0	75.1

### 13849-002 Operator: Jason Garbutt

Date: Mar 27, 1013

Ro Flotation	% Solids =	35
Ro Fd	K <sub>80</sub> =	135 μm

sene, 2% MIBC

Target pH 10.0 Target pH 10.0

TREE
14385
1873
991
437
1710.0
1777
TREE
75.1
75.1
75.1 1.6
75.1 1.6 0.7
75.1 1.6 0.7 22.6
75.1 1.6 0.7 22.6

Test No. : F21		Project No:
Purpose:	To examine the air flow rate effects on flotation response and collect $\sim$ 8-9% concent	trate mass for hydromet tests
Procedure:	Collect three rougher concentrates at 0-4 min, 4-6 and 6-8 minutes	
Feed:	4000 g charge of Master Composite -6 mesh for each test (Combining two ground s	slurries)
Grind:	45 minutes at 65% solids in the laboratory Rod Mill GG RM#3 for each test charge	
Notes:	Flot time and reagent dosage may change based on visual. LREE=La,Ce,Pr,Nd,Sm,Eu,Sc HREE=Gd,Tb,Dy,Ho,Er,Tm,Yb,Lu,Y TREE=LREE+HREE	LR-19: 62% FA2, 27% Aero 855, 9% Kerosen

Conditions:

Store					Reagen	ts Added, g/t				Time, minutes	5	P	Pulp
Stage	Metso	LR19		DF250	Soda Ash				Grind	Cond.	Froth	рН	Temp, ⁰C
Grind									45			9.5	
Condition 1	500									1			
Condition 2		300								10		9.3	20
Rougher 1				0	250						4		
Rougher 2											2	9.5	
Rougher 3											2		
Stage		Rou	gher		]								
Flotation Cell		8L (	4 kg)		]								
Speed rpm		18	800		7								
Speed rpm		18	800										

# Metallurgical Balan

Metallurgical Balance																								
Braducto	Wei	ight											Assays: U, TI	h, REE g/t, S 🤋	6									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	
REO Rougher Conc 1	301.6	7.6	22.6	4300	7900	895	2610	387	18	252	26	99	15	37	4	24	3	400	<100	788	2050	16210	860	
REO Rougher Conc 2	52.3	1.3	2.17	420	760	90	266	45	3	35	5	23	4	11	<2	8	<2	105	<100	401	499	1684	195	
REO Rougher Conc 3	37.0	0.9	1.3	272	492	60	176	32	2	26	4	19	3	9	<2	7	<2	86	<100	340	382	1134	158	
REO Rougher Tail	3573.5	90.1	0.19	81	147	16	49	11	<2	9	<2	9	<2	4	<2	3	<2	<50	<100	199	188	406	83	
Head (Calc.)	3964.3	100.0	1.93	408.2	748.1	84.3	247.9	40.2	3.2	28.0	3.9	16.1	3.0	6.6	2.2	4.7	2.1	77.7	<100	247.8	335.6	1631.9	144.3	
Head (Direct)			1.92	407.0	767.0	81.0	254.0	42.6	1.90	26.10	3.3	16.50	2.6	6.70	0.80	5.20	0.70	62.00	<100	270.0	354.0	1653.5	123.9	
Products		Weight		_	_	_	_	_	_	_		_	% Dist	ribution	-		_					_		
Floadets		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	
REO Rougher Conc 1		7.6	89.0	80.1	80.3	80.8	80.1	73.1	42.4	68.5	50.9	46.7	37.7	42.3	14.1	38.8	11.0	39.2	7.6	24.2	46.5	75.6	45.3	
REO Rougher Conc 2		1.3	1.5	1.4	1.3	1.4	1.4	1.5	1.2	1.6	1.7	1.9	1.7	2.2	1.2	2.2	1.3	1.8	1.3	2.1	2.0	1.4	1.8	
REO Rougher Conc 3		0.9	0.6	0.6	0.6	0.7	0.7	0.7	0.6	0.9	1.0	1.1	0.9	1.3	0.9	1.4	0.9	1.0	0.9	1.3	1.1	0.6	1.0	
REO Rougher Tail		90.1	8.9	17.9	17.7	17.1	17.8	24.6	55.8	29.0	46.4	50.3	59.6	54.2	83.8	57.5	86.8	58.0	90.1	72.4	50.5	22.4	51.9	
Head (Calc.)		100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	

Cumulative Products

Producto	Weight											Assays: U, Th	n, REE g/t, S %	6									
Products	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	7.6	22.6	4300.0	7900.0	895.0	2610.0	387.0	18.0	252.0	26.0	99.0	15.0	37.0	4.0	24.0	3.0	400.0	100.0	788.0	2050.0	16210.0	860.0	17070.0
Ro Conc 1-2	8.9	19.6	3727.0	6845.6	776.1	2263.8	336.5	15.8	220.0	22.9	87.8	13.4	33.2	3.7	21.6	2.9	356.4	100.0	730.8	1821.0	14064.9	761.8	14826.7
Ro Conc 1-3	9.9	17.9	3400.2	6244.7	708.4	2066.4	307.7	14.5	201.6	21.1	81.3	12.4	30.9	3.5	20.3	2.8	330.9	100.0	693.9	1684.9	12841.9	704.7	13546.5
REO Ro TIs	90.1	0.19	81.0	147.0	16.0	49.0	11.00	2.00	9.00	2.00	9.00	2.00	4.00	2.00	3.00	2.00	50.0	100.0	199.0	188.0	406.0	83.0	489.0
												% Diet	ribution										
Products		S	La	Ce	Pr	Nd	Sm	Eu	Gd	Ть	Dy	% Dist Ho	ribution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
		<b>S</b> 89.0	<b>La</b> 80.1	<b>Ce</b> 80.3	<b>Pr</b> 80.8	Nd 80.1	<b>Sm</b> 73.1	<b>Eu</b> 42.4	<b>Gd</b> 68.5	<b>Tb</b> 50.9	<b>Dy</b> 46.7	1	ribution Er 42.3	<b>Tm</b> 14.1	<b>Yb</b> 38.8	<b>Lu</b> 11.0	<b>Y</b> 39.2	<b>Sc</b> 7.6	U 24.2	<b>Th</b> 46.5	LREE 75.6	HREE 45.3	<b>TREE</b> 73.1
Ro Conc 1		<b>S</b> 89.0 90.5	<b>La</b> 80.1 81.5	•••			<b>Sm</b> 73.1 74.6	<b>Eu</b> 42.4 43.6		<b>Tb</b> 50.9 52.6	- ,	Но	Er	<b>Tm</b> 14.1 15.4	<b>Yb</b> 38.8 41.1	Lu 11.0 12.3	<b>Y</b> 39.2 41.0	00	U 24.2 26.3				
Products Ro Conc 1 Ro Conc 1-2 Ro Conc 1-3				80.3	80.8	80.1			68.5		46.7	<b>Ho</b> 37.7	<b>Er</b> 42.3	<b>Tm</b> 14.1 15.4 16.2	<b>Yb</b> 38.8 41.1 42.5			7.6		46.5	75.6	45.3	73.1

Products	Weight											Assays: U, Th	n, REE g/t, S %	, D									
Froducts	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Ro Conc 1	7.6	22.6	4300.0	7900.0	895.0	2610.0	387.0	18.0	252.0	26.0	99.0	15.0	37.0	4.0	24.0	3.0	400.0	100.0	788.0	2050.0	16210.0	860.0	17070.0
Ro Conc 1-2	8.9	19.6	3727.0	6845.6	776.1	2263.8	336.5	15.8	220.0	22.9	87.8	13.4	33.2	3.7	21.6	2.9	356.4	100.0	730.8	1821.0	14064.9	761.8	14826.7
Ro Conc 1-3	9.9	17.9	3400.2	6244.7	708.4	2066.4	307.7	14.5	201.6	21.1	81.3	12.4	30.9	3.5	20.3	2.8	330.9	100.0	693.9	1684.9	12841.9	704.7	13546.5
REO Ro TIs	90.1	0 19	81.0	147.0	16.0	49.0	11.00	2.00	9.00	2.00	9.00	2.00	4.00	2.00	3.00	2.00	50.0	100.0	199.0	188.0	406.0	83.0	489.0
REO RO TIS	90.1	0.10	01.0														1		•			•	
	30.1	0.10	01.0								•	% Dist	ribution				•			•			
Products	30.1	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	% Distr Ho	ribution Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
Products	30.1	<b>S</b> 89.0	La 80.1	<b>Ce</b> 80.3	<b>Pr</b> 80.8	Nd 80.1	<b>Sm</b> 73.1	Eu 42.4	<b>Gd</b> 68.5	<b>Tb</b> 50.9	<b>Dy</b> 46.7		ribution Er 42.3	<b>Tm</b> 14.1	<b>Yb</b> 38.8	<b>Lu</b> 11.0	<b>Y</b> 39.2	<b>Sc</b> 7.6	U 24.2	<b>Th</b> 46.5	LREE 75.6	HREE 45.3	<b>TREE</b> 73.1
Products Ro Conc 1	30.1	<b>S</b> 89.0 90.5	La 80.1 81.5	<b>Ce</b> 80.3 81.7	<b>Pr</b> 80.8 82.2			<b>Eu</b> 42.4 43.6	<b>Gd</b> 68.5 70.1	<b>Tb</b> 50.9 52.6	<b>Dy</b> 46.7 48.6	Но	Er	1.111	<b>Yb</b> 38.8 41.1	Lu 11.0 12.3	<b>Y</b> 39.2 41.0	<b>Sc</b> 7.6 8.9	U 24.2 26.3	<b>Th</b> 46.5 48.4			
	30.1			<b>Ce</b> 80.3 81.7 82.3		80.1	73.1				<b>Dy</b> 46.7 48.6 49.7	<b>Ho</b> 37.7	<b>Er</b> 42.3	14.1				<b>Sc</b> 7.6 8.9 9.9			75.6	45.3	73.1

### 13849-002 Operator: Jason Garbutt

Date: Mar 27, 1013

Ro Flotation	% Solids =	35
Ro Fd	K <sub>80</sub> =	135 µm

sene, 2% MIBC

Target pH 10.0 Target pH 10.0

TREE
17070
1879
1292
489
1776.1
1777
TREE
<b>TREE</b> 73.1
73.1
73.1 1.4
73.1 1.4 0.7
73.1 1.4 0.7 24.8

# Metallurgical Balance (based on the real mass submitted to hydromet tests)

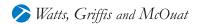
	We	ight											Assays: U, Th	n, REE g/t, S %	)									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F19 REO Ro Conc1	249.8		20.8	4230	7660	880	2570	392	18	255	27	103	16	37	5	26	4	407	<100	845	2140	15850.0	880.0	16730.0
F19 REO Ro Conc2	23.5		3.16	550	994	115	344	57	3	41	5	25	4	11	<2	8	<2	104	<100	412	529	2163.0	202.0	2365.0
F19 REO Ro Conc3	42.9		1.14	199	362	43	129	24	<2	20	3	16	3	8	<2	6	<2	72	<100	318	333	859.0	132.0	991.0
F20 REO Ro Conc1	328.9		19.7	3660	6570	747	2210	338	15	216	23	89	14	32	4	22	3	342	<100	741	1870	13640.0	745.0	14385.0
F20 REO Ro Conc2	46.5		2.38	419	768	89	265	46	3	35	5	22	4	10	<2	8	<2	95	<100	387	453	1690.0	183.0	1873.0
F20 REO Ro Conc3	34.5		1.13	197	360	43	129	24	<2	21	3	16	3	8	<2	6	<2	75	<100	308	335	855.0	136.0	991.0
F21 REO Ro Conc1	279.8		22.6	4300	7900	895	2610	387	18	252	26	99	15	37	4	24	3	400	<100	788	2050	16210.0	860.0	17070.0
F21 REO Ro Conc2	41.3		2.17	420	760	90	266	45	3	35	5	23	4	11	<2	8	<2	105	<100	401	499	1684.0	195.0	1879.0
F21 REO Ro Conc3	28.2		1.3	272	492	60	176	32	2	26	4	19	3	9	<2	7	<2	86	<100	340	382	1134.0	158.0	1292.0
F19 REO Ro Tail	3034.0		0.19	71	132	14	45	10	<2	9	<2	8	<2	4	<2	3	<2	<50	<100	182	170	374.0	82.0	456.0
F20 REO Ro Tail	3248.1		0.17	68	124	13	41	9	<2	8	<2	7	<2	4	<2	3	<2	<50	<100	176	162	357.0	80.0	437.0
F21 REO Ro Tail			0.19	81	147	16	49	11	<2	9	<2	9	<2	4	<2	3	<2	<50	<100	199	188	406.0	83.0	489.0
Combined Master Conc (Calc)	<u>3239.3</u> 1075.2		17.1	3289	5968	680	1995	303		196.8	20.9	80.9	12.6	29.9	3.8	20.5	3.0	321.2	<25	700.6	1686.9	12273.6	689.7	12963.2
Combined Master Tail (Calc)	9521.5		0.18	73	134	14.3	45.0	10.0	2.0	8.7	2.0	8.0	2.0	4.0	2.0	3.0	2.0	50.0	<25	185.7	173.4	304.1	81.7	385.7
Combined Master Conc (Direct)	9021.0		12.3	3500	6300	700	2200	299	2.0	190	18.7	75.9	11.2	26.3	3.5	20.5	2.0	285		780	1700	13037.1	633.8	13670.9
Combined Master Tail (Direct)			0.17	70	130	13.4	45	299 9.9	0.7	90	15	7.9	14	3.5	0.6	3.3	0.5	205	<25 <25	187	182	294.0	62.0	356.0
Combined Master Fair (Direct)			0.17	10	100	10.4	5	0.0	0.7	5.5	1.0	1.5	1.4	0.0	0.0	0.0	0.0	57	~20	107	102	204.0	02.0	000.0
Metallurgical Balance (based on th	he actual mass	collected fro	m flotation t	<u>ests)</u>																				
Products	We	ight											Assays: U, Th	ո, REE g/t, S %	þ									
Froducts	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F19 REO Ro Conc1	313.1	2.66	20.8	4230	7660	880	2570	392	18	255	27	103	16	37	5	26	4	407	<100	845	2140	15850.0	880.0	16730.0
F19 REO Ro Conc2	36.1	0.31	3.16	550	994	115	344	57	3	41	5	25	4	11	<2	8	<2	104	<100	412	529	2163.0	202.0	2365.0
F19 REO Ro Conc3	55.4	0.47	1.14	199	362	43	129	24	<2	20	3	16	3	8	<2	6	<2	72	<100	318	333	859.0	132.0	991.0
F20 REO Ro Conc1	352.8	3.00	19.7	3660	6570	747	2210	338	15	216	23	89	14	32	4	22	3	342	<100	741	1870	13640.0	745.0	14385.0
F20 REO Ro Conc2	57.1	0.49	2.38	419	768	89	265	46	3	35	5	22	4	10	<2	8	<2	95	<100	387	453	1690.0	183.0	1873.0
F20 REO Ro Conc3	46.0	0.39	1.13	197	360	43	129	24	<2	21	3	16	3	8	<2	6	<2	75	<100	308	335	855.0	136.0	991.0
F21 REO Ro Conc1	301.6	2.56	22.6	4300	7900	895	2610	387	18	252	26	99	15	37	4	24	3	400	<100	788	2050	16210.0	860.0	17070.0
F21 REO Ro Conc2	52.3	0.44	2.17	420	760	90	266	45	3	35	5	23	4	11	<2	8	<2	105	<100	401	499	1684.0	195.0	1879.0
F21 REO Ro Conc3	37.0	0.31	1.3	272	492	60	176	32	2	26	4	19	3	9	<2	7	<2	86	<100	340	382	1134.0	158.0	1292.0
F19 REO Ro Tail	3449.0	29.3	0.19	71	132	14	45	10	<2	9	<2	8	<2	4	<2	3	<2	<50	<100	182	170	374.0	82.0	456.0
F20 REO Ro Tail	3494.1	29.7	0.17	68	124	13	41	9	<2	8	<2	7	<2	4	<2	3	<2	<50	<100	176	162	357.0	80.0	437.0
F21 REO Ro Tail	3573.5	30.4	0.19	81	147	16	49	11	<2	9	<2	9	<2	4	<2	3	<2	<50	<100	199	188	406.0	83.0	489.0
Combined Flotation Conc	1251.2	10.6	16.6	3203	5813	663	1944	295	13.6	192.1	20.5	79.3	12.4	29.3	3.8	20.1	3.0	314.9	100.0	692.0	1651.9	12031.8	675.4	12707.1
Combined Flotation Tail	10516.6	89.4	0.18	73	134	14	45.0	10.0	2.0	8.7	2.0	8.0	2.0	4.0	2.0	3.0	2.0	50.0	100.0	185.8	173.5	379.2	81.7	460.9
Flotation Head (Calc)	11767.8	100.00	1.93	406	738	83	247	40	3	28.2	4.0	15.6	3.1	6.7	2.2	4.8	2.1	78.2	<100	239.6	330.7	1618.2	144.8	1763.0
									-					-		-							-	
Deciliaria		Weight											Assays: U, Th	n, REE g/t, S %	)									
Products		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F19 REO Ro Conc1		2.66	28.6	27.7	27.6	28.1	27.7	25.9	14.8	24.1	18.1	17.6	13.7	14.7	6.1	14.4	5.0	13.9	2.7	9.4	17.2	26.1	16.2	25.2
F19 REO Ro Conc2		0.31	0.5	0.4	0.4	0.4	0.4	0.4	0.3	0.4	0.4	0.5	0.4	0.5	0.3	0.5	0.3	0.4	0.3	0.5	0.5	0.4	0.4	0.4
F19 REO Ro Conc3		0.47	0.3	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.4	0.5	0.5	0.6	0.4	0.6	0.4	0.4	0.5	0.6	0.5	0.2	0.4	0.3
F20 REO Ro Conc1		3.00	30.6	27.0	26.7	26.9	26.8	25.1	13.9	23.0	17.4	17.1	13.5	14.3	5.5	13.7	4.3	13.1	3.0	9.3	17.0	25.3	15.4	24.5
F20 REO Ro Conc2		0.49	0.6	0.5	0.5	0.5	0.5	0.6	0.4	0.6	0.6	0.7	0.6	0.7	0.4	0.8	0.5	0.6	0.5	0.8	0.7	0.5	0.6	0.5
F20 REO Ro Conc3		0.39	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.4	0.4	0.5	0.4	0.5	0.4	0.4	0.4	0.5	0.4	0.2	0.4	0.2
F21 REO Ro Conc1		2.56	30.0	27.1	27.4	27.5	27.1	24.6	14.2	22.9	16.8	16.3	12.4	14.2	4.7	12.8	3.6	13.1	2.6	8.4	15.9	25.7	15.2	24.8
F21 REO Ro Conc2		0.44	0.5	0.5	0.5	0.5	0.5	0.5	0.4	0.6	0.6	0.7	0.6	0.7	0.4	0.7	0.4	0.6	0.4	0.7	0.7	0.5	0.6	0.5
F21 REO Ro Conc3		0.31	0.2	0.2	0.0	0.2	0.2	0.2	0.2	0.3	0.3	0.4	0.3	0.4	0.3	0.5	0.3	0.3	0.3	0.4	0.4	0.2	0.3	0.2
F19 REO Ro Tail		29.3	2.9	5.1	5.2	4.9	5.3	7.3	18.1	9.4	14.8	15.0	18.9	17.5	26.8	18.2	27.8	18.7	29.3	22.3	15.1	6.8	16.6	7.6
F19 REO Ro Tail		29.7	2.9 2.6	5.0	5.0	4.6	4.9	6.6	18.3	9. <del>4</del> 8.4	14.0	13.3	19.1	17.5	20.0	18.5	28.2	19.0	29.7	22.3	14.5	6.6	16.4	7.4
		30.4	2.6 3.0	5.0 6.1	6.0	4.0 5.8	4.9 6.0	8.3	18.8	9.7	15.0	17.5	19.1	18.1	27.1	18.9	28.8	19.0	29.7 30.4	21.8	14.5	0.0 7.6	10.4	8.4
F21 REO Ro Tail Combined Flotation Conc		10.6			83.7	5.8 84.6	83.7	0.3 77.8	44.8	72.5	54.9	54.1	42.4	46.6	18.4	44.4	15.2	42.8	10.6	30.7	53.1	7.0 79.1	49.6	0.4 76.6
Combined Flotation Conc		89.4	91.5 8.5	83.9 16.1	16.3	04.0 15.4	16.3	22.2	44.8 55.2	27.5	45.1	45.9	42.4 57.6	40.0 53.4	81.6	44.4 55.6	84.8	42.8 57.2	89.4	69.3	46.9	20.9	49.0 50.4	23.4
Flotation Head (Calc)		100.00	8.5 100.0	10.1	10.0	100.0	10.3	100.0	100.0	100.0	100.0	40.9	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0
		100.00	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

	We	ight											Assays: U, Th	n, REE q/t, S %	/ 0									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F19 REO Ro Conc1	249.8		20.8	4230	7660	880	2570	392	18	255	27	103	16	37	5	26	4	407	<100	845	2140	15850.0	880.0	16730.0
F19 REO Ro Conc2	23.5		3.16	550	994	115	344	57	3	41	5	25	4	11	<2	8	<2	104	<100	412	529	2163.0	202.0	2365.0
F19 REO Ro Conc3	42.9		1.14	199	362	43	129	24	<2	20	3	16	3	8	<2	6	<2	72	<100	318	333	859.0	132.0	991.0
F20 REO Ro Conc1	328.9		19.7	3660	6570	747	2210	338	15	216	23	89	14	32	4	22	3	342	<100	741	1870	13640.0	745.0	14385.0
F20 REO Ro Conc2	46.5		2.38	419	768	89	265	46	3	35	5	22	4	10	<2	8	<2	95	<100	387	453	1690.0	183.0	1873.0
F20 REO Ro Conc3	34.5		1.13	197	360	43	129	24	<2	21	3	16	3	8	<2	6	<2	75	<100	308	335	855.0	136.0	991.0
F21 REO Ro Conc1	279.8		22.6	4300	7900	895	2610	387	18	252	26	99	15	37	4	24	3	400	<100	788	2050	16210.0	860.0	17070.0
F21 REO Ro Conc2	41.3		2.17	420	760	90	266	45	3	35	5	23	4	11	<2	8	<2	105	<100	401	499	1684.0	195.0	1879.0
F21 REO Ro Conc3	28.2		1.3	272	492	60	176	32	2	26	4	19	3	9	<2	7	<2	86	<100	340	382	1134.0	158.0	1292.0
F19 REO Ro Tail	3034.0		0.19	71	132	14	45	10	<2	9	<2	8	<2	4	<2	3	<2	<50	<100	182	170	374.0	82.0	456.0
F20 REO Ro Tail	3248.1		0.17	68	124	13	41	9	<2	8	<2	7	<2	4	<2	3	<2	<50	<100	176	162	357.0	80.0	437.0
F21 REO Ro Tail	3239.3		0.19	81	147	16	49	11	<2	9	<2	9	<2	4	<2	3	<2	<50	<100	199	188	406.0	83.0	489.0
Combined Master Conc (Calc)	1075.2		17.1	3289	5968	680	1995	303	14	196.8	20.9	80.9	12.6	29.9	3.8	20.5	3.0	321.2	<25	700.6	1686.9	12273.6	689.7	12963.2
Combined Master Tail (Calc)	9521.5		0.18	73	134	14.3	45.0	10.0	2.0	8.7	2.0	8.0	2.0	4.0	2.0	3.0	2.0	50.0	<25	185.7	173.4	304.1	81.7	385.7
Combined Master Conc (Direct)			12.3	3500	6300	700	2200	299	13.1	190	18.7	75.9	11.2	26.3	3.5	20.5	2.7	285	<25	780	1700	13037.1	633.8	13670.9
Combined Master Tail (Direct)			0.17	70	130	13.4	45	9.9	0.7	9.3	1.5	7.9	1.4	3.5	0.6	3.3	0.5	34	<25	187	182	294.0	62.0	356.0
												-						-	-					
Metallurgical Balance (based on th	ne actual mass	collected fro	m flotation f	<u>tests)</u>																				
Du hute	We	ight											Assays: U, Th	n, REE g/t, S %	/ 0									
Products	g	%	s	La	Се	Pr	Nd	Sm	Eu	Gd	ТЬ	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F19 REO Ro Conc1	313.1	2.66	20.8	4230	7660	880	2570	392	18	255	27	103	16	37	5	26	4	407	<100	845	2140	15850.0	880.0	16730.0
F19 REO Ro Conc2	36.1	0.31	3.16	550	994	115	344	57	3	41	5	25	4	11	<2	8	<2	104	<100	412	529	2163.0	202.0	2365.0
F19 REO Ro Conc3	55.4	0.47	1.14	199	362	43	129	24	<2	20	3	16	3	8	<2	6	<2	72	<100	318	333	859.0	132.0	991.0
F20 REO Ro Conc1	352.8	3.00	19.7	3660	6570	747	2210	338	15	216	23	89	14	32	4	22	3	342	<100	741	1870	13640.0	745.0	14385.0
F20 REO Ro Conc2	57.1	0.49	2.38	419	768	89	265	46	3	35	5	22	4	10	<2	8	<2	95	<100	387	453	1690.0	183.0	1873.0
F20 REO Ro Conc3	46.0	0.39	1.13	197	360	43	129	24	<2	21	3	16	3	8	<2	6	<2	75	<100	308	335	855.0	136.0	991.0
F21 REO Ro Conc1	301.6	2.56	22.6	4300	7900	895	2610	387	18	252	26	99	15	37	4	24	3	400	<100	788	2050	16210.0	860.0	17070.0
F21 REO Ro Conc2	52.3	0.44	2.17	420	760	90	266	45	3	35	5	23	4	11	<2	8	<2	105	<100	401	499	1684.0	195.0	1879.0
F21 REO Ro Conc3	37.0	0.31	1.3	272	492	60	176	32	2	26	4	19	3	9	<2	7	<2	86	<100	340	382	1134.0	158.0	1292.0
F19 REO Ro Tail	3449.0	29.3	0.19	71	132	14	45	10	<2	9	<2	8	<2	4	<2	3	<2	<50	<100	182	170	374.0	82.0	456.0
F20 REO Ro Tail	3494.1	29.7	0.17	68	124	13	41	9	<2	8	<2	7	<2	4	<2	3	<2	<50	<100	176	162	357.0	80.0	437.0
F21 REO Ro Tail	3573.5	30.4	0.19	81	147	16	49	11	<2	9	<2	9	<2	4	<2	3	<2	<50	<100	199	188	406.0	83.0	489.0
Combined Flotation Conc	1251.2	10.6	16.6	3203	5813	663	1944	295	13.6	192.1	20.5	79.3	12.4	29.3	3.8	20.1	3.0	314.9	100.0	692.0	1651.9	12031.8	675.4	12707.1
Combined Flotation Tail	10516.6	89.4	0.18	73	134	14	45.0	10.0	2.0	8.7	2.0	8.0	2.0	4.0	2.0	3.0	2.0	50.0	100.0	185.8	173.5	379.2	81.7	460.9
Flotation Head (Calc)	11767.8	100.00	1.93	406	738	83	247	40	3	28.2	4.0	15.6	3.1	6.7	2.2	4.8	2.1	78.2	<100	239.6	330.7	1618.2	144.8	1763.0
ļ				•								•				•								
Products		Weight											Assays: U, Th	n, REE g/t, S %	/ 0									
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F19 REO Ro Conc1		2.66	28.6	27.7	27.6	28.1	27.7	25.9	14.8	24.1	18.1	17.6	13.7	14.7	6.1	14.4	5.0	13.9	2.7	9.4	17.2	26.1	16.2	25.2
F19 REO Ro Conc2		0.31	0.5	0.4	0.4	0.4	0.4	0.4	0.3	0.4	0.4	0.5	0.4	0.5	0.3	0.5	0.3	0.4	0.3	0.5	0.5	0.4	0.4	0.4
F19 REO Ro Conc3		0.47	0.3	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.4	0.5	0.5	0.6	0.4	0.6	0.4	0.4	0.5	0.6	0.5	0.2	0.4	0.3
F20 REO Ro Conc1		3.00	30.6	27.0	26.7	26.9	26.8	25.1	13.9	23.0	17.4	17.1	13.5	14.3	5.5	13.7	4.3	13.1	3.0	9.3	17.0	25.3	15.4	24.5
F20 REO Ro Conc2		0.49	0.6	0.5	0.5	0.5	0.5	0.6	0.4	0.6	0.6	0.7	0.6	0.7	0.4	0.8	0.5	0.6	0.5	0.8	0.7	0.5	0.6	0.5
F20 REO Ro Conc3		0.39	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.4	0.4	0.5	0.4	0.5	0.4	0.4	0.4	0.5	0.4	0.2	0.4	0.2
F21 REO Ro Conc1		2.56	30.0	27.1	27.4	27.5	27.1	24.6	14.2	22.9	16.8	16.3	12.4	14.2	4.7	12.8	3.6	13.1	2.6	8.4	15.9	25.7	15.2	24.8
F21 REO Ro Conc2		0.44	0.5	0.5	0.5	0.5	0.5	0.5	0.4	0.6	0.6	0.7	0.6	0.7	0.4	0.7	0.4	0.6	0.4	0.7	0.7	0.5	0.6	0.5
F21 REO Ro Conc3		0.31	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.4	0.3	0.4	0.3	0.5	0.3	0.3	0.3	0.4	0.4	0.2	0.3	0.2
F19 REO Ro Tail		29.3	2.9	5.1	5.2	4.9	5.3	7.3	18.1	9.4	14.8	15.0	18.9	17.5	26.8	18.2	27.8	18.7	29.3	22.3	15.1	6.8	16.6	7.6
F20 REO Ro Tail		29.7	2.6	5.0	5.0	4.6	4.9	6.6	18.3	8.4	15.0	13.3	19.1	17.7	27.1	18.5	28.2	19.0	29.7	21.8	14.5	6.6	16.4	7.4
F21 REO Ro Tail		30.4	3.0	6.1	6.0	5.8	6.0	8.3	18.8	9.7	15.3	17.5	19.6	18.1	27.7	18.9	28.8	19.4	30.4	25.2	17.3	7.6	17.4	8.4
Combined Flotation Conc		10.6	91.5	83.9	83.7	84.6	83.7	77.8	44.8	72.5	54.9	54.1	42.4	46.6	18.4	44.4	15.2	42.8	10.6	30.7	53.1	79.1	49.6	76.6
Combined Flotation Tail		89.4	8.5	16.1	16.3	15.4	16.3	22.2	55.2	27.5	45.1	45.9	57.6	53.4	81.6	55.6	84.8	57.2	89.4	69.3	46.9	20.9	50.4	23.4
Flotation Head (Calc)		100.00	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

	We	ight											Assays: U, Th	n, REE q/t, S %	/ 0									
Products	g	%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F19 REO Ro Conc1	249.8		20.8	4230	7660	880	2570	392	18	255	27	103	16	37	5	26	4	407	<100	845	2140	15850.0	880.0	16730.0
F19 REO Ro Conc2	23.5		3.16	550	994	115	344	57	3	41	5	25	4	11	<2	8	<2	104	<100	412	529	2163.0	202.0	2365.0
F19 REO Ro Conc3	42.9		1.14	199	362	43	129	24	<2	20	3	16	3	8	<2	6	<2	72	<100	318	333	859.0	132.0	991.0
F20 REO Ro Conc1	328.9		19.7	3660	6570	747	2210	338	15	216	23	89	14	32	4	22	3	342	<100	741	1870	13640.0	745.0	14385.0
F20 REO Ro Conc2	46.5		2.38	419	768	89	265	46	3	35	5	22	4	10	<2	8	<2	95	<100	387	453	1690.0	183.0	1873.0
F20 REO Ro Conc3	34.5		1.13	197	360	43	129	24	<2	21	3	16	3	8	<2	6	<2	75	<100	308	335	855.0	136.0	991.0
F21 REO Ro Conc1	279.8		22.6	4300	7900	895	2610	387	18	252	26	99	15	37	4	24	3	400	<100	788	2050	16210.0	860.0	17070.0
F21 REO Ro Conc2	41.3		2.17	420	760	90	266	45	3	35	5	23	4	11	<2	8	<2	105	<100	401	499	1684.0	195.0	1879.0
F21 REO Ro Conc3	28.2		1.3	272	492	60	176	32	2	26	4	19	3	9	<2	7	<2	86	<100	340	382	1134.0	158.0	1292.0
F19 REO Ro Tail	3034.0		0.19	71	132	14	45	10	<2	9	<2	8	<2	4	<2	3	<2	<50	<100	182	170	374.0	82.0	456.0
F20 REO Ro Tail	3248.1		0.17	68	124	13	41	9	<2	8	<2	7	<2	4	<2	3	<2	<50	<100	176	162	357.0	80.0	437.0
F21 REO Ro Tail	3239.3		0.19	81	147	16	49	11	<2	9	<2	9	<2	4	<2	3	<2	<50	<100	199	188	406.0	83.0	489.0
Combined Master Conc (Calc)	1075.2		17.1	3289	5968	680	1995	303	14	196.8	20.9	80.9	12.6	29.9	3.8	20.5	3.0	321.2	<25	700.6	1686.9	12273.6	689.7	12963.2
Combined Master Tail (Calc)	9521.5		0.18	73	134	14.3	45.0	10.0	2.0	8.7	2.0	8.0	2.0	4.0	2.0	3.0	2.0	50.0	<25	185.7	173.4	304.1	81.7	385.7
Combined Master Conc (Direct)			12.3	3500	6300	700	2200	299	13.1	190	18.7	75.9	11.2	26.3	3.5	20.5	2.7	285	<25	780	1700	13037.1	633.8	13670.9
Combined Master Tail (Direct)			0.17	70	130	13.4	45	9.9	0.7	9.3	1.5	7.9	1.4	3.5	0.6	3.3	0.5	34	<25	187	182	294.0	62.0	356.0
												-						-	-					
Metallurgical Balance (based on th	ne actual mass	collected fro	m flotation f	<u>tests)</u>																				
Du hute	We	ight											Assays: U, Th	n, REE g/t, S %	/ 0									
Products	g	%	s	La	Се	Pr	Nd	Sm	Eu	Gd	ТЬ	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F19 REO Ro Conc1	313.1	2.66	20.8	4230	7660	880	2570	392	18	255	27	103	16	37	5	26	4	407	<100	845	2140	15850.0	880.0	16730.0
F19 REO Ro Conc2	36.1	0.31	3.16	550	994	115	344	57	3	41	5	25	4	11	<2	8	<2	104	<100	412	529	2163.0	202.0	2365.0
F19 REO Ro Conc3	55.4	0.47	1.14	199	362	43	129	24	<2	20	3	16	3	8	<2	6	<2	72	<100	318	333	859.0	132.0	991.0
F20 REO Ro Conc1	352.8	3.00	19.7	3660	6570	747	2210	338	15	216	23	89	14	32	4	22	3	342	<100	741	1870	13640.0	745.0	14385.0
F20 REO Ro Conc2	57.1	0.49	2.38	419	768	89	265	46	3	35	5	22	4	10	<2	8	<2	95	<100	387	453	1690.0	183.0	1873.0
F20 REO Ro Conc3	46.0	0.39	1.13	197	360	43	129	24	<2	21	3	16	3	8	<2	6	<2	75	<100	308	335	855.0	136.0	991.0
F21 REO Ro Conc1	301.6	2.56	22.6	4300	7900	895	2610	387	18	252	26	99	15	37	4	24	3	400	<100	788	2050	16210.0	860.0	17070.0
F21 REO Ro Conc2	52.3	0.44	2.17	420	760	90	266	45	3	35	5	23	4	11	<2	8	<2	105	<100	401	499	1684.0	195.0	1879.0
F21 REO Ro Conc3	37.0	0.31	1.3	272	492	60	176	32	2	26	4	19	3	9	<2	7	<2	86	<100	340	382	1134.0	158.0	1292.0
F19 REO Ro Tail	3449.0	29.3	0.19	71	132	14	45	10	<2	9	<2	8	<2	4	<2	3	<2	<50	<100	182	170	374.0	82.0	456.0
F20 REO Ro Tail	3494.1	29.7	0.17	68	124	13	41	9	<2	8	<2	7	<2	4	<2	3	<2	<50	<100	176	162	357.0	80.0	437.0
F21 REO Ro Tail	3573.5	30.4	0.19	81	147	16	49	11	<2	9	<2	9	<2	4	<2	3	<2	<50	<100	199	188	406.0	83.0	489.0
Combined Flotation Conc	1251.2	10.6	16.6	3203	5813	663	1944	295	13.6	192.1	20.5	79.3	12.4	29.3	3.8	20.1	3.0	314.9	100.0	692.0	1651.9	12031.8	675.4	12707.1
Combined Flotation Tail	10516.6	89.4	0.18	73	134	14	45.0	10.0	2.0	8.7	2.0	8.0	2.0	4.0	2.0	3.0	2.0	50.0	100.0	185.8	173.5	379.2	81.7	460.9
Flotation Head (Calc)	11767.8	100.00	1.93	406	738	83	247	40	3	28.2	4.0	15.6	3.1	6.7	2.2	4.8	2.1	78.2	<100	239.6	330.7	1618.2	144.8	1763.0
L				•								•				•								
Products		Weight											Assays: U, Th	n, REE g/t, S %	/ 0									
		%	S	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Но	Er	Tm	Yb	Lu	Y	Sc	U	Th	LREE	HREE	TREE
F19 REO Ro Conc1		2.66	28.6	27.7	27.6	28.1	27.7	25.9	14.8	24.1	18.1	17.6	13.7	14.7	6.1	14.4	5.0	13.9	2.7	9.4	17.2	26.1	16.2	25.2
F19 REO Ro Conc2		0.31	0.5	0.4	0.4	0.4	0.4	0.4	0.3	0.4	0.4	0.5	0.4	0.5	0.3	0.5	0.3	0.4	0.3	0.5	0.5	0.4	0.4	0.4
F19 REO Ro Conc3		0.47	0.3	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.4	0.5	0.5	0.6	0.4	0.6	0.4	0.4	0.5	0.6	0.5	0.2	0.4	0.3
F20 REO Ro Conc1		3.00	30.6	27.0	26.7	26.9	26.8	25.1	13.9	23.0	17.4	17.1	13.5	14.3	5.5	13.7	4.3	13.1	3.0	9.3	17.0	25.3	15.4	24.5
F20 REO Ro Conc2		0.49	0.6	0.5	0.5	0.5	0.5	0.6	0.4	0.6	0.6	0.7	0.6	0.7	0.4	0.8	0.5	0.6	0.5	0.8	0.7	0.5	0.6	0.5
F20 REO Ro Conc3		0.39	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.4	0.4	0.5	0.4	0.5	0.4	0.4	0.4	0.5	0.4	0.2	0.4	0.2
F21 REO Ro Conc1		2.56	30.0	27.1	27.4	27.5	27.1	24.6	14.2	22.9	16.8	16.3	12.4	14.2	4.7	12.8	3.6	13.1	2.6	8.4	15.9	25.7	15.2	24.8
F21 REO Ro Conc2		0.44	0.5	0.5	0.5	0.5	0.5	0.5	0.4	0.6	0.6	0.7	0.6	0.7	0.4	0.7	0.4	0.6	0.4	0.7	0.7	0.5	0.6	0.5
F21 REO Ro Conc3		0.31	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.4	0.3	0.4	0.3	0.5	0.3	0.3	0.3	0.4	0.4	0.2	0.3	0.2
F19 REO Ro Tail		29.3	2.9	5.1	5.2	4.9	5.3	7.3	18.1	9.4	14.8	15.0	18.9	17.5	26.8	18.2	27.8	18.7	29.3	22.3	15.1	6.8	16.6	7.6
F20 REO Ro Tail		29.7	2.6	5.0	5.0	4.6	4.9	6.6	18.3	8.4	15.0	13.3	19.1	17.7	27.1	18.5	28.2	19.0	29.7	21.8	14.5	6.6	16.4	7.4
F21 REO Ro Tail		30.4	3.0	6.1	6.0	5.8	6.0	8.3	18.8	9.7	15.3	17.5	19.6	18.1	27.7	18.9	28.8	19.4	30.4	25.2	17.3	7.6	17.4	8.4
Combined Flotation Conc		10.6	91.5	83.9	83.7	84.6	83.7	77.8	44.8	72.5	54.9	54.1	42.4	46.6	18.4	44.4	15.2	42.8	10.6	30.7	53.1	79.1	49.6	76.6
Combined Flotation Tail		89.4	8.5	16.1	16.3	15.4	16.3	22.2	55.2	27.5	45.1	45.9	57.6	53.4	81.6	55.6	84.8	57.2	89.4	69.3	46.9	20.9	50.4	23.4
Flotation Head (Calc)		100.00	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0	100.0

Metallurgical Balance (Assuming the same quality for flotation products and the hydromet test head )

Products	We	ight	WRA Assays, %													
Floducts	g	%	SiO2	AI2O3	Fe2O3	MgO	CaO	Na2O	K2O	TiO2	P2O5	MnO	Cr2O3	V2O5		
Combined Flotation Conc		10.6	47.1	10.4	16.1	0.33	3.46	0.20	4.03	0.93	0.95	0.04	0.11	<0.01		
Combined Flotation Tail		89.4	88.2	5.98	1.00	0.09	0.07	0.11	3.21	0.46	0.02	0.01	0.06	<0.01		
Flotation Head (Calc)		100.0	83.8	6.45	2.61	0.12	0.43	0.12	3.30	0.51	0.12	0.01	0.07	<0.01		
Flotation Head (Direct)			83.4	6.43	2.75	0.10	0.37	0.11	3.30	0.49	0.11	0.01	0.02	<0.01		
	We	ight						WRA	Assays, %							
Products	g	%	SiO2	AI2O3	Fe2O3	MgO	0-0		κ20 Ι	TiO2	P2O5	MnO	Cr2O3	V2O5		
	3	/0	0.01	AI203	1 6205	wyo	CaO	Na2O	<b>h2</b> 0	1102	F205	MnO	01203	V205		
Combined Flotation Conc		10.6	6.0	17.1	65.7	30.4	85.5	Na2O 17.8	13.0	19.4	85.0	32.2	17.9	10.6		
									_							
Combined Flotation Conc Combined Flotation Tail Flotation Head (Calc)	3	10.6	6.0	17.1	65.7	30.4	85.5	17.8	13.0	19.4	85.0	32.2	17.9	10.6		



# **ATTACHMENT 2**

An Investigation Into the Recovery of Uranium and Rare Earth Elements from the Teasdale Property

#### An Investigation into

#### THE RECOVERY OF URANIUM AND RARE EARTH ELEMENTS FROM THE TEASDALE PROPERTY

prepared for

# **APPIA ENERGY CORPORATION**

Project 13849-001 Final Report July 19, 2013

NOTE:

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# Introduction

SGS Minerals Services in Lakefield, Ontario was requested to complete a metallurgical and mineralogical test program examining uranium and rare earth element recovery from a sample of quartz pebble conglomerate from the Teasdale Property by Appia Energy Corporation (Appia).

The test program was requested by Mr. Al Workman, of Watts, Griffis and McOuat Ltd (WGM), which is providing project management and consulting services to Appia, on behalf of Mr. Tom Drivas of Appia. The work was directed by Mr. John Goode, consultant to WGM. Following receipt of the samples, the program comprised sample preparation, head analysis, mineralogy, beneficiation, agitated leach tests, acid curing tests, and acid bake water leach tests.

This report summarizes the tests performed under SGS Project 13849-001 and references work performed under SGS Project 13849-002 and reported in SGS Report "An Investigation into Beneficiation Testwork to Assess the Recoverability of Uranium and Rare Earth Elements from the Teasdale Property" on June 5, 2013.

Results were provided to Mr. Goode as they became available throughout the course of the testwork.

1h

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# **Testwork Summary**

# 1. Sample Receipt and Description

SGS received a total of five shipments of material from the Teasdale Property in October and November 2012. The first two shipments contained assay rejects from Actlabs and were ultimately not used in any tests conducted at SGS because this material was very fine and could not be used to create representative composite samples of the mineralization for testing purposes. The final shipments contained a total of 172.4 kg of quarter core samples (Sample Receipts 0059-NOV12, 0081-NOV12, and 0158-NOV12). These shipments represented three composite samples covering the Upper Reef (UR, 51.8 kg), Intermediate Quartz (IQ, 27.1 kg), and Lower Reef (LR, 27.1 kg) zones and one Master Composite (66.4 kg) made in the same ratio as the three composite samples.

# 2. Sample Preparation

The samples from each of the zones identified by Appia (UR, IQ, and LR) were blended and crushed to 100% passing 6 mesh (3.35 mm) with samples obtained for bio-leach, head assay, mineralogical testing, and future variability testing. A portion of each of these composites was also blended to produce the Master Composite sample. A small portion of each of the four composite samples (UR, IQ, LR, and Master Comp) were submitted for detailed chemical analysis, which included whole rock analysis, REE-ICP Scan, total sulphur, S<sup>=</sup>, and gold analysis. The analytical results are reproduced in Table 1. Total rare earth element (TREE) grades ranged from 1050 g/t (IQ) to 2190 g/t (UR) with the Master Comp containing 1680 g/t TREE. Uranium content ranged from 120 g/t (IQ) to 520 g/t (LR) with the Master Comp containing 270 g/t U.

Flotation tests were conducted by SGS as reported in "Beneficiation Testwork to Asses the Recoverability of Uranium and Rare Earth Elements from the Teasdale Property" and flotation products were blended into composite concentrates and tails for hydrometallurgical work. Conc1 and Tails1 were made up of the concentrate and tails streams of flotation tests F9, F16, and F17. Conc2 and Tails2 were made up of the concentrate and tails streams of flotation tests F19, F20, and F21. Analytical results from the flotation products are presented in Table 2. Flotation tests F19, F20, and F21 had a much better separation of rare earths from impurities with a TREE concentrate grade of 13650 g/t (Conc2) compared to 6150 g/t for tests F9, F16, and F17 producing Conc1.

Sample ID UR Comp IQ Comp LR Comp Master Comp           Whole Rock Analysis, %           SiO2         84.2         84.1         79.7         83.4           Al2O3         6.27         7.25         5.77         6.43           Fe2O3         2.28         1.68         4.61         2.75           MgO         0.12         0.12         0.07         0.10           CaO         0.32         0.19         0.58         0.37           Na <sub>2</sub> O         0.10         0.06         0.10         0.11           K <sub>2</sub> O         3.43         3.59         2.80         3.30           TiO2         0.65         0.30         0.38         0.49           P <sub>2</sub> O <sub>5</sub> 0.14         0.07         0.09         0.11           MnO         < 0.01			•		-
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	Sample ID	UR Comp	IQ Comp	LR Comp	Master Comp
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		Whole	Rock An	alysis, %	
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	SiO <sub>2</sub>	84.2	84.1	79.7	83.4
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$AI_2O_3$	6.27	7.25	5.77	6.43
$\begin{array}{c crc} CaO & 0.32 & 0.19 & 0.58 & 0.37 \\ Na_2O & 0.10 & 0.06 & 0.10 & 0.11 \\ K_2O & 3.43 & 3.59 & 2.80 & 3.30 \\ TiO_2 & 0.65 & 0.30 & 0.38 & 0.49 \\ P_2O_5 & 0.14 & 0.07 & 0.09 & 0.11 \\ MnO & < 0.01 & < 0.01 & < 0.01 & 0.01 \\ Cr_2O_3 & 0.04 & 0.02 & 0.02 & 0.02 \\ V_2O_5 & < 0.01 & < 0.01 & < 0.01 & < 0.01 \\ LOI & 1.72 & 1.53 & 2.98 & 1.95 \\ Sum & 99.2 & 98.9 & 97.1 & 99.0 \\ \hline \hline \\ \hline \\ \hline \\ \hline \\ \hline \\ Ce & 1000 & 488 & 681 & 767 \\ Pr & 105 & 51.7 & 73.5 & 81.0 \\ Nd & 328 & 162 & 235 & 254 \\ Sm & 54.3 & 26.2 & 41.9 & 42.6 \\ Eu & 2.9 & 1.5 & 2.7 & 1.9 \\ Gd & 34.0 & 15.7 & 28.5 & 26.1 \\ Tb & 4.7 & 1.8 & 4.2 & 3.3 \\ Dy & 20.3 & 8.60 & 19.2 & 16.5 \\ Ho & 3.7 & 1.4 & 3.4 & 2.6 \\ Er & 8.8 & 3.3 & 8.2 & 6.7 \\ Tm & 2.0 & 0.4 & 1.3 & 0.8 \\ Yb & 7.1 & 2.5 & 5.9 & 5.2 \\ Lu & 2.3 & < 0.5 & 1.0 & 0.7 \\ Y & 76 & 31 & 65 & 62 \\ Sc & < 25 & < 25 & < 25 & < 25 \\ U & 218 & 120 & 520 & 270 \\ Th & 445 & 218 & 350 & 354 \\ \hline \\ \hline \hline \\ \hline $	Fe <sub>2</sub> O <sub>3</sub>	2.28	1.68	4.61	2.75
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	MgO	0.12	0.12	0.07	0.10
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	CaO	0.32	0.19	0.58	0.37
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Na <sub>2</sub> O	0.10	0.06	0.10	0.11
$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	K <sub>2</sub> O	3.43	3.59	2.80	3.30
$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$		0.65	0.30		0.49
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		0.14	0.07	0.09	0.11
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$					
$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$				0.02	
LOI 1.72 1.53 2.98 1.95 Sum 99.2 98.9 97.1 99.0 REE - ICP Scan, g/t La 536 259 352 407 Ce 1000 488 681 767 Pr 105 51.7 73.5 81.0 Nd 328 162 235 254 Sm 54.3 26.2 41.9 42.6 Eu 2.9 1.5 2.7 1.9 Gd 34.0 15.7 28.5 26.1 Tb 4.7 1.8 4.2 3.3 Dy 20.3 8.60 19.2 16.5 Ho 3.7 1.4 3.4 2.6 Er 8.8 3.3 8.2 6.7 Tm 2.0 0.4 1.3 0.8 Yb 7.1 2.5 5.9 5.2 Lu 2.3 < 0.5 1.0 0.7 Y 76 31 65 62 Sc < 25 < 25 < 25 < 25 U 218 120 520 270 Th 445 218 350 354 <u>Elemental Assays</u> S, % 1.46 1.04 3.32 1.92 S <sup>=</sup> , % 1.38 0.92 2.94 1.58		< 0.01			< 0.01
Sum         99.2         98.9         97.1         99.0           REE - ICP Scan, g/t           La         536         259         352         407           Ce         1000         488         681         767           Pr         105         51.7         73.5         81.0           Nd         328         162         235         254           Sm         54.3         26.2         41.9         42.6           Eu         2.9         1.5         2.7         1.9           Gd         34.0         15.7         28.5         26.1           Tb         4.7         1.8         4.2         3.3           Dy         20.3         8.60         19.2         16.5           Ho         3.7         1.4         3.4         2.6           Er         8.8         3.3         8.2         6.7           Tm         2.0         0.4         1.3         0.8           Yb         7.1         2.5         5.9         5.2           Lu         2.3<<					
La536259352407Ce1000488681767Pr10551.773.581.0Nd328162235254Sm54.326.241.942.6Eu2.91.52.71.9Gd34.015.728.526.1Tb4.71.84.23.3Dy20.38.6019.216.5Ho3.71.43.42.6Er8.83.38.26.7Tm2.00.41.30.8Yb7.12.55.95.2Lu2.3< 0.5	Sum	99.2			
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		REI	E - ICP So	an, g/t	
Pr10551.773.581.0Nd328162235254Sm54.326.241.942.6Eu2.91.52.71.9Gd34.015.728.526.1Tb4.71.84.23.3Dy20.38.6019.216.5Ho3.71.43.42.6Er8.83.38.26.7Tm2.00.41.30.8Yb7.12.55.95.2Lu2.3<0.5		536	259	352	407
Nd328162235254Sm54.326.241.942.6Eu2.91.52.71.9Gd34.015.728.526.1Tb4.71.84.23.3Dy20.38.6019.216.5Ho3.71.43.42.6Er8.83.38.26.7Tm2.00.41.30.8Yb7.12.55.95.2Lu2.3< 0.5		1000	488	681	767
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Pr	105	51.7	73.5	81.0
Eu2.91.52.71.9Gd34.015.728.526.1Tb4.71.84.23.3Dy20.38.6019.216.5Ho3.71.43.42.6Er8.83.38.26.7Tm2.00.41.30.8Yb7.12.55.95.2Lu2.3< 0.5	Nd	328	162	235	254
Gd       34.0       15.7       28.5       26.1         Tb       4.7       1.8       4.2       3.3         Dy       20.3       8.60       19.2       16.5         Ho       3.7       1.4       3.4       2.6         Er       8.8       3.3       8.2       6.7         Tm       2.0       0.4       1.3       0.8         Yb       7.1       2.5       5.9       5.2         Lu       2.3       < 0.5	Sm	54.3	26.2	41.9	42.6
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Eu	2.9	1.5	2.7	1.9
Dy         20.3         8.60         19.2         16.5           Ho         3.7         1.4         3.4         2.6           Er         8.8         3.3         8.2         6.7           Tm         2.0         0.4         1.3         0.8           Yb         7.1         2.5         5.9         5.2           Lu         2.3         < 0.5	Gd	34.0	15.7	28.5	26.1
Ho         3.7         1.4         3.4         2.6           Er         8.8         3.3         8.2         6.7           Tm         2.0         0.4         1.3         0.8           Yb         7.1         2.5         5.9         5.2           Lu         2.3         < 0.5	Tb	4.7	1.8	4.2	3.3
Ho         3.7         1.4         3.4         2.6           Er         8.8         3.3         8.2         6.7           Tm         2.0         0.4         1.3         0.8           Yb         7.1         2.5         5.9         5.2           Lu         2.3         < 0.5	Dy	20.3	8.60	19.2	16.5
Tm         2.0         0.4         1.3         0.8           Yb         7.1         2.5         5.9         5.2           Lu         2.3         < 0.5		3.7	1.4	3.4	2.6
Yb         7.1         2.5         5.9         5.2           Lu         2.3         < 0.5	Er	8.8	3.3	8.2	6.7
Lu         2.3         < 0.5         1.0         0.7           Y         76         31         65         62           Sc         < 25	Tm	2.0	0.4	1.3	0.8
Y         76         31         65         62           Sc         < 25	Yb	7.1	2.5	5.9	5.2
Sc         < 25         < 25         < 25         < 25           U         218         120         520         270           Th         445         218         350         354           Elemental Assays           S, %         1.46         1.04         3.32         1.92           S <sup>=</sup> , %         1.38         0.92         2.94         1.58	Lu	2.3	< 0.5	1.0	0.7
U         218         120         520         270           Th         445         218         350         354           Elemental Assays           S, %         1.46         1.04         3.32         1.92           S <sup>=</sup> , %         1.38         0.92         2.94         1.58	Y	76	31	65	62
Th         445         218         350         354           Elemental Assays           S, %         1.46         1.04         3.32         1.92           S <sup>=</sup> , %         1.38         0.92         2.94         1.58	Sc	< 25	< 25	< 25	< 25
Elemental Assays           S, %         1.46         1.04         3.32         1.92           S <sup>=</sup> , %         1.38         0.92         2.94         1.58	U			520	270
S, %         1.46         1.04         3.32         1.92           S=, %         1.38         0.92         2.94         1.58	Th	445	218	350	354
S <sup>=</sup> , % 1.38 0.92 2.94 1.58		Ele	emental A	ssays	
,	S, %	1.46	1.04	3.32	1.92
Au, g/t < 0.02 < 0.02 < 0.02 < 0.02	S⁼, %	1.38	0.92	2.94	1.58
	Au, g/t	< 0.02	< 0.02	< 0.02	< 0.02

# Table 1 Head Assays of Composites

Sample ID	Conc1	Tails1	Conc2	Tails2
WI	nole Ro	ck Analy	/sis, %	
SiO <sub>2</sub>	54.9	90.1	47.1	88.2
$AI_2O_3$	12.3	4.86	10.4	5.98
Fe <sub>2</sub> O <sub>3</sub>	12.8	0.41	16.1	1.00
MgO	0.35	0.10	0.33	0.09
CaO	1.66	0.05	3.46	0.07
Na <sub>2</sub> O	0.20	0.12	0.20	0.11
K₂Ô	4.65	2.87	4.03	3.21
TiO <sub>2</sub>	1.00	0.27	0.93	0.46
$P_2O_5$	0.46	< 0.01	0.95	0.02
MnO	0.03	0.01	0.04	0.01
$Cr_2O_3$	0.03	< 0.01	0.11	0.06
V <sub>2</sub> O <sub>5</sub>	< 0.01	< 0.01	< 0.01	< 0.01
LOI	8.12	0.99	9.87	0.72
Sum	96.4	99.8	93.60	99.9
		CP Scar		
La	1550	232	3500	70
Ce	2580	371	6300	130
Pr	290	35.5	700	13.4
Nd	903	131	2200	45
Sm	146	18.5	299	0.9
Eu	6.4	3.6	13.1	0.7
Gd	84.8	12.0	190	9.3
Tb	12.0	1.1	18.7	1.5
Dy	55.7	6.6	75.9	7.9
Но	8.5	0.7	11.2	1.4
Er	20.7	2.4	26.3	3.5
Tm	2.6	0.4	3.5	0.6
Yb	15.0	1.8	20.5	3.3
Lu	2.0	< 0.5	2.7	0.5
Y	200	14	285	34
Sc	< 25	< 25	< 25	< 25
U	814	86.4	780	187
Th	1140	81.7	1700	182
	Elemer	ntal Ass		
S, %	9.16	0.02	12.3	0.17
S⁼, %	8.88	< 0.05	12.1	0.16

# Table 2 Assays of Flotation Products

# 3. Test Procedures

# 3.1. Leach Test Program

A bench leach test program was conducted using the Master Comp and flotation products as feed. Charges of 1 kg charges of the Master Comp were ground in a ball mill at 50% (w/w) solids to achieve a target grind size and then filtered for tests using the whole ore as feed. Charges of varying size were used without further grinding for tests using the flotation products as feed. The various feeds and grind time as well as target or actual grind size data are presented in Table 3. Test conditions are listed in Table 4.

Test ID	Sample	Grind	Target	Actual	Test
ICST ID	Campie	Time, min	P <sub>80</sub> , µm	Ρ <sub>80</sub> , μm	Charge, g
AL-1	Master Comp	30	212	152	1000
AL-1RL	AL-1 Res			152	100
AL-2	Master Comp	120 stage	75	41	1000
AL-3	Conc1			~95	1100
AL-4	Tails1			~95	400
AL-5	Tails1			~95	364
AL-6	Roast_WL Res			~95	166
AL-7	Conc2			~95	200
AL-8	Conc2			~95	200
AL-9	Tails2			~95	500
AL-10	Tails2			~95	500
POX-1	Conc1			~95	800

Table 3 Leach Feed Details

AL-8	Conc	2		~95	200
AL-9	Tails	2		~95	500
AL-10	Tails	2		~95	500
POX-1	Conc	1		~95	800
	<b>T</b> -1		<b>T</b>		
	Tab	IE 4 AL	Test Cor	naitions	
Test	Temp, °C	% Solido	Avg. FA,	ORP	Test
Test	Temp, *C	% 30iius	$g/L H_2SO_4$	Target, mV	Duration, h
AL-1	80	60	50	500	72
AL-2	80	60	50	500	72
AL-1RL	ambient	40	1 N HCI		2
AL-3	80	60	50	500	48
AL-4	50	60	20	500	48
AL-5	ambient	60	20	500	48
AL-6	80	40	50	500	48
AL-7	80	30	15	500	6
AL-8	80	30	pH 1.6	500	6
AL-9	ambient	50	20	500	24

Test AL-1RL was a two-stage releach test performed on the final residue from AL-1 to examine redissolution of double sulphate salts possibly precipitated during AL-1 (and similarly in AL-2). The first stage was a neutralization of the leach residue in a 40 g/L sodium hydroxide lixiviant run at 70°C and 40% (w/w) solids with additional sodium hydroxide additions to maintain pH 9 or greater for one hour before filtration and residue washing. The second stage was a leach of the neutralized solids in a 1 N hydrochloric acid lixiviant run at ambient temperature and 40% (w/w) solids for two hours before filtration.

20

500

24

50

50

AL-10

Test POX-1 was a pressure leach test run at 210°C, 30% (w/w) solids, preacidulated to pH 1.8 with an oxygen over-pressure of ~700 kPa for four hours.

Samples of the reaction slurry for Tests AL-1 and AL-2 were obtained at 12, 24, 48, and 72 hours (final) after the test reached operating temperature and all acid had been added. Samples of the reaction slurry for Tests AL-3, AL-4, AL-5, and AL-6 were obtained at 12 and 24 hours after the test reached operating temperature and all acid had been added. Samples of the reaction slurry for Tests AL-9 and AL-10 were obtained at 4 and 12 hours after the test reached operating temperature and all acid had been added. Kinetic samples were not taken in Tests AL-1RL, AL-7, and AL-8. The samples from Tests AL-1, AL-2, AL-9, and AL-10 were filtered with the PLS submitted for a rare earth element scan (REE), iron, and

iron(II) and the residue was dried and submitted for REE. The samples from Tests AL-3, AL-4, AL-5, and AL-6 were filtered with the PLS submitted for REE, iron, iron(II), and sulphate and the residue was dried and submitted for REE and total sulphur. The samples from Test POX-1 were filtered with the PLS submitted for uranium, iron, and iron(II) and the residue was dried and submitted for uranium, total sulphur, and  $S^=$ .

Samples of the reaction slurry for Test POX-1 were obtained at one and two hours after the test reached operating temperature and all acid had been added.

At the conclusion of Tests AL-1, AL-2, AL-9, and AL-10 the entire slurry was filtered with a sample of the PLS being assayed for REE, a 30-element ICP Scan, and iron(II). The residue was dried and submitted for REE. The final slurry of Test AL-1RL was filtered with a sample of the PLS being assayed for REE while the residue was dried and submitted for REE as well. The final slurry of Tests AL-3, AL-4, AL-5, and AL-6 was filtered with a sample of the PLS being assayed for REE, ICP, iron(II), and sulphate. The residue was dried and submitted for REE, iron, sodium, potassium, and total sulphur. The final slurry of Tests AL-7 and AL-8 was filtered with a sample of the PLS being assayed for REE, ICP, and iron(II). The residue of AL-7 was used as feed for AB-6 and the residue of AL-8 was stored.

The final slurry of Test POX-1 was filtered with a sample of the PLS being assayed for REE, ICP, and iron(II). The residue was dried and submitted for REE, total sulphur, and  $S^{=}$ .

# 3.2. Acid Pug Leach Tests

One test, AP-1, was performed on a 400 g dry equivalent sample of wet (23% moisture) Conc1 feed. During this acid pug test, the wet feed was mixed with the equivalent of 40 kg/t sulphuric acid (dry sample basis) and placed in a column maintained at 70°C with high-humidity air being pumped through the material for 24 hours. The contents of the column were then discharged into a leach reaction kettle with water at approximately 50% (w/w) solids and ambient temperature for an additional one hour with no pH or ORP control. At the conclusion of the test, the entire slurry was filtered with a sample of the PLS being assayed for REE, ICP, iron(II), and sulphate. The residue was dried and submitted for REE, iron, sodium, potassium, and total sulphur. The procedure was developed based on US Patent 4,131,639<sup>1</sup>.

# 3.3. Acid Bake Water Leach Tests

Bench acid bake and water leach tests were conducted using flotation products as feed. Test conditions are listed in Table 5.

<sup>&</sup>lt;sup>1</sup> J.T. Mather, "Sulfuric Acid Extraction of Uranium From its Ores". United States Patent 4,131,639, December 26<sup>th</sup>, 1978.

Test	Feed	Temp, ⁰C	Acid:Ore Ratio, kg/t	Cure Time, h	Test Duration, h
AB-1	Conc1	200	1000	1	3
AB-2	Conc1	300	1000	1	3
AB-3	Conc1	250	500	1	3
AB-4	Conc1	250	300	1	3
AB-5	Roast-WL Res	250	300	1	3
AB-6	AL-7 Res	250	600	1	3

# Table 5 AB Test Conditions

The acid bake portion of Test AB-5 was run on the residue from a roast and water leach test which used Conc1 as the original feed. AB-5 was run in parallel with an acid leach test (AL-6) to compare each extraction method.

The acid bake portion of Test AB-6 was run on the residue from acid leach Test AL-7 which used Conc2 as the original feed. AB-6 was run to evaluate acid pre-leaching and PLS recycling, with the PLS of this test being forwarded to acid leach test AL-8.

Upon removal from the furnace, the acid-baked solids were allowed to cool before being manually pulverized and then placed in a leach reaction kettle with water at 10% (w/w) solids on an original dry feed basis. The temperature was maintained at 90°C and the pH was maintained below pH 1.5 for the four-hour duration of the water leach.

At the conclusion of the leach portion of Tests AB-1, AB-2, AB-3, and AB-4 the entire leach slurry was filtered with a sample of PLS being assayed for REE, silicon, phosphorous, iron, aluminum, calcium, manganese, chloride, and fluoride. The residue was washed and a sample of the wash was assayed for cerium, yttrium, phosphorous, and iron. The residue was dried and submitted REE by ICP-MS, silicon, phosphorous, iron, aluminum, calcium, manganese, chloride, total sulphur, cerium, lanthanum, neodymium, and praseodymium.

At the conclusion of the leach portion of Test AB-5 the entire leach slurry was filtered with a sample of PLS being assayed for REE, ICP, and silicon. The residue was washed and a sample of the wash was assayed for cerium, yttrium, and iron. The residue was dried and submitted for REE by ICP-MS and total sulphur.

At the conclusion of the leach portion of Test AB-6 the entire leach slurry was filtered with a sample of PLS being assayed for REE and ICP. The residue was washed and dried before being submitted for REE by ICP-MS and iron.

# 3.4. Roast and Water Leach Test

One test was performed on a 400 g dry equivalent sample of wet (23% moisture) Conc1 feed. The wet feed was placed in a preheated muffle furnace at 750°C for two hours. Upon removal from the furnace, the roasted solids were allowed to cool before being manually pulverized and then placed in a leach reaction kettle with water at 10% (w/w) solids on an original dry feed basis. The temperature was maintained at 90°C and the pH was not controlled for the four-hour duration of the water leach. At the conclusion of the test, the entire slurry was filtered with a sample of the PLS being assayed for REE, silicon, and iron. The residue was washed and a sample of the wash was assayed for cerium, yttrium, and iron. The residue was dried and submitted for REE by ICP-MS, total sulphur, and S<sup>=</sup>. The residue of this test was used as feed for Tests AL-6 and AB-5.

#### 3.5. Liquor Neutralization and Ion Exchange (IX) Tests

A series of neutralization tests were performed on a combined PLS resulting from the leach tests. Assay results from the combined PLS can be found in Table 6. For one of these tests, the combined PLS was placed in a 1000 mL reaction kettle and agitated at ambient temperature for a one hour reaction time. The pH was increased to pH 2 using a 20% (w/w) limestone slurry. Two other tests were performed using the same feed in a 500 mL reaction kettle at 40°C in a stepwise pH neutralization. pH targets were 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, and 6.0 with a 30 minute stabilization period between targets. One of these tests investigated the use of magnesium oxide as a 25% (w/w) slurry and the other test made use of a 25% (w/w) slurry of limestone.

A solution sample for Neut-1 was taken from the final filtrate and assayed for uranium, neodymium and iron content with the bulk of the solution forwarded to the uranium ion exchange test (UIX-1). The residue from Neut-1 was washed and dried before being submitted for uranium, iron, neodymium, yttrium, calcium, and sulphur content. Solution samples were taken at each pH point for Neut-2 and Neut-3 and assayed for REE, iron, and sodium. Final residues were washed and dried before being submitted for REE and iron content.

Neut Feed	Ag	Al	As	Ва	Be	Bi	Ca	Cd	Со	Cr
(mg/L)	< 0.2	3430	< 3	0.25	< 0.1	< 1	822	0.09	16.7	35.4
Neut Feed	Cu	Fe	Κ	Li	Mg	Mn	Мо	Na	Ni	Р
(mg/L)	39.6	5460	1320	6	241	97.2	0.7	113	30	152
Neut Feed	Pb	Sb	Se	Sn	Sr	Ti	TI	V	W	Zn
(mg/L)	6	< 1	< 3	2	1.941	51.4	< 3	2.1	< 2	14.8
Neut Feed	Ce	Dy	Er	Eu	Gd	Ho	La	Lu	Nd	Pr
(mg/L)	221	15.2	6.28	1.05	18.0	2.52	111	0.61	83.5	24.3
Neut Feed	Sc	Sm	Tb	Th	Tm	U	Y	Yb	Fe <sup>2+</sup>	pН
(mg/L)	0.73	18.0	2.81	268	0.81	282	62.2	4 66	2260	1.13

Table 6 Combined PLS (Neut Feed) Assay Results

One uranium ion exchange test was performed to remove uranium from the neutralized combined PLS (UIX-1). This test used 600 mL of the filtrate from Neut-1 with a measured pH of approximately pH 2.1. The solution was contacted with 3 mL wet settled resin (wsr) (5 mL wsr/L filtrate) using Ambersep 920U in sulphate form for 90 min for each contact. The Neut-1 filtrate contained 281 mg/L uranium, 42 mg/L neodymium and 4630 mg/L iron. This filtrate was subjected to five consecutive contacts with fresh resin at the same ratio for each contact. A sample of the solution was collected after each contact and submitted for uranium and iron assays with the bulk of the final filtrate forwarded to the final solution neutralization test (Neut-4). The resin for each contact was screened out and dried with the weight recorded.

One neutralization test was performed using the barren solution from a uranium ion exchange test (UIX-1 Barren). The UIX-1 filtrate after the fifth and final contact contained 14 mg/L uranium and 3980 mg/L iron. This barren solution was placed in a 500 mL reaction kettle and heated to 40°C. The pH was slowly adjusted using a 25% (w/w) magnesium oxide slurry holding for ten minutes at various pH points to allow the reaction to stabilize before proceeding to pH 3.0 and filtering the resulting slurry. A solution sample was taken for REE, ICP, and iron(II) with the bulk of the solution forwarded to the rare earth element ion exchange testwork (REEIX-1).

A series of rare earth element ion exchange contacts were performed to selectively recover rare earth elements from the neutralized UIX-1 Barren solution (Neut-4 filtrate). This test used the filtrate from Neut-4 with a measured pH of approximately pH 3.1 and contacted it with OC1026 ion exchange resin at ratios of 120 mL wsr/L barren, 60.0 mL wsr/L barren, and 20.0 mL wsr/L barren using 100 mL, 180 mL, and 180 mL of filtrate, respectively. Each contact was two hours in duration in agitated flasks at ambient temperature. Complete assay results for the Neut-4 filtrate can be found in Table 15. Key assay results are summarized in Table 7.

Table 7 Neut-4 Filtrate (REEIX-1 Feed) Assay Results

REEIX-1 Feed	Ce	La	Nd	Υ	U	Th	Са	Fe	Fe <sup>2+</sup>
(mg/L)	107	64.9	42.4	58.4	14.6	107	715	2020	1900

# 4. Test Results

# 4.1. Whole Ore Master Comp Leach Results

Results for the tests performed using the Master Comp as feed (AL-1, AL-2, AL-1RL) are presented in Table 8.

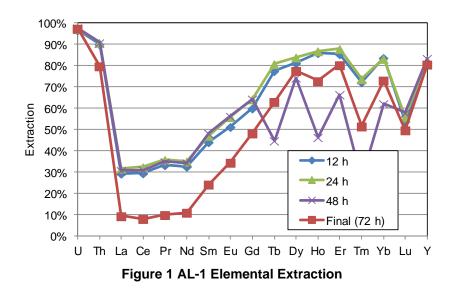
Test ID	Sample		Avg. FA,	Avg. ORP, mV	H <sub>2</sub> SO <sub>4</sub> ,	NaClO <sub>3</sub> ,						E	xtrac	tion, 🤅	%					
Test ID	Sample	Avg. 1, *C	$g/L H_2SO_4$	mV	kg/t	kg/t	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Υ	U	Th
AL-2	Master Comp	72.4	52	487	62.0	0.4	10.2	9.75	12.4	11.9	25.1	34.0	49.3	73.6	80.1	83.6	84.2	81.7	96.9	78.0
AL-1	Master Comp	70.7	54	439	69.1	0.8	9.34	8.08	9.90	11.0	24.2	34.4	48.2	62.9	77.5	72.7	80.2	80.5	97.3	79.7
+ RL <sup>1</sup>	AL-1 Res	23.2	30 (HCI)	658	+ 36.8 HCI	0	10.3	9.11	9.77	12.1	22.8	31.5	46.6	62.0	75.6	71.9	79.5	78.4	97.1	85.0

 Table 8 Whole Ore Master Comp Extraction Results

<sup>1</sup>Extractions are combined overall extraction from AL-1 feed.

Sulphuric acid addition for Tests AL-1 and AL-2 were 69.1 kg/t and 62.0 kg/t on a dry feed basis, respectively. Acid consumed was 45.6 kg/t and 35.4 kg/t respectively for AL-1 and AL-2. Sodium chlorate addition for these tests was 0.8 kg/t and 0.4 kg/t on a dry feed basis, respectively. Metal extractions were similar for the two tests with only slight benefits apparent with AL-2 conditions (stage grinding to 75  $\mu$ m target P<sub>80</sub>).

Figure 1 and Figure 2 show the timed elemental extractions for AL-1 and AL-2, respectively. In each test there was a significant drop in rare earth extraction, particularly the light rare earths from 48 h to 72 h. This was presumed to be due to the precipitation of insoluble double sulphate salts towards the end of the leaching time. Rare earth elements form double sulphate salts when cations such as K and Na are present. Potassium in the leach PLS was found to increase from 1.2 g/L to 3.9 g/L from 12 h to 72 h of leaching in AL-1 and similarly from 1.9 g/L to 4.8 g/L in AL-2. Sodium was also present at about 300 mg/L in each test after 72 h.



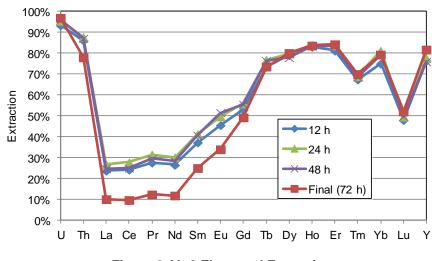


Figure 2 AL-2 Elemental Extraction

An alkaline wash followed by HCl releach of AL-1 residue was performed in attempt to redissolve the precipitated double sulphate salts. When adding the releach stage to the AL-1 residue, there was 36.8 kg/t hydrochloric acid addition on a dry feed basis. Overall metal extractions from the combined leach-releach test were generally comparable to the original results obtained with Test AL-1 (Figure 3), indicating the loss in LREE was either not due to double sulphate precipitation or the releach scheme was not effective in redissolving the salts.

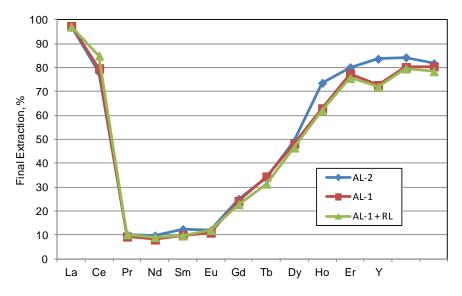


Figure 3 Whole Ore Master Comp Final Rare Earth Extractions

# 4.2. Flotation Conc1 Leach Results

Results for the tests performed using the flotation Conc1 as feed are summarized in Table 9. Figure 4 plots the elemental extractions for the various processing options tested. Each described in further detail in the subsequent subsections.

Test ID	Sampla	Ave T 0C	Avg. FA,	Avg. ORP,	H <sub>2</sub> SO <sub>4</sub> ,	NaClO <sub>3</sub> ,						E	xtrac	tion, '	%					
Test ID	Sample	Avg. T, ⁰C	$g/L H_2SO_4$	mV	kg/t	kg/t	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Υ	U	Th
AL-3	Conc 1	81.4	39	438	138	0.6	29.8	31.2	34.2	37.3	46.4	52.7	61.5	65.8	78.9	82.2	85.2	85.7	96.4	84.4
POX-1	Conc 1	210	44	493	39.8		20.1	24.7	26.4	27.6	35.9	40.0	47.9	60.0	70.6	73.4	79.7	79.9	97.9	74.7
AP-1	Conc 1	21.0	0	222	40.1		6.42	6.78	7.57	8.06	10.9	13.3	17.4	21.9	26.2	28.4	30.1	30.6	26.2	0.43
AB-1	Conc 1	90.5	52	576	1000		55.9	72.4	82.1	87.3	89.8	85.3	91.3	90.1	89.9	90.0	89.4	94.2	98.4	90.9
AB-2	Conc 1	89.7	12	561	1000		66.0	73.7	76.6	79.7	78.6	65.7	78.6	66.7	75.0	73.1	76.0	87.7	97.1	78.5
AB-3	Conc 1	92.4	14	510	585		55.9	67.9	73.6	75.8	77.6	72.3	81.0	76.5	81.1	81.1	83.3	86.2	97.3	75.1
AB-4	Conc 1	89.3	4.5	430	316		45.9	49.7	51.8	53.7	56.2	57.0	63.7	58.9	68.0	67.4	72.0	73.6	95.5	51.9
Roast-WL	Conc 1	88.6	0	-30.8	0		0.02	0.01	0.08	0.05	0.21	3.23	0.24	2.02	0.79	1.99	1.72	0.04	0.77	0.02
+ AB-5 <sup>1</sup>	Roast-WL Res	81.3	5.1	667	321		43.2	44.5	49.8	53.4	55.9	47.9	59.2	64.7	65.0	63.2	65.1	63.4	78.8	33.4
+AL-6 <sup>1</sup>	Roast-WL Res	73.8	55	701	147	0	13.7	17.1	16.3	21.4	27.5	35.7	45.7	54.3	58.2	63.2	63.8	63.8	79.3	50.7

Table 9 Flotation Conc1 Extra	ction Results
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<sup>1</sup>Extractions are combined overall extraction from Roast-WL feed.

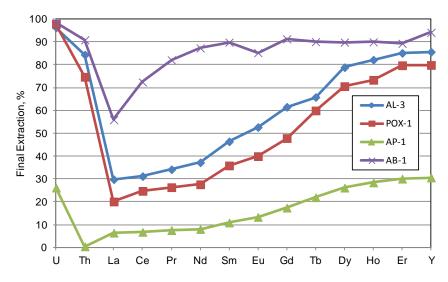


Figure 4 Conc1 Elemental Extraction for Various Process Options

# 4.2.1. Atmospheric Leach of Flotation Concentrate

In AL-3 the flotation concentrate was leached with sulphuric acid addition of 138 kg/t and 0.6 kg/t sodium chlorate. Elemental extractions from the flotation concentrate are shown in Figure 5. Uranium extraction was 93% after 12 h and 96% after 48 h of leaching. Final LREE extraction was between 30% and 50% with extractions generally increasing with increasing atomic number to ~85% for the HREE. After 24 hours of leaching there was little further increase in either U or REE extraction.

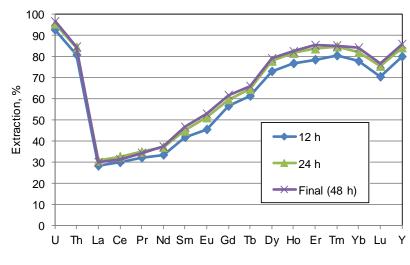
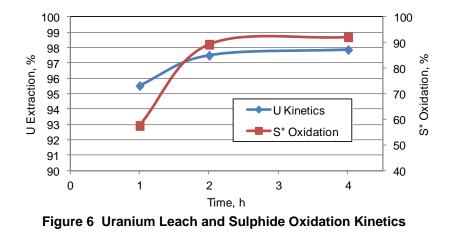


Figure 5 AL-3 Elemental Extractions

#### 4.2.2. Pressure Oxidation

A batch pressure oxidation (POX) test was done on the flotation concentrate (Conc1), at 210°C with 700 kPa oxygen overpressure for four hours at a pulp density of 30% solids by weight. The slurry was preconditioned to pH 1.8 prior to POX using 39.3 kg/t of sulphuric acid. Greater than 90% sulphide oxidation was achieved, generating 250 kg/t of acid of which 104 kg/t remained as free acid, 110 kg/t as sulphate associated with dissolved species and 57 kg/t as insoluble sulphate in the leach residue.

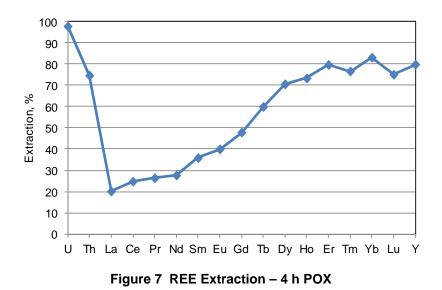
The uranium dissolution and sulphide oxidation kinetics are illustrated in Figure 6.



After two hours uranium dissolution was greater than 98% and 90% of the sulphides had been oxidized. Under the conditions tested, complete sulphide oxidation was expected – additional tests will be required to confirm the incomplete oxidation and determine why there was ~0.7% residual sulphide in the leach residue. The ferric:ferrous iron ratio of the POX PLS decreased from 0.25 to ~230 from one hour to four

hours and just 20 mg/L ferrous iron suggests that the oxidation was more complete than the sulphide analyses showed and perhaps the sulphide assay was positively biased by insoluble sulphate compounds (alunite, barite etc.). Additional work would be required to confirm this.

The REE extraction is shown in Figure 7, with similar extractions compared to the atmospheric leach of the flotation concentrate; LREE extraction ranging from 20-40% and HREE from 40-80% in POX-1 compared to acid leach LREE extraction ranging from 30-50% and HREE from 50-85%.



# 4.2.3. Acid Pugging

Acid pugging with 40 kg/t acid addition gave low extractions, as illustrated in Figure 8.

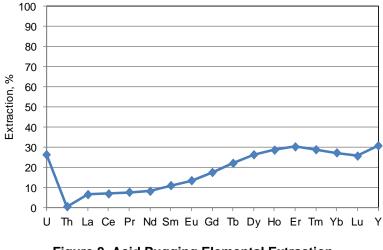


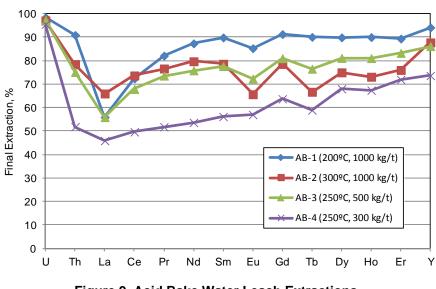
Figure 8 Acid Pugging Elemental Extraction

# 4.2.4. Acid Bake and Water Leach

Results from the series of acid bake and water leach tests on the flotation concentrate (Conc1) are listed in Table 10 and shown in Figure 9. The highest extractions were with 1000 kg/t acid addition, and comparable for 200°C and 300°C, however acid consumed was much lower at 200°C; 599 kg/t versus 886 kg/t at 300°C. Presumably the difference is due to acid decomposed and released in off-gasses at the higher temperature. Reducing the acid dosage to 300 kg/t resulted in a 20% reduction in LREE extraction and a 10% reduction in HREE extraction.

	Condi	tions			Extra	ctions	
Test ID	Acid	Bake	Acid Cons'd	U	TREE	LREE	HREE
restil	Temp, ⁰C	A/O, kg/t	kg/t			La-Sm	Eu-Lu+Y
AB-1	200	1000	599	98%	72%	71%	92%
AB-2	300	1000	886	97%	73%	73%	81%
AB-3	250	500	341	97%	67%	67%	83%
AB-4	250	300	254	96%	51%	50%	70%

Table 10 Acid Bake Results





# 4.2.5. Roasting

Flotation concentrate (Conc1) was roasted at 750°C for 2 hours and then water leached. There was no significant elemental extraction in the water leached at neutral pH (~8.5-9).

The roasted, water leached residue was then subjected to acid baking at 250°C with 300 kg/t acid addition (AB-5). The acid bake results were comparable to those under similar conditions without prior roasting, as illustrated in Figure 10. Uranium (and thorium) extractions were negatively impacted by the roasting step and REE extractions were largely unaffected with expectation of HREE which were slightly lower after roasting.

The roasted, water leached residue was also subjected to atmospheric acid leaching (AL-6) in 50 g/L sulphuric acid at 80°C for 48 hours. Leach extractions are plotted in Figure 11 and it is evident that roasting of the concentrate prior to atmospheric acid leaching negatively affected the leach efficiency of U and REE. Acid consumption was reduced by ~25% by roasting, from ~100 kg/t for AL-3 to 75 kg/t for AL-6.

Figure 12 illustrates the elemental extractions for the various roasted concentrate leach tests.

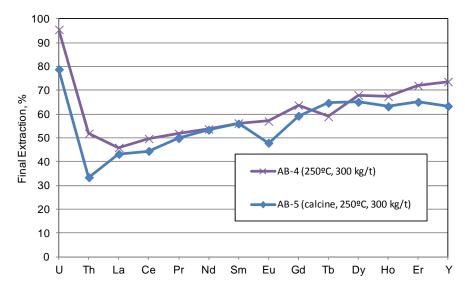


Figure 10 Effect of Roasting on Acid Bake Water Leach Extractions

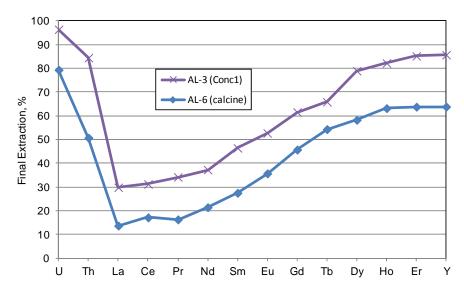


Figure 11 Effect of Roasting on Atmospheric Leach Extractions

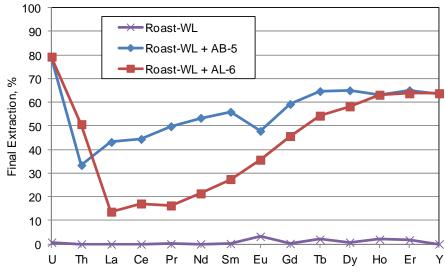


Figure 12 Roasted Concentrate - Elemental Extraction

# 4.3. Flotation Tails1 Leach Results

Results for the tests performed using the flotation Tails1 as feed are presented in Table 11.

Table 11 Fl	<b>lotation Tails1</b>	Extraction Results
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Teet ID	Sample	Avg. T,	Avg. FA,	Avg.	Added	Cons'd	NaClO3,						E	xtract	ion, 9	%					
Test ID	Sample	°C	g/L H <sub>2</sub> SO <sub>4</sub>	ORP, mV	H <sub>2</sub> SO <sub>4</sub> , kg/t	$H_2SO_4$ , kg/t	kg/t	U	Th	La	Ce	Pr	Nd	Sm	Eu	Gd	Tb	Dy	Ho	Er	Υ
AL-4	Tails 1	52.3	33	508	27.7	15.5	0.0	94.2	94.8	40.2	44.8	49.0	51.4	67.6	>37	80.1	>51	85.7	>62	>72	>69
AL-5	Tails 1	24.0	18	491	27.2	13.4	0.4	89.4	91.0	33.8	36.0	45.4	>32	>57	>9	>35	>20	>59	>19	>38	>22

Sulphuric acid addition for Tests AL-4 and AL-5 were 27.7 kg/t and 27.2 kg/t on a dry feed basis, respectively and 15.5 kg/t and 13.4 kg/t  $H_2SO_4$  was consumed in each test, respectively. Sodium chlorate addition for Test AL-5 was 0.4 kg/t on a dry feed basis, while no addition was required for Test AL-4. Metal extractions were notably increased with AL-4 conditions (leach temperature of 50°C).

Figure 13 shows the final leach extraction of Tests AL-4 and AL-5 by element. The saw-tooth effect in the graph is a result of the leach residue assaying below the detection limit for many of the elements (for those that are reported as ">" in Table 11 the residue was below analytical detection limit).

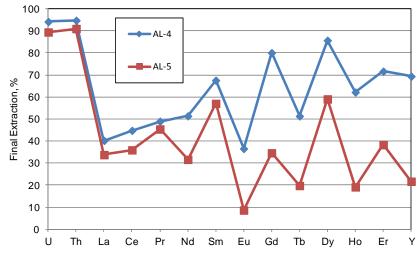


Figure 13 Flotation Tails1 Final Extractions

# 4.4. Flotation Conc2 Leach Results

A second flotation concentrate (Conc2) was used for a series of tests to evaluate a counter-current preleach arrangement. The concentrate was first leached under atmospheric conditions (AL-7) and the residue from that acid baked and water leached (AB-6). The water leach PLS was then used in a preleach of fresh concentrate (AL-8).

Results for the tests performed using the flotation Conc2 as feed are presented in Table 12.

Test ID	Sample	Avg. T, ⁰C	Avg. FA, g/L	Avg. ORP, mV	Added	Cons'd	NaClO <sub>3</sub> , kg/t		Th		Ce	Pr	Nd	E Sm	Extrac	,		Dv	Но	Er	V
					0		Kg/I	U										-,			T
AL-7	Conc 1	83.7	14	345	105	74.2	0.9	72.8	58.0	15.1	16.3	16.0	17.8	24.8	31.1	31.9	50.0	56.5	67.7	70.4	63.1
+ AB-6 <sup>1</sup>	AL-7 Res	90.0	9.4	541	600	466		99.0	92.6	93.8	95.2	95.5	96.3	95.2	92.3	95.0	94.9	94.7	95.1	94.8	96.2
AL-8 <sup>2</sup>	Conc 1	81.6	4.7	468	35.6	26.4	2.8	91.4	58.8	28.2	28.6	27.3	29.5	39.0	42.9	47.9	64.6	75.1	84.2	87.2	83.8

Table 12 Flotation Conc2 Extraction Results

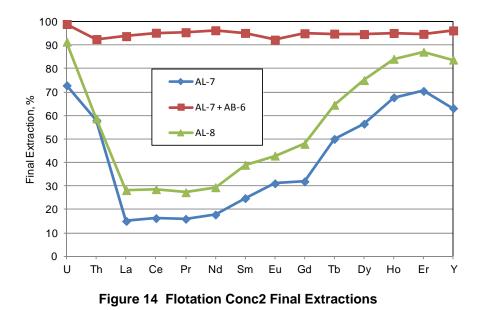
<sup>1</sup>Extractions are combined overall extraction from AL-7 feed.

<sup>2</sup>Pre-leach using PLS from AB-6, extraction calculated by increase in metal units in solution.

Sulphuric acid addition for Test AL-7 was 105 kg/t on a dry feed basis, with 74 kg/t consumed. Sodium chlorate addition for Test AL-7 was 0.9 kg/t on a dry feed basis. Metal extractions were low with 16% LREE extraction and 53% HREE extraction.

Acid baking of the preleached residue of AL-7 resulted in an additional 466 kg/t sulphuric acid consumed on a dry feed basis. Overall metal extractions were significantly improved with the acid bake test and slightly improved over a similar direct acid bake test on a similar feed. Combined preleach and acid bake extractions were 95% for both LREE and HREE. This can be compared to the results obtained from AB-3 which achieved extractions of 67% for LREE and 83% for HREE. Performing an acid leach using fresh Conc2 feed and the PLS from AB-6 required an additional 35.6 kg/t sulphuric acid addition on a dry feed basis resulting in a slurry pH of ~1.2. Sodium chlorate addition was 2.8 kg/t on a dry feed basis. Metal extractions in this test were higher than those found in AL-7, indicating the additional acid may not have been required and the residual acid after baking could be sufficient for the preleach, additional testing will be required to confirm this.

Figure 14 shows the final leach extraction of Tests AL-7 and AL-8 and includes the overall extraction of Test AL-7 with acid bake (AB-6) by element.



4.5. Flotation Tails2 Leach Results

Results for the tests performed using the flotation Tails2 as feed are presented in Table 13.

Table 13 Flotation Tails2 Extraction Results	Table 13	Flotation	Tails2	Extraction	Results
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Test ID	Sample	Avg. T,	Avg. FA,	Avg.	Added	Cons'd	NaClO <sub>3</sub> ,							E	xtrac	tion, %	6				
Test ID	Sample	°C	g/L H <sub>2</sub> SO <sub>4</sub>	ORP, mV	H <sub>2</sub> SO <sub>4</sub> , kg/t	H <sub>2</sub> SO <sub>4</sub> , kg/t	kg/t	U	Th	La	Ce	Pr	Nd	Sm	Eu¹	Gd1	Tb <sup>1</sup>	Dy <sup>1</sup>	Ho <sup>1</sup>	Er <sup>1</sup>	$\mathbf{Y}^{1}$
AL-9	Tails 2	22.7	24	508	36.6	13.4	0.6	89.3	89.7	32.0	36.0	40.0	43.7	65.6	54.6	67.7	83.7	81.5	82.1	79.7	76.5
AL-10	Tails 2	51.4	19	518	37.7	20.4	0.0	94.1	94.9	39.4	43.6	48.4	51.2	69.2	60.0	79.2	89.0	95.1	90.5	93.4	88.6

<sup>1</sup>Extractions calculated based on PLS and direct head, all others based on PLS and calculated head due to assays below detection limits.

Sulphuric acid addition for Tests AL-9 and AL-10 were 36.6 kg/t and 37.7 kg/t on a dry feed basis, respectively and 13.4 kg/t and 20.4 kg/t acid was consumed in each test, respectively. Sodium chlorate addition for Test AL-9 was 0.6 kg/t on a dry feed basis while no addition was required for Test AL-10. Metal extractions were notably increased with AL-10 conditions (leach temperature of 50°C).

Figure 15 shows the final leach extraction of Tests AL-9 and AL-10 by element.

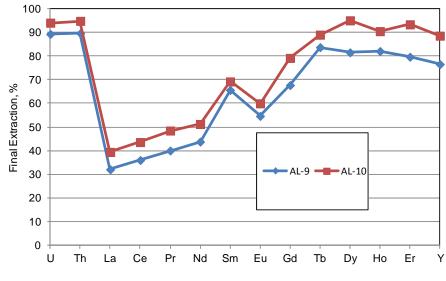


Figure 15 Flotation Tails2 Final Extractions

# 4.6. Liquor Neutralization and Ion Exchange Results

Results for the neutralization tests performed using Combined PLS (that was produced by combining liquors from AL-1, AL-2, AL-7, Al-8, POX-1 and AP-1) as feed are presented in Table 14 and Table 15. The composition of the PLS is listed in Table 16.

Test ID	Sample	Neutralizing	Avg. T,				ion to				
TESTID	Sample	Agent	°C	2.0	2.5	3.0	3.5	4.0	4.5	5.0	6.0
Neut-1	Combined PLS	20% Limestone		27.8							
Neut-2	Combined PLS	25% MgO	46.8	3.5	6.3	7.8	11.1	14.2	14.8	16.7	18.1
Neut-3	Combined PLS	25% Limestone	45.6	19.5	21.6	25.7	31.7	37.4	39.5	45.3	69.8

Table 14 Neutralization Reagent Addition Results

Neut-1		a		Ce	Nd			Y	U		Th		Fe	
pН	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt
Feed	111		221		83.5		62.2		282		268		5460	
2.0					42	48	51.7 <sup>1</sup>	8 <sup>1</sup>	281	1			4630	1
Neut-2	La		Ce		Nd		Y		U		Th		Fe	
pН	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt
Feed	111		221		83.5		62.2		282		268		5460	
2.0	116	-16	230	-15	87.8	-16	64.0	-14	289	-14	276	-14	4750	4
2.5	122	-21	239	-19	91.2	-20	66.6	-17	299	-16	258	-6	3250	35
3.0	118	-19	231	-17	87.7	-18	65.0	-17	291	-15	177	26	2410	51
3.5	115	-17	226	-16	85.0	-15	62.8	-14	274	-10	65.5	72	2090	57
4.0	97.4	1	180	8	64.2	13	42.2	23	147	41	1.74	99	1720	64
4.5	85.2	13	143	26	46.4	37	24.8	55	57.4	77	0.12	100	70.8	99
5.0	58.3	39	80.4	58	22.2	69	8.05	85	9.91	96	0.05	100	55.6	99
6.0	3.20	97	3.29	98	0.77	99	0.25	100	0.56	100	0.03	100	1.21	100
Neut-3	La		Ce		Nd		Y		U		Th		Fe	
pН	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt	mg/L	% ppt
Feed	111		221		83.5		62.2		282		268		5460	
2.0	69.0	20	110	36	39.8	38	57.2	-19	277	-27	252	-22	4560	-8
2.5	68.7	20	109	36	39.4	39	56.7	-18	274	-26	252	-22	4500	-7
3.0	62.8	24	94.5	43	33.6	46	56.2	-21	270	-28	148	26	2320	43
3.5	57.4	32	81.2	52	28.4	55	55.7	-18	259	-21	58.4	71	2050	51
4.0	46.1	45	59.9	64	19.9	68	46.0	2	164	23	2.90	99	1850	55
4.5	22.0	74	24.0	86	7.18	89	15.5	67	27.6	87	0.15	100	1240	70
5.0	4.37	95	3.60	98	0.84	99	1.62	96	2.16	99	0.04	100	509	87
6.0	0.12	100	0.10	100	< 0.06	100	0.04	100	2.28	99	< 0.03	100	4.05	100
4														

Table 15 Neutralization Assay and Precipitation Results

<sup>1</sup>Yttrium concentration calculated based on feed and residue values

Table 16 C	Combined PLS	Composition
------------	--------------	-------------

Sample ID	COMBINED PLS	Sample ID	COMBINED PLS
U mg/L	282	Ag mg/L	0.2
Th mg/L	268	Al mg/L	3430
La mg/L	111	As mg/L	3
Ce mg/L	221	Ba mg/L	0.25
Pr mg/L	24.3	Be mg/L	0.1
Nd mg/L	83.5	Bi mg/L	1
Sm mg/L	18	Ca mg/L	822
Eu mg/L	1.05	Cd mg/L	0.09
Gd mg/L	18	Co mg/L	16.7
Tb mg/L	2.81	Cr mg/L	35.4
Dy mg/L	15.2	Cu mg/L	39.6
Ho mg/L	2.52	Fe mg/L	5460
Er mg/L	6.28	Fe2+ mg/L	2260
Tm mg/L	0.81	K mg/L	1320
Yb mg/L	4.66	Li mg/L	6
Lu mg/L	0.61	Mg mg/L	241
Sc mg/L	0.73	Mn mg/L	97.2
Y mg/L	62.2	Mo mg/L	0.7
		Na mg/L	113
		Ni mg/L	30
		P mg/L	152
		Pb mg/L	6
		Sb mg/L	1
		Se mg/L	3
		Sn mg/L	2
		Sr mg/L	1.941
		Ti mg/L	51.4
		TI mg/L	3
		V mg/L	2.1
		W mg/L	2
		Zn mg/L	14.8

The data for Neut-2 and Neut-3 are plotted in Figure 16 and Figure 17, respectively. The precipitation data was calculated using a sodium tie and the feed solution and filtrate assays. This calculation leads to some negative precipitation values due to the use of calculated concentrations of the elements under investigation. In order to compose a complete mass balance, additional testing without intermediate sampling at pH intervals will be required, which would be able to fully define the extent of precipitation at the target pH. The precipitation extents could be derived based on both solids and solution assays in such a test.

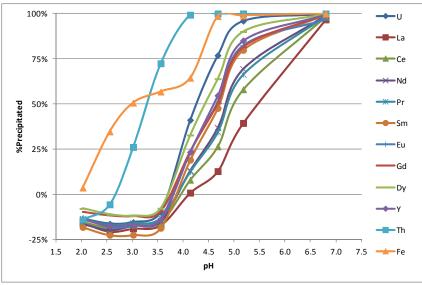


Figure 16 Neut2 Precipitation Curves (MgO)

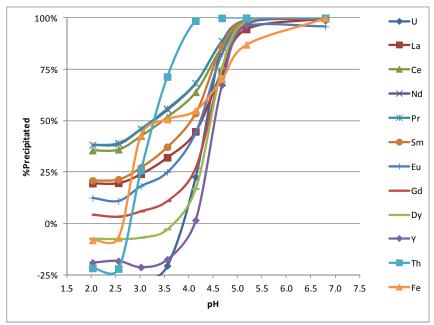


Figure 17 Neut3 Precipitation Curves (limestone)

21

As expected, a much greater amount of limestone (as in Neut-3) is required to achieve the same pH target when compared to using magnesium oxide (as in Neut-2) as the pH modifier with all other conditions remaining the same. Limestone resulted in greater losses of many elements of interest at all comparable pH points during the tests. Magnesium oxide proved to be more effective at iron and thorium removal with 57% of the iron and 72% of the thorium precipitated at pH 3.5 with limited losses of the other elements being tracked. At the same pH, limestone precipitated similar amounts of iron and thorium but also resulted in losses up to 55% of the REE.

The pH 2.0 neutralized PLS (Neut-1) was used for uranium ion-exchange testing. The PLS was contacted at various resin to solution ratios using Ambersep 920U SO4 strong base anion exchange resin. Results for the uranium ion exchange test are presented in Table 17.

	pН	U, mg/L	Fe, mg/L
Feed	2.15	281	4630
Contact 1	2.19	188	3750
Contact 2	2.20	122	3780
Contact 3	2.14	82	3820
Contact 4	2.14	47	3590
Contact 5	1.92	14	3980

Table 17 Uranium Ion Exchange Assay Results

Uranium in solution was steadily reduced from 281 mg/L in the feed to 14 mg/L in the barren solution after five contacts with fresh Ambersep 920U resin in sulphate form for 95% extraction in five stages. Iron was also reduced slightly from 4630 mg/L to 3980 mg/L implying some loading of anion ferric sulphate species. The pH remained fairly stable around pH 2. A uranium loading isotherm is shown in Figure 18, the results show that uranium may be extracted effectively from the PLS using ion-exchange. Additional testing will be required to optimize the process and select the most ideal resin.

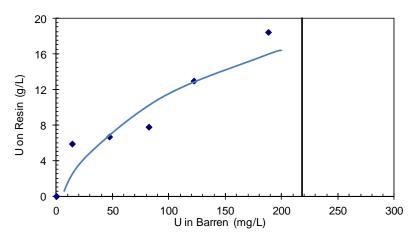
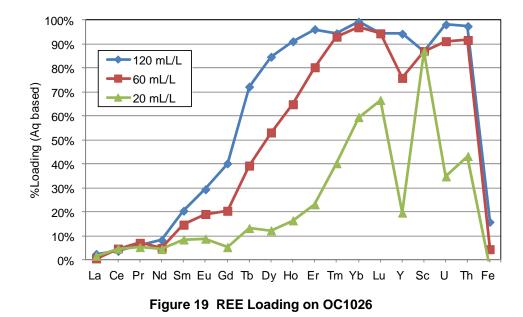


Figure 18 UIX Isotherm – Ambersep 920U

The UIX barren solution was then contacted with OC1026 resin (a DEHPA impregnated resin manufactured by Lewatit) to extract REE. Resin to solution ratios of 120, 60 and 20 mL/L were used in two-hour contacts on a vibratory shaker. The resin tended to float and stick to the sides of the vessels and thus generally had poor solution to resin contact. The test results are listed in Table 18 and plotted in Figure 19. Generally poor loading of the LREE was observed, but significant loading of HREE was measured. As expected, an increase in the resin:liquor ratio resulted in increased loading. Additional tests will be required to optimize IX extraction of REE from the PLS.

		Assays	% Loading				
Element	Feed	120 mL/L	60 mL/L	20 mL/L	120 mL/L	60 mL/L	20 mL/L
TREE	336	239	261	308	29%	22%	8%
LREE	236	224	226	227	5%	4%	4%
HREE	100	15	34	81	85%	66%	19%
La	64.9	63.3	64.5	63.8	2%	1%	2%
Ce	107	103	102	102	4%	5%	5%
Pr	11.3	10.6	10.5	10.7	6%	7%	5%
Nd	42.4	38.9	40.3	40.5	8%	5%	4%
Sm	10.7	8.51	9.13	9.79	20%	15%	9%
Eu	0.68	0.48	0.55	0.62	29%	19%	9%
Gd	13.2	7.89	10.5	12.5	40%	20%	5%
Tb	2.34	0.65	1.42	2.03	72%	39%	13%
Dy	12.2	1.87	5.72	10.7	85%	53%	12%
Ho	2.25	0.2	0.79	1.88	91%	65%	16%
Er	5.48	0.21	1.08	4.21	96%	80%	23%
Tm	0.72	<0.04	0.05	0.43	>94%	93%	40%
Yb	4.3	0.03	0.13	1.74	99%	97%	60%
Lu	0.54	<0.03	<0.03	0.18	>94%	>94%	67%
Y	58.4	3.33	14.1	46.9	94%	76%	20%
Sc	0.54	<0.07	<0.07	<0.07	>87%	>87%	>87%
U	14.6	0.27	1.29	9.52	98%	91%	35%
Th	107	2.72	8.92	60.7	97%	92%	43%
Fe	2020	1700	1930	2090	16%	4%	-3%
Fe <sup>2+</sup>	1900	1540	1690	1700			
AI	2690	2400	2520	2640	11%	6%	2%

# Table 18 REEIX Test Results



# **Conclusions and Recommendations**

# Whole Ore Leaching

Two whole ore leach tests were conducted on ore ground to 80% passing 212 µm (test AL-1) and 75 µm (test AL-2). In both cases the leach was performed at 80°C with 50 g/L free acid and over 72 hours with kinetic sampling. The test results indicate that LREE precipitation occurs with increased leach time. A possible mechanism is the formation of insoluble LREE double sulphates caused by the entry of K and Na into the system by the dissolution of K-feldspar and other minerals. An attempt to convert the hypothetical double sulphates to a soluble form failed and more testing is indicated. Since U leaching seemed to be essentially complete (~95% extraction) after 48 hours, such leach times, or shorter, would be appropriate for the maximization of LREE recovery. The acid consumptions for these tests were 46 kg/t and 35 kg/t for the coarse and fine grinds, respectively. LREE extraction was 14% and 16% for AL-1 and AL-2, respectively. HREE extraction was 71% and 74% for AL-1 and AL-2, respectively.

#### Flotation Concentrate Leaching

Several different methods of processing the flotation concentrate were investigated including simple atmospheric acid leaching, pressure oxidation in which the pyrite was oxidized to generate lixiviant solution and simultaneously promote metal dissolution, and sulphuric acid baking – a standard way of cracking monazite/bastnaesite minerals.

Flotation concentrate was subjected to a 50 g/L sulphuric acid leach procedure for 48 h at 80°C with kinetic sampling. Not too surprisingly, the U and REE extraction data were very similar to those for the whole ore leaching with about 30% extraction for La and Ce and about 80% for Y and related HREE.

A sample of flotation concentrate was mixed as a paste with sulphuric acid and the resulting pellets held for 24 hours at a nominal 80°C with moist air passing through the pellet bed. After 24 hours the ore was slurried with water, filtered and the products assayed. Data showed less than 30% U extraction, very low LREE extraction and about 30% HREE extraction.

A single pressure oxidation (POX) test on a flotation concentrate containing 814 g/t of U, 5877 g/t of TREE, and 9.2% S was performed. Test conditions included pre-acidification to pH 1.8 (39 kg/t acid added), a temperature of 210°C and an oxygen overpressure of ~700 kPa (100 psi). The test was extended over four hours although full oxidation of pyrite and uranium extraction was expected in a shorter period of time. It was speculated that some cracking of refractory REE minerals might also occur given adequate time. In this test, 92% of the sulphide was oxidized, 98% of the U solubilized, along with 28% of the TREE, and 70% of the HREE. Y extraction was 80% reflecting the close association between U mineralization and Y. Clearly monazite was not cracked during POX.

Several acid bake tests were performed on Appia flotation concentrates. Initial tests indicated that a temperature of 200°C and an acid addition of 1 t/t concentrate, and a three hour retention time was satisfactory with an acid consumption of 600 kg/t, U extraction of 98%, HREE extraction of 92%, and LREE extraction ranging from 56% for La to 90% for Sm. A pre-leach and acid bake process, simulating a counter-current leach system, was executed in tests AL-7 and AB-6 on a concentrate assaying 780 g/t U and 13636 g/t TREE. The flotation concentrate yielded 10.6% of the feed mass containing 92% of the S, 31% of the U, 79% of the LREE and 50% of the HREE. The pre-leach required 74 kg/t of acid (105 kg/t acid added). The acid bake on the pre-leach residue was done with a 600 kg/t acid addition and at a temperature of 250°C for three hours. The subsequent water leach contained 133 kg/t of free acid which should, in a counter-current system, be more than sufficient for the pre-leach meaning that the fresh acid demand for the pre-leach and bake system is about 600 kg/t of concentrate.

# Flotation Tailings Leaching

Samples of the flotation tailings corresponding to the concentrate used in the AL-7/AB-6 pre-leach and acid bake test were leached for 24 h at both room temperature and 50°C in dilute sulphuric acid in tests AL-9 and AL-10. In both cases, the data showed metal extraction was substantially complete after just 12 h. Acid consumption was about 15-20 kg/t. The higher temperature leach offered 5% better U extraction (89% vs. 94%) and an average of 9% greater REE extraction (77% Y extraction at room temperature and 89% at 50°C; and 44% Nd extraction at room temperature and 51% at 50°C).

# U and REE Recovery from Solution

A combined PLS was neutralized using both limestone and MgO. Limestone led to significant losses of REE as compared to MgO with similar levels of Fe (and Al, Th etc) removal. PLS was neutralized to pH 2.0 and then contacted with a strong base anion exchange resin to extract uranium and this led to 95% extraction of uranium in five successive contacts with fresh resin in each contact. The UIX barren was further neutralized to pH 3.0 and then contacted with a DEHPA impregnated resin to extract REE. LREE were not extracted to a high degree but HREE extraction was near 85%. Further IX work is needed to define conditions, probably counter-current extraction, where IX for all REE would be effective. Alternative resins should also be examined.

# Recommendations

Additional testing should focus on the preleach and acid bake leach flowsheet on the flotation concentrate in order to further optimize the process and confirm the acid requirements. Additionally, testing to optimize the atmospheric leach of the flotation tailings is recommended. An additional test program examining uranium and REE recovery also needs be done to further optimize that part of the process and identify the most logical processing scheme (i.e. a combined resin-in-pulp recovery, separate resin-in-pulp recovery or liquid solid separation followed by SX recovery). Solid-liquid separation and rheology testing should also be done on relevant process streams – depending on the selected flowsheet – to provide related process design criteria.

The goal of the additional work will be to further define and optimize the pre-leach, bake, and tailings leach processes and identify an effective method for the recovery of U and REE from the leached slurry.

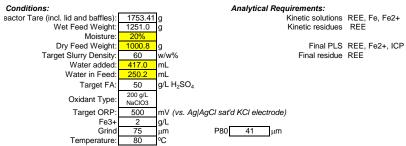
# Appendix A – Leach Test Details

Atmospheric Leach Tests Acid Bake Water Leach Tests Roast / Leach Tests Conc2 Pre-leach Acid Bake Tests А

Project No.: Client:	13849-001 Appia Energy	Corp	Project Technologist: Krystal Davis Date of Test: 18-Dec-12
Chent.	Арріа спегду	Corp	Date of Test. 10-Dec-12
Test ID:	AL-2	1kg	
Objective:			nch test on a uranium ore n dissolution under various conditions
Feed: Grind:	Master Comp 120 Stage (note time/kg, v	50% solids ir weight charged, '	n lab ball mill % solids in mill and mill size/type)
Procedure:	<ol> <li>A smal</li> <li>The we</li> <li>The SM</li> <li>The PH</li> <li>Small a</li> <li>Record</li> <li>The rei</li> <li>The rei</li> <li>The rei</li> <li>The filt</li> <li>Dry soil</li> <li>After cr</li> <li>The filt</li> </ol>	I sample was cult to tw. of feed was urry was brought I or FA was adju: amounts of 200 g Is of pH, emf, Te actor contents w Ip sample weight were washed wit rate weight and s ids and filtrate w ompletion of the al weight of vess	d to the desired P80 and the mill discharge pan filtered t for %H2O determination (~50 g) s recorded along with the kettle tare weight, slurry the solids and agitate kettle t to desired temperature (if required) sted to target level with H <sub>2</sub> SO <sub>4</sub> ; all acid additions were recorded (beware of foaming, add acid sl g/L NaCIO3 were added to achieve ORP target pmp were kept throughout the test, H <sub>2</sub> SO <sub>4</sub> was added to keep constant pH (with acid requiremer ere sampled at 12, 24, 48 hrs using 60 mL syringe t was recorded, then filtered th 60 mL pH 2.0 water, then 60 mL DI water (DO NOT LET CAKE CRACK or repulp) SG was recorded, along w/ pH, FA and ORP if sufficient volume permitted rere submitted for analysis, the wash solution was rejected test the reactor was allowed to cool (if at T) and agitation was stopped sel was recorded along with notes on residue and liquor colour

- The filtrate weight and SG was recorded along with notes on residue and induor colour
   The filtrate weight and SG was recorded, along w/ pH, FA and ORP
   Dry solids and filtrate were submitted for analysis, the wash solution was rejected
   All pulp samples must be labeled "NORM" for Naturally Occurring Radioactive Material

#### Conditions:



#### Test Details:

						Reagent	s Added	
Elapsed Time		Temp	pН	ORP	FA	$H_2SO_4$	200 g/L NaClO3	Comments
(hh:mm)	(hrs)	(°C)		(mV)	(g/L H <sub>2</sub> SO <sub>4</sub> )	(g)	(mL)	
9:45	0.0	22.6	8.01	34		33.46		6.42g FeSO4 added
9:55		34.6	0.40	542				began heating to 80C
10:20		80.0	0.24	607				time 0
10:47		86.5	0.23	540				
14:07		80.2	0.14	576	31.86	14.01		FA check
14:50	5.1	80.1	-0.17	586				
16:16		82.8	-0.19	576				
22:27		81.0	-0.09	552	49.81	0.28		12h smp
7:50	22.1	77.7	-0.10	477	49.71	0.95		put sparger back, FA check
8:12		80.3	0.02	543				
10:20		82.8	-0.02	529	50.99			24h smp
15:32								25.4g DI added, stopped test
15:37		66.1	-0.11	479				restarted test, heating
20:51	35.1	35.6	-0.06	421				power tripped, heating mantle
21:04		70.7	0.00	398			2.00	heating, added chlorate
21:06		81.4	0.01	459				sparger and probes removed
8:09		80.0	0.02	520				
9:15		77.2	-0.03	528				FA Check, 155.2g DI added
9:39		58.2	0.04	528	71.1			heating
10:00	48.3	83.0	0.19	536	45.3	2.90		48h smp
14:00		79.1	-0.03	484				
7:30		76.8	0.72	504				277.4g DI added
8:21		83.7	0.56	402	29.6	13.00		FA check
8:30		81.9	0.10	428				
10:22	72.0	74.5	0.28	431	1 1			heating mantle guit. End test
TWA						64.6	2	mL or g
					·	62.0	0.4	kg/t

10:37-12:49

Project Technologist: Krystal Davis Date of Test: 18-Dec-12

**Objective:** To conduct a sulphuric acid leach test on a uranium ore To study the kinetics of uranium dissolution under various conditions

132 min

Pulp		PLS	Wash	Wet	Dry	Pulp	Cake		PLS F	iltrate	
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moisture	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
12 hr	74.2	18.5	180.01	55.5	50.7	68.2%	9			1.091	50
24 hr	98.0	24.3	172.8	75.5	66.2	67.5%	13			1.103	51
48 hr	102.0	24.2	117.1	72.3	69.2	67.8%	5			1.110	45
72 hr	108.5	16.4	152.3	79.8	71.8	66.2%	11			1.137	61
Final	1260.19	312.12	522.42	878.4	825.5	65.5%	7	0.04	446	1.113	68
		1(ORP me	asured aga	ainst Ag Ag	CI sat'd KC	electrode)	Avg.	0.0	0.0		52.2
	<sup>2</sup> Assuming SG of pore water in washed cake is 1.00.										
Notes:											

Filtration:

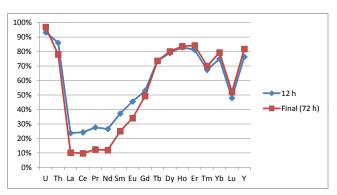
enter filter paper type, size Filtrate Colour: green enter final filtration time (time to no liquid on cakeResidue Colour: grey

#### Project Technologist: Krystal Davis Date of Test: 18-Dec-12

Metallurgical Balance

						Ass	ays						Balance
				PLS, mg/L					Resid	ue, g/t			OUT/IN
	Head, g/t	12 h	24 h	48 h	72 h	Final	12 h	24 h	48 h	72 h	Final	Calc'd Head	%
Amt, mL or g	1001	22	29	30	32	391	50.7	66.2	69.2	71.8	825.5	1083.4	
U	270	493	511	510	496	519	15.2	10.7	9.5	8.3	7.8	248	92%
Th	354	621	645	626	377	405	43.1	39.5	39.8	57.4	54.1	256	72%
Fe	19234	7120	7560	8660	8140	8650					20100	19256	100%
Fe++		4200	4810	4470	5160	5550							
La	407	249	262	239	65.1	76.7	341	312	310	317	320	368	90%
Ce	767	459	490	445	109	131	612	555	569	577	574	659	86%
Pr	81	49.6	53.1	48.4	12.4	15.0	55.5	50.3	49.5	51.4	50.1	60	74%
Nd	254	171	180	171	46.7	55.8	202	182	185	192	195	228	90%
Sm	42.6	36.6	38.0	37.0	14.2	16.4	26.3	23.5	23.0	22.7	23.2	32.4	76%
Eu	1.9	1.96	2.04	1.99	0.97	1.09	1.0	0.9	0.8	0.7	1.0	1.5	81%
Gd	26.1	33.4	34.2	34.5	20.9	23.0	12.7	11.8	11.8	12.7	11.2	22.9	88%
Tb	3.3	5.17	5.34	5.29	3.77	4.12	0.8	0.7	0.7	0.7	0.7	2.7	82%
Dy	16.5	26.5	27.9	28.1	22.0	23.8	3.0	3.1	3.4	3.1	2.8	14.2	86%
Но	2.6	4.56	4.77	4.77	4.02	4.32	0.4	0.4	0.4	0.4	0.4	2.4	93%
Er	6.7	11.1	11.8	11.8	10.5	11.3	1.1	1.0	1.0	0.9	1.0	6.2	93%
Tm	0.8	1.45	1.53	1.53	1.39	1.48	<0.3	<0.3	<0.3	<0.3	<0.3	1.0	123%
Yb	5.2	8.43	8.89	9.00	8.34	8.91	1.2	0.9	1.0	0.9	1.1	5.2	100%
Lu	0.7	1.08	1.13	1.16	1.08	1.15	<0.5	<0.5	<0.5	<0.5	<0.5	1.0	147%
Y	62	106	111	111	98.7	104	14	14	15	12	11	60	97%
Na	816	87	99	276	282	300					1020	906	111%
к	27400	1860	2560	3360	4560	4800					25400	21418	78%

Element /	Extraction, %						
Sample	12 h	24 h	48 h	72 h	Final		
U	93%	95%	96%	96%	97%		
Th	86%	88%	87%	75%	78%		
La	24%	27%	25%	8%	10%		
Ce	24%	28%	25%	8%	10%		
Pr	28%	31%	29%	10%	12%		
Nd	27%	30%	28%	10%	12%		
Sm	37%	41%	41%	22%	25%		
Eu	46%	50%	52%	38%	34%		
Gd	53%	56%	56%	43%	49%		
Tb	73%	77%	76%	71%	74%		
Dy	79%	80%	78%	76%	80%		
Но	83%	84%	84%	82%	84%		
Er	81%	84%	83%	84%	84%		
Tm	67%	69%	69%	68%	70%		
Yb	75%	81%	79%	81%	79%		
Lu	48%	50%	50%	49%	52%		
Y	76%	78%	76%	79%	82%		
Na	4%	4%	11%	11%	12%		
К	3%	4%	6%	8%	8%		



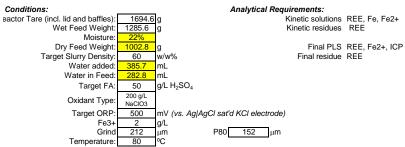
Acid Consumption:	Extractions	Extractions (PLS vs. Calc'd H			
Acid In:	62.0	g	TREE:	16%	
Free Acid Out:	26.6	g	LREE:	11%	
Acid Consumption:	35.4	kg H2SO4 / t Ore	HREE:	74%	

Weight Loss: -8%

Project No.:			Project Technologist: Krystal Davis
Client:	Appia Energy	Corp	Date of Test: 18-Dec-12
Test ID:	AL-1	1kg	
Objective:			est on a uranium ore solution under various conditions
Feed: Grind:	Master Comp 30 (note time/kg, v	50% solids in lab veight charged, % so	o ball mill olids in mill and mill size/type)
Procedure:	<ol> <li>A small</li> <li>The weights</li> <li>The Shift</li> <li>The phift</li> <li>The phift</li> <li>Small at Record</li> <li>The reights</li> <li>Record</li> <li>The phift</li> <li>The shift</li> <li>Solids</li> <li>The filt</li> <li>Dry sol</li> <li>After or</li> </ol>	I sample was cut for t wt. of feed was rec urry was brought to of 0 or FA was adjusted mounts of 200 g/L N is of pH, emf, Temp actor contents were s p sample weight was were washed with 60 rate weight and SG v ids and filtrate were ompletion of the test	the desired P80 and the mill discharge pan filtered %H2O determination (~50 g) corded along with the kettle tare weight, slurry the solids and agitate kettle desired temperature (if required) to target level with H <sub>2</sub> SO <sub>4</sub> ; all acid additions were recorded (beware of foaming, add acid sl laClO3 were added to achieve ORP target were kept throughout the test, H <sub>2</sub> SO <sub>4</sub> was added to keep constant pH (with acid requiremer sampled at 12, 24, 48 hrs using 60 mL syringe s recorded, then filtered ) mL pH 2.0 water, then 60 mL DI water (DO NOT LET CAKE CRACK or repulp) was recorded, along w/ pH, FA and ORP if sufficient volume permitted submitted for analysis, the wash solution was rejected the reactor was allowed to cool (if at T) and agitation was stopped 'as recorded and the contents filtered and washed once with 300 mL pH 2.0 water, 3 times 1

- The final weight of vessel was recorded and the contents filtered and washed once with
   The filtration rate was recorded along with notes on residue and liquor colour
   The filtrate weight and SG was recorded, along w/ pH, FA and ORP
   Dry solids and filtrate were submitted for analysis, the wash solution was rejected
   All pulp samples must be labeled "NORM" for Naturally Occurring Radioactive Material

#### Conditions:



#### Test Details:

						Reagent	s Added	1
Elapsed 7	Гime	Temp	pН	ORP	FA	$H_2SO_4$	200 g/L NaClO3	Comments
(hh:mm)	(hrs)	(°C)		(mV)	(g/L H₂SO₄)	(g)	(mL)	
12:00	0.0	17.9	6.35	35		35.16		6.43g FeSO4
12:05		26.1	0.47	517				heating
14:07		76.5	0.48	505	19.61	20.54		FA Check
14:50		79.3	-0.06	530				
16:16		81.8	-0.09	523				
22:27	10.5	78.7	-0.18	505	46.58	3.56		12h smp
7:50		79.2	0.05	486	55.2			put sparger back, FA Check
8:12		80.1	-0.04	498				
12:11	24.2	79.2	-0.02	492	49.61			
15:18								71.5g DI added, stopped test
15:30		63.8	-0.02	475				started test, heating
20:51		25.6	-0.14	444				power tripped, heating mantle
21:04		35.2	-0.09	405			2.00	heating, added chlorate
21:15	33.3	86.7	0.05	479			1.00	sparger and probes removed
8:09		81.3	0.27	453				
9:15		79.1	0.12	475	46.18	2.80		FA check, 30 g DI added
9:51		70.1	-0.10	433			1.00	heating back up
12:00	48.0	78.6	-0.16	466				48h smp
14:00		82.0	-0.29	525				87g DI added
7:30		77.1	-1.65	349				347.6g DI added
8:12		88.4	0.47	411	32.6	10.10		FA check
8:30		87.5	0.11	380				
10:19		88.1	0.03	358				
12:05	72.0	84.3	0.04	361	48.25			end test
TWA						72.2	4	mL or g
						69.1	0.8	kg/t

Project Technologist: Krystal Davis Date of Test: 18-Dec-12

To conduct a sulphuric acid leach test on a uranium ore To study the kinetics of uranium dissolution under various conditions Objective:

	Pulp	PLS	Wash	Wet	Dry	Pulp	Cake	PLS Filtrate			
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moisture	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
12 hr	87.1	19.8	175.43	63.6	53.4	61.4%	18			1.116	47
24 hr	84.0	19.7	182.43	67.0	51.6	61.4%	25			1.089	50
48 hr	86.7	11.7	159.6	76.5	57.5	66.3%	27			1.146	66
72 hr	103.0	25.4	157.1	68.5	59.1	57.4%	15			1.100	48
Final	1313.6	361.3	597.9	943.7	767.5	58.4%	20	-0.03	433	1.097	47
		1(ORP me	asured aga	ainst Ag Ag	CI sat'd KC	electrode)	Avg.	0.0	0.0		54.2
		<sup>2</sup> Assumin	g SG of po	re water in	washed ca	ke is 1.00.	-			_	
Notes:											

Filtration:

Whatman #3, 185mm >120 min

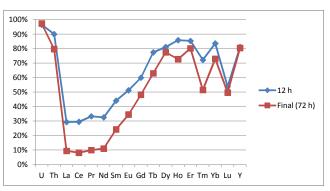
enter filter paper type, size Filtrate Colour: green enter final filtration time (time to no liquid on cakeResidue Colour: grey

#### Project Technologist: Krystal Davis Date of Test: 18-Dec-12

Metallurgical Balance

						Ass	ays						Balance
				PLS, mg/L					Resid	ue, g/t			OUT/IN
	Head, g/t	12 h	24 h	48 h	72 h	Final	12 h	24 h	48 h	72 h	Final	Calc'd Head	%
Amt, mL or g	1003	30	30	25	40	498	53.4	51.6	57.5	59.1	767.5	989.1	
U	270	463	485	679	380	365	9.5	8.3	7.4	6.7	6.5	252	93%
Th	354	576	605	815	315	305	36.2	35.9	37.5	69.3	50.5	272	77%
Fe	19234	13300	14600	13400	12200	12100					20100	23369	121%
Fe++		9800	10600	10700	9930	9610							
La	407	240	257	319	56.5	55.3	327	322	320	332	348	396	97%
Ce	767	435	476	588	87.0	86.6	588	576	581	602	639	717	94%
Pr	81	46.8	51.1	63.1	9.84	9.74	53.0	53.0	52.4	55.3	57.5	66	82%
Nd	254	159	174	219	38.3	38.8	186	187	186	192	204	237	93%
Sm	42.6	33.9	36.9	47.8	12.7	12.0	24.3	24.0	22.8	25.2	24.4	34	80%
Eu	1.9	1.86	1.97	2.59	0.82	0.81	1.0	0.9	0.9	1.3	1.0	1.6	86%
Gd	26.1	32.0	33.5	44.1	17.9	16.9	12.1	10.8	10.9	12.4	11.8	24.1	92%
Tb	3.3	4.86	5.06	6.92	2.95	2.88	0.8	0.7	3.8	1.6	1.1	3.3	100%
Dy	16.5	24.3	26.9	36.4	16.5	15.9	3.2	3.0	5.6	4.1	3.0	14.4	87%
Ho	2.6	4.29	4.52	6.22	2.95	2.87	0.4	0.4	3.2	1.5	0.7	2.9	110%
Er	6.7	10.3	11.2	15.1	7.71	7.48	1.0	0.9	3.4	1.5	1.2	6.4	96%
Tm	0.8	1.38	1.45	2.03	1.01	0.98	<0.3	<0.3	2.5	1.1	0.6	1.4	173%
Yb	5.2	8.11	8.54	11.8	6.09	5.83	0.9	1.0	3.2	1.4	1.4	5.4	105%
Lu	0.7	1.03	1.09	1.54	0.78	0.76	<0.5	<0.5	<0.5	0.5	<0.5	1.0	145%
Y	62	99.2	106	146	72.4	69.9	13	13	13	12	11	59	96%
Na	820	103	110	210	309	295					1010	957	117%
К	27400	1240	2200	3040	3880	3740					23600	20534	75%

Element /	Extraction, %						
Sample	12 h	24 h	48 h	72 h	Final		
U	96%	97%	98%	97%	97%		
Th	90%	91%	91%	75%	80%		
La	29%	32%	31%	10%	9%		
Ce	29%	32%	31%	9%	8%		
Pr	33%	36%	35%	11%	10%		
Nd	33%	35%	34%	12%	11%		
Sm	44%	47%	48%	25%	24%		
Eu	51%	56%	56%	30%	34%		
Gd	60%	64%	64%	49%	48%		
Tb	77%	81%	45%	55%	63%		
Dy	81%	84%	74%	73%	77%		
Но	86%	87%	46%	57%	73%		
Er	85%	88%	66%	78%	80%		
Tm	72%	74%	26%	38%	51%		
Yb	84%	83%	62%	75%	73%		
Lu	54%	56%	58%	51%	50%		
Y	81%	82%	83%	80%	80%		
Na	6%	6%	11%	17%	16%		
К	3%	5%	8%	10%	9%		



Acid Consumption:	Extractions	Extractions (PLS vs. Calc'd H			
Acid In:	69.3	g	TREE:	14%	
Free Acid Out:	23.6	g	LREE:	9%	
Acid Consumption:	45.6	kg H2SO4 / t Ore	HREE:	71%	

Weight Loss: 1%

Project No.: Client:	13849-001 Appia Energy Corp	Project Technologist: Krystal Davis Date of Test: 22-Jan-13
Test ID:	AL1RL 100 g	
Objective:	To conduct a sulphuric acid leach test on a uranium ore To study the kinetics of uranium dissolution under various	s conditions
Feed: Grind:	AL1 Residue #N/A 50% solids in lab ball mill (note time/kg, weight charged, % solids in mill and mill siz	ze/type)
Procedure:	<ol> <li>100 g of AL1 Residue was pulp in 40 g/L NaOH a</li> <li>The Slurry was brought to 70°C.</li> <li>Records of pH, emf, Temp were kept throughout</li> <li>After 1 hour the slurry was filtered and washed w</li> <li>The wet filtercake was then added to 1 N HCI (36</li> </ol>	the test. NaOH was added to maintain pH > 9. ith 3 x 100 mL of DI water. 3.5 g/L = 101 g of 36% HCI in 1 L solution)

- The set intervale was unlikely added for 2 h at room temperature
   The final slurry was weighed, filtered and PLS retreived, volume measured and sent for assay.

Analytical	Requirements:	

. . .

HCI PLS - REE Scan

Conditions:		
eactor Tare (incl. lid and baffles):	1028.83	g
Wet Feed Weight:	100.0	g
Moisture:		
Dry Feed Weight:	100.0	g
NaOH Contact Density:	40.0	w/w%
40 g/L NaOH Added:	150	g
Temp. of NaOH Conctact:	70	°C
HCI Leach Density:	40	w/w%
36.5 g/L HCI Added:	150	g

#### Test Details:

11:07       24.9       11.91       1069       20.00       -       Start Heating         11:18       73.0       10.61       1126       -       t=0         11:33       74.0       10.80       1232       -       t=0         11:48       72.4       10.81       1166       -       -       t=0         11:48       72.4       10.81       1166       -       -       t=0         12:00       73.3       10.78       1154       -       -       End test         12:18       69.1       10.85       1167       -       101.00       Hold for 2h         13:36       22.8       0.70       671       -       101.00       Hold for 2h         14:05       23.1       0.57       622       -       -       End test					Reagent	s Added	
NaOH Contact         70.0 $>9$ $<$ $<$ $<$ 11:07         24.9         11.91         1069         20.00 $-$ Start Heating           11:18         73.0         10.61         1126 $ t = 0$ 11:33         74.0         10.80         1232 $ -$ 11:48         72.4         10.81         1166 $ -$ 11:48         72.4         10.85         1154 $ -$ 12:00         73.3         10.78         1167 $ -$ 12:18         69.1         10.85         1154 $ -$ End test           12:18         69.1         10.85         1154 $  -$ 12:18         69.1         10.85         1154 $  -$ 12:18         69.1         10.85         1154 $  -$ 13:36         22.8         0.70         671 $  -$ 14:32         23.2         0.32	Elapsed Time	Temp	рН	ORP	40 g/L NaOH	1 N HCI	Comments
11:07       24.9       11.91       1069       20.00       -       Start Heating         11:18       73.0       10.61       1126       -       t=0         11:33       74.0       10.80       1232       -       t=0         11:48       72.4       10.81       1166       -       -       t=0         11:48       72.4       10.81       1166       -       -       t=0         12:00       73.3       10.78       1154       -       -       End test         12:18       69.1       10.85       1167       -       101.00       Hold for 2h         13:36       22.8       0.70       671       -       101.00       Hold for 2h         14:05       23.1       0.57       622       -       -       End test	(hh:mm) (hrs)	(°C)		(mV)	(g)	(g)	
11:18       73.0       10.61       1126       -       -       t = 0         11:33       74.0       10.80       1232       -       -         11:48       72.4       10.81       1166       -       -         11:48       72.4       10.81       1166       -       -         12:00       73.3       10.78       1167       -       -         12:18       69.1       10.85       1154       -       -       End test         12:18       69.1       10.85       1154       -       -       End test         12:18       69.1       10.85       1154       -       -       End test         13:36       22.8       0.70       671       -       101.00       Hold for 2h         14:36       23.1       0.57       622       -       -       -         14:36       23.2       0.32       668       -       -       -         15:00       23.3       0.20       667       -       -       End test         15:30       23.4       0.11       663       -       -       End test         15:30       23.4       -       - <td>NaOH Contact</td> <td>70.0</td> <td>&gt;9</td> <td></td> <td></td> <td></td> <td></td>	NaOH Contact	70.0	>9				
11:33       74.0       10.80       1232       -       -         11:48       72.4       10.81       1166       -       -         12:00       73.3       10.78       1167       -       -         12:18       69.1       10.85       1154       -       -       End test         13:36       22.8       0.70       671       -       101.00       Hold for 2h         14:05       23.1       0.57       622       -       -       -         14:34       23.2       0.32       668       -       -       End test         15:30       23.4       0.11       663       -       -       End test         15:30       23.4 </td <td>11:07</td> <td>24.9</td> <td>11.91</td> <td>1069</td> <td>20.00</td> <td>-</td> <td>Start Heating</td>	11:07	24.9	11.91	1069	20.00	-	Start Heating
11:48 $72.4$ 10.81       1166       -       -         12:00 $73.3$ 10.78       1167       -       -         12:18       69.1       10.85       1154       -       -       End test         12:18       69.1       -       -       -       -       -         12:18       69.1       -       -       -       -       -         HCI Leach       RT       -       101.00       Hold for 2h       -       -       -         13:36       22.8       0.70       671       -       101.00       Hold for 2h       -         14:05       23.3       0.20       667       -       -       End test         15:30       23.4       0.11       663       -       -       End test	11:18	73.0	10.61	1126	-	-	t = 0
12:00       73.3       10.78       1167       -       -       End test         12:18       69.1       10.85       1154       -       -       End test         14:05       22.8       0.70       671       -       101.00       Hold for 2h         14:36       23.2       0.32       668       -       -       -         15:00       23.3       0.20       667       -       -       End test         15:30       23.4       0.11       663       -       -       End test         15:30       23.4       0.11       663       -       -       End test         15:30       23.4       0.11       663       -       -       End test         16       1       1       1       1       1       1 <td>11:33</td> <td>74.0</td> <td>10.80</td> <td>1232</td> <td>-</td> <td>-</td> <td></td>	11:33	74.0	10.80	1232	-	-	
12:18       69.1       10.85       1154       -       -       End test         1       1       1       1       1       1       1         1       1       1       1       1       1       1         1       1       1       1       1       1       1         10:00       RT       1       1       101.00       Hold for 2h         13:36       22.8       0.70       671       -       101.00       Hold for 2h         14:05       23.1       0.57       662       -       -       1         14:34       23.2       0.32       668       -       -       1         15:00       23.3       0.20       667       -       -       End test         15:30       23.4       0.11       663       -       -       End test         15:30       23.4       0.11       663       -       -       End test         15:30       1       1       1       1       1       1         16:30       1       1       1       1       1       1         16:30       1       1       1       1		72.4		1166	-	-	
Image: Marking State Stat	12:00	73.3	10.78	1167	-	-	
13:36       22.8       0.70       671       -       101.00       Hold for 2h         14:05       23.1       0.57       622       -       -         14:34       23.2       0.32       668       -       -         15:00       23.3       0.20       667       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         10       10       10       10       10       10         10       10       10       10       10       10         11       10       10       10       10       10         11       10       10       10       10       10       10	12:18	69.1	10.85	1154	-	-	End test
13:36       22.8       0.70       671       -       101.00       Hold for 2h         14:05       23.1       0.57       622       -       -         14:34       23.2       0.32       668       -       -         15:00       23.3       0.20       667       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         10       10       10       10       10       10         10       10       10       10       10       10         11       10       10       10       10       10         11       10       10       10       10       10       10							
14:05       23.1       0.57       622       -       -         14:34       23.2       0.32       668       -       -         15:00       23.3       0.20       667       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         14:00       1       1       1       1       1         15:30       23.4       0.11       663       -       -       End test         10       1       1       1       1       1       1       1         10       1       1       1       1       1       1       1         10       1       1       1       1       1       1       1         10       1       1       1 <td< td=""><td>HCI Leach</td><td>RT</td><td></td><td></td><td></td><td></td><td></td></td<>	HCI Leach	RT					
14:34       23.2       0.32       668       -       -         15:00       23.3       0.20       667       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         15:30       23.4       0.11       663       -       -         16:30       -       -       -       End test         16:30       -       -       -       -       -         16:30       -       -       -       -       -         16:30       -       -       -       -       -         16:30       -       -       -       -       -         17:30       -       -       -       -       -         18:30       -       -       -       -       -         19:30       -       -       -       -       <	13:36	22.8	0.70	671	-	101.00	Hold for 2h
15:00       23.3       0.20       667       -       -         15:30       23.4       0.11       663       -       -       End test         15:30       23.4       0.11       663       -       -       End test         15:30       1       1       1       1       1       1         15:30       1       1       1       1       1       1         15:30       1       1       1       1       1       1         15:30       1       1       1       1       1       1       1         15:30       1	14:05	23.1	0.57	622	-	-	
15:30     23.4     0.11     663     -     -     End test       1     1     1     1     1     1       1     1     1     1     1       1     1     1     1     1       1     1     1     1       1     1     1     1       1     1     1     1       1     1     1     1       1     1     1     1       1     1     1     1       1     1     1     1	14:34	23.2	0.32	668	-	-	
20.0 101 mL or g 36.4606 g/L					-	-	
	15:30	23.4	0.11	663	-	-	End test
					20.0	101	ml or a 36,4606 a/l
			1		192.0	36.8	kg/t

Project No.:	roject No.: 13849-001		Project Technologist: Krystal Davis
Client:	Ilient: Appia Energy Corp		Date of Test: 22-Jan-13
Test ID:	AL1RL	100 g	

**Objective:** To conduct a sulphuric acid leach test on a uranium ore To study the kinetics of uranium dissolution under various conditions

	Pulp	PLS	Wash	Wet	Dry	Pulp	Cake		PLS F	iltrate	
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moisture	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
HCI Slurry	266.3	140.9	164.9	199.8	104.0	39.1%	48.0	0.49	663	1.016	30
Notes:					CI sat'd KCI washed cal						
Filtration:		N/A	min		paper type, filtration tim		no liquid on		ate Colour: ue Colour:		

Project No.:		01	Project Technologist: Krystal Davis
Client:		Nergy Corp	Date of Test: 22-Jan-13
Test	AL-1RL	100 g	

Metallurgical Balance

	Ass	ays		
	Head, g/t	Final PLS	Final Res	%Releached
Amt, mL or g	100	164	104	
U	6.5	0.73	6.8	18%
Th	50.5	11.8	33.6	38%
Fe	20100			
Fe++				
La	348	14.5	299	7%
Ce	639	19.3	539	5%
Pr	57.5	1.74	56.1	5%
Nd	204	5.52	176	4%
Sm	24.4	0.94	25.3	6%
Eu	1.0	0.05	1.1	8%
Gd	11.8	0.36	12.1	5%
Tb	1.1	0.05	1.1	7%
Dy	3.0	0.19	3.2	10%
Ho	0.7	0.02	0.7	5%
Er	1.2	0.05	1.2	7%
Tm	0.6	<0.04	0.4	11%
Yb	1.4	0.03	1	4%
Lu	<0.5	<0.03	<0.5	10%
Y	11	0.49	12	7%
Na	1010			
K	23600			

#### Acid Consumption:

Extractions (PLS vs. Calc'd Hd):

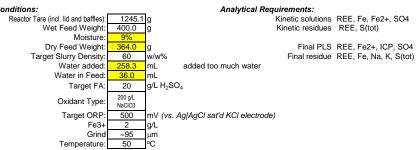
Acid In:	3.7	g	TREE:	3%	
Free Acid Out:	4.8	g	LREE:	3%	
Acid Consumption:	-11.0	kg H2SO4 / t Ore	HREE:	76%	

Weight Loss: -4%

Project No.: Client:	13849-001 Appia Energy Corp		Project Technologi Date of Te	<b>st:</b> Krystal Davis <b>st:</b> 26-Feb-13
Test ID:	AL-4			
Objective:	To conduct a sulphuric a To study the kinetics of u			
Feed: Grind:	Tails 1 50% s (note time/kg, weight cha	olids in lab ball Irged, % solids in mill	mill and mill size/type)	
Procedure:	<ol> <li>A small sample was in 3. The wet wt. of feed with 4. The Slurry was broug 5. The pH or FA was at 7. Small amounts of 201 8. Records of pH, emf, 9. The reactor contents 10. The pulp sample wei 11. Solids were washed 12. The filtrate weight an 13. Dry solids and filtrate 14. After completion of the state of the state</li></ol>	cut for %H2O determinati ras recorded along with th ht to desired temperature justed to target level with 0 g/L NaCIO3 were addec Temp were kept througho were sampled at 12, 24, ght was recorded, then fill with 60 mL pH 2.0 water, d SG was recorded, along were submitted for analy the test the reactor was alit	e kettle tare weight, slurry the solids and aç (ff required) H₂SQ₄; all acid additions were recorded (bu t to achieve ORP target ut the test, H₂SQ₄ was added to keep const 48 hrs using 60 mL syringe	eware of foaming, add acid slowly) lant pH (with acid requirement recorded) CRACK or repulp) rmilted ped

- The final weight of vessel was recorded and the contents filtered and washed nonce with 300 mL pH 2.0 water, 3 times with 300 mL DI
   The filtration rate was recorded along with notes on residue and liquor colour
- The filtrate weight and SG was recorded, along w/ pH, FA and ORP
   Dry solids and filtrate were submitted for analysis, the wash solution was rejected
   All pulp samples must be labeled "NORM" for Naturally Occurring Radioactive Material

#### Conditions:



#### Test Details:

					[	Reager	ts Added	
Elapsed T	Time	Temp	рН	ORP	FA	$H_2SO_4$	200 g/L NaClO3	Comments
(hh:mm)	(hrs)	(°C)		(mV)	(g/L H <sub>2</sub> SO <sub>4</sub> )	(g)	(mL)	
9:40		24.2	0.93	437		6.10		2.89g FeSO4
9:49	0.0	53.4	1.15	504				time 0
10:06		53.8	1.13	507				water added, 30.6g
10:16		63.8	1.13	502				transferred to 1L kettle
11:04		51.3	1.09	491				
11:52	2.0	42.3	1.14	514	10.1	4.40		
12:10		59.5	0.81	512				
13:43		54.4	0.74	509				
14:45		51.0	0.73	509				
15:50		51.3	0.73	508				
20:00	10.0	49.0	0.65	505	27.16			10h sample
20:14		50.6	0.64	508				
8:00		50.9	6.23	512				pH meter recalibrated
9:49	24.0	49.9	0.85	507				added 40.9g DI
11:15		52.4	0.71	512				
21:23		51.8	0.60	510				
7:36		52.2	0.55	510				
9:49	48.0	52.1	0.55	510				
TWA						10.5	0	mL or g
						27.7	0.0	kg/t

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Project No.:	13849-001
Client:	Appia Energy Corp
Test ID:	AL-4

Project Technologist: Krystal Davis Date of Test: 26-Feb-13

To conduct a sulphuric acid leach test on a uranium ore To study the kinetics of uranium dissolution under various conditions Objective:

	Pulp	PLS	Wash	Wet	Dry	Pulp	Cake		PLS F	iltrate	
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moisture	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
12 hr	69.6	20.1	199.5	43.7	39.7	57.0%	9			1.035	27
24 hr	76.0	20.3	147.7	54.9	50.4	66.3%	9			1.042	33
Final	409.0	106.6	465.3	298.2	281.2	68.7%	6	1.8	420	1.050	37
	1(ORP measured against Ag AgCl sat'd KCl electrode) TWA: 1.8 420										
		<sup>2</sup> Assuming S	G of pore wa	ater in washed	d cake is 1.00.						

Note

Notes:	* sub sample dried for assay 49g wet, 46.	2 g dry	
Filtration:	Whatman #3, 150mm 10 min	enter filter paper type, size enter final filtration time (time to no liquid on cake)	Filtrate Colour: It yellow Residue Colour: It grey

364 g

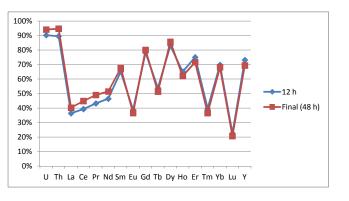
AL-4

Metallurgical Balance

Test

	Assays										
			PLS, mg/L			Resid	ue, g/t		OUT/IN		
	Head, g/t	12 h	24 h	Final	12 h	24 h	Final	Calc'd Head	%		
Amt, mL or g	364	29	25	122	39.7	50.4	281.2	371.3			
U	86.4	127	148	176	9.9	6.9	4.7	83	96%		
Th	81.7	103	118	142	8.7	4.3	3.4	66	81%		
Fe	2870	4540	5580	6710			2200	4589	160%		
Fe++		2400	2900	3500							
La	232	17.3	19.8	28.0	22	15	18	30	13%		
Ce	371	34.7	40.2	56.3	39	26	30	54	15%		
Pr	35.5	3.97	4.62	6.21	3.8	2.6	2.8	6	16%		
Nd	131	14.3	16.6	22.0	12	8	9	19	14%		
Sm	18.5	4.35	4.97	6.26	1.7	1.3	1.3	4	22%		
Eu	3.6	0.26	0.30	0.40	< 0.3	<0.3	<0.3	0.5	13%		
Gd	12.0	4.46	5.20	6.50	0.9	0.8	0.7	4	30%		
Tb	1.1	0.80	0.98	1.22	<0.5	<0.5	<0.5	1.0	93%		
Dy	6.6	4.76	5.54	6.92	0.7	0.7	0.5	4	54%		
Но	0.7	0.77	0.95	1.14	<0.3	<0.3	<0.3	0.8	114%		
Er	2.4	2.07	2.38	2.92	<0.5	<0.5	<0.5	1.8	74%		
Tm	0.4	0.27	0.32	0.40	<0.3	<0.3	<0.3	0.5	118%		
Yb	1.8	1.59	1.93	2.47	0.5	0.6	<0.5	1.6	87%		
Lu	<0.5	0.20	0.24	0.30	<0.5	<0.5	<0.5	0.6	126%		
Y	14	18.7	21.3	26.2	<10	<10	<10	16.5	118%		
S/SO <sub>4</sub>	200	41000	49000	59000	400	400	500	204	102%		
Na	890			191			1100	896	101%		
К	23800			764			23700	18199	76%		

Element /	Extraction, %						
Sample	12 h	24 h	Final				
U	90%	91%	94%				
Th	90%	93%	95%				
La	36%	39%	40%				
Ce	39%	43%	45%				
Pr	43%	46%	49%				
Nd	46%	50%	51%				
Sm	65%	65%	68%				
Eu	>39%	>33%	>37%				
Gd	78%	76%	80%				
Tb	>54%	>49%	>51%				
Dy	83%	79%	86%				
Но	>65%	>61%	>62%				
Er	>75%	>70%	>72%				
Tm	>40%	>34%	>37%				
Yb	70%	61%	>68%				
Lu	>23%	>19%	>21%				
Y	>73%	>67%	>69%				
S	96%	95%	94%				
Na			7%				
к			1%				

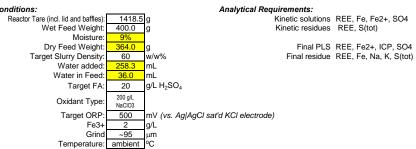


Acid Consumption:			Extractions	(PLS vs. Calc'd Hd):
Acid In:	10.1	g	TREE:	51%
Free Acid Out:	4.5	g	LREE:	46%
Acid Consumption:	15.5	kg H2SO4 / t Ore	HREE:	70%
			_	
Weight Loss:	-2%			

Project No.: Client:	13849-001 Appia Energy Corp	F	Project Technologist: Krystal Davis Date of Test: 26-Feb-13	
Test ID:	AL-5			
Objective:	To conduct a sulphuric acid leach To study the kinetics of uranium		nditions	
Feed: Grind:	Tails 1 50% solids in (note time/kg, weight charged, %		pe)	
Procedure:	<ol> <li>A small sample was cut for %H</li> <li>The wet wt. of feed was record</li> <li>The Slurry was brought to desi</li> <li>The pH or FA was adjusted to</li> <li>Small amounts of 200 g/L NaC</li> <li>Records of pH, emf, Temp wei</li> <li>The reactor contents were san</li> <li>The pulp sample weight was r</li> <li>Solids were washed with 60 m</li> <li>The filtrate weight and SG was</li> <li>Dry solids and filtrate were sut</li> <li>After completion of the test the</li> </ol>	led along with the kettle fare weight ired temperature (if required) target level with H <sub>2</sub> SO <sub>4</sub> , all acid add cliO3 were added to achieve ORP ta re kept throughout the test, H <sub>2</sub> SO <sub>4</sub> v pield at 12, 24, 48 hrs using 60 mL acorded, then filtered L pH 2.0 water, then 60 mL DI wate recorded, along w/ pH, FA and OF mitted for analysis, the wash solution reactor was allowed to cool (if at T	, slurry the solids and agitate kettle ditions were recorded (beware of foaming, add acid slowly) arget was added to keep constant pH (with acid requirement record syringe er (DO NOT LET CAKE CRACK or repulp) RP if sufficient volume permitted ion was rejected	,

- After Competion of the east the reactor was allowed to cool if all () and agriation was stopped
   The final weight of vessel was recorded and the contents filtered and washed once with 300 mL pH 2.0 water, 3 times with 300 mL DI
   The filtration rate was recorded along with notes on residue and liquor colour
   The filtrate weight and SG was recorded, along w/ pH, FA and ORP
   Dry solids and filtrate were submitted for analysis, the wash solution was rejected
   All pulp samples must be labeled "NORM" for Naturally Occurring Radioactive Material

#### Conditions:



#### Test Details:

				-		Reager	ts Added	
Elapsed 7	Time	Temp	pН	ORP	FA	$H_2SO_4$	200 g/L NaClO3	Comments
(hh:mm)	(hrs)	(°C)		(mV)	(g/L H <sub>2</sub> SO <sub>4</sub> )	(g)	(mL)	
9:42	0.0	23.7	0.98	339		6.10		2.89g FeSO4 added
10:07		23.9	0.83	473				
10:16		23.2	0.84	473				Transferred to a 1L kettle
11:08		23.4	0.80	474				
11:52	2.0	23.5	0.78	474	8.72	3.40		
12:10		24.3	0.60	469				
13:46		24.3	0.45	475			0.60	
14:40		24.4	0.43	489			0.20	
15:52		24.0	0.43	503				
20:00	10.0	24.0	0.43	519	19.51			10h smp
8:00		23.5	0.44	519				
9:42	24.0	23.9	0.45	528		0.80		24h smp
11:15		24.3	0.42	528				
21:23		24.8	0.39	533				
7:36		24.4	0.46	528				
9:42	48.0	24.6	0.47	528				48h smp
							+	
TWA						10.3	0.8	mL or g
IVVA						27.2		m∟ or g kg/t

Project No.:	13849-001	Project Technologi
Client:	Appia Energy Corp	Date of Te
Test ID:	AL-5	

Project Technologist: Krystal Davis Date of Test: 26-Feb-13

**Objective:** To conduct a sulphuric acid leach test on a uranium ore To study the kinetics of uranium dissolution under various conditions

	Pulp	PLS	Wash	Wet	Dry	Pulp	Cake		PLS F	iltrate	
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moisture	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
12 hr	64.0	21.8	196.6	39.5	35.7	55.8%	10			1.027	20
24 hr	56.4	23.2	184.7	32.8	29.6	52.5%	10			1.024	18
Final	611.2	259.1	413.4	330.7	309.9	50.7%	6.4	1.26	496	1.024	17
		<sup>1</sup> (ORP measured against AglAgCl sat'd KCl electrode) TWA: 1.3 496.0 18.0									

<sup>2</sup> Assuming SG of pore water in washed cake is 1.00.

Notes:	Calculated values based on % moisture. * sub sample submitted for assay 54.2g w	et, 29.6 g dry	
Filtration:	Whatman #3, 150mm 10 min	enter filter paper type, size enter final filtration time (time to no liquid on cake)	Filtrate Colour: It yellow Residue Colour: It grey

364 g

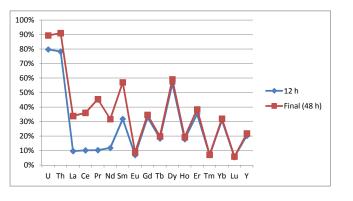
AL-5

#### Project Technologist: Krystal Davis Date of Test: 26-Feb-13

Metallurgical Balance

		Assays								
		PLS, mg/L				Residue, g/t				
	Head, g/t	12 h	24 h	Final	12 h	24 h	Final	Calc'd Head	%	
Amt, mL or g	364	28	26	294	35.7	29.6	309.9	375.2		
U	86.4	92.0	84.9	80.3	18	12	9	86	99%	
Th	81.7	74.7	69.0	64.0	16	7	6	68	83%	
Fe	2870	3890	3270	2970			2200	4661	162%	
Fe++		454	412	394						
La	232	11.4	10.5	11.3	83	<20	21	37	16%	
Ce	371	22.9	21.1	22.5	157	35	38	70	19%	
Pr	35.5	2.66	2.46	2.63	18	3	3	7	19%	
Nd	131	9.68	9.03	9.76	56	<20	<20	32	25%	
Sm	18.5	3.02	2.80	2.80	5	<2	<2	5	26%	
Eu	3.6	0.19	0.17	0.20	<2	<2	<2	2.2	61%	
Gd	12.0	3.17	2.84	2.79	<5	<5	<5	8	63%	
Tb	1.1	0.58	0.54	0.52	<2	<2	<2	2.5	226%	
Dy	6.6	3.32	3.16	3.04	<2	<2	<2	5	73%	
Ho	0.7	0.56	0.50	0.50	<2	<2	<2	2.5	353%	
Er	2.4	1.40	1.31	1.31	<2	<2	<2	3.2	134%	
Tm	0.4	0.19	0.17	0.16	<2	<2	<2	2.2	538%	
Yb	1.8	1.16	1.06	0.99	<2	<2	<2	2.9	163%	
Lu	<0.5	0.15	0.13	0.13	<2	<2	<2	2.1	424%	
Y	14	13.1	12.1	11.7	<40	<40	<40	51.0	364%	
S/SO <sub>4</sub>	200	33000	28000	29000	400	400	400	837.3	419%	
Na	890			159			1100	1033	116%	
к	23800			139			23500	19519	82%	

Element /	E	Extraction, 9	6
Sample	12 h	24 h	Final
U	80%	86%	89%
Th	78%	90%	91%
La	10%	32%	34%
Ce	10%	35%	36%
Pr	10%	42%	45%
Nd	12%	>29%	>32%
Sm	32%	>55%	>57%
Eu	>7%	>7%	>9%
Gd	>33%	>33%	>35%
Tb	>18%	>19%	>20%
Dy	>56%	>58%	>59%
Но	>18%	>18%	>19%
Er	>35%	>37%	>38%
Tm	>7%	>7%	>7%
Yb	>31%	>32%	>32%
Lu	>5%	>5%	>6%
Y	20%	21%	22%
S	96%	95%	96%
Na			12%
К			1%



Acid Consumption:			Extractions	(PLS vs. Calc'd Hd):
Acid In:	9.9	g	TREE:	32%
Free Acid Out:	5.0	g	LREE:	36%
Acid Consumption:	13.4	kg H2SO4 / t Ore	HREE:	25%

Weight Loss: -3%

Test

43

Project No.: Client:	13849-001 Appia Energy	Corp	Project Technologist: Krystal Davis Date of Test: 17-Apr-13							
Test ID:	AL-9	500g								
Objective:		To conduct a sulphuric acid leach test on a uranium ore To study the kinetics of uranium dissolution under various conditions								
Feed: Grind:	Tails 2 N/A (note time/kg,	50% solic weight charged	ls in lab ball mill I, % solids in mill and mill size/type)							
Procedure:	2. A sma 3. The v 4. The S 5. The p	all sample was cut vet wt. of feed was Slurry was brought H or FA was adjus	to the desired P80 and the mill discharge pan filtered for %H2O determination (~50 g) recorded along with the kettle tare weight, slurry the solids a to desired temperature (if required) ted to target level with H <sub>2</sub> SO <sub>4</sub> ; all acid additions were record /L NaClO3 were added to achieve ORP target	-						
	8. Recon 9. The n 10. The p 11. Solids 12. The fi 13. Dry so	rds of pH, emf, Ter eactor contents we oulp sample weight s were washed with ltrate weight and S olids and filtrate we	mp were kept throughout the test, H <sub>2</sub> SO <sub>4</sub> was added to keep re sampled at 4, 12, 24 hrs using 60 mL syringe was recorded, then filtered n 60 mL pH 2.0 water, then 60 mL DI water (DO NOT LET C G was recorded, along w/ pH, FA and ORP if sufficient volu are submitted for analysis, the wash solution was rejected	AKE CRACK or repulp) me permitted						
	15. The fi 16. The fi 17. The fi 18. Dry se	nal weight of vess Itration rate was re Itrate weight and S olids and filtrate we	est the reactor was allowed to cool (if at T) and agitation was el was recorded and the contents filtered and washed once w corded along with notes on residue and liquor colour iG was recorded, along w/ pH, FA and ORP are submitted for analysis, the wash solution was rejected beled "NORM" for Naturally Occurring Radioa	vith 300 mL pH 2.0 water, 3 times with 300 mL DI						
Conditions:			Analytical Requirements:							
Reactor T	are (incl. lid and ba Wet Feed We Mois	eight: 650.3	g Kinetic solutions g Kinetic residues							
т	Dry Feed We arget Slurry Der Water ad Water in F Targe	nsity: 50 ded: <u>351.2</u> feed: 149.6	g Final PLS w/w% Final residue mL mL g/L H <sub>2</sub> SO <sub>4</sub>	REE, Fe2+, ICP REE						
	Oxidant T	ype: 200 g/L NaClO3								
	Target C		mV (vs. Ag AgCl sat'd KCl electrode)							

#### Test Details:

Target ORP Fe3+ Grind ~95 μm Temperature: ambient °C

						Reagent	s Added	
Elapsed	Time	Temp	pН	ORP	FA	$H_2SO_4$	200 g/L NaClO3	Comments
(hh:mm)	(hrs)	(°C)		(mV)	(g/L H <sub>2</sub> SO <sub>4</sub> )	(g)	(mL)	
8:00		20.2	7.75	-31		11.50		
8:25	0.0	22.7	1.06	471				Time 0
10:10		22.3	0.81	468	14.7	3.00		FA check
10:26	2.0	23.4	0.74	467			0.80	
11:18		23.2	0.71	486			0.70	
12:33	4.0	23.1	0.72	511	16.9	1.90		4h sample
14:55		22.8	0.70	532	15	2.70		FA check
15:02		23.0	0.67	531				
20:25	12.0	22.1	0.67	550	20.2			12h sample
8:21	24.0	21.9	0.69	554				end test, 24h sample
Avg.		22.8	0.76	502		19.1	1.5	mL or g
						36.6	0.6	kg/t

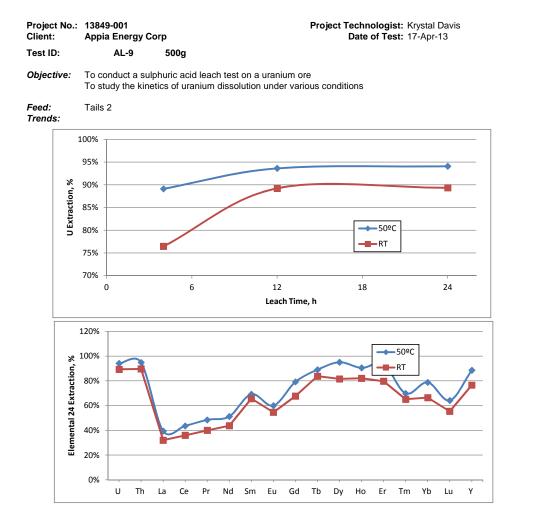
mV (vs. Ag|AgCl sat'd KCl electrode) g/L

#### Sampling Data:

	Pulp	PLS	Wash	Wet	Dry	Pulp	Cake	PLS Filtrate			
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moistur	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
4 hr	78.0	32.7	153.9	43.8	39.2	50.3%	11			1.023	17
12 hr	56.7	20.8	160	30.3	27.7	48.9%	9			1.033	20
Final	896.2	296.7	902.4	553.7	434.4	48.5%	22	0.73	533	1.028	29
1(ORP measured against Ag AgCl sat'd KCl electrode) TWA: 24											24.0

<sup>2</sup> Assuming SG of pore water in washed cake is 1.00.

Project No.: Client:		Project Technologist:         Krystal Davis           Energy Corp         Date of Test:         17-Apr-13										
Test ID:	AL	-9	500g									
Objective:			nuric acid I cs of urani			um ore r various c	conditions					
Feed:	Tails 2											
Notes:												
Filtration:	Whatman #			min		r paper typ iltration time		iquid on cake			light yello grey	w
Metallurgica			24 h	1								
Sample	4 h PLS	12 h PLS	PLS	4 h Res	12 h Res	24 h Res						
mL or g	37.9	28.1	449.2	39.2	27.7	434.4			Extraction	<u>i</u>		
Assays, mg/L		_				_		4 h	12 h	24 h		
U Th	161 144	204 181	170 151	48 49	25 21	21 18		76% 74%	89% 90%	89% 90%		
La	21.1	26.4	22.8	53	51	50		28%	34%	32%		
Ce	42.5	53	45.1	87	83	83		32%	39%	36%		
Pr Nd	4.9 17.3	6.04 22	5.16 18.8	9 26	8 25	8 25		35% 39%	43% 47%	40% 44%		
Sm	5.12	6.39	5.54	20 5	3	25		50%	47% 68%	44% 66%		
Eu	0.34	0.44	0.37	<2	<2	<2		0070	0070	55%		
Gd	5.81	7.28	6.07	2	<2	<2		74%		68%		
Tb	1.18	1.45	1.21	<2	<2	<2				84%		
Dy	5.86	7.43	6.22	3	<2	<2		65%		82%		
Ho	1.03	1.34	1.11	<2	<2	<2				82%		
Er	2.4	3.29	2.7	<2	<2	<2				80%		
Tm Yb	0.34 1.98	0.43 2.5	0.38 2.12	<2 <2	<2 <2	<2 <2				65% 66%		
Lu	0.23	0.31	0.27	<2	<2	<2				55%		
Y	23	29.9	25.2	<10	<10	<10				77%		
Sc	0.15	0.23	0.21	<25	<25	<25				1%		
Fe	2970	3610	2810								•	
Fe <sup>2+</sup>	180	182	224					based on	PLS and	Direct Hea	ad	
Metal Links	1	46.1		r	1	1		<u> </u>	Dir+		-	1
Metal Units, mg	4 h PLS	12 h PLS	24 h PLS	4 h Res	12 h Res	24 h Res	Sum	Calc'd Hd, g/t	Direct Hd, g/t	Balance Out/IN	Units In	
U	6.11	5.73	76.37	1.88	0.69	9.12	100	200	187	107%	93.6	ĺ
Th	5.46	5.08	67.83	1.92	0.58	7.82	89	177	182	97%	91.1	ĺ
La Ce	0.80	0.74	10.24 20.26	2.08 3.41	1.41	21.72	37 65	74 130	70 130	106%	35.1	ĺ
Pr	1.61 0.19	1.49 0.17	20.26	3.41 0.35	2.30 0.22	36.06 3.48	65 7	130	130	100% 100%	65.1 6.7	
Nd	0.19	0.17	2.32 8.45	1.02	0.22	10.86	22	45	45	99%	22.5	ĺ
Sm	0.00	0.02	2.49	0.20	0.03	1.30	4	9	9.9	90%	5.0	ĺ
Eu	0.01	0.01	0.17	0.08	0.06	0.87	1	2	0.7	341%	0.4	ĺ
Gd	0.22	0.20	2.73	0.08	0.06	0.87	4	8	9.3	89%	4.7	ĺ
Tb	0.04	0.04	0.54	0.08	0.06	0.87	2	3	1.5	217%	0.8	ĺ
Dy	0.22	0.21	2.79	0.12	0.06	0.87	4	9	7.9	108%	4.0	
Ho Er	0.04 0.09	0.04 0.09	0.50 1.21	0.08 0.08	0.06 0.06	0.87 0.87	2 2	3 5	1.4 3.5	225% 137%	0.7	
Er Tm	0.09	0.09	0.17	0.08	0.06	0.87	2	5	3.5 0.6	399%	1.8 0.3	ĺ
Yb	0.01	0.01	0.17	0.08	0.06	0.87	2	4	3.3	127%	1.7	
Lu	0.01	0.01	0.12	0.08	0.06	0.87	1	2	0.5	456%	0.3	
Y	0.87	0.84	11.32	0.39	0.28	4.34	18	36	34	106%	17.0	ĺ
Sc	0.01	0.01	0.09	0.98	0.69	10.86	13	25	<25	101%	12.5	l



Project No.: Client:	13849-001 Appia Energy Co	Project Technologist: Krystal Davis Date of Test: 17-Apr-13
Test ID:	AL-10	500g
Objective:		huric acid leach test on a uranium ore ics of uranium dissolution under various conditions
Feed: Grind:	Tails 2 N/A (note time/kg, we	50% solids in lab ball mill ight charged, % solids in mill and mill size/type)
Procedure:	<ol> <li>A small s</li> <li>The wet wet wet wet wet wet wet wet wet we</li></ol>	ble was ground to the desired P80 and the mill discharge pan filtered ample was cut for %H2O determination (~50 g) vt. of feed was recorded along with the kettle tare weight, slurry the solids and agitate kettle y was brought to desired temperature (if required) r FA was adjusted to target level with H <sub>2</sub> SO <sub>4</sub> ; all acid additions were recorded (beware of foaming, add acid slowly) ounts of 200 g/L NaClO3 were added to achieve ORP target of pH, emf, Temp were kept throughout the test, H <sub>2</sub> SO <sub>4</sub> was added to keep constant pH (with acid requirement recorded) or contents were sampled at 4, 12, 24 hrs using 60 mL syringe sample weight was recorded, then filtered re washed with 60 mL pH 2.0 water, then 60 mL DI water (DO NOT LET CAKE CRACK or repulp) e weight and SG was recorded, along w/ pH, FA and ORP if sufficient volume permitted and filtrate were submitted for analysis, the wash solution was rejected pletion of the test the reactor was allowed to cool (if at T) and agitation was stopped weight of vessel was recorded and the contents filtered and washed once with 300 mL pH 2.0 water, 3 times with 300 mL DI ion rate was recorded along with notes on residue and liquor colour e weight and SG was recorded and the contents filtered and washed once with 300 mL pH 2.0 water, 3 times with 300 mL DI ion rate was recorded along with notes on residue and liquor colour e weight and SG was recorded along with notes on residue and NAPP and filtrate were submitted for analysis, the wash solution was rejected a must be labeled "NORM" for Naturally Occurring Radioactive Material
Conditions:		Analytical Requirements:
Reactor 7	Tare (incl. lid and baffle	): 1994.8 g Kinetic solutions REE, Fe, Fe2+
	Wet Feed Weigh	
	Moistur Dry Feed Weigh	
Т	arget Slurry Densit	U
	Water adde	
	Water in Fee Target F	
		200 a/l
	Oxidant Typ	Nacios
	Target ORI Fe3	
	Grir	d ~95 μm
	Temperatur	e: <u>50</u> ℃
Tost Dotails		

#### Test Details:

#### Reagents Added

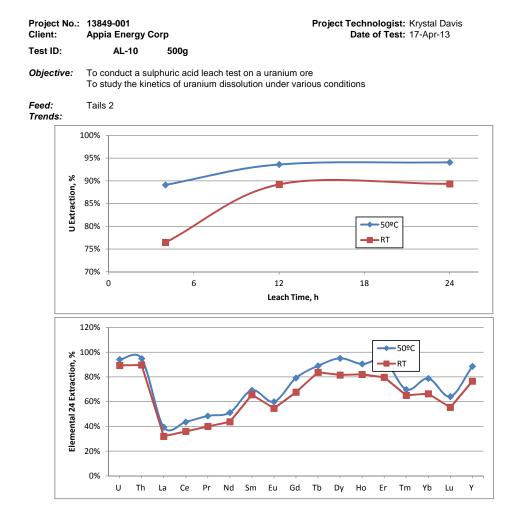
						0		
Elapsed	Time	Temp	pН	ORP	FA	H <sub>2</sub> SO <sub>4</sub>	200 g/L NaClO3	Comments
(hh:mm)	(hrs)	(°C)		(mV)	(g/L H <sub>2</sub> SO <sub>4</sub> )	(g)	(mL)	
8:09		22.4	7.91	-137		11.30		heating to 50 degrees
8:25		25.3	0.95	450				
8:38	0.0	50.0	0.93	499				Time 0
10:10		51.2	1.00	516	12.15	4.40		FA check
10:26	2.0	51.0	0.82	517				
12:35	4.0	50.1	0.74	520	20.8			4h sample
14:55		52.1	0.72	523	13.2	3.70		FA check
15:02		53.2	0.65	523				
20:38	12.0	52.6	0.54	525	18.9	0.30		12h sample
7:30		51.0	0.42	517				
8:30	24.0	51.8	0.47	522				end test, 24h sample
Avg.		48.2	0.79	509		19.7	0	mL or g
						37.7	0.0	kg/t

#### Sampling Data:

	Pulp	PLS	Wash	Wet	Dry	Pulp	Cake	PLS Filtrate			
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moistur	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
4 hr	67.2	27.1	150.6	38.1	33.7	50.1%	12			1.025	21
12 hr	84.2	33.1	169.6	46.5	42.1	50.0%	10			1.032	19
Final	853.5	290.97	800.97	474.6	427.4	50.1%	10	0.71	458	1.028	19
<sup>1</sup> (ORP measured against Ag AgCl sat'd KCl electrode) TWA: 1											19.4
											19.

<sup>2</sup> Assuming SG of pore water in washed cake is 1.00.

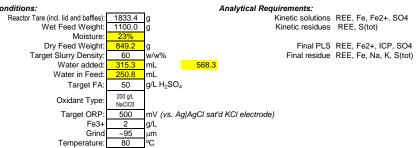
Project No.: Client:	Image: 13849-001     Project Technologist: Krystal Davis       Appia Energy Corp     Date of Test: 17-Apr-13											
Test ID:	AL	-10	500g									
Objective:				each test o um dissolu		um ore r various c	conditions					
Feed:	Tails 2											
Notes:												
Filtration:	Whatman #	3 150mm		1	enter filte	r paper typ	oe, size		Filtra	te Colour:	light yello	w
	15			min	enter final fi	Itration time	(time to no I	iquid on cake	e) Residu	e Colour:	grey	
Metallurgica	I Balance:		-		-							
Sample	4 h PLS	12 h PLS	24 h PLS	4 h Res	12 h Res	24 h Res						
mL or g	32.7	40.8	414.5	33.7	42.1	427.4			Extraction	1	1	
Assays, mg/L								4 h	12 h	24 h		
U	194	212	197	23	14	12		89%	94%	94%		
Th	168	186	171	21	11	9		89%	94%	95%		
La	29.4	32.7	31.5	51	49	47		36%	39%	39%		
Ce Pr	56.9	64 7.07	61.3	85 9	80	77		39%	44%	44%		
Nd	6.4 23.5	7.07 26.1	6.78 24.9	9 26	8 24	7 23		41% 47%	46% 51%	48% 51%		
Sm	6.79	7.32	6.96	5	3	3		57%	70%	69%		
Eu	0.42	0.45	0.30	<2	<2	<2		5170	1070	60%		
Gd	7.17	7.89	7.56	3	<2	<2		70%		79%		
Tb	1.3	1.44	1.37	<2	<2	<2				89%		
Dy	7.3	8.07	7.71	3	<2	<2		70%		95%		
Ho	1.23	1.37	1.3	<2	<2	<2				91%		
Er	3.17	3.47	3.36	<2	<2	<2				93%		
Tm	0.41	0.45	0.43	<2	<2	<2				70%		
Yb	2.52	2.79	2.67	<2	<2	<2				79%		
Lu	0.31	0.34	0.33	<2	<2	<2				64%		
Y	30	33	30.8	<10	<10	<10				89%		
Sc	0.2	0.25	0.23	<25	<25	<25				1%		
Fe	3130	3250	3090									
Fe <sup>2+</sup>	1890	2060	1950					based on	PLS and	Direct Hea	ad	
Metal Units,	4 h PLS	12 h	24 h	4 h Res	12 h Res	24 h Res	Sum	Calc'd	Direct	Balance	Units In	
mg U	6.34	PLS 8.65	PLS 81.66	0.78	0.59	5.13	103	Hd, g/t 206	Hd, g/t 187	Out/IN 110%	93.7	
Th	5.49	7.59	70.88	0.78	0.39	3.85	89	178	182	98%	91.2	
La	0.96	1.33	13.06	1.72	2.06	20.09	39	78	70	112%	35.1	
Ce	1.86	2.61	25.41	2.86	3.37	32.91	69	138	130	106%	65.1	
Pr	0.21	0.29	2.81	0.30	0.34	2.99	7	14	13.4	103%	6.7	
Nd	0.77	1.06	10.32	0.88	1.01	9.83	24	48	45	106%	22.6	
Sm	0.22	0.30	2.88	0.17	0.13	1.28	5	10	9.9	100%	5.0	
Eu	0.01	0.02	0.18	0.07	0.08	0.85	1	2	0.7	347%	0.4	
Gd	0.23	0.32	3.13	0.10	0.08	0.85	5	9	9.3	101%	4.7	
Tb	0.04	0.06	0.57	0.07	0.08	0.85	2	3	1.5	223%	0.8	
Dy	0.24 0.04	0.33	3.20	0.10	0.08 0.08	0.85 0.85	5 2	10 3	7.9	121% 234%	4.0	
Ho Er	0.04 0.10	0.06 0.14	0.54 1.39	0.07 0.07	0.08	0.85	2	3 5	1.4 3.5	234% 151%	0.7 1.8	
Tm	0.10	0.14	0.18	0.07	0.08	0.85	3	5 2	3.5 0.6	405%	0.3	
Yb	0.01	0.02	1.11	0.07	0.08	0.85	2	5	3.3	405% 140%	1.7	
Lu	0.00	0.01	0.14	0.07	0.08	0.85	1	2	0.5	466%	0.3	
Y	0.98	1.35	12.77	0.34	0.42	4.27	20	40	34	118%	17.0	
		0.01	0.10	0.84	1.05	10.69	13	25	<25	101%	12.5	



Project No.: Client:	13849-001 Appia Ene					Project	Technolo Date of 1	gist: Krysi Test: 27-F			
Test ID:	AL-3	3 1kg									
Objective:		t a sulphuric acid le kinetics of urar				conditions					
Feed: Grind:	Conc 1  (note time/I	50% solic kg, weight charge		ball in mill and	mill Id mill size	e/type)					
Procedure:	<ol> <li>A sr</li> <li>The</li> <li>The</li> <li>The</li> <li>The</li> <li>The</li> <li>The</li> <li>Rec</li> <li>The</li> </ol>	sample was ground mall sample was cut wet wt. of feed was Slurry was brought I pH or FA was adjus all amounts of 200 g/ ords of pH, emf, Ten reactor contents wei pulp sample weight filtrate weight and S solids and filtrate we r completion of the te final weight of vesses filtrater weas re- filtrate weight and S	or %H2O det recorded alon, o desired tem ted to target le L NaCIO3 wer p were kept t re sampled at was recorded, 60 mL pH 2.0. G was recorde re submitted f isst the reactor I was recorde along y G was recorde	ermination (- g with the ke perature (if r evel with $H_2S$ er added to a hroughout th 12, 24, 48 h then filterec U water, then ad, along w/ or analysis, I was allower d and the co with notes or ed, along w/	~50 g) ettle tare we required) $SO_4$ ; all acic achieve OR ne test, $H_2S$ rrs using 60 d n 60 mL DI pH, FA and the wash s d to cool (if pontents filte no residue au pH, FA and	eight, slurry th d additions we P target O <sub>4</sub> was addee mL syringe water (DO NC d ORP if suffic olution was re at T) and agit red and wash nd liquor color d ORP	e solids and re recorded d to keep cor DT LET CAK cient volume jected tation was str ed once with ur	(beware of for Instant pH (wi E CRACK or permitted	waming, add a th acid requir repulp)	ement record	,

The initial weight and consistent and the provided and the pr

#### Conditions:



#### Test Details:

						Reagen	ts Added	
Elapsed '	Time	Temp	рН	ORP	FA	$H_2SO_4$	200 g/L NaClO3	Comments
(hh:mm)	(hrs)	(°C)		(mV)	(g/L H <sub>2</sub> SO <sub>4</sub> )	(g)	(mL)	
8:00	-	22.9	8.93	-397		48.90		Start Heating
8:27	0.0	80.9	2.52	-112				t = 0
10:50		79.3	2.44	268	0	10.00	2.00	
11:48		80.4	1.42	417	5.98	26.10	0.50	6.36g of FeSO4 added at 13:15
21:13	~12	83.2	0.60	498	20.04	24.00		12h Sample
21:28		83.0	0.21	530				
7:36		81.3	0.26	523				
8:27	24.0	81.3	0.25	525		8.60		24h Sample
12:52		81.1	0.21	533				
7:45		80.8	0.10	541	41.1	4.30		
8:10		82.4	0.14	548				
8:27	48.0	81.9	0.13	546				48h Sample, End Test
TWA						121.9	2.5	mL or g
						137.8	0.6	kg/t

Project Technologist: Krystal Davis Date of Test: 27-Feb-13

**Objective:** To conduct a sulphuric acid leach test on a uranium ore To study the kinetics of uranium dissolution under various conditions

	Pulp	PLS	Wash	Wet	Dry	Pulp	Cake	PLS Filtrate			
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moisture	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
12 hr	66.3	26.8	190.4	42.4	32.6	49.2%	25			1.100	20
24 hr	76.3	24.5	1130	53.2	36.8	48.2%	33			1.115	39
Final	1552.6	426.1	959.4	1021.1	789.2	50.8%	25	1.82	400	1.138	48
							TWA:	1.8	400.0		38.9

<sup>2</sup> Assuming SG of pore water in washed cake is 1.00.

Notes:

- Assuming SG of pore water in washed cake is 1.0
* A sub sample was cut for assay 70.9g wet, 54.8 g dried
Estimated values

Filtration:

Whatman 3, 185 overnight

enter filter paper type, size enter final filtration time (time to no liquid on cake)

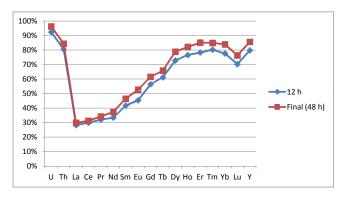
Filtrate Colour: yellow Residue Colour: grey

#### Test AL-3 849.2 g

Metallurgical Balance

		Assays										
			PLS, mg/L			Resid	ue, g/t		OUT/IN			
	Head, g/t	12 h	24 h	Final	12 h	24 h	Final	Calc'd Head	%			
Amt, mL or g	849	31	35	671	32.6	36.8	789.2	858.6				
U	814	820	856	1000	62.4	39.8	32	880	108%			
Th	1140	973	1030	1180	220	186	185	1186	104%			
Fe	89500	17200	18400	21300			72100	84292	94%			
Fe++		11600	11400	11400								
La	1550	451	466	500	1080	1020	1000	1430	92%			
Ce	2580	842	889	923	1860	1780	1730	2525	98%			
Pr	290	91.3	96.1	102	182	174	167	255	88%			
Nd	903	311	337	368	584	551	527	843	93%			
Sm	146	63.5	66.2	76.7	83.4	78.7	75.3	141	96%			
Eu	6.4	3.27	3.46	4.06	3.7	3.2	3.1	6.6	102%			
Gd	84.8	54.2	56.7	67.4	39.3	37	35.8	93	110%			
Tb	12.0	8.23	8.66	10.2	4.9	4.6	4.5	13.1	110%			
Dy	55.7	42.8	45.0	53.2	15	12.4	12.1	57	103%			
Ho	8.5	6.97	7.30	8.68	2	1.6	1.6	8.9	105%			
Er	20.7	17.3	18.0	21.6	4.5	3.4	3.2	21.5	104%			
Tm	2.6	2.17	2.27	2.66	<0.5	<0.4	<0.4	2.7	102%			
Yb	15.0	12.2	12.7	15.4	3.3	2.7	2.5	15.5	104%			
Lu	2.0	1.51	1.59	1.90	<0.6	<0.5	<0.5	2.1	105%			
Y	200	181	187	225	43	34	32	222.5	111%			
S/SO <sub>4</sub>	91600	70000	97000	130000	89100	90400	91800	83161.3	91%			
Na	1480			265			1300	1402	95%			
К	40300			1990			38400	36851	91%			

Element /	Extraction, %						
Sample	12 h	24 h	Final				
U	93%	95%	96%				
Th	81%	84%	84%				
La	28%	31%	30%				
Ce	30%	32%	31%				
Pr	32%	35%	34%				
Nd	33%	37%	37%				
Sm	42%	45%	46%				
Eu	45%	51%	53%				
Gd	56%	60%	62%				
Tb	61%	64%	66%				
Dy	73%	78%	79%				
Ho	77%	81%	82%				
Er	78%	84%	85%				
Tm	80%	85%	85%				
Yb	78%	82%	84%				
Lu	70%	75%	76%				
Y	80%	84%	86%				
S	20%	26%	29%				
Na			15%				
К			4%				



Project Technologist: Krystal Davis

Date of Test: 27-Feb-13

	Acid Consumption:			Extractions	(PLS vs. Calc'd Hd):
Γ	Acid In:	117.0	g	TREE:	36%
	Free Acid Out:	32.4	g	LREE:	32%
	Acid Consumption:	99.6	kg H2SO4 / t Ore	HREE:	78%

Weight Loss: -1%

Test:	POX 1		13849-001		т	Date: 04-1 echnologist: D. N		6
Purpose:	To determir	ne the effect o	f grind size on kinetic o	kidation.				
Sample:	Combined ( LIMS 03431			Grind:	as received	K80 ~ 40 micron		
Procedure:	The feed pulp sample was placed into an autoclave vessel. The pulp was mixed with a mechanical stirrer. The pulp was adjusted to pH1.8 using concentrated sulphuric acid and maintained for 30 minutes. The vessel was then sealed and heat up began. Once the sample was at oxygen over pressure was applied.							
	Kinetic pulp samples were removed from the autoclave, via a bomb sampler, at 60 and 120 minutes. The kinetic samples were weighed and immediately filtered. The filtrates were collected and submitted for assays. The filtercakes were displacement washed several times with fresh water. The wash solutions were discarded. The filtercakes were dried, weighed, and submitted for assays.							
	The oxygen The autoclay The filtrate v The filtercak	pressure was b ve was opened vas collected a e was displace	rature and pressure the a oleed off. and the hot pulp was qui nd a sample was submitte ment washed several tim iscarded. The filtercake w	ckly filtered. ed for assays es with DI wa	ter.			
Conditions:	POX Feed E Solution Vol Initial pH: 98% H2SO4 Pulp Density Temperature O <sub>2</sub> Over Pre	Acid (g): (% solids w/v) e (°C): ssure (psi): apperature) (min	jht (g): ):	649 500 1166 8.7 20.1 30.0 210 100 240 45	pH 1.8 for 30 (w/w) before a		kg/t =	39.3
Autoclave Leach Elapsed	Data:	Temp	Pros	sure (psi)		Off-Gas		

Elapsed	D	Temp		Press	sure (psi)		Off-C	Gas	Remarks
Time	time	°C	Total	Steam	Over	O <sub>2</sub>	Flow	O <sub>2</sub>	
min			meas		calculated		mL/min	%	
0		22	35	-	-	-	-	-	Start Heating
45/0	0.0	210	365	262	103		250		Start Test
10	10.0	210	365	262	103	74	250	72	
20	10.0	210	365	262	103	93	250	90	
30	10.0	209	365	256	109	99	250	91	
40	10.0	210	365	262	103	95	250	92	
50	10.0	210	365	262	103	95	250	92	
60	10.0	210	365	262	103	96	250	93	remove sample
75	15.0	210	365	262	103	97	250	94	
90	15.0	209	365	256	109	102	250	94	
105	15.0	210	365	262	103	98	250	95	
120	15.0	210	365	262	103	98	250	95	remove sample
135	15.0	210	365	262	103	98	250	95	
150	15.0	209	365	256	109	104	250	96	
165	15.0	210	365	262	103	99	250	96	
180	15.0	210	365	262	103	99	250	96	
195	15.0	210	365	262	103	99	250	96	
210	15.0	210	365	262	103	100	250	97	
240	30.0	210	365	262	103	100	250	97	End Test
AVG. 0:120	240	210	365	261	104	98	250	94	

Test:	POX 1	13849-001		-	Date: 04-Mar-13 Fechnologist: D. Matthews
Purpose:	To determine the effect	of grind size on kinetic oxida	ation.		
Sample:	Combined Conc	Gr	irind:	as received	K80 ~ 40 micron

Sample Data:

oumpie Butu.								
Time	Pulp	Filtrate	Dry		Filtrate	Free	Pulp	Remarks
	Sample	SG	Filtercake	pН	EMF	Acid	Density	
(h)	(g)	mg/mL	g	-	(mV)	g/L	(w/w)	
60	83.9	1.080	23.20	0.5	412	37.2	27.7	slow filtration
120	83.6	1.081	24.50	<0.5	501	48.9	29.3	medium filtration
Final	1547.6	1.082	443.30	<0.5	565	45.9	28.6	medium filtration
Purge	41.0							
	1756.1		491.0					

500 g

POX-1

#### Metallurgical Balance

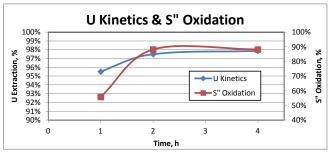
Test

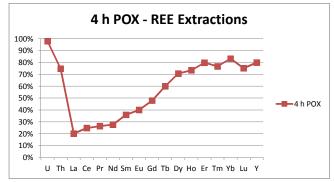
		Assays							
			PLS, mg/L		Residue, g/t				
	Head, g/t	60 min	120 min	Final	60 min	120 min	Final	Calc'd Head	%
Amt, mL or g	500	56	55	1021	23.2	24.5	443.3	491.0	
U	814	376	386	378	42.8	22.2	19	892	110%
Th	1140			386			301	1074	94%
Fe	89500	16300	3870	4590					
Fe++		13000	433	20					
La	1550			137			1390	1571	101%
Ce	2580			295			2290	2747	106%
Pr	290			33.1			236	289	100%
Nd	903			110			735	917	102%
Sm	146			22.8			104	146	100%
Eu	6.4			1.20			4.60	6.9	108%
Gd	84.8			19.4			53.9	93	110%
Tb	12			3.05			5.2	11.7	98%
Dy	55.7			15.8			16.8	52	93%
Но	8.5			2.70			2.50	8.5	100%
Er	20.7			7.25			4.7	21.0	101%
Tm	2.6			0.90			0.70	2.7	104%
Yb	15			5.42			2.8	15.0	100%
Lu	2			0.71			<0.6	2.2	109%
Y	200			73.2			47.0	211.1	106%
S"	88000				42600	10800	11000		
Na	1500			26					
К	39000			124					

#### Acid Balace

Acid IN, g						
Initial	19.7					
Generatred	119.4					
TOTAL IN	139.1					
Acid OUT, g						
Free Acid	51.9					
w MeSO <sub>4</sub>	55.0					
as SO <sub>4</sub> in Residue	28.7					
TOTAL Out	135.7					
OUT/IN	98%					

Element /	E	xtraction, 9	6
Sample	60 min	120 min	Final
U	96%	97%	98%
Th			75%
La			20%
Ce			25%
Pr			26%
Nd			28%
Sm			36%
Eu			40%
Gd			48%
Tb			60%
Dy			71%
Но			73%
Er			80%
Tm			77%
Yb			83%
Lu			75%
Y			80%
S			
Na			
К			





 Extractions (PLS vs. Calc'd Hd):

 TREE:
 28%

 LREE:
 24%

	2470
HREE:	70%

55

Project No.: Client:	13849-001 Appia Energy Corp	Project Technologist: Krystal Davis Date of Test: 07-Mar-13
Test ID:	AP-1 24 h + 1 h	I
Objective:	To conduct a sulphuric acid I To study the kinetics of urani	each test on a uranium ore ium dissolution under various conditions
Feed: Grind:	Conc 1 50% solids (note time/kg, weight charged	s in lab ball mill d, % solids in mill and mill size/type)
Procedure:	<ol> <li>A small sample was cut fo</li> <li>The wet wt. of feed was re</li> <li>The Slurry was charged to</li> <li>Low flow air was saturater</li> <li>After 24 hours, the column</li> <li>the kettle tare weight was is</li> <li>The slurry was inviced for</li> <li>After completion of the tes</li> <li>The final weight of vessel</li> <li>The filtration rate was rec</li> <li>The filtrate weight and SG</li> </ol>	o the desired P80 and the mill discharge pan filtered or %H2O determination (~50 g) ecorded and sulphuric acid was added to 40 kg/t with acid addition recorded. o a column and brought to desired temperature (if required) d with water vapour by sparging through a pair of flasks containing water before being injected into the column. In was discharged and the total weight of the acidic solids was recorded. recorded and the solids were slurried to target. one hour with pH, ORP, and temperature measurements recorded at regular intervals. It the reactor was allowed to cool (if at T) and agitation was stopped was recorded and the contents filtered and washed once with 300 mL pH 2.0 water, 3 times with 300 mL DI orded along with notes on residue and liquor colour & was recorded, along w/ pH, FA and ORP e submitted for analysis, the wash solution was rejected

All pulp samples must be labeled "NORM" for Naturally Occurring Radioactive Material

#### Conditions: Analytical Requirements: Reactor Tare (incl. lid and baffles): Wet Feed Weight: Moisture: Kinetic solutions REE, Fe, Fe2+, SO4 Kinetic residues REE, S(tot) g g 518.1 Final PLS REE, Fe2+, ICP, SO4 Final residue REE, Fe, Na, K, S(tot) Dry Feed Weight: 400.0 g Acid Addition 16.7 g H<sub>2</sub>SO<sub>4</sub> Target Slurry Density: Water added: Water in Feed: 50 w/w% mL 281.8 118.1 mL Target FA: Saturated Air Flowrate: g/L H<sub>2</sub>SO<sub>4</sub> --mL/min 0.67 Target ORP mV (vs. Ag|AgCl sat'd KCl electrode) --g/L Fe3+ Grind ~95 µm Temperature: 70/ambient °C

#### Test Details:

						Reagent	s Added	
Elapsed 1	Time	Temp	рН	ORP	FA	H <sub>2</sub> SO <sub>4</sub>		Comments
(hh:mm)	(hrs)	(°C)		(mV)	(g/L H <sub>2</sub> SO <sub>4</sub> )	(g)		
9:00	-	50.7				16.70		Heat column up to 70°
10:00	0.0	76.7						Hold for 24 h
10:23	24.0	75.8						Remove from column
11:42	0.00	20.9	3.95	244				Start mixing
12:00	0.25	21.0	3.96	233				
12:15	0.50	21.0	4.01	219				
12:30	0.75	21.0	4.05	209				
12:42	1.00	20.9	4.07	203				End mixing
TWA						16.7	0	mL or g
	-					40.1	0.0	kg/t

Project No.:	13849-001	Corp	Project Technologist: Krystal Davis
Client:	Appia Energy (		Date of Test: 07-Mar-13
Test ID:	AP-1	24 h + 1 h	

**Objective:** To conduct a sulphuric acid leach test on a uranium ore To study the kinetics of uranium dissolution under various conditions

		Pulp	PLS	Wash	Wet	Dry	Pulp	Cake		PLS F	iltrate	
		Weight	Filtrate	Filtrate	Residue	Residue	Density	Moisture	pН	ORP <sup>1</sup>	SG	Free Acid
Samp	le	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
24 h	r						#DIV/0!	#DIV/0!				
Final		1313.2	745.3	904.5	548.8	409.1	31.2%	26	4.17	208	1.008	0
								TWA:	4.2	208.0		0.0
Notes:	DI used	to rinse: 77	•			d cake is 1.00.						

Project No.: Client:

13849-001 Appia Energy Corp

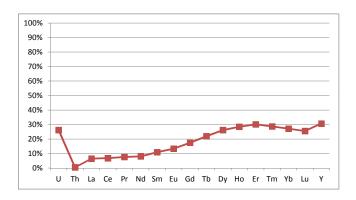
Test AP-1

Me

et	tallurgical Balance								
			Balance						
						OUT/IN			
		Head, g/t	Final PLS	Final Res,	Calc'd	%			
			mg/L	g/t	Head	70			
	Amt, mL or g	400	897	409.1	409.1				
	U	814	106	655	887	109%			
	Th	1140	2.38	1200	1205	106%			
	Fe	89500	2680	85500	91373	102%			
	Fe++		2540						
	La	1550	47.6	1520	1624	105%			
	Ce	2580	89.9	2710	2907	113%			
	Pr	290	9.72	260	281	97%			
	Nd	903	34.8	870	946	105%			
	Sm	146	7.64	137	154	105%			
	Eu	6.4	0.47	6.7	7.7	121%			
	Gd	84.8	8.08	84.1	102	120%			
	Tb	12.0	1.18	9.2	11.8	98%			
	Dy	55.7	6.27	38.8	53	94%			
	Но	8.5	1.07	5.9	8.2	97%			
	Er	20.7	2.77	14.1	20.2	97%			
	Tm	2.6	0.33	<1.8	2.5	97%			
	Yb	15.0	1.85	10.9	15.0	100%			
	Lu	2.0	0.25	<1.6	2.1	107%			
	Y	200	30.0	149.0	214.7	107%			
	S/SO <sub>4</sub>	91600	6600	91000	83016.0	91%			
	Na	1480	21	2200	2246	152%			
	К	40300	28	36800	36861	91%			

400 g

Element /	
Sample	Final
U	26%
Th	0%
La	6%
Ce	7%
Pr	8%
Nd	8%
Sm	11%
Eu	13%
Gd	17%
Tb	22%
Dy	26%
Но	28%
Er	30%
Tm	29%
Yb	27%
Lu	26%
Y	31%
S	5%
Na	2%
К	0%



Acid Consumption:			Extractions	(PLS vs. Calc'd Hd)
Acid In:	16.0	g	TREE:	8%
Free Acid Out:	0.0	g	LREE:	7%
Acid Consumption:	40.1	kg H2SO4 / t Ore	HREE:	26%
Weight Loss:	-2%			

Project:	13849-001	Date:	1-Mar-13		
Client:	Appia Energy	Technologist:	Krystal Davis		
Test:	AB-1				
Purpose:	To perform an acid bake and water leach on Appia Flotation Concentrate.				
Sample:	Flot Conc. ~200 g dry	Grind:	Grind:		
		K80=	μm		
Procedure					
1.	The conc. was ground at 50% solids in a lab rod mill for the indicated time. The mill di	a ala a nava susa a filta na al			
	The conc. was ground at 50% solids in a lab rod min for the indicated time. The min di	scharge was filtered.			
2.	The filtered ground are used combined with the specified amount of sulphuric acid in a inside a fumehood. The paste was made homogeneous.	0	weight of crucible)		
2.	The filtered ground ore was combined with the specified amount of sulphuric acid in a	0	weight of crucible)		

- 5. After curing, the ore/acid mixture was placed in a muffle furnace at temperature and baked for 3 hours.
- 6. After 3 hours at temperature, the furnace was turned off and allowed to cool to room temperature.
- 7. Weighed calcined sample in crucible, transfered calcine to mortar and pulverized if necessary.
- 8. Acid Baked solids were pulped to 10% solids in DI water in a 2L Pyrex reaction kettle.
- 9. A lid and condenser was attached to the kettle and a Teflon impellor/mechanical mixer setup was used to agitate the slurry. The slurry was heated to 90°C via heating mantle/temperature controller setup. pH was maintained below 1.5
- 11. After 4 hours at temperature, the pulp was weighed, filtered and the filtrate was collected. The solids were repulped in DI water, filtered, and displacement washed with 3 x 300 mL DI water.
- 12. Final solids were dried to constant mass. Final PLS, wash and soilds were assayed per the table below
- 13. Free acid and sg of the Final Solution was determined.

#### Conditions:

#### Stage 1

Crucible Tare Weight:			769.2	g
% Moisture of Feed:			22.84	%
Wet Weight Feed Added:			259.2	g
Dry Weight of Conc.:			200.0	g
Sulphuric Acid (96% H <sub>2</sub> SO <sub>4</sub> )	A/O	1000 kg/t	208.3	g
Total feed weight			408.3	g
Cure Time - acidic paste			1	h
Color of paste:			grey	
Bake time:			3	h
Acid Bake Temperature:			200	°C

#### **Calcination Results:**

			-
	Calcine Net wt.	393.2	g
	Color:	dark grey	
	Consistancy	solid	
	Pulverized discharge (if necessary)		
	Time		min
Samples	for assay:		_
	Final calcine solids :		

#### Acid Bake Comments:

#### Water Leach Conditions:

Water Used to Wash Crucible (mL):	0	
Pyrex Reactor Tare (g):	1997.4	
Leach Feed - Acid Bake Product (g):	391.9	(as received)
Calculated Acid Bake Feed wt (g):	199.3	
DI Water to add (mL):	1794	Total DI Added: 1794
Pulp Density (%solids)	17.9	w/w Leach Feed (Acid Bake Product)
Pulp Density (%solids)	10.0	w/w Calculated Acid Bake Feed Should be: 10 w/w%
Time (h):	4	
Temperature (°C):	90	(temperature controlled with heating mantle)
Net Mass of slurry transferred to 4L Reactor		g
Initial gross mass		g

#### Leach Data:

	Elapsed	Temp	pН	ORP	Pulp	$\searrow$	inetie Samp		Comments
Time	Time				colour	Putpwit.	PLOW	$> \!$	
	hours	°C				$> \!$	>	$> \!$	$H_2SO_4$ added, g (to maintain pH < 1.5)
8:30	-	25.7	1.01	484	g - b	$\succ$	$\succ$	$\succ$	grey - brown pulp, start heating
9:00	0	90.2	0.43	630	g - b	$>\!$	$\succ$	$>\!$	
10:21	1	91.3	0.48	579	g - b	$>\!$	$\succ$	$>\!$	
11:00	2	90.4	0.48	570	g - b	$\succ$	$\ge$	$>\!$	
12:00	3	90.3	0.48	553	g - b	$\succ$	$\ge$	$>\!$	
13:00	4	90.1	0.46	549	g - b	$\geq$	$\geq$	$>\!\!<$	End Test

#### Results:

Final Pulp wt (g	: 1867.0
Filtrate Collected wt (g	: 1569.8
Filtrate SG	1.0994
Filtrate Collected Vol (mL)	: 1427.9
Filtrate Calculated Vol (mL)	: 1553.7
Filtrate Free Acid (H2SO4 g/L	: <b>51.7</b>
Wash Solution (mL)	: 52
Solid Residue: Tare (g	: 15.5
Wet wt (g	: 257.8
Dry wt (g	: 174.3
Net Dry Wt (g	) 158.8

Notes:					
Filter Paper: #	‡3, 150 mm				
PLS Filtration Time:	5	min			
Repulp + Displacements:	15	min			
Filtrate Colour:	yellow-green				
Residue Colour:	brown				
Wash Wt.: 1124.1	g				
		_			
Filtrate Free Acid	51.68				
pН	0.65				
ORP	419				

#### Assays:

Combined Wash Liquor: Ce, Y, P, Fe Final Liquor: REE, Si, P, Fe, Al, Ca, Mn, Cl, F, FAT Final Solids: REE (ICP-MS), Si, P, Fe, Al, Ca, Mn, Cl, F, S (XRF) Ce, La, Nd, Pr

## Metallurgical Balance:

	Assay, mg/L or %				Recovery	Out/In	Out/In Distribution %		
	Feed	4h PLS	Wash	Residue	%	%	4h PLS	Wash	Residue
g or mL	199	1554	52	159					
La	0.155	122		0.094	55.9	110	56		44
Ce	0.258	287		0.107	72.4	120	72		28
Pr	0.029	33.8		0.00720	82.1	111	82		18
Nd	0.0903	115		0.0163	87.3	114	87		13
Sm	0.0146	18.8		0.00208	89.8	112	90		10
Eu	0.00064	0.77		0.00013	85.3	110	85		15
Gd	0.00848	12.1		0.00113	91.3	122	91		9
Tb	0.0012	1.30		0.00014	90.1	94	90		10
Dy	0.00557	6.18		0.00068	89.9	96	90		10
Ho	0.00085	0.92		0.00010	90.0	94	90		10
Er	0.00207	2.32		0.00027	89.4	98	89		11
Tm	0.00026	0.28		<0.00003	90.1	93	90		10
Yb	0.00150	1.72		0.00019	89.9	99	90		10
Lu	0.00020	0.22		<0.00005	81.1	106	81		19
Y	0.02	24.7		0.0015	94.2	102	94		6
Sc	<0.0025	0.87		<0.0025	25.4	107	25		75
U	0.0814	111		0.00177	98.4	108	98		2
Th	0.114	138		0.0135	90.9	104	91		9
Р	0.20	227			100.0	88	100		0
Fe	8.95	5080		7.55	39.7	111	40		60
Ca	1.19	925			100.0	61	100		0
Mn	0.02	34.5			100.0	116	100		0
AI	6.51	7350			100.0	88	100		0
Si	25.7				0.0	0			#DIV/0!

20%

72% 71%

92%

#### Acid Consumption:

Acid Consumption:			Weight Loss:
Acid In:	200.0	g	
Free Acid Out:	80.3	g	TREE:
Acid Consumption:	598.5	kg H2SO4 / t Conc.	LREE:
			HREE:

Residue %S

10.1

Project: Client:	13849-001 Appia Energy	Date: Technologist:	1-Mar-13 Krystal Davis
Test:	AB-2		
Purpose:	To perform an acid bake and water leach on Appia Flotation Concentrate.		
Sample:	Flot Conc. ~200 g dry	Grind: K80=	μm
Procedure	): 		
1.	The conc. was ground at 50% solids in a lab rod mill for the indicated time. The mill d	ischarge was filtered.	
2.	The filtered ground ore was combined with the specified amount of sulphuric acid in a inside a fumehood. The paste was made homogeneous.	crucible (record tare	weight of crucible)
3.	The pasted was cured for 1 hour		
4.	The muffle furnace was heated to 300°C		
5.	After curing, the ore/acid mixture was placed in a muffle furnace at temperature and b	aked for 3 hours.	

- 6. After 3 hours at temperature, the furnace was turned off and allowed to cool to room temperature.
- 7. Weighed calcined sample in crucible, transfered calcine to mortar and pulverized if necessary.
- 8. Acid Baked solids were pulped to 10% solids in DI water in a 2L Pyrex reaction kettle.
- 9. A lid and condenser was attached to the kettle and a Teflon impellor/mechanical mixer setup was used to agitate the slurry. The slurry was heated to 90°C via heating mantle/temperature controller setup. pH was maintained below 1.5
- 11. After 4 hours at temperature, the pulp was weighed, filtered and the filtrate was collected. The solids were repulped in DI water, filtered, and displacement washed with 3 x 300 mL DI water.
- 12. Final solids were dried to constant mass. Final PLS, wash and soilds were assayed per the table below
- 13. Free acid and sg of the Final Solution was determined.

#### Conditions:

#### Stage 1

Crucible Tare Weight:		871.6	g
% Moisture of Feed:		22.84	%
Wet Weight Feed Added:		259.2	g
Dry Weight of Conc.:		200.0	g
Sulphuric Acid (96% $H_2SO_4$ ) A/O	1000 kg/t	208.3	g
Total feed weight		408.3	g
Cure Time - acidic paste		1	h
Color of paste:		grey	
Bake time:		3	h
Acid Bake Temperature:		300	°C

#### Calcination Results:

			-
	Calcine Net wt.	299.8	g
	Color:	grey	
	Consistancy	solid	
	Pulverized discharge (if necessary)		
	Time		min
Samples	for assay:		_
	Final calcine solids :		

#### Acid Bake Comments:

#### Water Leach Conditions:

Water Used to Wash Crucible (mL):	0	
Pyrex Reactor Tare (g):	1835.12	
Leach Feed - Acid Bake Product (g):	292	(as received)
Calculated Acid Bake Feed wt (g):	194.8	
DI Water to add (mL):	1753	Total DI Added: 1753
Pulp Density (%solids)	14.3	w/w Leach Feed (Acid Bake Product)
Pulp Density (%solids)	10.0	w/w Calculated Acid Bake Feed Should be: 10 w/w%
Time (h):	4	
Temperature (°C):	90	(temperature controlled with heating mantle)
Net Mass of slurry transferred to 4L Reactor		g
Initial gross mass		g

#### Leach Data:

	Elapsed	Temp	pН	ORP	Pulp	$\searrow$	inetie Samp		Comments
Time	Time				colour	Putpwt.	PL8wt	$> \!$	
	hours	°C				$> \!$	$> \!$	$> \!$	$H_2SO_4$ added, g (to maintain pH < 1.5)
8:25	-	20.9	2.13	518	Grey	$>\!$	$>\!$	$\succ$	Start Heating
9:05	0	90.1	1.69	608	"	$\succ$	$>\!$	$>\!$	t = 0
10:21	1	88.2	1.56	563	"	$>\!$	$>\!$	$>\!$	
11:00	2	88.9	1.32	569	"	$>\!$	$>\!$	$>\!$	
12:00	3	89.5	1.35	534	"	$\geq$	$>\!$	> <	
13:00	4	91.8	1.44	533	"	$>\!$	$>\!$	$>\!$	End Test

#### **Results:**

Final Pulp wt (g):	2187.4
Filtrate Collected wt (g):	1846
Filtrate SG:	1.0528
Filtrate Collected Vol (mL):	1753.4
Filtrate Calculated Vol (mL):	1906.1
Filtrate Free Acid (H2SO4 g/L):	12.0
Wash Solution (mL):	826
Solid Residue: Tare (g):	13.1
Wet wt (g):	302
Dry wt (g):	193.7
Net Dry Wt (g)	180.6

Notes:		
Filter Paper: #	#3, 150 mm	
PLS Filtration Time:	5	min
Repulp + Displacements:	15	min
Filtrate Colour:	yellow-gree	en
Residue Colour:	brown	
Wash Wt.: 826.3	g	
Filtrate Free Acid	11.96	
рН	1.11	
ORP	455	

#### Assays:

Combined Wash Liquor: Ce, Y, P, Fe Final Liquor: REE, Si, P, Fe, Al, Ca, Mn, Cl, F, FAT Final Solids: REE (ICP-MS), Si, P, Fe, Al, Ca, Mn, Cl, F, S (XRF) Ce, La, Nd, Pr

## Metallurgical Balance:

		Assay, m	g/L or %		Recovery	Out/In		Distribution %	, D
	Feed	4h PLS	Wash	Residue	%	%	4h PLS	Wash	Residue
g or mL	195	1906	826	181					
La	0.155	120		0.0653	66.0	115	66		34
Ce	0.258	243		0.0917	73.7	125	74		26
Pr	0.029	26.1		0.00840	76.6	115	77		23
Nd	0.0903	88.6		0.0238	79.7	120	80		20
Sm	0.0146	14.3		0.00410	78.6	122	79		21
Eu	0.00064	0.58		0.00032	65.7	135	66		34
Gd	0.00848	8.76		0.00252	78.6	129	79		21
Tb	0.0012	0.95		0.00050	66.7	116	67		33
Dy	0.00557	4.49		0.00158	75.0	105	75		25
Ho	0.00085	0.67		0.00026	73.1	105	73		27
Er	0.00207	1.74		0.00058	76.0	108	76		24
Tm	0.00026	0.21		0.00010	68.9	115	69		31
Yb	0.00150	1.32		0.00041	77.3	111	77		23
Lu	0.00020	0.17		0.00010	64.2	130	64		36
Y	0.02	19.0		0.0028	87.7	106	88		12
Sc	<0.0025	0.59		<0.0025	19.9	116	20		80
U	0.0814	87.2		0.00276	97.1	108	97		3
Th	0.114	98.0		0.0283	78.5	107	79		21
Р	0.20	64			100.0	31	100		0
Fe	8.95	2080		7.99	21.6	105	22		78
Ca	1.19	618			100.0	51	100		0
Mn	0.02	30.1			100.0	127	100		0
AI	6.51	5870			100.0	88	100		0
Si	25.7				0.0	0			#DIV/0!

#### Acid Consumption:

1	Acid Consumption:			Weight Loss:	7%
	Acid In:	200.0	g		
	Free Acid Out:	22.8	g	TREE:	73%
	Acid Consumption:	886.0	kg H2SO4 / t Conc.	LREE:	73%
				HREE:	81%

Residue %S

7.17

64

Project:	13849-001	Date:	3-Mar-13
Client:	Appia Energy	Technologist:	Krystal Davis
Test:	AB-3		
Purpose:	To perform an acid bake and water leach on Appia Flotation Concentrate.		
-			
Sample:	Flot Conc. ~200 g dry	Grind:	
		K80=	μm
Procedure			
1.	The conc. was ground at 50% solids in a lab rod mill for the indicated time. The mill dis	charge was filtered.	
2.	The filtered ground ore was combined with the specified amount of sulphuric acid in a c	rucible (record tare	weight of crucible)
Ζ.	inside a fumehood. The paste was made homogeneous.		
3.	The pasted was cured for 1 hour		
4.	The muffle furnace was heated to 250°C		
5.	After curing, the ore/acid mixture was placed in a muffle furnace at temperature and bal	ked for 3 hours.	
6.	After 3 hours at temperature, the furnace was turned off and allowed to cool to room ter	nperature.	
7.	Weighed calcined sample in crucible, transfered calcine to mortar and pulverized if nece	essary.	
8.	Acid Baked solids were pulped to 10% solids in DI water in a 2L Pyrex reaction kettle.		
Q	A lid and condenser was attached to the kettle and a Teflon impellor/mechanical mixer	setup was used to a	gitate the slurry.

- 9. The slurry was heated to 9°C via heating mantle/temperature controller setup. pH was maintained below 1.5
- 11. After 4 hours at temperature, the pulp was weighed, filtered and the filtrate was collected. The solids were repulped in DI water, filtered, and displacement washed with 3 x 300 mL DI water.
- 12. Final solids were dried to constant mass. Final PLS, wash and soilds were assayed per the table below
- 13. Free acid and sg of the Final Solution was determined.

## Conditions:

# Stage 1

Crucible Tare Weight:			787.1	g
% Moisture of Feed:			22.84	%
Wet Weight Feed Added:			259.2	g
Dry Weight of Conc .:			200.0	g
Sulphuric Acid (96% H <sub>2</sub> SO <sub>4</sub> )	A/O	500 kg/t	104.2	g
Total feed weight			304.2	g
Cure Time - acidic paste			1	h
Color of paste:			grey	
Bake time:			3	h
Acid Bake Temperature:			250	°C

#### Calcination Results:

	Calcine Net wt.	265.3	g		
	Color:	grey			
	Consistancy				
	Pulverized discharge (if necessary)				
	Time		min		
Samples for assay:					
	Final calcine solids :				

#### Acid Bake Comments:

#### Water Leach Conditions:

Water Used to Wash Crucible (mL):		
Pyrex Reactor Tare (g):	1835.4	
Leach Feed - Acid Bake Product (g):	265.3	(as received)
Calculated Acid Bake Feed wt (g):	200.0	
DI Water to add (mL):	1800	Total DI Added: 1800
Pulp Density (%solids)	12.8	w/w Leach Feed (Acid Bake Product)
Pulp Density (%solids)	10.0	w/w Calculated Acid Bake Feed Should be: 10 w/w%
Time (h):	4	
Temperature (°C):	90	(temperature controlled with heating mantle)
Net Mass of slurry transferred to 4L Reactor		g
Initial gross mass		g

#### Leach Data:

	Elapsed	Temp	pН	ORP	Pulp	>	inetie Samp		Comments
Time	Time				colour	Putpwt.	PL8wt	>	
	hours	°C				>	>	$> \!$	$H_2SO_4$ added, g (to maintain pH < 1.5)
8:30	-	22.7	1.97	495	Brown	$\succ$	$\succ$	$\succ$	Start Heating
10:10	0	92.0	1.89	527	"	$>\!\!\!\!>$	$>\!$	$>\!$	t = 0, 17.7g H2SO4
11:10	1	92.5	1.40	522	"	$>\!$	$>\!$	$>\!$	
12:05	2	91.5	1.40	504	"	$\geq$	$>\!$	$\succ$	
13:00	3	92.8	1.37	499	"	$\geq$	$>\!$	$\succ$	
14:10	4	93.2	1.33	498	"	$\geq$	$>\!$	$>\!\!<$	End Test

#### **Results:**

Final Pulp wt (g):	2533.3	Notes:
Filtrate Collected wt (g):	2209.11	Filter Paper: #3, 150 mm
Filtrate SG:	1.0377	PLS Filtration Time: hrs
Filtrate Collected Vol (mL):	2128.9	Repulp + Displacements: hrs
Filtrate Calculated Vol (mL):	2280.8	Filtrate Colour:
Filtrate Free Acid (H2SO4 g/L):	13.9	Residue Colour:
Wash Solution (mL):	782	Wash Wt.: 781.8 g
Solid Residue: Tare (g):	13.02	Wash SG: g/mL
Wet wt (g):	240	
Dry wt (g):	179.5	Filtrate Free Acid 13.92
Net Dry Wt (g)	166.48	pH 1.88
		ORP 381

#### Assays:

Combined Wash Liquor: Ce, Y, P, Fe Final Liquor: REE, Si, P, Fe, Al, Ca, Mn, Cl, F, FAT Final Solids: REE (ICP-MS), Si, P, Fe, Al, Ca, Mn, Cl, F, S (XRF) Ce, La, Nd, Pr

# Metallurgical Balance:

		Assay, m	g/L or %		Recovery	Out/In		Distribution %	
	Feed	4h PLS	Wash	Residue	%	%	4h PLS	Wash	Residue
g or mL	200	2281	782	166					
La	0.155	69.2		0.0748	55.9	91	56		44
Ce	0.258	153		0.0991	67.9	100	68		32
Pr	0.029	17.1		0.00841	73.6	91	74		26
Nd	0.0903	58.2		0.0254	75.8	97	76		24
Sm	0.0146	9.71		0.00383	77.6	98	78		22
Eu	0.00064	0.40		0.00021	72.3	99	72		28
Gd	0.00848	6.32		0.00203	81.0	105	81		19
Tb	0.0012	0.69		0.00029	76.5	86	77		23
Dy	0.00557	3.58		0.00114	81.1	90	81		19
Ho	0.00085	0.50		0.00016	81.1	83	81		19
Er	0.00207	1.38		0.00038	83.3	91	83		17
Tm	0.00026	0.15		0.00004	83.7	79	84		16
Yb	0.00150	0.97		0.00024	84.7	87	85		15
Lu	0.00020	0.13		<0.00005	78.1	95	78		22
Y	0.02	14.1		0.0031	86.2	93	86		14
Sc	<0.0025	0.34		<0.0025	15.7	99	16		84
U	0.0814	67.9		0.00256	97.3	98	97		3
Th	0.114	75.2		0.0341	75.1	100	75		25
Р	0.20	87			100.0	49	100		0
Fe	8.95	2630		7.36	32.9	102	33		67
Ca	1.19	677			100.0	65	100		0
Mn	0.02	23.2			100.0	114	100		0
AI	6.51	3650			100.0	64	100		0
Si	25.7				0.0	0			#DIV/0!

#### Acid Consumption:

Acid In:	100.0	g
Free Acid Out:	31.7	g
Acid Consumption:	341.3	kg H2SO4 / t Conc.

Weight Loss:	17%
TREE:	67%
LREE:	67%
HREE:	83%

Project:	13849-001	Date:	3-Mar-13			
Client:	Appia Energy	Technologist:	Krystal Davis			
Test:	AB-4					
Purpose:	To perform an acid bake and water leach on Appia Flotation Concentrate.					
•						
Sample:	Flot Conc. ~200 g dry	Grind:				
		K80=	μm			
Procedur	e:					
1.	The conc. was ground at 50% solids in a lab rod mill for the indicated time. The	mill discharge was filtered.				
2.	The filtered ground ore was combined with the specified amount of sulphuric ac inside a fumehood. The paste was made homogeneous.	d in a crucible (record tare	weight of crucible			
3.	The pasted was cured for 1 hour					
4.	The muffle furnace was heated to 250°C					
5.	After curing, the ore/acid mixture was placed in a muffle furnace at temperature and baked for 3 hours.					
6.	After 3 hours at temperature, the furnace was turned off and allowed to cool to room temperature.					
7.	Weighed calcined sample in crucible, transfered calcine to mortar and pulverize	d if necessary.				
_						

- 8. Acid Baked solids were pulped to 10% solids in DI water in a 2L Pyrex reaction kettle.
- 9. A lid and condenser was attached to the kettle and a Teflon impellor/mechanical mixer setup was used to agitate the slurry. The slurry was heated to 90°C via heating mantle/temperature controller setup. pH was maintained below 1.5
- 11. After 4 hours at temperature, the pulp was weighed, filtered and the filtrate was collected. The solids were repulped in DI water, filtered, and displacement washed with 3 x 300 mL DI water.
- 12. Final solids were dried to constant mass. Final PLS, wash and soilds were assayed per the table below
- 13. Free acid and sg of the Final Solution was determined.

# Conditions:

#### Stage 1

Crucible Tare Weight:			728.8	g	
% Moisture of Feed:			22.84	%	
Wet Weight Feed Added:			259.2	g	
Dry Weight of Conc.:			200.0	g	260 g?
Sulphuric Acid (96% H <sub>2</sub> SO <sub>4</sub> )	A/O	300 kg/t	62.5	g	
Total feed weight			262.5	g	
Cure Time - acidic paste			1	h	
Color of paste:			grey		
Bake time:			3	h	
Acid Bake Temperature:			250	°C	

#### Calcination Results:

	Calcine Net wt.	296.9	g			
	Color:	grey				
	Consistancy	solid				
	Pulverized discharge (if necessary)					
	Time		min			
Samples for assay:						
	Final calcine solids :		]			

#### Acid Bake Comments:

#### Water Leach Conditions:

Water Used to Wash Crucible (mL):					
Pyrex Reactor Tare (g):	1886.5				
Leach Feed - Acid Bake Product (g):	296.9	(as received)			
Calculated Acid Bake Feed wt (g):	200.0				
DI Water to add (mL):	1800	Total DI Added: 1800			
Pulp Density (%solids)	14.2	w/w Leach Feed (Acid Bake Product)			
Pulp Density (%solids)	10.0	w/w Calculated Acid Bake Feed Should be: 10 w/w%			
Time (h):	4				
Temperature (°C):	90	(temperature controlled with heating mantle)			
Net Mass of slurry transferred to 4L Reactor		g			
Initial gross mass		g			

#### Leach Data:

	Elapsed	Temp	рН	ORP	Pulp	$\searrow$	inetie Samp	le	Comments
Time	Time				colour	Putp-wt.	PLOW	$\gg$	
	hours	°C				$> \!$	$> \!$	$\gg $	$H_2SO_4$ added, g (to maintain pH < 1.5)
8:30	-	22.1	2.15	449	Brown	$\succ$	$\succ$	$\succ$	Start Heating
10:10	0	87.6	1.57	446	"	$\succ$	$\succ$	$\succ$	t = 0, 3.4g H2SO4
11:10	1	87.4	1.41	434	"	$\succ$	$\succ$	$\succ$	
12:02	2	92.3	1.45	427	"	$\geq$	$\succ$	$\succ$	
13:00	3	88.7	1.42	421	"	$\left.\right>$	$\succ$	$\succ$	
14:10	4	90.5	1.43	421	"	$\geq$	$\geq$	$>\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!$	End Test

#### **Results:**

	_
(g): 2307.9	Notes:
(g): 1937.45	Filter Paper: #3, 150 mm
SG: 1.0244	PLS Filtration Time: hrs
nL): 1891.3	Repulp + Displacements: hrs
nL): 2033.5	Filtrate Colour:
g/L): 4.5	Residue Colour:
nL): 825	Wash Wt.: 824.5 g
(g): 12.54	Wash SG: g/mL
(g): 317.27	
(g): 237.3	Filtrate Free Acid 4.51
t (g) 224.76	pH 2.02
	ORP 355
	(g): 1937.45 SG: 1.0244 nL): 1891.3 nL): 2033.5 g/L): 4.5 nL): 825 (g): 12.54 (g): 317.27 (g): 237.3

#### Assays:

Combined Wash Liquor: Ce, Y, P, Fe Final Liquor: REE, Si, P, Fe, Al, Ca, Mn, Cl, F, FAT Final Solids: REE (ICP-MS), Si, P, Fe, Al, Ca, Mn, Cl, F, S (XRF) Ce, La, Nd, Pr

# Metallurgical Balance:

		Assay, m	g/L or %		Recovery	Out/In		Distribution %	)
	Feed	4h PLS	Wash	Residue	%	%	4h PLS	Wash	Residue
g or mL	200	2034	825	225					
La	0.155	81.3		0.0866	45.9	116	46		54
Ce	0.258	157		0.144	49.7	125	50		50
Pr	0.029	16.4		0.0138	51.8	111	52		48
Nd	0.0903	56.2		0.0439	53.7	118	54		46
Sm	0.0146	9.41		0.00664	56.2	117	56		44
Eu	0.00064	0.44		0.00030	57.0	123	57		43
Gd	0.00848	6.81		0.00351	63.7	128	64		36
Tb	0.0012	0.84		0.00053	58.9	121	59		41
Dy	0.00557	4.37		0.00186	68.0	117	68		32
Ho	0.00085	0.64		0.00028	67.4	114	67		33
Er	0.00207	1.73		0.00061	72.0	118	72		28
Tm	0.00026	0.20		0.00007	72.1	108	72		28
Yb	0.00150	1.25		0.00042	72.9	116	73		27
Lu	0.00020	0.16		0.00006	70.7	115	71		29
Y	0.02	17.9		0.0058	73.6	124	74		26
Sc	<0.0025	0.27		<0.0025	8.9	123	9		91
U	0.0814	97.9		0.00417	95.5	128	96		4
Th	0.114	76.1		0.0639	51.9	131	52		48
Р	0.20	69			100.0	35	100		0
Fe	8.95	2470		7.86	22.1	127	22		78
Ca	1.19	775			100.0	66	100		0
Mn	0.02	30.3			100.0	133	100		0
AI	6.51	2530			100.0	40	100		0
Si	25.7				0.0	0			#DIV/0!

-12%

51%

50%

70%

HREE:

#### Acid Consumption:

Acid Consumption:	Weight Loss:		
Acid In:	60.0	g	
Free Acid Out:	9.2	g	TREE:
Acid Consumption:	254.1	kg H2SO4 / t Conc.	LREE:

70

Date:	27-Mar-13
Technologist:	Krystal Davis
=	

Test: Roast-WL

13849-001

Appia Energy

**Purpose:** To perform a roast on Appia concentrate sample. To produce calcine for leach testwork.

Sample:	Flot Conc. ~400 g dry	Grind:	
		K80=	μm

#### Procedure:

Project:

Client:

- 1. The conc. was ground at 50% solids in a lab rod mill for the indicated time. The mill discharge was filtered.
- 2. The muffle furnace was heated to 750°C and the crucible tare weight was recorded.
- 3. The conc. was placed in a muffle furnace at temperature and baked for 2 hours. Sample was rabbled (mixed) every 30 minutes
- 4. After 2 hours at temperature, the furnace was turned off and the sample was cooled as quickly as possible.
- 5. Weighed calcined sample in crucible.
- 6. Roasted solids (calcine) were pulped to 10% solids in DI water in a 2L Pyrex reaction kettle.
- 7. A lid and condenser was attached to the kettle and a Teflon impellor/mechanical mixer setup was used to agitate the slurry. The slurry was heated to 90°C via heating mantle/temperature controller setup.
- After 4 hours at temperature, the pulp was weighed, filtered and the filtrate was collected. The solids were repulped in DI water, filtered, and displacement washed with 3 x 300 mL DI water.
- 9. A sample of final solids were dried to constant mass. Final PLS, wash and solids were assayed per the table below
- 10. Free acid and sg of the Final Solution was determined. Remaining residue split into two equal charges.

# Conditions:

# Stage 1

Crucible Tare Weight:		1567.9	g
% Moisture of Feed:		22.8	%
Wet Weight Feed Added:		518.4	g
Dry Weight of Conc.:		400.0	g
Sulphuric Acid (96% $H_2SO_4$ ) A/O	0 kg/t	0.0	g
Total feed weight		400.0	g
Cure Time - acidic paste		0	h
Color of paste:		brown	
Roast time:		2	h
Roast Temperature:		750	°C

#### Calcination Results:

			_
	Calcine Net wt.	385.3	g
	Color:	red brown	
	Consistancy	powdery	
	Pulverized discharge (if necessary)	n/a	
	Time	-	min
Samples f	or assay:		_
	Final calcine solids : N/A		]

#### Acid Bake Comments:

#### Water Leach Conditions:

Water Used to Wash Crucible (mL):	0	
Pyrex Reactor Tare (g):	2623.42	
Leach Feed - Acid Bake Product (g):	384.51	(as received)
Calculated Acid Bake Feed wt (g):	384.5	
DI Water to add (mL):	3461	Total DI Added: 3461
Pulp Density (%solids)	10.0	w/w Leach Feed (Acid Bake Product)
Pulp Density (%solids)	10.0	w/w Calculated Acid Bake Feed Should be: 10 w/w%
Time (h):	4	
Temperature (°C):	90	(temperature controlled with heating mantle)
Net Mass of slurry transferred to 4L Reactor		g
Initial gross mass		g

#### Leach Data:

Elapsed	Temp	pН	ORP	Pulp	$\searrow$	inetie Samp		Comments	
Time				colour	Putp-wt.	PL8WL			
hours	°C				>	$\searrow$	>*<		
0	87.6	9.22	-77	red brown	$\succ$	$\succ$	$\succ$	t=0 solids added	
1	88.5	8.88	-51	red brown	$>\!$	$>\!$	$>\!$		
2	87.9	8.72	-29	red brown	$>\!$	$>\!$	$>\!$		
3	89.3	8.64	-22	red brown	$>\!$	$>\!$	$>\!$		
4	89.7	8.61	-21	red brown	$>\!$	$>\!$	$>\!$	end test	

#### **Results:**

		_
Final Pulp wt (g):	3776.3	Notes:
Filtrate Collected wt (g):	3076.5	Filter Paper: #3, 150 mm
Filtrate SG:	0.9957	PLS Filtration Time: 3 min hrs
Filtrate Collected Vol (mL):	3089.8	Repulp + Displacements: 10 min hrs
Filtrate Calculated Vol (mL):	3416.8	Filtrate Colour: clear
Filtrate Free Acid (H2SO4 g/L):	0.0	Residue Colour: red-brown
Wash Solution (mL):	1471	Wash Wt.: 1467.3 g
Solid Residue: Tare (g):	0	Wash SG: 0.9978 g/mL
Wet wt (g):	559	
Dry wt (g):	374.21	Filtrate Free Acid 0.00
Net Dry Wt (g)	374.21	pH 9.48
		ORP 241

# Assays:

Combined Wash Liquor: Ce, Y, Fe Final Liquor: REE, Si, Fe, FAT Final Solids: REE (ICP-MS), S, S=

# Metallurgical Balance:

	Assay, mg/L or %		Recovery	Out/In		Distribution %			
	Feed	4h PLS	Wash	Residue	%	%	4h PLS	Wash	Residue
g or mL	385	3417	1471	374					
La	0.155	<0.03		0.172	0.0	108	0		100
Ce	0.258	<0.03	<0.03	0.313	0.0	118	0		100
Pr	0.029	<0.03		0.032	0.1	108	0		100
Nd	0.090	<0.06		0.107	0.1	115	0		100
Sm	0.015	<0.04		0.017	0.2	115	0		100
Eu	0.001	<0.03		0.001	3.2	129	3		97
Gd	0.008	<0.03		0.012	0.2	132	0		100
Tb	0.001	<0.03		0.001	2.0	110	2		98
Dy	0.006	<0.05		0.006	0.8	101	1		99
Ho	0.001	<0.02		0.001	2.0	105	2		98
Er	0.002	<0.04		0.002	1.7	100	2		98
Tm	0.000	<0.04		0.000	11.2	122	11		89
Yb	0.002	<0.02		0.002	1.1	110	1		99
Lu	0.000	<0.03		0.000	10.6	125	11		89
Y	0.020	<0.01	<0.01	0.022	0.0	106	0		100
Sc	0.003	<0.07		<0.00	2.5	100	2		98
U	0.081	<1		0.101	0.8	122	1		99
Th	0.114	<0.03		0.131	0.0	112	0		100
Fe	8.95			9.7	#DIV/0!	0	#DIV/0!		#DIV/0!
Si	25.66				#DIV/0!	0	#DIV/0!		#DIV/0!

#### Acid Consumption: Weight Loss: 3% 0.0 Acid In: g Free Acid Out: TREE: 0% WL Residue S: 0.52 %Stot 0.0 g %S<sup>2-</sup> Acid Consumption: 0.0 kg H2SO4 / t Ore LREE: 0% 0.17 HREE: %S Removed: 94% 1%

Project:	13849-001			Date:	2-Apr-13		
Client:	Appia Energy		Tech	nologist:	Krystal Davis		
Test:	AB-5						
Purpose:	To perform an acid bake a	and water leach on Appia roasted co	oncentrate.				
Sample:	Roast-WL Res ~2	200 g dry	٢	Grind: (80=	μm		
Procedur	e:						
1.	The conc. was ground at	50% solids in a lab rod mill for the ir	dicated time. The mill discharge	was filtered.			
2.	The filtered ground ore res was combined with the specified amount of sulphuric acid in a crucible (record tare weight of crucible) inside a fumehood. The paste was made homogeneous.						
3.	The pasted was cured for	r 1 hour					
4.	The muffle furnace was h	neated to 250°C					

- 5. After curing, the ore/acid mixture was placed in a muffle furnace at temperature and baked for 3 hours.
- 6. After 3 hours at temperature, the furnace was turned off and allowed to cool to room temperature.
- 7. Weighed calcined sample in crucible, transfered calcine to mortar and pulverized if necessary.
- 8. Acid Baked solids were pulped to 10% solids in DI water in a 2L Pyrex reaction kettle.
- A lid and condenser was attached to the kettle and a Teflon impellor/mechanical mixer setup was used to agitate the slurry. 9. The slurry was heated to 90°C via heating mantle/temperature controller setup. pH was maintained below 1.5
- After 4 hours at temperature, the pulp was weighed, filtered and the filtrate was collected. The solids were repulped in DI 11. water, filtered, and displacement washed with 3 x 300 mL DI water.
- 12. Final solids were dried to constant mass. Final PLS, wash and solids were assayed per the table below
- 13. Free acid and sg of the Final Solution was determined.

#### Conditions:

#### Stage 1

Crucible Tare Weight:		769.1	g
% Moisture of Feed:		0.0	%
Wet Weight Feed Added:		166.0	g
Dry Weight of Calcine .:		166.0	g
Sulphuric Acid (96% H <sub>2</sub> SO <sub>4</sub> ) A	VO 300 kg/t	51.9	g
Total feed weight		217.9	g
Cure Time - acidic paste		1	h
Color of paste:		red brown	
Bake time:		3	h
Acid Bake Temperature:		250	°C

#### **Calcination Results:**

	Calcine Net wt.	204.3	g
	Color:	grey brown	
	Consistancy	powdery	
	Pulverized discharge (if necessary)		
	Time		min
Samples	for assay:		_
	Final calcine solids :		

#### Acid Bake Comments:

#### Water Leach Conditions:

Water Used to Wash Crucible (mL):		
Pyrex Reactor Tare (g):	2377.86	
Leach Feed - Acid Bake Product (g):	204.25	(as received)
Calculated Acid Bake Feed wt (g):	166.0	
DI Water to add (mL):	1494	Total DI Added: 1494
Pulp Density (%solids)	12.0	w/w Leach Feed (Acid Bake Product)
Pulp Density (%solids)	10.0	w/w Calculated Acid Bake Feed Should be: 10 w/w%
Time (h):	4	
Temperature (°C):	90	(temperature controlled with heating mantle)
Net Mass of slurry transferred to 4L Reactor		g
Initial gross mass		g

#### Leach Data:

Elapsed	Temp	pН	ORP	Pulp	$\searrow$	inetie Samp		Comments
Time				colour	Putp-wit.	PL8WL		
hours	°C				$> \!$	$> \!$	$> \ll$	$H_2SO_4$ added, g (to maintain pH < 1.5)
0	79.5	1.71	721	brown	$\geq$	$\geq$	$\succ$	2.0 g H2SO4 added, t=0
1	82.6	1.47	629	brown	$\geq$	$\geq$	$>\!$	
2				brown	$\geq$	$>\!$	$\geq$	
3	81.5	1.26	654	brown	$\geq$	$>\!$	$>\!$	
4	81.5	1.22	662	brown	$\geq$	$>\!$	$>\!$	end test

#### **Results:**

Final Pulp wt (g):	3084.8	Notes:
Filtrate Collected wt (g):	2794.9	Filter Paper: #3, 150 mm
Filtrate SG:	1.0109	PLS Filtration Time: 5min hrs
Filtrate Collected Vol (mL):	2764.8	Repulp + Displacements: 15min hrs
Filtrate Calculated Vol (mL):	2897.1	Filtrate Colour: pale yellow
Filtrate Free Acid (H2SO4 g/L):	5.1	Residue Colour: brown
Wash Solution (mL):	795	Wash Wt.: 791.8 g
Solid Residue: Tare (g):	12	Wash SG: 0.9956 g/mL
Wet wt (g):	251.7	
Dry wt (g):	168.1	Filtrate Free Acid 5.10
Net Dry Wt (g)	156.1	pH 1.60
		ORP 580

# Assays:

Combined Wash Liquor: Ce, Y, Fe Final Liquor: REE, ICP, Si, FAT Final Solids: REE (ICP-MS), S

#### Metallurgical Balance:

		Assay, m	g/L or %		Recovery	Out/In		Distribution %		
	Feed	4h PLS	Wash	Residue	%	%	4h PLS	Wash	Residue	
g or mL	166	2897	795	156						
La	0.172	50.2		0.104	47.3	108	47		53	
Ce	0.313	92.9	12.3	0.185	48.2	107	48		52	
Pr	0.032	10.4		0.017	52.9	107	53		47	
Nd	0.107	34.4		0.053	54.6	103	55		45	
Sm	0.017	5.59		0.008	56.2	101	56		44	
Eu	0.001	0.26		0.000	50.7	109	51		49	
Gd	0.012	4.29		0.005	61.4	106	61		39	
Tb	0.001	0.5		0.001	64.5	102	65		35	
Dy	0.006	2.4		0.002	67.3	108	67		33	
Ho	0.001	0.36		0.000	65.0	107	65		35	
Er	0.002	0.9		0.001	67.9	111	68		32	
Tm	0.000	0.11		0.000	56.1	118	56		44	
Yb	0.002	0.62		0.001	62.2	104	62		38	
Lu	0.000	0.08		0.000	51.5	118	51		49	
Y	0.022	8.82	1.33	0.009	65.8	107	66		34	
Sc	0.003	0.12		<0.00	8.2	102	8		92	
U	0.101	47.1		0.023	79.2	103	79		21	
Th	0.131	23.8		0.093	32.2	98	32		68	
Fe	0.00	930	105	9.7	15.1	#DIV/0!	15		85	
Si	0.00	73.1			100.0	#DIV/0!	100		0	

#### Acid Consumption: Weight Loss: 6% Acid In: 49.8 Extractions: g Free Acid Out: TREE: U: 79% 14.8 g 50% Acid Consumption: 211.0 kg H2SO4 / t Calcine LREE: 49% Th: 32% Acid to Water Leach kg H2SO4 / t Calcine HREE: 11.6 64%

Residue 1.48 %S 1.15 %S<sup>2-</sup>

(these don't match WL residue assays)

y Corp Project Technologist: Krystal Davis Date of Test: 03-Apr-13
~200 g
sulphuric acid leach test on a uranium ore kinetics of uranium dissolution under various conditions
25
50% solids in lab ball mill
, weight charged, % solids in mill and mill size/type)
e sample was ground to the desired P80 and the mill discharge pan filtered small sample was cut for %H2O determination (~50 g) e wet wt. of feed was recorded along with the kettle tare weight, slurry the solids and agitate kettle e Slurry was brought to desired temperature (if required) e pH or FA was adjusted to target level with H2SO4; all acid additions were recorded (beware of foaming, add acid slowly) nall amounts of 200 g/L NaClO3 were added to achieve ORP target cords of pH, emf, Temp were kept throughout the test, H2SO4 was added to keep constant pH (with acid requirement recorded) e reactor contents were sampled at 12, 24, 48 hrs using 60 mL syringe
e pulp sample weight was recorded, then filtered lids were washed with 60 mL pH 2.0 water, then 60 mL DI water (DO NOT LET CAKE CRACK or repulp)
e filtrate weight and SG was recorded, along w/ pH, FA and ORP if sufficient volume permitted
y solids and filtrate were submitted for analysis, the wash solution was rejected
er completion of the test the reactor was allowed to cool (if at T) and agitation was stopped
e final weight of vessel was recorded and the contents filtered and washed once with 300 mL pH 2.0 water, 3 times with 300 mL DI e filtration rate was recorded along with notes on residue and liquor colour

1135.6 g

166.0 g 0%

g

mL

g/L

μm

°C

w/w% mL

g/L H<sub>2</sub>SO<sub>4</sub>

166.

40 249.0

0.0

50 200 g/L

NaCIO3

500

2

80

Wet Feed Weight: Moisture:

Water in Feed:

Oxidant Type:

Target ORP:

Temperature:

Fe3+

Grind

Target FA:

Dry Feed Weight: Target Slurry Density: Water added:

The mudate weight and So was recorded, along w. pr., rA and UKP
 Bry solids and filtrate were submitted for analysis, the wash solution was rejected
 All pulp samples must be labeled "NORM" for Naturally Occurring Radioactive Material

mV (vs. Ag|AgCl sat'd KCl electrode)

#### Conditions: Reactor Tare (incl. lid and baffles):

# Analytical Requirements:

Kinetic solutions REE, Fe, Fe2+, SO4 Kinetic residues REE, S(tot)

Final PLS REE, Fe2+, ICP, SO4 Final residue REE, Fe, Na, K, S(tot)

Test Details:

	s Added	Reagent						
Comments	200 g/L NaClO3	$H_2SO_4$	FA	ORP	рН	Temp		Elapsed
	(mL)	(g)	(g/L H <sub>2</sub> SO <sub>4</sub> )	(mV)		(°C)	(hrs)	(hh:mm)
Initial acid addition, heating to 80°C		13.50		120	7.01	21.3	-	8:44
2.5g Fe <sub>2</sub> (SO <sub>4)3</sub> added				1159	0.84	31.6	-	8:46
t = 0			40.7	697	0.59	87.0	0.0	9:00
		2.30		712	0.46	82.4	1.0	10:00
			50.01	728	0.38	81.1		12:45
12h sample		2.60	46.5	736	0.30	84.0	12.0	19:46
23g DI added		4.20	33.44	714	0.58	77.4		8:30
24h sample				718	0.35	75.5	24.0	9:00
89.2g Di added, probes removed to avoid evap				728	0.38	79.2		15:07
FA check		2.10	43.05					15:45
Test was off, GFI tripped? 73g DI added, reheating			47.66	568	0.73	24.1		7:45
				691	0.40	65.8		8:05
End Test				722	0.36	81.7	48.0	9:00
mL or g	0	24.7					1	TWA
kg/t	0.0	142.8					-	

	Pulp	PLS	Wash	Wet	Cake		PLS F	iltrate			
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moisture	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
12 hr	49.1	17.3	168.8	21.0	21.1	43.0%	-1			1.055	47
24 hr	47.0	19.1	193.2	27.2	17.8	37.9%	36			1.085	56
Final	280.7	89.8	813.1	152.8	113.4	40.4%	28	1.17	546	1.104	59
	<sup>2</sup> Assuming SG of pore water in washed cake is 1.00. TWA										55.3

#### Project No.: 13849-001 Client: Appia Energy Corp

Project Technologist: Krystal Davis Date of Test: 03-Apr-13

Client: Test ID:

AL-6

-6 ~200 g

 Objective:
 To conduct a sulphuric acid leach test on a uranium ore

 To study the kinetics of uranium dissolution under various conditions

N/A

Notes:

#### \_\_\_\_

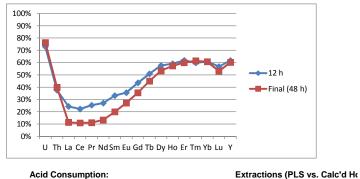
Metallurgical Balance

Filtration: Whatman 3, 185

enter filter paper type, size enter final filtration time (time to no liquid on cake) Filtrate Colour:

	Assays		PLS, mg/L			Residue, g/	/t		Balance OUT/IN
	Head, g/t	12 h	24 h	Final	12 h	24 h	Final	Calc'd Head	%
Amt, mL or g	166	27	27	152	21.1	17.8	113.4		
U	1010	611	487	541	284	238	224	885	88%
Th	1310	378	292	341	790	744	688	1069	82%
Fe		5350	4970	9220					
Fe++		59	87	97					
La	1720	363	249	151	1420	1410	1580	1647	96%
Ce	3130	585	425	253	2570	2550	2760	2879	92%
Pr	322	69.3	47.7	26.9	257	256	287	300	93%
Nd	1070	236	167	103	800	811	895	959	90%
Sm	172	47.7	33.3	24.8	121	122	133	155	90%
Eu	8.2	2.59	1.95	1.62	5.9	5.3	5.8	7.5	91%
Gd	115	39.8	29.7	27.4	64.7	66.2	66.6	97	84%
Tb	13.3	5.52	4.16	4.04	6.7	6.4	6.6	11.3	85%
Dy	57.6	28.5	21.6	22	26.3	25.9	25.8	52	90%
Ho	9	4.6	3.53	3.62	4	3.8	3.6	8.0	89%
Er	20.9	11.7	8.8	9.19	9.1	9.1	8.2	19.4	93%
Tm	2.9	1.42	1.13	1.19	1.2	1.2	1	2.5	85%
Yb	16.8	8.37	6.47	7.16	6.8	6.8	6.2	14.8	88%
Lu	2.3	1.15	0.84	0.93	1.1	1.2	1.1	2.2	95%
Y	218	118	89.5	94.9	92	94	84	199.2	91%
S/SO <sub>4</sub>				100000					
Na				123					
K				4840					

Element /	E	xtraction,	%
Sample	12 h	24 h	Final
U	73%	76%	76%
Th	38%	37%	40%
La	24%	21%	11%
Ce	22%	20%	11%
Pr	25%	22%	11%
Nd	27%	24%	13%
Sm	33%	29%	20%
Eu	36%	36%	27%
Gd	44%	40%	35%
Tb	51%	50%	45%
Dy	58%	56%	53%
Ho	59%	58%	57%
Er	62%	59%	60%
Tm	60%	59%	61%
Yb	61%	59%	61%
Lu	57%	51%	53%
Y	62%	59%	60%
S	#DIV/0!	#DIV/0!	100%
Na			100%
К			100%



Acid Consumption:			Extraction	ns (PLS vs. Calc'o
Acid In:	23.7	g	TREE:	14%
Free Acid Out:	11.3	g	LREE:	12%
Acid Consumption:	74.5	kg H <sub>2</sub> SO <sub>4</sub> / t Ore	HREE:	52%

Weight Loss: 8%

Test ID:AL-7200gObjective:To conduct a sulphuric acid preleach test on a 9% mass pull Appia Concentrate To produced preleach residue for an acid bake test	
Feed:Conc 2 (F19, F20, F21 Combined Concentrate)Grind:N/A50% solids in labballInd:mill(note time/kg, weight charged, % solids in mill and mill size/type)	
Procedure:       1. The sample was ground to the desired P80 and the mill discharge pan filtered         2. A small sample was cut for %H20 determination (~50 g)         3. The wet wt. of feed was recorded along with the kettle tare weight, slurry the solids and agitate kettle         4. The Slurry was brought to desired temperature (if required)         5. The pH or FA was adjusted to target level with H <sub>2</sub> SO <sub>4</sub> ; all acid additions were recorded (beware of foaming, add acid slowly)         7. Small amounts of 200 g/L NaClO3 were added to achieve ORP target         8. Records of pH, emf, Temp were kept throughout the test, H <sub>2</sub> SO <sub>4</sub> was added to keep constant pH (with acid requirement recorded)         9. The reactor contents were sampled at 6 hrs using 60 mL syringe         10. The pulp sample weight was recorded, then filtered         11. Solids were washed with 60 mL pH 2.0 water, then 60 mL DI water (DO NOT LET CAKE CRACK or repulp)         12. The filtrate weight and SG was recorded, along w/ pH, FA and ORP if sufficient volume permitted         13. Dry solids and filtrate were submitted for analysis, the wash solution was rejected         14. After completion of the test the reactor was allowed to cool (if at T) and agitation was stopped         15. The filtration rate was recorded along with notes on residue and liquor colour         17. The filtrate weight and SG was recorded, along w/ pH, FA and ORP         18. Store solids as a wet cake         All pulp samples must be labeled "NORM" for Naturally Occurring Radioactive Material	<sup>r</sup> ded)
Conditions: Analytical Requirements: Reactor Tare (incl. lid and baffles): 1886.15 g Kinetic solutions	

Reactor Tare (incl. lid and baffles):	1886.15	a .	Kinetic solutions	
Wet Feed Weight:		0	Kinetic residues	
Moisture:	9%	-		
Dry Feed Weight:	199.6	g	Final PLS	REE, Fe2+, ICP
Target Slurry Density:	30	w/w%	Final residue	
Water added:	445.3	mL		
Water in Feed:	20.5	mL		
Target FA:	15	g/L H <sub>2</sub> SO <sub>4</sub>		
Oxidant Type:	200 g/L NaClO3			
Target ORP:	500	mV (vs. Ag AgCl sat'd KCl electrode)		
Fe3+		g/L		
Grind	~95	μm		
Temperature:	80	°C		

# Test Details:

						Reage	nts Added	
Elapsed <sup>-</sup>	Time	Temp	рН	ORP	FA	$H_2SO_4$	200 g/L NaClO3	Comments
(hh:mm)	(hrs)	(°C)		(mV)	(g/L H <sub>2</sub> SO <sub>4</sub> )	(g)	(mL)	
8:50		21.0	5.74	328		7.50		acid addition
8:52		24.0	2.06	487				heating
9:00	0.0	80.0	4.06	10				time 0
9:50		88.0	4.52	-6		7.50		acid addition
9:53	1.0	90.0	1.54	139				
10:23		91.9	1.77	384	4.4	5.10		FA check, adid and chlorate additions
10:32		89.3	1.21	421			0.90	
11:30		76.1	1.21	510	13.7	0.70		FA check
11:55	3.0	79.9	1.24	510	15.6			
13:05	4.0	80.4	1.23	481	14.5	1.00		
14:15	5.0	78.5	1.27	499	1			
15:00	6.0	82.6	1.31	502				
TWA	1					21.8	0.9	mL or g
	•					104.8	0.9	kg/t

	Pulp	PLS	Wash	Wet	Dry	Pulp	Cake		PLS F	iltrate	
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moisture	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)

Project No.: Client:					Project Technologist: Krystal Davis Date of Test: 08-Apr-13							
Test ID:	Α	L-7	200g									
Objective:					est on a 9% cid bake tes	mass pull A t	ppia Conce	entrate				
Final		620.2	361.35	n/a	200.9	n/a	#VALUE!	#VALUE!	2.16	410	1.026	14
			1(ORP meas	ured against	Ag AgCl sat'd	KCI electrode	)	TWA:				
					ater in washed			E.			• •	
Notes:	Wet, unw	vashed soli	ids proceeded	d to test AB	6							
Filtration:	Whatman 5min	#3, 150mm	1	min		paper type, tration time (tir		lon cake)		ate Colour: ue Colour:	yellow-gree	en

# Metallurgical Balance:

	A	ssays	Metal	Units	Filtrate	Distribution to Filtrate by Element:
Product	Head	Filtrate	Head	Filtrate	%	400.0
	g, g/t	mL, mg/L	mg	mg		100.0
Amt, g, mL	199.6	352				
U	780	322	156	113	72.8	90.0
Th	1700	559	339	197	58.0	80.0
Fe	112600	3320	22475	1169		
Fe++		2480				70.0
La	3500	299	699	105	15.1	
Ce	6300	581	1258	205	16.3	60.0
Pr	700	63.4	140	22	16.0	50.0
Nd	2200	222	439	78	17.8	30.0
Sm	299	42	60	15	24.8	40.0
Eu	13.1	2.31	3	1	31.1	
Gd	190	34.4	38	12	31.9	30.0
Tb	18.7	5.3	4	2	50.0	
Dy	75.9	24.3	15	9	56.5	20.0
Ho	11.2	4.3	2	2	67.7	10.0
Er	26.3	10.5	5	4	70.4	10.0
Tm	3.5	1.29	1	0	65.0	0.0 +
Yb	20.5	7.56	4	3	65.1	U Th La Ce Pr Nd Sm Eu Gd Tb Dy Ho Er Tm Yb Lu Y
Lu	2.7	0.97	1	0	63.4	
Y	285	102	57	36	63.1	excludes metal units in unwashed cake

8	1
o	

Project: Client:	13849-001 Appia Energy		Date: Technologist:	Sarah Power				
Test:	AB-6			Victoria Vanderbyl				
Purpose:	To perform an acid bake and water leach or	To perform an acid bake and water leach on an 8-9% Appia Concentrate Preleach Residue						
Sample:	AL-7 Unwashed Wet Cake Residue	~200 g dry	Grind: K80=	μm				

#### Procedure:

- 1. The filtered unwashed wet cake from AL-7 was combined with the specified amount of sulphuric acid in a crucible (record tare weight of crucible) inside a fumehood. The paste was made homogeneous.
- 2. The paste was cured for 1 hour
- 3. The muffle furnace was heated to 250°C
- 4. After curing, the ore/acid mixture was placed in a muffle furnace at temperature and baked for 3 hours.
- 5. After 3 hours at temperature, the furnace was turned off and allowed to cool to room temperature.
- 6. Weighed calcined sample in crucible, transfered calcine to mortar and pulverized if necessary.
- 7. Acid Baked solids were pulped to 10% solids in DI water in a 2L Pyrex reaction kettle.
- A lid and condenser was attached to the kettle and a Teflon impellor/mechanical mixer setup was used to agitate the slurry.
   The slurry was heated to 90°C via heating mantle/temperature controller setup. pH was maintained below 1.5
- After 4 hours at temperature, the pulp was weighed, filtered. The solids were washed with 60mL of DI water, the PLS and first
- wash were stored and a sample sent for assay. The cake was then repulped once and displacement washed with 3 x 300 mL DI water.
- 10. Final solids were dried to constant mass. Final PLS, wash and soilds were assayed per the table below
- 11. Free acid and sg of the Final Solution was determined.

# Conditions:

#### Stage 1

Crucible Tare Weight:			769.0	g
% Moisture of Feed:				%
Wet Weight Feed Added:				g
Assumed Dry Weight:			194.5	g
Sulphuric Acid (96% H <sub>2</sub> SO <sub>4</sub> )	A/O	600 kg/t	121.6	g
Total feed weight			316.1	g
Cure Time - acidic paste			1	h
Color of paste:				
Bake time:			3	h
Acid Bake Temperature:			250	°C

#### Calcination Results:

			-				
	Calcine Net wt.	214.6	g				
	Color:	grey brown					
	Consistancy						
	Pulverized discharge (if necessary)						
	Time						
Samples	for assay:		_				
	Final calcine solids :		]				

#### Acid Bake Comments:

Project: 13849-001 Client: Appia Energy

Date: 9-Apr-13 Technologist: Sarah Power Victoria Vanderbyl

Test: AB-6

Purpose: To perform an acid bake and water leach on an 8-9% Appia Concentrate Preleach Residue

#### Water Leach Conditions:

Water Used to Wash Crucible (mL):		
Pyrex Reactor Tare (g):	2573.9	
Leach Feed - Acid Bake Product (g):	214.6	(as received)
Calculated Acid Bake Feed wt (g):	194.5	
DI Water to add (mL):	1751	Total DI Added: 1751
Pulp Density (%solids)	10.9	w/w Leach Feed (Acid Bake Product)
Pulp Density (%solids)	10.0	w/w Calculated Acid Bake Feed Should be: 10 w/w%
Time (h):	4	
Temperature (°C):	90	(temperature controlled with heating mantle)
Net Mass of slurry transferred to 4L Reactor		g
Initial gross mass		g

#### Leach Data:

Elapsed	Temp	pН	ORP	Pulp	>	inetie Samp	ole	Comments
Time				colour	Putpwit	PLSWL	>	
hours	°C				$> \!$	$> \!$	$> \ll$	$H_2SO_4$ added, g (to maintain pH < 1.5)
0	89.1	1.97	551	grey	$\succ$	$\succ$	$\succ$	brought pulp to pH 1.44 with 18.3g
1	90.1	1.43	554	grey	$\times$	$\succ$	$\succ$	
2	90.0	1.40	539	grey	$\times$	$\succ$	$\succ$	
3	90.0	1.41	533	grey	$\times$	$\succ$	$\succ$	
4	90.7	1.41	528	grey	$\succ$	$\succ$	$\succ$	

# **Results:**

Final Pulp wt (g):	2981.3	Notes:
Filtrate Collected wt (g):	2815.1	Filter Paper: #3, 185 mm
Filtrate SG:	1.0314	PLS Filtration Time: 7 min
Filtrate Collected Vol (mL):	2729.4	Repulp + Displacements: 22 min
Filtrate Calculated Vol (mL):	2776.7	Filtrate Colour: yellow/green
Filtrate Free Acid (H2SO4 g/L):	9.4	Residue Colour: brown/grey
Wash Solution (mL):	1276	Wash Wt.: 1277 g
Solid Residue: Tare (g):		Wash SG: 1.0005 g/mL
Wet wt (g):		
Dry wt (g):		Filtrate Free Acid 9.36
Net Dry Wt (g)	117.4	pH 1.40
		ORP 433

#### Assays:

Combined Wash Liquor: Store for AL-8 Final Liquor and First Wash: REE, ICP Final Solids: REE (ICP-MS),Fe Project:13849-001Client:Appia Energy

Test: AB-6

 Date:
 9-Apr-13

 Technologist:
 Sarah Power

 Victoria Vanderbyl

#### Metallurgical Balance:

	Assay, mg/L or g/t (Fe in %)				Recovery Out	Out/In		Distribution %	þ
	Feed	4h PLS	Wash	Residue	%	%	4h PLS	Wash	Residue
g or mL	195	2777	1276	117					
La	3050	170		325	92.5	86	93		7
Ce	5413	295		436	94.1	83	94		6
Pr	604	29.8		43	94.3	75	94		6
Nd	1856	97		114	95.3	78	95		5
Sm	231	13		22	93.4	86	93		7
Eu	9	0.47		2	88.1	82	88		12
Gd	133	6.21		13	91.8	73	92		8
Tb	10	0.5		2	88.7	84	89		11
Dy	34	1.66		6	86.2	81	86		14
Ho	4	0.2		1	84.0	92	84		16
Er	8	0.43		2	81.6	94	82		18
Tm	1	0.05		0	79.8	71	80		20
Yb	7	0.33		1	84.8	76	85		15
Lu	1	0.04		1	65.4	86	65		35
Y	108	5.44		17	88.3	82	88		12
Sc		0.23		25	17.9	#DIV/0!	18		82
U	217	6.3		12	92.8	45	93		7
Th	732	28.5		189	78.1	71	78		22
Р		145			100.0	#DIV/0!	100		0
Fe	11.0	3410		13.3	37.7	118	38		62
Ca		609			100.0	#DIV/0!	100		0
AI		1900			100.0	#DIV/0!	100		0
Si					#DIV/0!	#DIV/0!	#DIV/0!		#DIV/0!

1	Acid Consumption:			Weight Loss:	40%
	Acid In:	116.7	g		
	Free Acid Out:	26.0	g	TREE:	94%
	Acid Consumption:	466.4	kg H2SO4 / t Ore	LREE:	94%
		133.6	kg/t acid in WL PLS	HREE:	89%

Project No.: Client:	13849-001 Appia Energy	Corp		Project Technologist: Date of Test:
Test ID:	AL-8	200g		
Objective:		sulphuric acid leach tes inetics of uranium disso		
Feed: Grind:	AB6-WL  (note time/kg,	50% solids in lab weight charged, % soli	ball ds in mill a	mill ind mill size/type)
Procedure:	<ol> <li>A small</li> <li>The wet</li> <li>The Sluu</li> <li>The pH</li> <li>Small ar</li> <li>Records</li> <li>The read</li> <li>The read</li> <li>The read</li> <li>The shifts</li> <li>Solids wet</li> <li>The filtration</li> <li>Filtrate of</li> <li>Filtrate of</li> <li>The filtration</li> </ol>	I sample was cut for %F wt. of feed was recorded al rry was brought to desired to or FA was adjusted to targe mounts of 200 g/L NaClO3 v s of pH, emf, Temp were key ctor contents were sampled o sample weight was record vere washed with 60 mL pH ate weight and SG was record was submitted for analysis, mpletion of the test the reac il weight of vessel was record	20 determ ong with the emperature (i t level with H <sub>j</sub> vere added to t throughout at 6 hrs using ed, then filter 2.0 water, the rded, along w he wash solu- tor was allow ded and the g with notes rded, along w	kettle tare weight, slurry the solids and agitate kettle if required) H <sub>2</sub> SO <sub>4</sub> ; all acid additions were recorded (beware of foaming, add acid slowly) o achieve ORP target t the test, H <sub>2</sub> SO <sub>4</sub> was added to keep constant pH (with acid requirement recorded) ng 60 mL syringe red ten 60 mL DI water (DO NOT LET CAKE CRACK or repulp) w/ pH, FA and ORP if sufficient volume permitted ution was stored ved to cool (if at T) and agitation was stopped contents filtered and not washed t on residue and liquor colour w/ pH, FA and ORP

All pulp samples must be labeled "NORM" for Naturally Occurring Radioactive Material

# Conditions:

onditions:		Analytical Requ	irements:	
Reactor Tare (incl. lid and baffles):	1880.6		Kinetic solutions	
Wet Feed Weight:	220.0	g ł	Kinetic residues	
Moisture:	9%			
Dry Feed Weight:	199.5	g	Final PLS	REE, Fe2+, ICP
Target Slurry Density:	30	w/w%	Final residue	Store
AB-6 PLS	445.1	mL		
Water in Feed:	20.5	mL		
Target FA:	pH 1.6	g/L H <sub>2</sub> SO <sub>4</sub>		
Oxidant Type:	200 g/L NaClO3			
Target ORP:	500	mV (vs. Ag AgCl sat'd KCl electrode)		
Fe3+		g/L		
Grind	~95	μm		
Temperature:	80	°C		

#### Test Details:

						Reage	nts Added	
Elapsed <sup>-</sup>	Time	Temp	рН	ORP	FA	$H_2SO_4$	200 g/L NaClO3	Comments
(hh:mm)	(hrs)	(°C)		(mV)	(g/L H <sub>2</sub> SO <sub>4</sub> )	(g)	(mL)	
7:52		20.7	3.67	364		3.70		
8:36		75.9	1.61	463		1.70		
9:05	0.0	80.0	1.62	454				
9:39		82.8	2.02	382		2.00	0.60	
11:22		81.2	1.53	470			1.70	
11:32		81.6	1.39	512				
14:11		79.0	1.15	460			0.50	
14:15		85.1	1.29	508				
14:48		81.2	1.20	482				
15:05	6.0	81.7	1.20	477				end test
TWA	1					7.4	2.8	mL or g
	-					35.6	2.8	kg/t

# Project No.: 13849-001 Client: Appia Energy Corp

#### Test ID: AL-8 200g

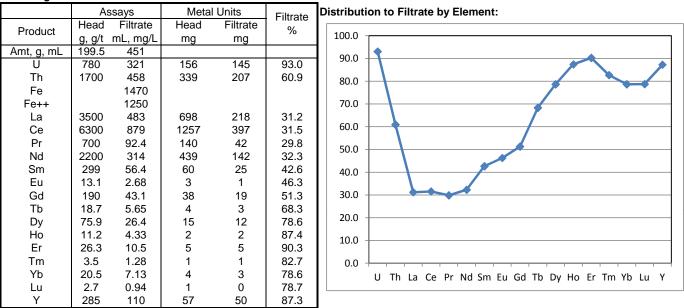
**Objective:** To conduct a sulphuric acid leach test on a uranium ore To study the kinetics of uranium dissolution under various conditions

	Pulp	PLS	Wash	Wet	Dry	Pulp	Cake		PLS F	iltrate	
	Weight	Filtrate	Filtrate	Residue	Residue	Density	Moisture	pН	ORP <sup>1</sup>	SG	Free Acid
Sample	g	g	g	(g)	(g)	w/w	(%)		(mV)		(g/L)
Final	662.4	384.4	n/a	240.0	199.5	30.1%	17	1.77	388	1.026	5
Notes:					I KCI electrode d cake is 1.00.		Avg				
Filtration:			min		paper type, tration time (tir		l on cake)		ate Colour: lue Colour:		

Project Technologist:

Date of Test:

#### Metallurgical Balance:



# Appendix B – Neutralization & IX Test Details

В

Project: Client: Test:	13849-001 Appia Energy <b>Neut-1</b>	Project Technologist: Krystal Davis Date of Test: 30-Apr-13						
Objective:	To prepare solution for IX test work.							
Feed:	Combined PLS							
H&S:	Refer to $H_2SO_4$ , MgO, MSDS's Feed solution is corrosive, avoid contact with skin and clean all spills accordingly							
Procedure:	<ol> <li>600 mL of Solution was placed in a 1000 mL Pyrex reactor equipped with at least 1 baffi impellor and mechanical mixer. The pulp was agitated at ambient temperature.</li> <li>Limestone slurry (20 % solids) was added stepwise to get to pH 2.0 and held for 1 hour H2SO4 was added to the filtrate.</li> <li>3.</li> </ol>	5						

- A liquor sample was taken for U, Nd, Y, Fe and the solids sampled Fe, U, Nd, Y, Ca, and S.Reagent additions were accurately recorded. (Reagent added slowly to mixing vortex).
- 5.
  - Assay all liquors for REE, Fe, Na. Assay final solids for REE, Fe.

#### Test Observations:

Time	Time	Temp	pН	emf	Limestone Pulp Wt. Reading	Limestone (20%)	Notes
hh:mm	min	°C		mV	(20% solids), g	added, g	
14:15			1.13		469.1		
14:25			2		380.7	88.4	
15:25			2.15				
						Sum	
						88.4	

#### Sampling INFO

		Sample					Sample			
Sample #	pH Target	PLS, g	SG	PLS, mL	Sample #	pH Target	PLS, g	SG	PLS, mL	Comments
1	2.0	646.3								

# Final Pulp Details:

Feed Solution vol.	601.32	mL
Feed Solution wt.	635.6	g
Reactor Tare.	515.3	g
LS pulp added	88.4	g
LS pulp density	20%	solids
100% LS added	17.7	g
100% LS added	27.8	kg / t PLS
		-

		-
Final Pulp wt.	713.3	g
Filtrate Collected	646.3	g
Filtrate SG	1.049	
Filtrate Collected		mL
Calc Filtrate vol		mL
Residue Tare	9.7	g
Wet Residue	63.4	g
Dry Residue	28.57	

#### Final Filtration:

Diameter of filtration paper:	110	mm
type of paper (Whatman ##):	0.45 um	
Filtration time:	5	min
Clarity of filtrate:		
Colour of filtrate:	clear	
Cake thickness:	20	mm

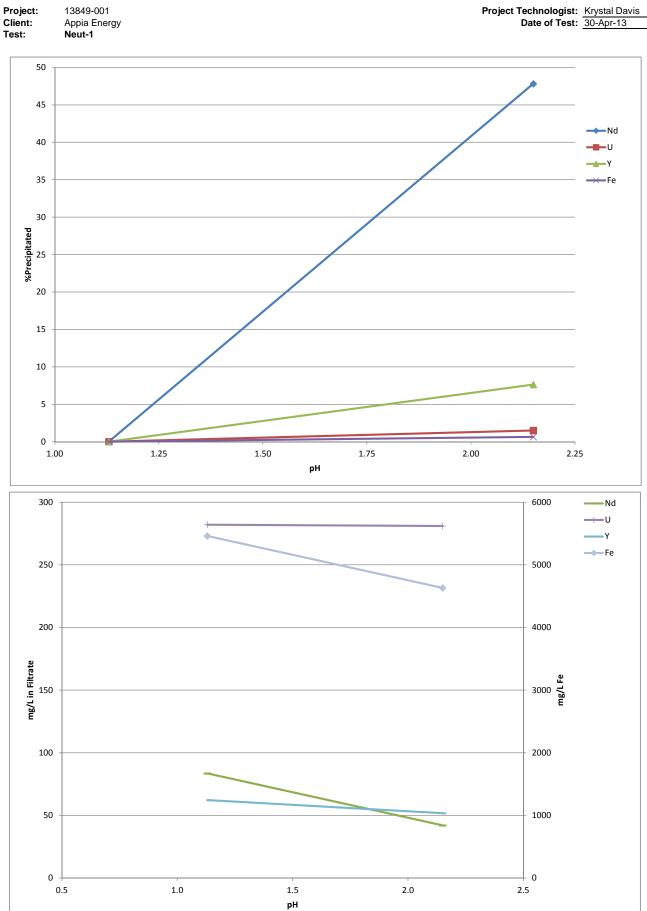
Washing time:		min
Clarity of wash:		
Volume of wash:	252	g
Colour of wash:		

88

Project:13849-001Client:Appia EnergyTest:Neut-1

#### Metallurgical Balance:

metaliai gicai B				-	
Sample #	Fd	pH 2	Res		
Amt g or mL	601.32	667.9	28.6		
As	says, mg	/L or g/t			
Nd	83.5	42	900		
U	282	281	<100		
Y	62.2	51.7	100	calculate	d concentration
Fe	5460	4630	700		
Ν	Metal Unit	s, mg		Sum	Balance
Nd	50.21	28.05	26	54	107%
U	169.57	187.69	3	191	112%
Y	37.40	34.55	3	37	100%
Fe	3283	3092.55	20	3113	95%
Precipitate	ed, %	1.13	2.15	Sum	
Nd		0	48	48	
U		0	1	1	
Y		0	8	8	
Fe		0	1	1	



Project Technologist: Krystal Davis Date of Test: 30-Apr-13

Project: Client: Test:	13849-001 Appia Energy <b>Neut-2</b>	Project Technologist: Date of Test:							
Objective:	To determine precipitation S curve on combined PLS with MgO								
Feed:	Combined PLS								
H&S:	Refer to $H_2SO_4$ , MgO, MSDS's Feed solution is corrosive, avoid contact with skin and clean all spills accordingly								
Procedure:	<ol> <li>350 mL of Solution was placed in a 500 mL Pyrex reactor equipped with at least 1 baffl impellor and mechanical mixer. The pulp was heated to 40 deg C.</li> <li>MgO slurry (25 % solids) was added stepwise to get to pH levels of 2.0, 2.5, 3.0, 3.5, 4 for 30 min.</li> </ol>	Ũ							

- 3. Liquor samples were taken at each pH step. (25 or 30 mL syringe, filter & collect PLS, return unwashed residue to reactor). A drop of conc. H2SO4 was added to each filtrate.
- 4. Reagent additions were accurately recorded. (Reagent added slowly to mixing vortex).
- 5. The pulp was filtered and the filtration time was noted. Wash the solids with DI water. Save sample of wash solution. Save washed wet cake for further testwork (do not submit for assay).
- 6. Assay all liquors for REE, Fe, Na. Assay final solids for REE, Fe.

#### Test Observations:

Test Observa	uona.						
Time	Time	Temp	pН	emf	MgO Pulp Wt. Reading	MgO (100%)	Notes
hh:mm	min	°C		mV	(25% solids), g	added, kg/t	
8:16	0	47.8	0.51	513	553.29		Time 0
8:32	16	57.6	2.01	464	548.29	3.5	hold
9:02	46	53.9	2.03	464			pH 2 sample
9:06	50	53	2.56	433	544.13	6.3	hold
9:36	80	48.4	2.56	407	543.61		pH 2.5 smaple
9:40	84	47.2	3.05	326	542.01	7.8	hold
10:10	114	42.9	3.02	310			pH 3.0 sample
10:15	119	41.7	3.5	237	537.16	11.1	hold
10:45	149	41.6	3.56	230			pH 3.5 sample
10:50	154	42.1	4.01	155	532.79	14.2	hold
11:15	179	42.3	4.14	147			pH 4.0 sample
11:30	194	47.2	4.75	90	531.93	14.8	hold
12:00	224	45.6	4.68	108			pH 4.5 sample
12:02	226	45.8	5.10	26	529.18	16.7	hold
12:42	266	47.1	5.18	77			pH 5.0 sample
12:50	274	45.7	6.04	24	527.12	18.1	hold
13:20	304	45.4	6.80	84			pH 6.0 sample, end test
-							

#### Sampling INFO

oumphing in										
			Sample					Sample		
Sample #	pH Target	PLS, g	SG	PLS, mL	Sample #	pH Target	PLS, g	SG	PLS, mL	Comments
1	2.0	16.8	1.075	16						
2	2.5	21.9	1.076	20						
3	3.0	50.4	1.075	47						
4	3.5	21.7	1.071	20						
5	4.0	20.5	1.069	19						
6	4.5	22.9	1.066	21						
7	5.0	20.9	1.065	20						
8	6.0	16.2	1.065	15						

#### Final Pulp Details:

Feed Solution vol.	349.08	mL
Feed Solution wt.	362.0	g
Reactor Tare.	1213.8	g
MgO pulp added	26.2	g
MgO pulp density	25%	solids
100% MgO added	6.5	g
100% MgO added	18.1	kg / t PLS

type of paper (Whatman ##): 0.45 um

Filtration time:

Clarity of filtrate: clear

Colour of filtrate: clear Cake thickness:

110

5

20

mm

min

mm

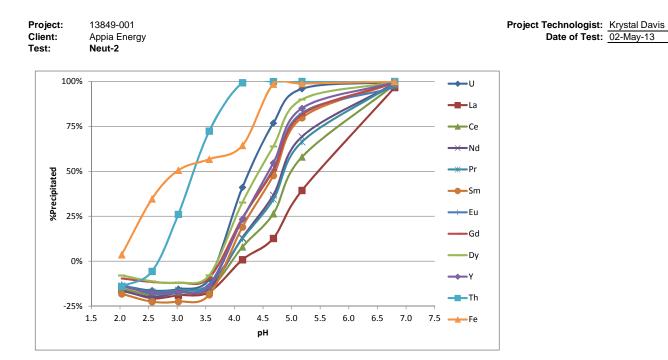
Final Pulp wt.	218.27	g
Filtrate Collected	176.1	g
Filtrate SG	1.062	
Filtrate Collected		mL
Calc Filtrate vol		mL
Residue Tare	5.06	g
Wet Residue	33.97	g
Dry Residue	8.22	

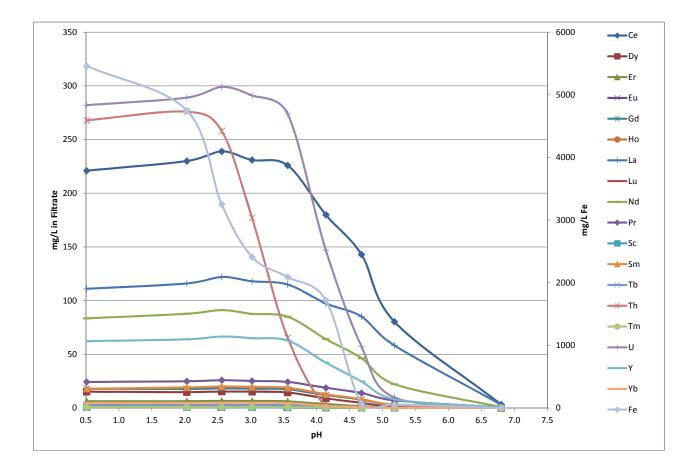
#### Washing time: min 5 Clarity of wash: clear Volume of wash: 278 a Colour of wash: clear

Project:	13849-001
Client:	Appia Energy
Test:	Neut-2

Metallurgical	Balance:

Metallurgical E Sample #	Fd	1	2	3	4	5	6	7	8	Res		
Amt g or mL	349.08	15.7	20.3	46.9	20.2	19.2	21.5	19.7	213.0	8.2		
-					, mg/L or							
Ce	221	230	239	231	226	180	143	80.4	3.29	6180		
Dy Er	15.2 6.28	14.8 6.31	15.4 6.61	15.2 6.47	14.5 6.2	9.05 3.6	4.83 1.71	1.32 0.42	0.05 0.04	451 193		
Eu	1.05	1.07	1.13	1.1	1.05	0.71	0.45	0.42	0.04	30.9		
Gd	18	17.8	18.3	18	17.4	12.1	7.83	2.88	0.09	524		
Но	2.52	2.5	2.59	2.56	2.45	1.51	0.78	0.21	0.02	68.1		
La	111	116	122	118	115	97.4	85.2	58.3	3.2	3240		
Lu	0.61	0.62	0.65	0.63	0.6	0.28	0.11	0.03	0.03	19.5		
Nd	83.5	87.8	91.2	87.7	85	64.2	46.4	22.2	0.77	2390		
Pr	24.3	24.9	25.9	25.2	24.3	18.8	14	7.07	0.26	681		
Sc	0.73	0.75	0.77	0.62	0.39	0.07	0.07	0.07	0.07	25		
Sm Tb	18 2.81	19.2 2.74	20.1 2.86	19.7 2.81	18.9 2.71	12.9 1.77	8.29 1.03	3.15 0.32	0.1 0.03	531 85.5		
Th	2.61	2.74	2.80	177	65.5	1.74	0.12	0.32	0.03	8920		
Tm	0.81	0.81	0.85	0.82	0.78	0.41	0.12	0.00	0.00	25.7		
U	282	289	299	291	274	147	57.4	9.91	0.56	7070		
Y	62.2	64	66.6	65	62.8	42.2	24.8	8.05	0.25	1940		
Yb	4.66	4.74	4.93	4.84	4.56	2.09	0.77	0.16	0.02	146		
Fe	5460	4750	3250	2410	2090	1720	70.8	55.6	1.21	148000		
Na	113	102	103	101	100	100	99.4	97.9	97.6			1
Co	77 15	2 60	1 96		Units, m		2.07	1 50	0.70	<b>5</b> 1	Sum	Balance
Ce Dy	77.15 5.31	3.60 0.23	4.86 0.31	10.83 0.71	4.57 0.29	3.45 0.17	3.07 0.10	1.58 0.03	0.70 0.01	51 4	83 6	108% 105%
Er	2.19	0.23	0.31	0.30	0.29	0.17	0.10	0.03	0.01	2	2	103%
Eu	0.37	0.02	0.02	0.05	0.02	0.01	0.01	0.00	0.01	0	0	109%
Gd	6.28	0.28	0.37	0.84	0.35	0.23	0.17	0.06	0.02	4	7	106%
Ho	0.88	0.04	0.05	0.12	0.05	0.03	0.02	0.00	0.00	1	1	99%
La	38.75	1.82	2.48	5.53	2.32	1.87	1.83	1.15	0.68	27	44	114%
Lu	0.21	0.01	0.01	0.03	0.01	0.01	0.00	0.00	0.01	0	0	113%
Nd	29.15	1.37	1.85	4.11	1.72	1.23	1.00	0.44	0.16	20	32	108%
Pr	8.48	0.39	0.53	1.18	0.49	0.36	0.30	0.14	0.06	6	9	107%
Sc Sm	0.25 6.28	0.01 0.30	0.02 0.41	0.03 0.92	0.01 0.38	0.00 0.25	0.00 0.18	0.00 0.06	0.01 0.02	0 4	0 7	113% 110%
Tb	0.28	0.30	0.41	0.92	0.38	0.23	0.18	0.08	0.02	4	1	108%
Th	93.55	4.32	5.24	8.30	1.32	0.03	0.02	0.00	0.01	73	93	99%
Tm	0.28	0.01	0.02	0.04	0.02	0.01	0.00	0.00	0.01	0	0	112%
U	98.44	4.52	6.08	13.64	5.54	2.82	1.23	0.19	0.12	58	92	94%
Y	21.71	1.00	1.35	3.05	1.27	0.81	0.53	0.16	0.05	16	24	111%
Yb	1.63	0.07	0.10	0.23	0.09	0.04	0.02	0.00	0.00	1	2	108%
Fe	1906	74.37	66.06	112.99	42.25	33.00	1.52	1.09	0.26	1217	1548	81%
Na Dilution (Na-tie)	39	<u>1.60</u> 1.11	2.09 1.10	4.74 1.12	2.02 1.13	1.92 1.13	2.14 1.14	1.92 1.15	20.79 1.16		37	94%
pH		2.03	2.56	3.02	3.56	4.14	4.68	5.18	6.8			
U		-14%	-16%	-15%	-10%	41%	77%	96%	100%			
La		-16%	-21%	-19%	-17%	1%	13%	39%	97%			
Ce		-15%	-19%	-17%	-16%	8%	26%	58%	98%			
Nd		-16%	-20%	-18%	-15%	13%	37%	69%	99%			
Pr		-14%	-17%	-16%	-13%	13%	35%	66%	99%			
Sm		-18%	-23%	-22%	-19%	19%	48%	80%	99%			
Eu		-13%	-18%	-17%	-13%	24%	51%	82%	97%			
Gd		-10% -8%	-12%	-12% -12%	-9% -8%	24%	51%	82% 90%	99% 100%			
Dy Y		-0%	-11% -17%	-12%	-0%	33% 23%	64% 55%	90% 85%	100%			
Th		-14%	-6%	26%	72%	99%	100%	100%	100%			
Fe		4%	35%	51%	57%	64%	99%	99%	100%			
Er		-11%	-15%	-15%	-12%	35%	69%	92%	99%			
Ho		-10%	-13%	-14%	-10%	32%	65%	90%	99%			
Lu		-13%	-17%	-16%	-11%	48%	79%	94%	94%			
Sc		-14%	-16%	5%	40%	89%	89%	89%	89%			
Tb		-8%	-12%	-12%	-9%	29%	58%	87%	99%			
Tm		-11%	-15%	-13%	-9%	43%	76%	94%	94%			
Yb	I	-13%	-16%	-16%	-11%	49%	81%	96%	100%	I		





Project: 13849-001 Client: Appia Energy Test: Neut-3 93

Objective: To determine precipitation S curve on combined PLS with Limestone

#### Feed: Combined PLS

#### H&S: Refer to H<sub>2</sub>SO<sub>4</sub>,CaCO3, MSDS's

Feed solution is corrosive, avoid contact with skin and clean all spills accordingly

Procedure:

- 1. 350 mL of Solution was placed in a 500 mL Pyrex reactor equipped with at least 1 baffle. The solution was agitated with a Teflon impellor and mechanical mixer. The pulp was heated to **40 deg C**.
- 2. Limestone slurry (25 % solids) was added stepwise to get to pH levels of 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 6.0. Slurry was held at each pH for 30 min.
- Liquor samples were taken at each pH step. (25 or 30 mL syringe, filter & collect PLS, return unwashed residue to reactor). A drop
  of conc. H2SO4 was added to each filtrate.
- 4. Reagent additions were accurately recorded. (Reagent added slowly to mixing vortex).
- 5. The pulp was filtered and the filtration time was noted. Wash the solids with DI water. Save sample of wash solution. Save washed wet cake for further testwork (do not submit for assay).
- 6. Assay all liquors for REE, Fe, Na. Assay final solids for REE, Fe.

#### Test Observations:

est Observ		-		,			
Time	Time	Temp	pН	emf	LS Pulp Wt. Reading	LS (100%)	Notes
hh:mm	min	°C		mV	(25% solids), g	added, kg/t	
8:16	0	47.1	0.88	506	555.11		Time 0
8:32	16	50.8	2.06	469	526.52	19.5	hold
9:02	46	47.8	2.16	468			pH 2 sample
9:06	50	47	2.55	447	523.5	21.6	hold
9:36	80	44	2.50	448			pH 2.5 smaple
9:40	84	42.7	3.01	374	517.48	25.7	hold
10:10	114	46.4	3.02	352			pH 3.0 sample
10:15	119	45.2	3.5	266	508.74	31.7	hold
10:45	149	42.1	3.52	260			pH 3.5 sample
10:50	154	42.1	4.01	160	500.43	37.4	hold
11:30	194	46.2	4.09	174			pH 4.0 sample
11:32	196	45.5	4.5	118	497.25	39.5	hold
12:00	224	42.3	4.64	112			pH 4.5 sample
12:06	230	45.8	5.00	55	491.76	43.3	hold
12:42	266	43.6	5.18	16			pH 5.0 sample
12:50	274	48.8	5.96	-95	452.98	69.8	hold
13:20	304	48.0	6.18	10			pH 6.0 sample, end test
						Sum	· ·

#### Sampling INFO

oumphing in										
			Sample					Sample		
Sample #	pH Target	PLS, g	SG	PLS, mL	Sample #	pH Target	PLS, g	SG	PLS, mL	Comments
1	2.0	20.5	1.041	20						
2	2.5	19.4	1.041	19						
3	3.0	19.0	1.033	18						
4	3.5	21.6	1.026	21						
5	4.0	18.5	1.016	18						
6	4.5	27.7	1.012	27						
7	5.0	15.7	1.006	16						
8	6.0	19.4	1.006	19						

#### Final Pulp Details:

Feed Solution vol.	352.87	mL
Feed Solution wt.	365.9	g
Reactor Tare.	1158.3	g
LS pulp added	555.1	g
LS pulp density	25%	solids
100% LS added	138.8	g
100% LS added	379.2	kg/t PLS

Final Pulp wt.	287.64	g
Filtrate Collected	199.51	g
Filtrate SG	1.003	
Filtrate Collected		mL
Calc Filtrate vol		ml
Residue Tare	4.12	g
		g g

#### **Final Filtration:**

ration:		
Diameter of filtration paper:	110	mm
type of paper (Whatman ##):	0.45 um	
Filtration time:	5	min
Clarity of filtrate:	clear	
Colour of filtrate:	clear	
Cake thickness:	2	"

Washing time:	10	min
Clarity of wash:	clear	
Volume of wash:	299	g
Colour of wash:	clear	

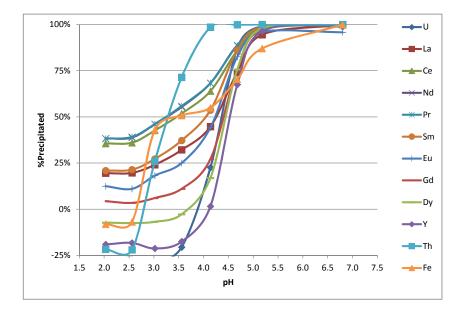
Project:	13849-001
Client:	Appia Energy
Test:	Neut-3

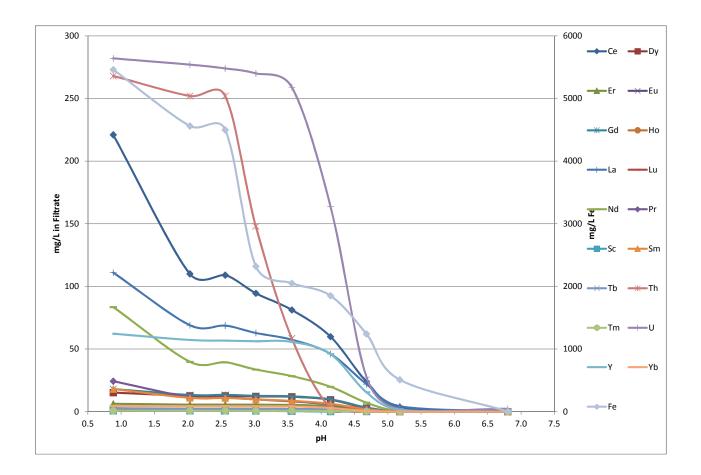
Metallurgical L	Balance:
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Ce         77.99         2.16         2.04         1.74         1.71         1.09         0.66         0.06         0.03         71         81           Dy         5.36         0.25         0.24         0.22         0.25         0.17         0.08         0.00         0.01         4         5           Er         2.22         0.11         0.11         0.10         0.11         0.08         0.00         0.01         2         2           Eu         0.37         0.01         0.01         0.01         0.01         0.01         0.00         0.00         0.01         0         0           Gd         6.35         0.26         0.25         0.23         0.26         0.18         0.09         0.01         0.01         0           Ho         0.89         0.04         0.04         0.04         0.03         0.01         0.00         0.01         1         1           La         39.17         1.36         1.28         1.15         1.21         0.84         0.60         0.07         0.03         36         42           Lu         0.22         0.01         0.01         0.01         0.01         0.00         0.0	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	
Dy         15.2         12.6         12.1         11.9         9.49         2.83         0.24         0.05         103           Er         6.28         5.62         5.67         5.53         5.45         4.27         1.18         0.09         0.04         43.3           Eu         1.05         0.71         0.72         0.64         0.6         0.44         0.14         0.03         0.03         7.8           Gd         18         13.3         13.4         12.6         12.2         9.85         3.36         0.34         0.03         126           Ho         2.52         2.18         2.22         2.14         2.13         1.68         0.51         0.04         0.02         15.3           La         111         69         68.7         62.8         57.4         46.1         22         4.37         0.12         860           Lu         0.61         0.58         0.57         0.56         0.39         0.08         0.03         0.03         4.2           Nd         83.5         39.8         33.6         28.4         1.99         0.17         0.07         0.07         2.5         5.3         0.5         0.05 <td></td>	
Er         6.28         5.62         5.67         5.53         5.45         4.27         1.18         0.09         0.04         43.3           Eu         1.05         0.71         0.72         0.64         0.6         0.44         0.14         0.03         0.03         7.8           Gd         18         13.3         13.4         12.6         12.2         9.85         3.36         0.34         0.03         126           Ho         2.52         2.18         2.22         2.14         2.13         1.68         0.51         0.04         0.02         15.3           La         111         69         68.7         62.8         57.4         46.1         22         4.37         0.12         860           Lu         0.61         0.58         0.58         0.57         0.56         0.39         0.08         0.03         0.03         4.2           Nd         83.5         39.8         39.4         33.6         28.4         19.9         7.18         0.84         0.06         669           Pr         24.3         11.6         11.4         9.76         8.61         6.27         1.92         0.19         0.04         138 </td <td></td>	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	
Gd         18         13.3         13.4         12.6         12.2         9.85         3.36         0.34         0.03         126           Ho         2.52         2.18         2.22         2.14         2.13         1.68         0.51         0.04         0.02         15.3           La         111         69         68.7         62.8         57.4         46.1         22         4.37         0.12         860           Lu         0.61         0.58         0.58         0.57         0.56         0.39         0.08         0.03         0.03         4.2           Nd         83.5         39.8         33.6         28.4         19.9         7.18         0.84         0.06         669           Pr         24.3         11.6         11.4         9.76         8.17         5.79         2.12         0.26         0.03         191           Sc         0.73         0.72         0.72         0.62         0.4         0.07         0.07         0.07         25           Sm         18         11         10.9         9.76         8.61         6.27         1.92         0.15         0.04         0.33         2070	
Ho         2.52         2.18         2.22         2.14         2.13         1.68         0.51         0.04         0.02         15.3           La         111         69         68.7         62.8         57.4         46.1         22         4.37         0.12         860           Lu         0.61         0.58         0.58         0.57         0.56         0.39         0.08         0.03         0.03         4.2           Nd         83.5         39.8         39.4         33.6         28.4         19.9         7.18         0.84         0.06         669           Pr         24.3         11.6         11.4         9.76         8.17         5.79         2.12         0.26         0.03         191           Sc         0.73         0.72         0.72         0.62         0.4         0.07         0.07         0.07         20.7           Sm         18         11         10.9         9.76         8.61         6.27         1.92         0.19         0.04         138           Th         268         252         252         148         58.4         2.9         0.15         0.04         0.33         2070	
La         111         69         68.7         62.8         57.4         46.1         22         4.37         0.12         860           Lu         0.61         0.58         0.58         0.57         0.56         0.39         0.08         0.03         0.03         4.2           Nd         83.5         39.8         39.4         33.6         28.4         19.9         7.18         0.84         0.06         669           Pr         24.3         11.6         11.4         9.76         8.17         5.79         2.12         0.26         0.03         191           Sc         0.73         0.72         0.62         0.4         0.07         0.07         0.07         0.07         255           Sm         18         11         10.9         9.76         8.61         6.27         1.92         0.19         0.04         138           Tb         2.81         2.2         2.24         2.12         2.09         1.65         0.53         0.04         0.03         2070           Tm         0.81         0.74         0.74         0.72         0.72         0.53         0.13         0.04         0.04         435	
Lu         0.61         0.58         0.58         0.57         0.56         0.39         0.08         0.03         0.03         4.2           Nd         83.5         39.8         39.4         33.6         28.4         19.9         7.18         0.84         0.06         669           Pr         24.3         11.6         11.4         9.76         8.17         5.79         2.12         0.26         0.03         191           Sc         0.73         0.72         0.72         0.62         0.4         0.07         0.07         0.07         0.07         25           Sm         18         11         10.9         9.76         8.61         6.27         1.92         0.19         0.04         138           Tb         2.81         2.2         2.24         2.12         2.09         1.65         0.53         0.05         0.03         19.8           Tm         0.81         0.74         0.74         0.72         0.72         0.53         0.13         0.04         0.04         5.8           U         282         277         274         270         259         164         15.5         1.62         0.04         435	
Nd         83.5         39.8         39.4         33.6         28.4         19.9         7.18         0.84         0.06         669           Pr         24.3         11.6         11.4         9.76         8.17         5.79         2.12         0.26         0.03         191           Sc         0.73         0.72         0.62         0.4         0.07         0.07         0.07         0.07         255           Sm         18         11         10.9         9.76         8.61         6.27         1.92         0.19         0.04         138           Tb         2.81         2.2         2.24         2.12         2.09         1.65         0.53         0.05         0.03         19.8           Th         268         252         252         148         58.4         2.9         0.15         0.04         0.03         2070           Tm         0.81         0.74         0.74         0.72         0.72         0.53         0.13         0.04         0.04         58           U         282         277         274         270         259         164         27.6         2.16         2.28         1590           <	
Pr         24.3         11.6         11.4         9.76         8.17         5.79         2.12         0.26         0.03         191           Sc         0.73         0.72         0.72         0.62         0.4         0.07         0.07         0.07         2.5           Sm         18         11         10.9         9.76         8.61         6.27         1.92         0.19         0.04         138           Tb         2.81         2.2         2.24         2.12         2.09         1.65         0.53         0.05         0.03         19.8           Th         268         252         252         148         58.4         2.9         0.15         0.04         0.03         2070           Tm         0.81         0.74         0.74         0.72         0.53         0.13         0.04         0.04         5.8           U         282         277         274         270         259         164         27.6         2.16         2.28         1590           Y         62.2         57.2         56.7         56.2         55.7         46         15.5         1.62         0.04         4.35           Yb	
Sc         0.73         0.72         0.72         0.62         0.4         0.07         0.07         0.07         2.5           Sm         18         11         10.9         9.76         8.61         6.27         1.92         0.19         0.04         138           Tb         2.81         2.2         2.24         2.12         2.09         1.65         0.53         0.05         0.03         19.8           Th         268         252         252         148         58.4         2.9         0.15         0.04         0.03         2070           Tm         0.81         0.74         0.74         0.72         0.72         0.53         0.13         0.04         0.04         5.8           U         282         277         274         270         259         164         2.76         2.16         2.28         1590           Y         62.2         57.2         56.7         56.2         55.7         46         15.5         1.62         0.04         435           Yb         4.66         4.36         4.42         4.31         4.25         2.96         0.61         0.03         0.02         31.9 <t< td=""><td></td></t<>	
Sm         18         11         10.9         9.76         8.61         6.27         1.92         0.19         0.04         138           Tb         2.81         2.2         2.24         2.12         2.09         1.65         0.53         0.05         0.03         19.8           Th         268         252         252         148         58.4         2.9         0.15         0.04         0.03         2070           Tm         0.81         0.74         0.74         0.72         0.72         0.53         0.13         0.04         0.04         5.8           U         282         277         274         270         259         164         27.6         2.16         2.28         1590           Y         62.2         57.2         56.7         56.2         55.7         46         15.5         1.62         0.04         435           Yb         4.66         4.36         4.42         4.31         4.25         2.96         0.61         0.03         0.02         31.9           Fe         5460         4560         230         2050         1850         1240         509         4.05           Dy	
Tb         2.81         2.2         2.24         2.12         2.09         1.65         0.53         0.05         0.03         19.8           Th         268         252         252         148         58.4         2.9         0.15         0.04         0.03         2070           Tm         0.81         0.74         0.74         0.72         0.72         0.53         0.13         0.04         0.04         5.8           U         282         277         274         270         259         164         27.6         2.16         2.28         1590           Y         62.2         57.2         56.7         56.2         55.7         46         15.5         1.62         0.04         435           Yb         4.66         4.36         4.42         4.31         4.25         2.96         0.61         0.03         0.02         31.9           Fe         5460         4560         4500         230         2050         1850         1240         509         4.05         30600           Na         113         87.3         87.1         84.2         86.1         84.9         8.00         0.01         4.5         5 </td <td></td>	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	
U         282         277         274         270         259         164         27.6         2.16         2.28         1590           Y         62.2         57.2         56.7         56.2         55.7         46         15.5         1.62         0.04         435           Yb         4.66         4.36         4.42         4.31         4.25         2.96         0.61         0.03         0.02         31.9           Fe         5460         4560         4500         2320         2050         1850         1240         509         4.05         30600           Na         113         87.3         87.1         84.2         86.1         84.9         85         81.1         77.4           Ce         77.99         2.16         2.04         1.74         1.71         1.09         0.66         0.06         0.03         71         81           Dy         5.36         0.25         0.24         0.22         0.25         0.17         0.08         0.00         0.01         2         2           Er         2.22         0.11         0.11         0.10         0.11         0.08         0.03         0.00         0.0	
Y         62.2         57.2         56.7         56.2         55.7         46         15.5         1.62         0.04         435           Yb         4.66         4.36         4.42         4.31         4.25         2.96         0.61         0.03         0.02         31.9           Fe         5460         4560         4500         2320         2050         1850         1240         509         4.05         30600           Na         113         87.3         87.1         84.2         86.1         84.9         86.5         81.1         77.4           Metal Units, mg           Ce         77.99         2.16         2.04         1.74         1.71         1.09         0.66         0.06         0.03         71         81           Dy         5.36         0.25         0.24         0.22         0.25         0.17         0.08         0.00         0.01         4         5           Er         2.22         0.11         0.11         0.01         0.01         0.00         0.00         0.01         2         2           Eu         0.37         0.01         0.01         0.01         0.01	
Fe         5460         4560         4500         2320         2050         1850         1240         509         4.05         30600           Na         113         87.3         87.1         84.2         86.1         84.9         86.5         81.1         77.4         77.4           Metal Units, mg         Sum         F           Ce         77.99         2.16         2.04         1.74         1.71         1.09         0.66         0.06         0.03         71         81           Dy         5.36         0.25         0.24         0.22         0.25         0.17         0.08         0.00         0.01         4         5           Er         2.22         0.11         0.11         0.01         0.01         0.00         0.00         0.01         2         2           Eu         0.37         0.01         0.01         0.01         0.01         0.00         0.00         0.01         0         0           Gd         6.35         0.26         0.25         0.23         0.26         0.18         0.09         0.01         0.01         1         1         1           La	
Na         113         87.3         87.1         84.2         86.1         84.9         86.5         81.1         77.4           Metal Units, mg           Ce         77.99         2.16         2.04         1.74         1.71         1.09         0.66         0.06         0.03         71         81           Dy         5.36         0.25         0.24         0.22         0.25         0.17         0.08         0.00         0.01         4         5           Er         2.22         0.11         0.11         0.10         0.11         0.08         0.00         0.01         2         2           Eu         0.37         0.01         0.01         0.01         0.01         0.00         0.00         0.01         0         0           Gd         6.35         0.26         0.25         0.23         0.26         0.18         0.09         0.01         0.01         1         1           Ho         0.89         0.04         0.04         0.04         0.03         0.01         0.00         0.01         1         1           La         39.17         1.36         1.28         1.15         1.21	
Metal Units, mg         Sum         E           Ce         77.99         2.16         2.04         1.74         1.71         1.09         0.66         0.06         0.03         71         81           Dy         5.36         0.25         0.24         0.22         0.25         0.17         0.08         0.00         0.01         4         5           Er         2.22         0.11         0.11         0.10         0.11         0.08         0.03         0.01         2         2           Eu         0.37         0.01         0.01         0.01         0.01         0.00         0.00         0.01         2         2           Eu         0.37         0.04         0.04         0.01         0.01         0.00         0.00         0.01         0         0           Gd         6.35         0.26         0.25         0.23         0.26         0.18         0.09         0.01         0.01         5         7           Ho         0.89         0.04         0.04         0.04         0.03         0.01         0.00         0.01         1         1           La         39.17         1.36         1.28         1.15	
Ce         77.99         2.16         2.04         1.74         1.71         1.09         0.66         0.06         0.03         71         81           Dy         5.36         0.25         0.24         0.22         0.25         0.17         0.08         0.00         0.01         4         5           Er         2.22         0.11         0.11         0.10         0.11         0.08         0.00         0.01         2         2           Eu         0.37         0.01         0.01         0.01         0.01         0.00         0.00         0.01         0         0           Gd         6.35         0.26         0.25         0.23         0.26         0.18         0.09         0.01         0.01         5         7           Ho         0.89         0.04         0.04         0.04         0.03         0.01         0.00         0.01         1         1           La         39.17         1.36         1.28         1.15         1.21         0.84         0.60         0.07         0.03         36         42           Lu         0.22         0.01         0.01         0.01         0.01         0.00         0.00 </td <td></td>	
Dy         5.36         0.25         0.24         0.22         0.25         0.17         0.08         0.00         0.01         4         5           Er         2.22         0.11         0.11         0.10         0.11         0.08         0.03         0.00         0.01         2         2           Eu         0.37         0.01         0.01         0.01         0.01         0.01         0.00         0.01         2         2           Gd         6.35         0.26         0.25         0.23         0.26         0.18         0.09         0.01         0.01         5         7           Ho         0.89         0.04         0.04         0.04         0.03         0.01         0.01         1         1           La         39.17         1.36         1.28         1.15         1.21         0.84         0.60         0.07         0.03         36         42           Lu         0.22         0.01         0.01         0.01         0.01         0.00         0.00         0.01         0         0	Balance
Er         2.22         0.11         0.11         0.10         0.11         0.08         0.03         0.00         0.01         2         2           Eu         0.37         0.01         0.01         0.01         0.01         0.01         0.00         0.01         0         0         0           Gd         6.35         0.26         0.25         0.23         0.26         0.18         0.09         0.01         0.01         5         7           Ho         0.89         0.04         0.04         0.04         0.03         0.01         0.00         0.01         1         1           La         39.17         1.36         1.28         1.15         1.21         0.84         0.60         0.07         0.03         36         42           Lu         0.22         0.01         0.01         0.01         0.01         0.00         0.00         0.01         0         0	104%
Eu         0.37         0.01         0.01         0.01         0.01         0.01         0.00         0.00         0.01         0         0           Gd         6.35         0.26         0.25         0.23         0.26         0.18         0.09         0.01         0.01         5         7           Ho         0.89         0.04         0.04         0.04         0.03         0.01         0.00         0.01         1         1           La         39.17         1.36         1.28         1.15         1.21         0.84         0.60         0.07         0.03         36         42           Lu         0.22         0.01         0.01         0.01         0.01         0.00         0.00         0.01         0         0	102%
Gd         6.35         0.26         0.25         0.23         0.26         0.18         0.09         0.01         0.01         5         7           Ho         0.89         0.04         0.04         0.04         0.03         0.01         0.00         0.01         1         1         1           La         39.17         1.36         1.28         1.15         1.21         0.84         0.60         0.07         0.03         36         42           Lu         0.22         0.01         0.01         0.01         0.01         0.00         0.00         0.01         0	106%
Ho         0.89         0.04         0.04         0.04         0.03         0.01         0.00         0.01         1         1           La         39.17         1.36         1.28         1.15         1.21         0.84         0.60         0.07         0.03         36         42           Lu         0.22         0.01         0.01         0.01         0.01         0.01         0.00         0.01         0         0	107%
La 39.17 1.36 1.28 1.15 1.21 0.84 0.60 0.07 0.03 36 42 Lu 0.22 0.01 0.01 0.01 0.01 0.01 0.00 0.00	102%
Lu 0.22 0.01 0.01 0.01 0.01 0.01 0.00 0.00	96%
	108%
	110%
Nd 29.46 0.78 0.74 0.62 0.60 0.36 0.20 0.01 0.02 28 31	105%
Pr         8.57         0.23         0.21         0.18         0.17         0.11         0.06         0.00         0.01         8         9           Sc         0.26         0.01         0.01         0.01         0.01         0.00         0.00         0.02         1         1	104% 430%
Sc         0.26         0.01         0.01         0.01         0.00         0.00         0.00         0.02         1         1           Sm         6.35         0.22         0.20         0.18         0.18         0.11         0.05         0.00         0.01         6         7	430% 105%
Tb 0.99 0.04 0.04 0.04 0.04 0.03 0.01 0.00 0.01 1 1	105%
Th 94.57 4.95 4.71 2.72 1.23 0.05 0.00 0.00 0.01 86 99	105%
Tm         0.29         0.01         0.01         0.02         0.01         0.00         0.00         0.01         0         0	113%
U 99.51 5.44 5.12 4.96 5.45 2.99 0.76 0.03 0.60 66 91	92%
Y         21.95         1.12         1.06         1.03         1.17         0.84         0.42         0.03         0.01         18         24	108%
Yb         1.64         0.09         0.08         0.09         0.05         0.02         0.00         0.01         1         2	106%
Fe 1927 89.58 84.03 42.63 43.16 33.74 33.98 7.92 1.07 1268 1604	83%
Na 40 1.71 1.63 1.55 1.81 1.55 2.37 1.26 20.49 32	81%
Dilution (Na-tie) 1.29 1.30 1.34 1.31 1.33 1.31 1.39 1.46	
pH 2.03 2.56 3.02 3.56 4.14 4.68 5.18 6.8	
U -27% -26% -28% -21% 23% 87% 99% 99%	
La 20% 20% 24% 32% 45% 74% 95% 100%	
Ce 36% 36% 43% 52% 64% 86% 98% 100%	
Nd 38% 39% 46% 55% 68% 89% 99% 100%	
Pr 38% 39% 46% 56% 68% 89% 99% 100%	
Sm 21% 21% 27% 37% 54% 86% 99% 100%	
Eu 12% 11% 18% 25% 44% 83% 96% 96%	
Gd 4% 3% 6% 11% 27% 76% 97% 100%	
Dy -7% -8% -7% -3% 17% 76% 98% 100%	
Y -19% -18% -21% -18% 2% 67% 96% 100%	
Th -22% -22% 26% 71% 99% 100% 100% 100%	
Fe -8% -7% 43% 51% 55% 70% 87% 100%	
Fe         -8%         -7%         43%         51%         55%         70%         87%         100%           Er         -16%         -17%         -18%         -14%         10%         75%         98%         99%	
Fe         -8%         -7%         43%         51%         55%         70%         87%         100%           Er         -16%         -17%         -18%         -14%         10%         75%         98%         99%           Ho         -12%         -14%         -11%         11%         74%         98%         99%	
Fe         -8%         -7%         43%         51%         55%         70%         87%         100%           Er         -16%         -17%         -18%         -14%         10%         75%         98%         99%           Ho         -12%         -14%         -11%         11%         74%         98%         99%           Lu         -23%         -23%         -25%         -20%         15%         83%         93%         93%	
Fe         -8%         -7%         43%         51%         55%         70%         87%         100%           Er         -16%         -17%         -18%         -14%         10%         75%         98%         99%           Ho         -12%         -14%         -11%         11%         74%         98%         99%           Lu         -23%         -23%         -25%         -20%         15%         83%         93%         93%           Sc         -28%         -28%         -14%         28%         87%         87%         87%         86%	
Fe         -8%         -7%         43%         51%         55%         70%         87%         100%           Er         -16%         -17%         -18%         -14%         10%         75%         98%         99%           Ho         -12%         -14%         -14%         -11%         11%         74%         98%         99%           Lu         -23%         -23%         -25%         -20%         15%         83%         93%         93%           Sc         -28%         -28%         -14%         28%         87%         87%         86%           Tb         -1%         -3%         -1%         2%         22%         75%         98%         98%	
Fe         -8%         -7%         43%         51%         55%         70%         87%         100%           Er         -16%         -17%         -18%         -14%         10%         75%         98%         99%           Ho         -12%         -14%         -11%         11%         74%         98%         99%           Lu         -23%         -23%         -25%         -20%         15%         83%         93%         93%           Sc         -28%         -28%         -14%         28%         87%         87%         86%	

Project:	13849-001
Client:	Appia Energy
Test:	Neut-3

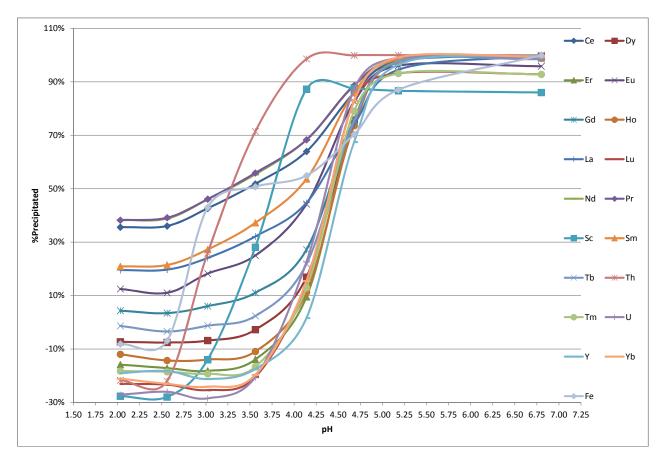
95







96



Objective: To neutralize the UIX Barren to pH 3.0 and remove ferric Fe prior to REE IX

#### Feed: UIX-1 Barren

H&S: Refer to H<sub>2</sub>SO<sub>4</sub>, MgO, MSDS's

Feed solution is corrosive, avoid contact with skin and clean all spills accordingly

Procedure 1. Take the UIX barren in a suitable (500 mL) reaction flask and heat to 40°C.

- 2. MgO slurry (25 % solids) was added stepwise to get to pH levels of 3.0. MgO was added slowly over 1 hour and held at pH 3 for 1 h. MgO addition was recorded.
- 3. The slurry was filtered and solids washed. Wash solution was discarded, PLS was recovered and stored for REE IX
- 4. A 15 mL sample of the filtrate was submitted for REE and ICP and Fe2+ assays.
- 5. The cake was dried and submited for REE and FE assays.
- 6.

#### **Test Observations:**

Time	Time	Temp	pН	emf	MgO Pulp Wt. Reading	MgO (25%)	Notes
hh:mm	min	°C		mV	(25% solids), g	added, g	
11:20		40.1	1.92	466	567.83		start MgO additions
11:27		45	2.1	459			hold
11:34		47.2	2.31	447	563.48		hold
11:40		47.7	2.5	427	561.62		hold
11:48		47.8	2.71	393	559.26		hold
11:52		47.8	2.85	360	558.72		hold
11:56		47.8	2.96	341	558.37		hold for 1h
13:00		41.3	3.1	318			end test

#### Final Pulp Details:

Fig. al. Ohuma Mariahata 400 ZE	
Final Slurry Weight: 493.75 g	
Cake Wet Wt.: 11.29 g	
Cake Dry Wt.: 2.89 g	
Filtrate SG: 1.036	

reactor tare: 1202.26g

Project No.	13849-001
Client:	Appia Energy

Project Technologist: Krystal Davis Date of Test: 03-May-13

Test No. UIX-1

Objective: To remove U prior to REE-IX

Procedure: 1. Take the pH 2.0 PLS from Neut-1 test, agitate in a 1 L beaker or kettle.

- 2. Add 5 mL of wsr per L of solution and agitate for 1.5 h.
- 3. After 1.5 h, filter out the resin. Measure wsr and dry and record weight.
- 4. Submit dried resins for U and Fe.
- 5. Take a 15 mL aquesous sample and submit for U and Fe assays.
- 6. Using the solution from the first contact, add an additional 5 mL/L of fresh resin.
- 7. Repeat for total of 4 cross-current contacts.
- 8. Store the remaining solution after the 4th contact for REE IX tests.

Reactants: <u>Aqueous Feed</u> pH 2.0 Combined PLS Resin Phase Ambersep 920U SO4

Conditions:

Phase Ratios 5 mL/L Contact Time 1.5 h Equilibrium pH natural Agitation agitated flask Temperature (ambient) Atmosphere open

#### Data:

Starting Volume of Feed Solution:

	Vol. Aq., mL	Clr of Aq	wsr in, mL	wsr out, mL	dry resin, g	Aq. Sample, mL	Clr of Barren	pH of barren
Contact 1	595	golden	3.0	3	1.21	15	clear-golden	2.19
Contact 2	570	golden	2.9	2.9	1.08	15	clear-golden	2.2
Contact 3	545	golden	2.8	2.8	1.02	15	clear-golden	2.14
Contact 4	535	golden	2.8	2.8	0.98	15	clear-golden	2.14
Contact 5	500	golden	2.8	2.8	0.95	15	clear-golden	1.92

600

mL

Final Volume of Barren: 480 mL Final pH: 1.92 Final ORP: 466 mV

Project No. Client:	13849-001 Appia Energy	Project Technologist: Krystal Davis Date of Test: 16-May-13						
Test No. F	REEIX-1							
Objective:	To load REE on OC1026 Resin							
<ul> <li>Procedure:</li> <li>1. Retreive the pH 3.0 filtrate from Neut-4</li> <li>2. Conduct resin contacts on a vibrator shaker at the indicated volumes and raios below.</li> <li>3. After 2 h, filter out the resin. Measure wsr and dry and record weight.</li> <li>4. Submit dried resins for REE-MS and ICP-OES scans (REE priority)</li> <li>5. Take a 15 mL aquesous sample and submit for REE and ICP Scans.</li> </ul>								
Reactants:	<u>Aqueous Feed</u> Neut-4 Filtrate (pH 3.0 after UIX)	K) OC1026						
Conditions:	Phase Ratios various Contact Time 2 Equilibrium pH natural	Agitation agitated flask Temperature (ambient) Atmosphere open						
Data:	Starting Volume of Feed Solution:	460 mL						

	Vol. Aq., mL	Resin Ratio, mL/L	wsr in, mL	wsr out, mL	dry resin, g	Aq. Sample, mL	Clr of Barren	pH of barren
Contact 1	100	120	12.0	7.37	3.94	15	clear	2.36
Contact 2	180	60.0	10.8	6.41	3.6	30	yellow	3.1
Contact 3	180	20.0	3.6	2.06	1.2	30	orange	3.5

# Notes:

Contact 1: Lots of resin floating and stuck to walls. Solution went from orange to clear. Contact 2: Some resin floating and on walls (~40%) floating, some (~40%) the rest in solution or settled. PLS colour went from orange to yellow.

Contact 3: Some resin (~50%) floating, the rest settled on the bottom nothing suspended. PLS colour remained orange.

Test No. REEIX-1

**Test Results:** 

		Assays	s, mg/L		% Loading			
Element	Feed	120 mL/L	60 mL/L	20 mL/L	120 mL/L	60 mL/L	20 mL/L	
TREE	336	239	261	308	29%	22%	8%	
LREE	236	224	226	227	5%	4%	4%	
HREE	100	15	34	81	85%	66%	19%	
La	64.9	63.3	64.5	63.8	2%	1%	2%	
Ce	107	103	102	102	4%	5%	5%	
Pr	11.3	10.6	10.5	10.7	6%	7%	5%	
Nd	42.4	38.9	40.3	40.5	8%	5%	4%	
Sm	10.7	8.51	9.13	9.79	20%	15%	9%	
Eu	0.68	0.48	0.55	0.62	29%	19%	9%	
Gd	13.2	7.89	10.5	12.5	40%	20%	5%	
Tb	2.34	0.65	1.42	2.03	72%	39%	13%	
Dy	12.2	1.87	5.72	10.7	85%	53%	12%	
Но	2.25	0.2	0.79	1.88	91%	65%	16%	
Er	5.48	0.21	1.08	4.21	96%	80%	23%	
Tm	0.72	<0.04	0.05	0.43	>94%	93%	40%	
Yb	4.3	0.03	0.13	1.74	99%	97%	60%	
Lu	0.54	<0.03	<0.03	0.18	>94%	>94%	67%	
Y	58.4	3.33	14.1	46.9	94%	76%	20%	
Sc	0.54	<0.07	<0.07	<0.07	>87%	>87%	>87%	
U	14.6	0.27	1.29	9.52	98%	91%	35%	
Th	107	2.72	8.92	60.7	97%	92%	43%	
Fe	2020	1700	1930	2090	16%	4%	-3%	
Fe <sup>2+</sup>	1900	1540	1690	1700				
AI	2690	2400	2520	2640	11%	6%	2%	

